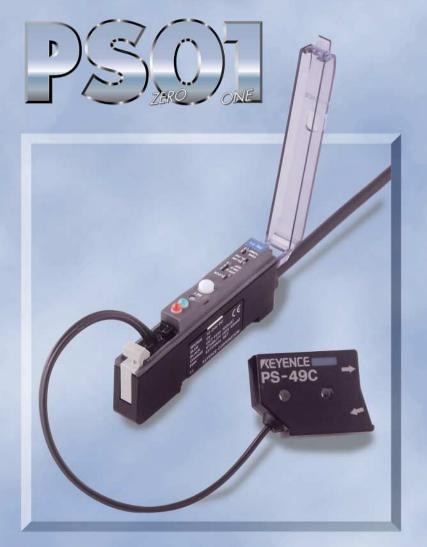
# KEYENCE

# **One-touch Calibration Separate Amplifier Photoelectric Sensor**



The new PS01 series amplifier in TURBO MODE provides twice the detecting distance when used with a TURBO-ready sensor head.

A powerful beam makes optical axis alignment easier and ensures rock-solid detection, even in dusty environments.

# Stable detection in a variety of harsh environments







# Innovative design and high performance for stable detection in harsh environments





The sensor head and cable are covered with a Teflon<sup>®</sup> sheath ensuring trouble-free operation in areas exposed to chemicals, solvents, or oil splashes.

Max. detecting distance: 4 m

Teflon<sup>®</sup>-sheathed, visible spot **PS-206** 



The housing is highly resistant to chemicals and the 6 mm red beam spot simplifies sensor positioning. *Max. detecting distance: 70 mm* 

Max. delecting distance. 70 mm

Long-range, definite-reflective **PS-49 / PS-49C** (Connector type)



The 1.5 mm diameter beam spot simplifies sensor positioning. Targets as small as 0.1 mm diameter can be detected from a distance of 50 mm.

Max. detecting distance: 50 mm





The powerful and highly directional beam penetrates dirt or dust. The unit is compact, yet allows detection at distances of up to 4 m.

Max. detecting distance: 4 m

# Superb ease-of-use in setup operation

# Fully automatic calibration for precise detection



Anyone can calibrate easily and reliably. Fully automatic, positioning, or external calibration can be selected, based on the application.

# Fine adjustment of every sensor head



If the FS-V1 digital calibration fiberoptic sensor is configured as the main unit with several expansion units connected to it, the light quantity and sensitivity of the expansion units can be checked on the FS-V1's monitor. While viewing the monitor, the sensitivity of the expansion units can be finely adjusted.

# Quick wiring with a single cable

### 0-line sensors\* can be used without wiring.

By connecting an FS-R0 unit, the output signals from the sensors will be sent through this connector. Therefore, no wiring is required for each amplifier. A cable with a MIL connector enables connection to the I/O card of a PLC or a special board without complicated conventional wiring. \* *Model: PS-T0, FS-T0, FS-M0* 

- Chine system No wires are required (0-line) because the output signals from the amplifiers are also

# Simple plug-in sensor head

The PS01 series employs a snap-on connector which improves the reliability of the connection to the sensor head. The secure connector eliminates problems such as connection failures and the sensor head can be easily replaced for maintenance.



The sensor cable can be cut to any length. After the sensor cable is cut to the required length, the newly designed



crimp connector allows simple snap-on connection. (Patent-pending)

sent through the expansion connectors.

#### Precise adjustment & sensitivity monitoring The sensitivity of 3rd PS-T2 (Photo) is shown on the FS-V monitor.

1 100 R 1200



### Fine adjustment of the expansion units

After for additional minute sensitivity adjustments, just press the UP/DOWN keys for precise sensitivity adjustment.

# **Specifications**

### Sensor head

Model <sup>1.</sup>		Teflon®-sheathed				Definite reflective		Long-range			Thin, small				
		Thrubeam		Reflective				Thrubeam		Reflective	Thrubeam		Reflective		
		PS-201(C)	PS-202	PS-205	PS-206	PS-47(C)	PS-49(C)	PS-55(C)	PS-05	PS-45	PS-58	PS-52(C)	PS-56	PS-46	PS-48
Light source	Infrared LED				Red LED		Infrared LED								
Detecting distance	FINE	2,000	500	200	70	$10 \pm 4$	32 to 53	2,00	00	200	700	30	0	100	25
(mm)	TURBO <sup>2.</sup>	4,000	1,000	400		_		4,000		400	—	600 —			
Smallest detectable	FINE	0.8 dia.	0.5 dia.		-	_		1.0 c	—	0.5 dia.	0.3 dia.		_		
object <sup>3.</sup> (mm)	TURBO	1.2 dia.	0.5 dia.		-	_		2.0 dia. –		_	0.3 dia.		_		
Enclosure rating	IP-67				—		IP-64		IP-67	-			IP-67		
Mutual interference suppression <sup>4.</sup>		Built-in				No interference (side- by-side mounting)		Built-in		_	Built-in	t-in —			
(When expansion units are connected)												Duite in			
Ambient temperature		-10 to +60°C													
Relative humidity		35 to 85%													
Weight (including 2-m	Approx	Approx. 40 g Approx. 60 g			Approx. 30 g								Approx. 40 g		

Models with a (C) come with plug-in connectors. (For other models, use the connector included with the amplifier.) Use FINE MODE for models which do not feature TURBO MODE.

1. 2. 3.

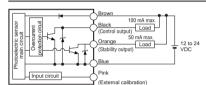
Gives the size of the object which can be detected at the maximum detecting distance. Mutual interference suppression function: Up to three expansion units used without mutual interference. 4.

Models without mutual interference suppression function. Or to time expansion runs used without mutual interference. Models without mutual interference suppression function: Even when several expansion units are used in close proximity, chattering will not occur. However, sensitivity may vary due to mutual interference. Check the performance using actual machines before performing detection.

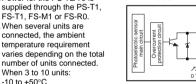
#### Amplifier

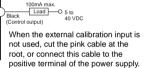
- Inpi	-				1. The response speed varies			
Model		PS-T1	PS-T2	PS-TO	depending on the number of			
Response time		500	units connected.					
Operation mode		LIGHT	2. There is no control output cable for the PS-T0.					
Indicators		Output indicator: R Cali	Control output for the PS-T0 i sent from the FS-R0.					
Timer function		ON-delay: 40 ms, OF	<ol> <li>Stability output is only provide by the PS-T1. Stability output</li> </ol>					
External calibration input signal			-voltage input act, solid state)	for the PS-T2/T0 is sent from the PS-T1, FS-T1, FS-M1 or				
Output	Control output	NPN open F	FS-R0. 4. Power for the PS-T2/T0 is supplied through the PS-T1,					
output	Stability output	NPN oper R	FS-T1, FS-M1 or FS-R0. 5. When several units are connected, the ambient					
Protection circuit		Reverse polarity prot	temperature requirement					
Power supply voltage		12 to 24 \	varies depending on the total number of units connected.					
Current consumption			When 3 to 10 units:					
Ambient temperature			-10 to +50°C When 11 to 16 units:					
Relative humidity			-10 to +45°C					
Vibration		10 to 55 Hz, dir	When connecting several units, be sure to mount the units to a metallic DIN rail.					
Shock immunity		500 m/s <sup>2</sup> {Approx. 50	Make sure that the output current does not exceed 20					
Housing material		E						
Weight (including 2 m cable)		Approx. 75 g	Approx. 40 g	Approx. 20 g <sup>6.</sup>	MA. 6.The PS-T0 has no cable.			

I/O Circuit

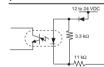


When the stability output is not used, cut the orange cable at the root, or connect this cable to the 0 V terminal of the power supply.





#### (External calibration input circuit)

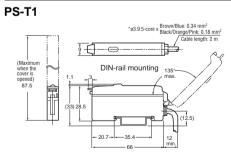


PS-T0

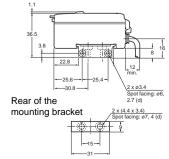
Power to the PS-T2 is supplied through the PS-T1, FS-T1 or FS-M1.

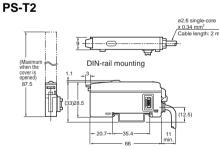
Unit: mm

# **Dimensions: Amplifier**



### When the mounting bracket [included in the PS-T1] is attached:

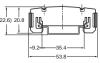


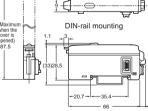


End unit [Included in the PS-T2]



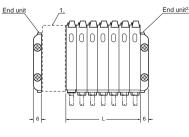
DIN-rail mounting



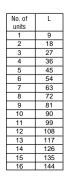


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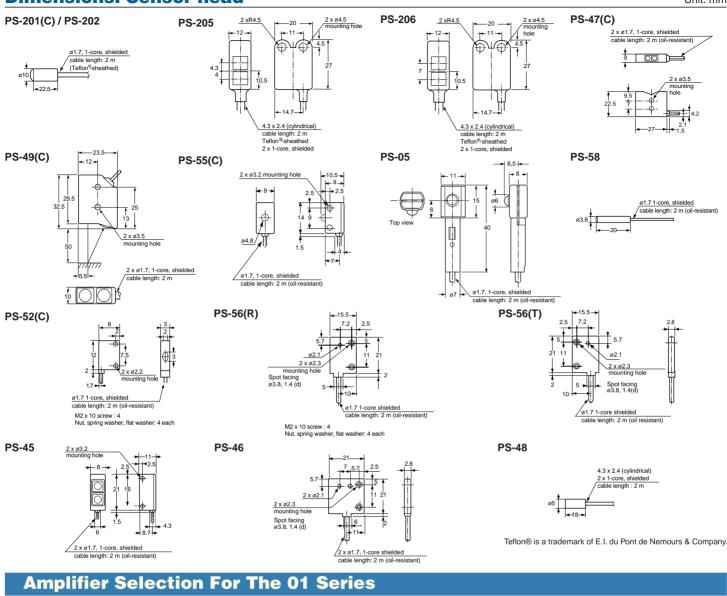
### When several units are connected:



The PS-T1, FS-T1, FS-M1, or FS-R0 is mounted in \_\_\_\_\_\_.
 When using expansion units, be sure to use the end unit [accessory to the PS-R0, T1, T2].



## **Dimensions: Sensor head**



**One-touch Calibration FS-T1(P)** 

Fully automatic calibration with extraordinarily high resolution



Manual Calibration FS-M1(P)

Manual calibration with fine sensitivity adjustment indicator

**KEYENCE CORPORATION OF AMERICA** 

50 Tice Blvd., Woodcliff Lake, NJ 07677, U.S.A.



Digital Calibration FS-V1(P)

Next generation unit with new LCD display and digital calibration.



Terminal Block FS-R3

Terminal block unit for input devices such as sensors other than 01 series or limit switches.

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