# HFK7-T

## **AUTOMOTIVE RELAY**



#### **Typical Applications**

Rear window defogger, Lamp control, Seat heaters, Powered window, etc.

### **CHARACTERISTICS**

Contact arrangement	1A					
Voltage drop (initial) <sup>1)</sup>	Typ.: 30mV (at 10A)					
voltage drop (initial)	Max.: 250mV max. (at 10A)					
	41A 30min/30A continuous (at 23°C)					
Max. continuous current <sup>2)</sup>	38A 30min/20A continuous (at 85°C)					
	35A 30min/15A continuous (at 125°C)					
	Make: 100A <sup>3)</sup>					
Max. switching current	Break: 30A (Resistive, 14VDC)					
Max. switching voltage	16VDC					
Min. contact load	1A 6VDC <sup>4)</sup>					
Electrical endurance	See "CONTACT DATA"					
Mechanical endurance	1 x 10 <sup>7</sup> ops					
Initial insulation resistance	100MΩ (at 500VDC)					
Dielectric strength <sup>5)</sup>	500VAC					
Operate time	Typ.: 4ms, Max.: 10ms					

#### Features

- \* Max.continous current 30A
- Max.making current 100A
- \* Extended temp. range up to 125 °C
- \* With highly established reliability
- Strong resistance ability to shock & vibration
- \* RoHS & ELV compliant

Poloaso timo <sup>6)</sup>	Typ.: 1ms
	Max.: 10ms
Ambient temperature	HFK7-T: -40°C to 125°C
Vibration resistance <sup>7)</sup>	10Hz to 100Hz, 44.1 m/s <sup>2</sup>
Shock resistance <sup>7)</sup>	100 m/s²,
Termination	PCB <sup>8)</sup>
Construction	Plastic sealed, Flux proofed
Unit weight	Approx. 5.0g

1) Initial value
2) Test under the following conditions:

a. The relay is mounted on the PCB, the coil is applied with 100% rated

a. The fetal is informed on the FCB, the contract problem with FOO/s faced voltage;
b. The PCB board is a double layer board. The thickness of the copper foil is 4 oz (140 μm),the width of each copper foil is 3.76×(1±5%)mm, the length of the copper foil is 50 mm±1 mm, and the Tg value of the PCB board is 150°C.

3) Inrush peak current under lamp load, at 14VDC.4) This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

1min, leakage current less than 1mA.

 6) The value is measured when voltage drops suddenly from nominal voltage to 0 VDC and coil is not paralleled with suppression circuit.
7) When energized, opening time of closed NO contacts shall not exceed 10us.

8) Since it is an environmental friendly product, please select lead-free solder when welding. The recommended soldering temperature and time is (260±3)°C , (5±0.3)s.

### **CONTACT DATA**

Load	Lood type		Load current	On/Off ratio		Electrical	Contact	Ambient
voltage		ype	1A	On	Off	endurance /	material	Temp.
			NO	S	S	UP5		
		Make	30	2	2	1105	4~5~0	ားင
14VDC Inc	Resistive	Break	30	2	2	IXIU	Ag5nO <sub>2</sub>	23.0
	Inductive	Make	40	2	2	1×10 <sup>5</sup>	AgSnO <sub>2</sub>	40°C to 125°C
	L=0.5mH	Break	20					
	Lamp -	Make	100	2	2	1×10 <sup>5</sup>	AgSnO <sub>2</sub>	
		Break	10					

Remarks: This table tests the data without paralleling the suppression components. When the actual use conditions do not match the table, please provide detailed conditions of use to Hongfa for more technical support.



## **COIL DATA**

Nominal voltage VDC		Pick-up voltage VDC max.			Drop-out voltage VDC min.		Coil resistance x(1±10%)Ω	Power consumption W
40	23°C	85°C	125°C	23°C	85°C	125°C	23°C	23°C
12	*7	*8.8	*9.9	*1	*1.2	*1.4	300	0.48

Remarks: If the customer needs to provide other specifications of the operating voltage of the product.

## **ORDERING INFORMATION**

	HFK7-T /	12	-H	S	Т
Type HFK7-T: Reflow or high	soldering version heat-resistant version				
Coil voltage	12: 12VDC				
Contact arrangement	H: 1 Form A				
Construction	S: Plastic sealed Nil: Flux proofed				
Contact Material	T: AgSnO <sub>2</sub>				
Special code	XXX: Customer special requirement			Nil: Standard	k

Notes: Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

HFK7-T:





Remark: \* The additional tin top is max. 1mm.

#### **Outline Dimensions**

### OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

#### PCB Layout (Bottom view)



Remark: PC board dimensions hadn't specified tolerance:  $\pm 0.1$ 

## **CHARACTERISTIC CURVES**

(1) Coil temperature rise (23°C) Experiment:HFK7-T/12-HT Amount\*three Carrying current\*0A,10A,20A,30A Ambient temp\*23 °C (2) Coil temperature rise (125°C) Experiment:HFK7-T/12-HT Amount\*three Carrying current\*0A,10A,20A Ambient temp\*125 °C



Length of the second se

Remark: The relay is mounted on the PCB. The PCB is double-layered. The thickness of the copper foil is 4 oz (140  $\mu$ m), the width of each copper foil is 3.76 x (1 ± 5%) mm, and the length of the copper foil is 50mm±1mm.

#### Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. In case there is specific criterion (such as mission profile, technical specification, PPAP etc.) checked and agreed by and between customer and Hongfa, this specific criterion should be taken as standard regarding any requirement on Hongfa product.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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