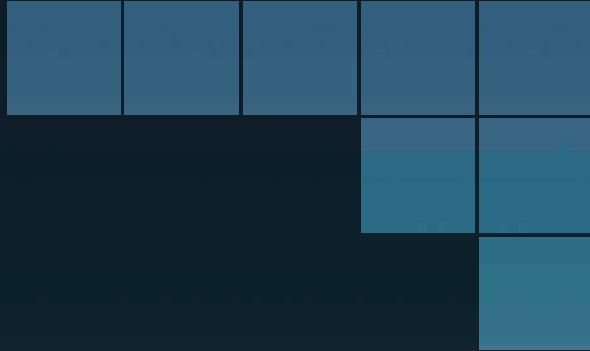


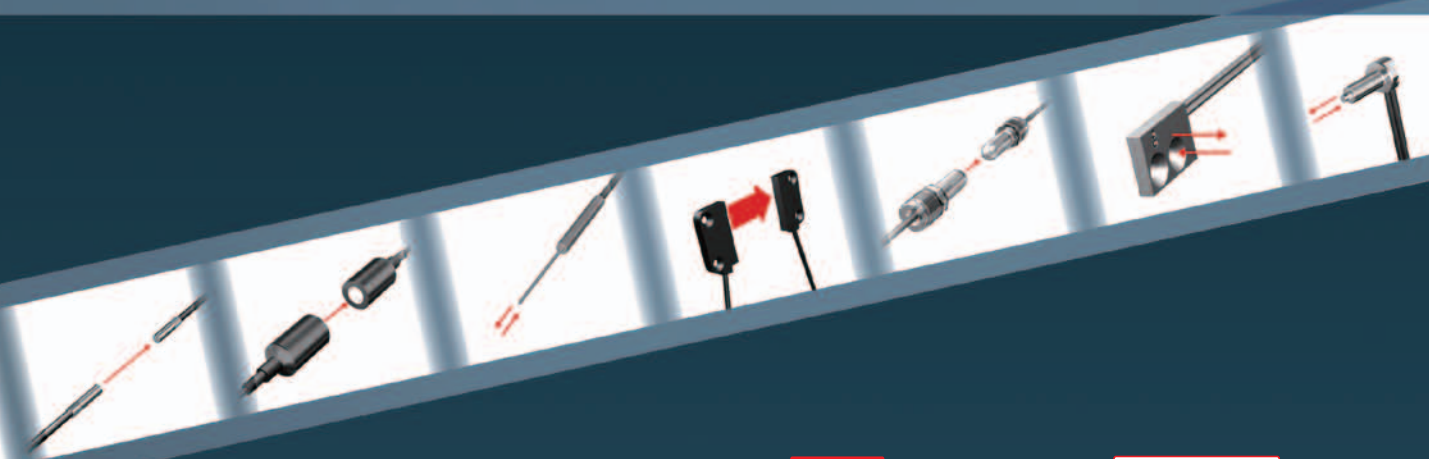
Best Selection

# Fiber Sensor Best Selection Catalog



## Start with Smart!

Easily select the most reliable Fiber Unit  
for your detection conditions.



**NEW**

Smart Fiber Amplifier Units  
**E3NX-FA**



**Available soon.**

Sensor Communications Units  
**E3NW**



EtherCAT

Fiber Sensor Features	2 Page
Selection Guide	4 Page
Fiber Units	
Standard Installation	6 Page
Saving Space	14 Page
Beam Improvements	20 Page
Transparent Objects	34 Page
Environmental Immunity	38 Page
Applications	48 Page
Installation Information	58 Page
Fiber Amplifiers, Communications Unit, and Accessories	62 Page
Technical Guide and Precautions	90 Page
Model Index	98 Page

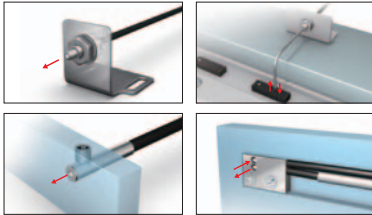
# Easy

Optimal Fiber Sensor for additional Fiber Units for various Installation Conditions,

## “Mounts Anywhere”

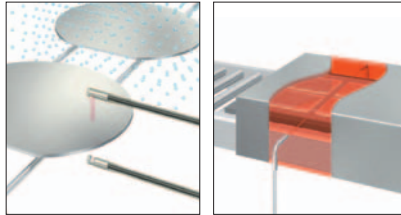
### Wide Variety

Variouly-shaped, compact heads allow installation in any small space.



### Suitable for Harsh Environments

Fiber Units are available for various installation conditions and can be installed as is, even in harsh environments.



## “Achieve Easy Detection in Many Applications”

### Smart Tuning

Just press the button to set the optimum incident level and threshold. Consistent settings are achieved for all users with this ultra-easy procedure.



### Automatic Setting of Optimum Values

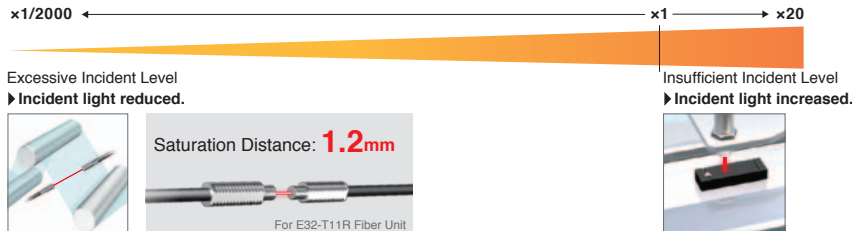
Threshold + Incident Level

5000 9999

Set to the intermediate value between the incident levels with and without a workpiece. Incident level adjustment with and without a workpiece

### Dynamic Range Increased by a Factor of 40,000

The incident level is optimized to enable stable detection even for saturated or insufficient incident levels.



NEW

## Smart Fiber Amplifier Units E3NX-FA

62, 64  
Page

## “Smooth Wiring and Setting” Available soon.

### Reduced Wiring

Simply link the Fiber Amplifier Units together for easy wiring and checking.

### Separate Installation

Use the Sensor Dispersion Unit for distributed installation to reduce introduction costs and work.

### Easy Setup

Commissioning time is reduced with batch setting from a Touch Panel or backup data for process switchovers.



# Fiber

‘Easy’ and ‘Stable’ for

installation when starting production.  
Fiber Amplifier Units with easy optimum setting

# Stable

Fiber Units  
**E32**

**06**  
Page



## “Expanded Application Response Capabilities”

### Improved Basic Performance

Improvements in the sensing distance and minimum sensing object increase the range of application for stable detection.

**1.5 Times**  
the Sensing Distance\*

**6 m**

For E32-LT11 Fiber Unit with a fiber length of 3.5 m

**1/10th**  
the Minimum Sensing Object\*

**0.3 μm dia.**

Typical example of actual measurements with E32-D11R Fiber Unit.

\*Compared to E3X-HD.

Available soon.

Sensor Communications Units  
**E3NW**

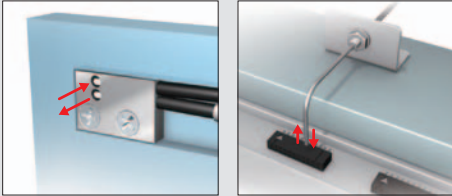
**62, 64**  
Page

Sensor

Minimal Cost Process.

### Basic Features of Fiber Sensors

Ideal for narrow spaces or for detecting minute objects.



Digital display achieves visual control and quantitative control.

#### Conventional Photoelectric Sensor with Built-in Amplifier

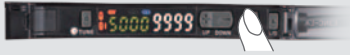
Set the threshold by a sensitivity adjuster / Check the operation by an indicator.



- Ambiguous standard (e.g., 3/4 turn of adjuster)
- Indicator does not show the present value.

#### Fiber Sensor

Quantitative control over threshold settings with a digital display.



- The reference value can be set numerically for easier specification.
- Easily perceivable present value.

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

# Selection by Category

## STEP 1

Select a Fiber Unit.

Select a category.

Fiber Unit Index

05 Page

Select a model.

Category Pages

06 to 61 Page

## STEP 2

Select a Fiber Amplifier Unit and Communications Unit.

62 Page

## STEP 3

Select Accessories of Fiber Amplifier Unit

65,79 Page

### Before Selecting Fiber Units

The Fiber Units specifications give the sensing distance when the Fiber Unit and Fiber Amplifier Unit is combined. Check the Fiber Amplifier Unit series for easier selection.

### <Specifications on Each Fiber Unit Category Page>

Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	11 Dim
		E3X-HD		E3NX-FA <b>NEW</b>				
		GIGA HS	Other modes	GIGA HS	Other modes		E32-T15XR 2M	
		2,000	840	3,000	1,260			
		ET: 1,000	S/S: 250	ET: 1,500	S/S: 250			

### Fiber Amplifier Unit Series

		E3X-HD Series	E3NX-FA Series <b>NEW</b>	
Fiber Amplifier Unit specifications	Output	1 output	1 or 2 outputs (depending on the model)	
	External input	not supported	Supported or not supported (depending on the model)	
	Response time	50 μs (55 μs)/250 μs/1 ms/16 ms (Default: 250 μs)	30 μs (32 μs)/250 μs/1 ms/16 ms (Default: 250 μs)	
	Sensing distance (Giga-power mode)	E32-T11R	2,000 mm	3,000 mm
		E32-D11R	840 mm	1,260 mm
Minimum sensing object	E32-T11R	5 μm dia.	2 μm dia.	
Sensor Communications Unit application	Communications method (Sensor Communications Unit model)	EtherCAT (E3X-ECT) CompoNet (E3X-CRT)	EtherCAT (E3NW-ECT) <b>Available soon.</b> CompoNet	
	Applicable Sensors	Fiber Sensor (E3X-HD0) Fiber Sensor (E3X-DA0-S, E3X-MDA0) Laser Photoelectric Sensor (E3C-LDA0) Proximity Sensor (E2C-EDA0)	Fiber Sensor (E3NX-FA0) Laser Sensors (E3NC-LA0, E3NC-SA0) <b>Available soon.</b>	
Page listings	Ordering Information	78 Page	64 Page	
	Ratings and Specifications	80 Page	66 Page	
	Dimensions	80 Page	68 Page	

# Selection by Model

## STEP 1

Search for the page in the model index.

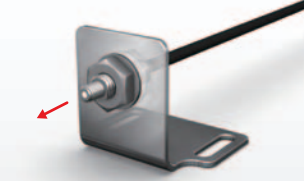
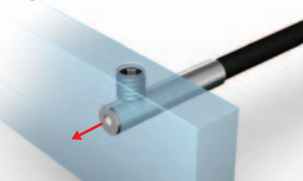

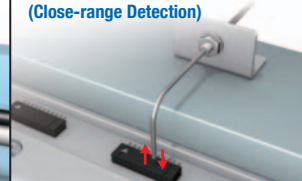
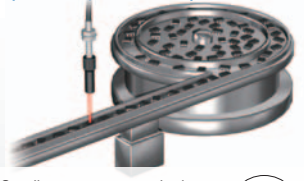
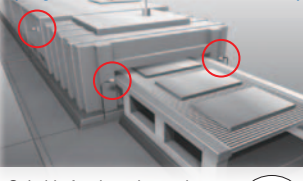


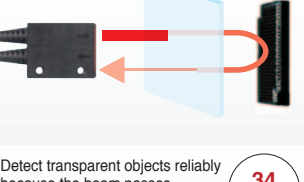
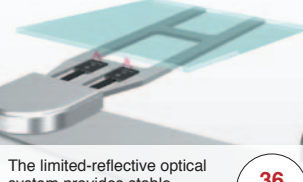
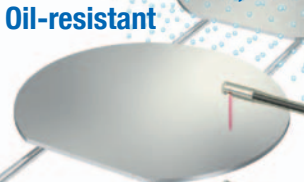

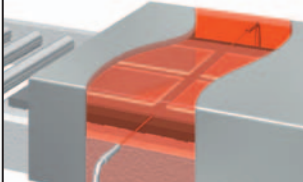
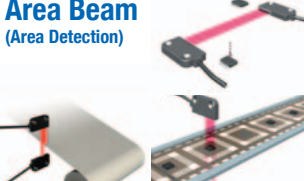


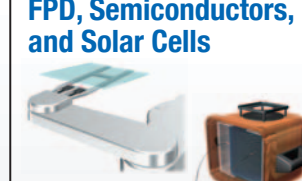
98 Page

## STEP 2

Search for the model on the corresponding pages.

Each Page

Fiber Unit Index

Standard Installation		Saving Space	
<b>Threaded Models</b>  Standard screw-type installation. The Fiber Units is mounted into a drilled hole and secured with nuts. <b>06 Page</b>	<b>Cylindrical Models</b>  Ideal for installation in narrow spaces. The Fiber Unit is secured with a set screw. <b>10 Page</b>	<b>Flat Models</b>  Mount directly in limited spaces without using special mounting brackets. <b>14 Page</b>	<b>Sleeve Models (Close-range Detection)</b>  Suitable for close-range detection. Ideal for detecting minute objects in areas with limited space. <b>16 Page</b>
Beam Improvements			
<b>Small-Spot, Reflective (Minute Object Detection)</b>  Small-spot to accurately detect small objects. <b>20 Page</b>	<b>High-power Beam (Long-distance Installation, Dust-resistant)</b>  Suitable for detection on large equipment, of large objects, and in environments with airborne particles. <b>24 Page</b>	<b>Narrow View (Detection Across Clearance)</b>  The Fiber Unit emit a non-spreading beam to prevent false detection of light reflected off surrounding objects. <b>30 Page</b>	<b>Detection without Background Interference</b>  Detect only objects in the sensing range, and not in the background. <b>32 Page</b>
Transparent Object Detection			
<b>Retro-reflective</b>  Detect transparent objects reliably because the beam passes through the object twice, resulting in greater light interruption. <b>34 Page</b>	<b>Limited-reflective (Glass Detection)</b>  The limited-reflective optical system provides stable detection of specular reflective glass. <b>36 Page</b>		
Environmental Immunity			
<b>Chemical-resistant, Oil-resistant</b>  Made from materials that are resistant to various oils and chemicals. <b>38 Page</b>	<b>Bending-resistant, Disconnection-resistant</b>  Resistant to repeated bending on moving parts and breaking from snagging or shock. <b>40 Page</b>	<b>Heat-resistant</b>  Can be used in high-temperature environments at up to 400°C. <b>44 Page</b>	
Special Applications			
<b>Area Beam (Area Detection)</b>  Detect across areas for meandering materials or falling workpieces whose position vary. <b>48 Page</b>	<b>Liquid-level Detection</b>  Detect only liquid when being mounted on tubes or in liquid. <b>50 Page</b>	<b>Vacuum-resistant</b>  Can be used under high vacuums of up to 10 <sup>-2</sup> Pa. <b>52 Page</b>	<b>FPD, Semiconductors, and Solar Cells</b>  Designed specifically to reliably detect glass substrates and wafers. <b>54 Page</b>

Fiber Sensor Features

Selection Guide

Fiber Units

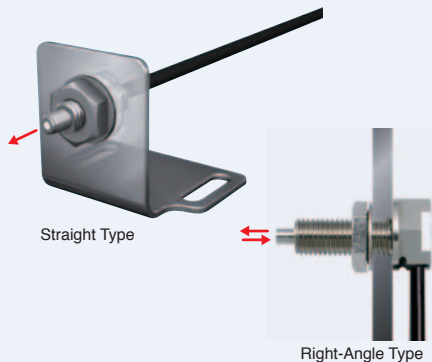
Threaded	Standard Installation
Cylindrical	
Flat	
Sleeved	
Small Spot	Saving Space
High Power	
Narrow view	
BGS	Beam Improvements
Retro-reflective	
Limited-reflective	
Chemical-resistant, Oil-resistant	Transparent Objects
Bending	
Heat-resistant	
Area Detection	Environmental Immunity
Liquid-level	
Vacuum	
FPD, Semi, Solar	Applications
Installation Information	
Fiber Amplifiers, Communications Unit, and Accessories	

Installation Information

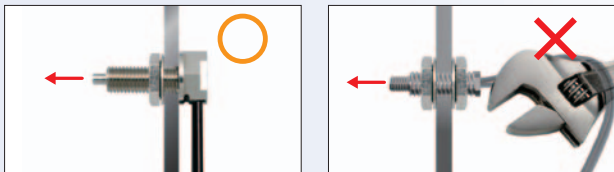
Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

Model Index



- Standard configuration. These Fiber Units are mounted into a hole drilled in a bracket and secured with nuts.
- The Right-angle Model prevents snagging on the cable because the cable runs along the mounting surface.



Specifications

Through-beam Fiber Units

Sensing direction (Aperture angle)	Size	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	07 Page Dimensions No.
				E3X-HD		E3NX-FA <b>NEW</b>				
				GIGA	HS	GIGA	HS			
Right-angle (Approx. 60°)	M4		Flexible, R1	2,000	ST : 1,000	3,000	ST : 1,500	1 dia. (5 μm dia./ 2 μm dia.)	E32-T11N 2M	07-A
				700	SHS: 280	1,050	SHS: 280			
Top-view (Approx. 60°)	M4		R25	4,000*	ST : 4,000*	4,000*	ST : 4,000*	2.3 dia. (0.1 dia./ 0.03 dia.)	E32-LT11 2M <b>NEW</b>	07-C
				2,700	SHS: 1,080	4,000*	SHS: 1,080			
Top-view (Approx. 15°)	M4		Flexible, R1	4,000*	ST : 3,500	4,000*	ST : 4,000*	2.3 dia. (0.1 dia./ 0.03 dia.)	E32-LT11R 2M <b>NEW</b>	07-C
				2,300	SHS: 920	3,450	SHS: 920			

\* The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)

[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.

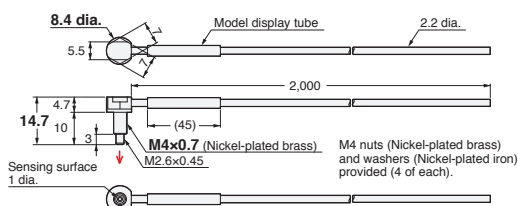
The first value is for the E3X-HD and the second value is for the E3NX-FA.

## Dimensions

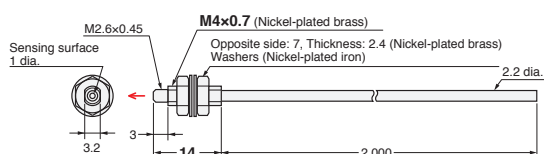
Installation Information → 59, 60 Page

### Through-beam Fiber Units (Set of 2)

#### 07-A E32-T11N 2M (Free Cutting)

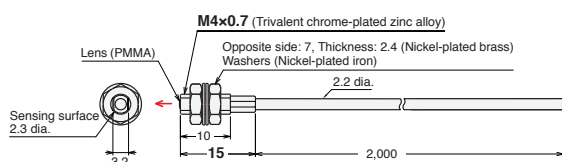


#### 07-B E32-T11R 2M (Free Cutting)



#### 07-C E32-LT11 2M (Free Cutting)

#### E32-LT11R 2M (Free Cutting)



### - Reference Information for Model Selection -

#### Features of the Right-angle Type

- Cable is less prone to snagging.
- Cable runs along the mounting surface for less space compared with straight Fiber Units.
- The nut is attached to the Fiber Unit to reduce installation work.

#### What Is “Flexible” Fiber?

The flexible fiber has a small bending radius for easy routing without easily breaking. It is easy to use because the cable can be bent without significantly reducing light intensity.



Structure which has a cladding around a large number of ultrafine cores.

And

#### Long-distance Sensing Applications

A separate Lens Unit can be attached to extend the sensing distance.

→ 26 Page

#### Breaking Due to Snagging or Shock

The Fiber Unit can be protected from breaking with stainless steel spiral tube.

→ 40 Page (Excluding the E32-T11N 2M.)

Fiber Sensor  
Features

Selection  
Guide

Fiber Units

Threaded  
Cylindrical

Flat  
Sleeved

Small Spot  
High Power

Narrow  
view  
BGS

Retro-  
reflective  
Limited-  
reflective

Chemical-  
resistant,  
Oil-resistant  
Bending

Heat-  
resistant

Area  
Detection  
Liquid-level

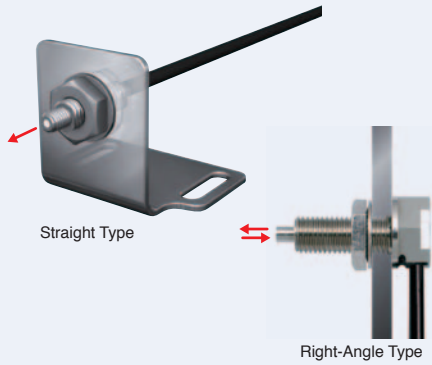
Vacuum  
FPD,  
Semi,  
Solar

Installation  
Information

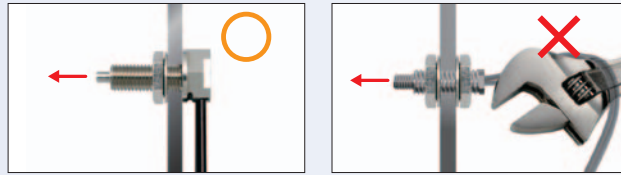
Fiber Amplifiers,  
Communications  
Unit, and  
Accessories

Technical  
Guide and  
Precautions

Model Index



- Standard configuration. These Fiber Units are mounted into a hole drilled in a bracket and secured with nuts.
- The Right-angle Model prevents snagging on the cable because the cable runs along the mounting surface.



Specifications

Reflective Fiber Units

Sensing direction (Aperture angle)	Size	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	09 Page Dimensions No.
				E3X-HD		E3NX-FA <i>NEW</i>				
				GIGA	HS	GIGA	HS			
Right-angle (Approx. 60°)	M3		Flexible, R4	110 46	ST : 50 SHS: 14	160 69	ST : 75 SHS: 14	5 μm dia./ 2 μm dia.)	E32-C31N 2M	09-A
	M6			780 320	ST : 350 SHS: 100	1,170 480	ST : 520 SHS: 100		E32-C11N 2M	09-B
Top-view (Approx. 60°)	M3		Flexible, R1	140 40	ST : 60 SHS: 16	210 60	ST : 90 SHS: 16		E32-D21R 2M	09-C
			R25	330	ST : 150 SHS: 44	490	ST : 220 SHS: 44		E32-C31 2M	09-D
			R10	100	ST : 150 SHS: 44	150	ST : 220 SHS: 44		E32-C31M 1M	09-E
	M4		Flexible, R1	140 40	ST : 60 SHS: 16	210 60	ST : 90 SHS: 16		E32-D211R 2M	09-F
	M6		Flexible, R1	840 240	ST : 350 SHS: 100	1,260 360	ST : 520 SHS: 100		E32-D11R 2M	09-G
			R25	1,400 400	ST : 600 SHS: 180	2,100 600	ST : 900 SHS: 180		E32-CC200 2M	09-H
Top-view (Approx. 15°)	M6		R25	860 250	ST : 360 SHS: 110	1,290 370	ST : 540 SHS: 110	E32-LD11 2M <i>NEW</i>	09-I	
			Flexible, R1	840 240	ST : 350 SHS: 100	1,260 360	ST : 520 SHS: 100	E32-LD11R 2M <i>NEW</i>		

**Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)  
**2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.  
 The first value is for the E3X-HD and the second value is for the E3NX-FA.  
**3.** The sensing distances for Reflective Fiber Units are for white paper.

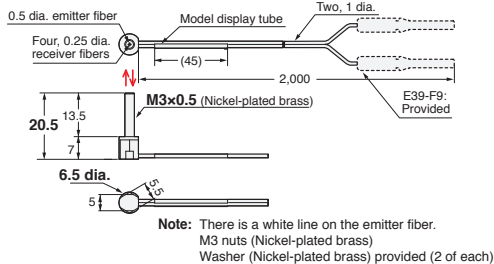


## Dimensions

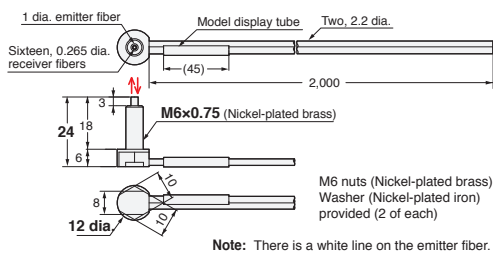
Installation Information → 58, 59 Page

### Reflective Fiber Units

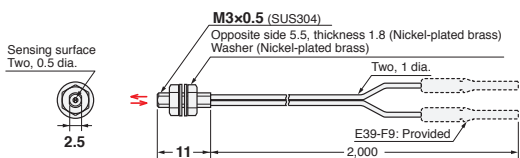
**09-A E32-C31N 2M (Free Cutting)**



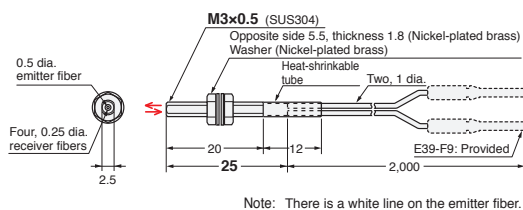
**09-B E32-C11N 2M (Free Cutting)**



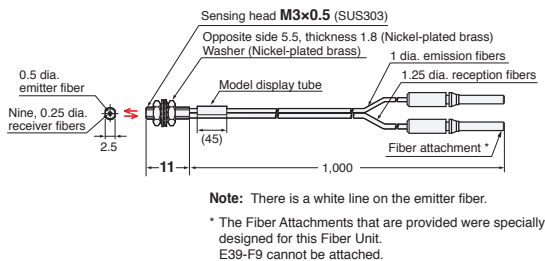
**09-C E32-D21R 2M (Free Cutting)**



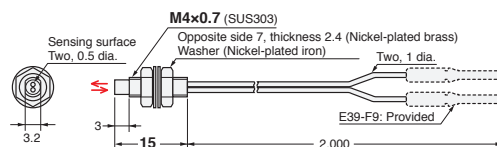
**09-D E32-C31 2M (Free Cutting)**



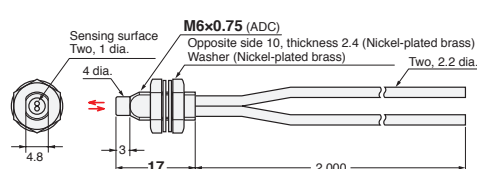
**09-E E32-C31M 1M (Free Cutting)**



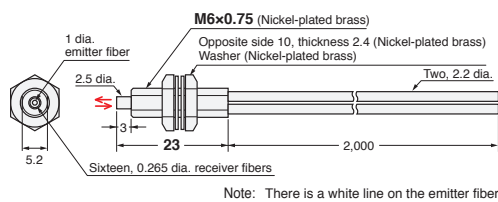
**09-F E32-D211R 2M (Free Cutting)**



**09-G E32-D11R 2M (Free Cutting)**

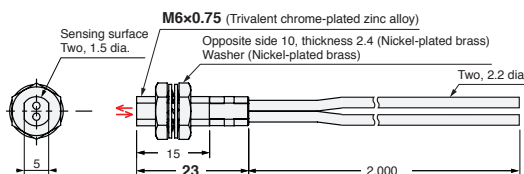


**09-H E32-CC200 2M (Free Cutting)**



**09-I E32-LD11 2M (Free Cutting)**

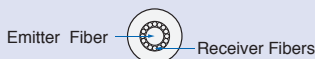
**E32-LD11R 2M (Free Cutting)**



### - Reference Information for Model Selection -

#### Features of Coaxial Reflective Type

These Fiber Units offer better detection of small objects at close distances (of 2 mm or less) than Standard Reflective Fiber Units. They also detect glossy surfaces more reliably than Standard Reflective Fiber Units, even if the surface is tilted. The receiver fibers are arranged around the emitter fiber as shown below.

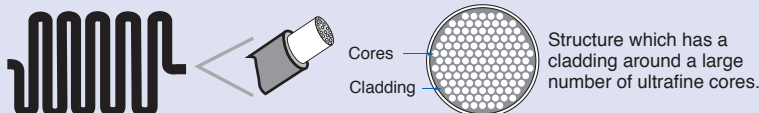


#### Features of the Right-angle Type

- Cable is less prone to snagging.
- Cable runs along the mounting surface for less space compared with straight Fiber Units.
- The nut is attached to the Fiber Unit to reduce installation work.

#### What Is "Flexible" Fiber?

The flexible fiber has a small bending radius for easy routing without easily breaking. It is easy to use because the cable can be bent without significantly reducing light intensity.



And

#### Breaking Due to Snagging or Shock

The Fiber Unit can be protected from breaking with stainless steel spiral tube.

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High Power

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BGS

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Limited-reflective

Chemical-resistant, Oil-resistant  
Bending

Heat-resistant  
Area Detection

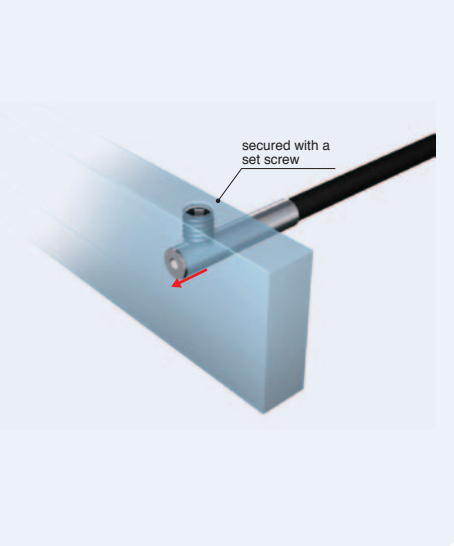
Liquid-level  
Vacuum

FPD, Semi, Solar  
Installation Information

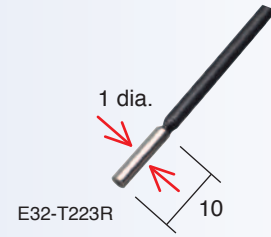
Fiber Amplifiers, Communications Unit, and Accessories

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- Inserted where space is limited. (Secured using a set screw.)
- Ultraminate space-saving by micro-fiber head. (1 dia. x 10 mm)



Specifications

Through-beam Fiber Units

Size	Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	11 Page Dimensions No.
				E3X-HD		E3NX-FA <i>NEW</i>				
				GIGA	HS	Other modes	GIGA			
1 dia.	Top-view		Flexible, R1	450	ST : 250	670	ST : 370	0.5 dia. (5 μm dia./2 μm dia.)	E32-T223R 2M	11-A
				150	SHS: 60	220	SHS: 60			
1.5 dia.	Top-view		Bendresistant, R4	680	ST : 400	1,020	ST : 600	1 dia. (5 μm dia./2 μm dia.)	E32-T22B 2M	11-B
				220	SHS: 90	330	SHS: 90			
3 dia.	Side-view		Flexible, R1	2,000	ST : 1,000	3,000	ST : 1,500	1 dia. (5 μm dia./2 μm dia.)	E32-T12R 2M	11-C
				700	SHS: 280	1,050	SHS: 280			
				750	ST : 450	1,120	ST : 670	E32-T14LR 2M	11-D	
				260	SHS: 100	390	SHS: 100			

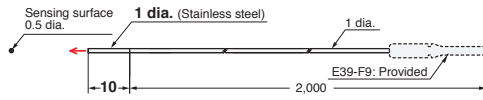
- Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)
- 2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

## Dimensions

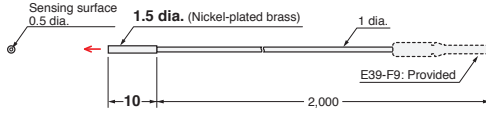
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### Through-beam Fiber Units (Set of 2)

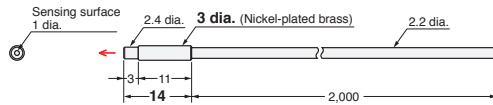
#### 11-A E32-T223R 2M (Free Cutting)



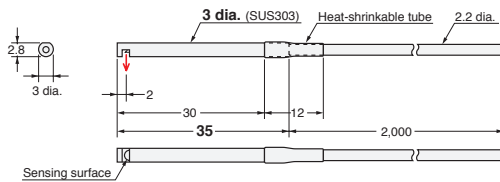
#### 11-B E32-T22B 2M (Free Cutting)



#### 11-C E32-T12R 2M (Free Cutting)



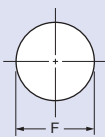
#### 11-D E32-T14LR 2M (Free Cutting)



### - Reference Information for Model Selection -

#### Recommended Mounting Hole Dimensions

The recommended mounting-hole dimensions for Cylindrical Fiber Units are given below.



(Unit: mm)

Outer diameter of Fiber Unit	1 dia.	1.5 dia.	3 dia.
Dimension F	1.2 <sup>+0.5</sup> <sub>0</sub> dia.	1.7 <sup>+0.5</sup> <sub>0</sub> dia.	3.2 <sup>+0.5</sup> <sub>0</sub> dia.

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Oil-resistant

Bending

Heat-  
resistant

Environmental Immunity

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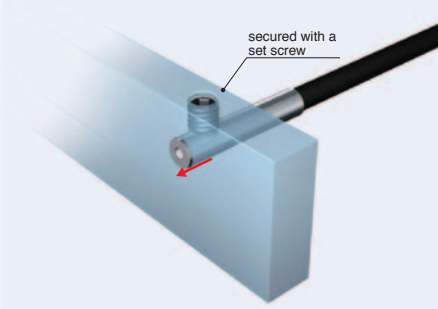
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- Inserted where space is limited. (Secured using a set screw.)



Specifications

Reflective Fiber Units

Size	Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	13 Page Dimensions No.		
				E3X-HD		E3NX-FA <i>NEW</i>						
				GIGA	HS	Other modes	GIGA				HS	Other modes
1.5 dia.	Top-view		Bend-resistant, R4	140	ST : 60	210	ST : 90	(5 μm dia./ 2 μm dia.)	E32-D22B 2M	13-A		
			R4	40	SHS: 16	60	SHS: 16					
1.5 dia. + 0.5 dia.	Top-view		R4	28	ST : 12	42	ST : 18		(5 μm dia./ 2 μm dia.)	E32-D43M 1M	13-B	
			R4	8	SHS: 4	12	SHS: 4					
3 dia.	Top-view		Flexible, R1	140	ST : 60	210	ST : 90			(5 μm dia./ 2 μm dia.)	E32-D22R 2M	13-C
			Bend-resistant, R4	40	SHS: 16	60	SHS: 16					
			Bend-resistant, R4	300	ST : 140	450	ST : 210					
3 dia.	Top-view		Bend-resistant, R4	90	SHS: 40	130	SHS: 40	(5 μm dia./ 2 μm dia.)			E32-D221B 2M	13-D
			R25	700	ST : 300	1,050	ST : 450					
3 dia. + 0.8 dia.	Top-view		R25	200	SHS: 90	300	SHS: 90		(5 μm dia./ 2 μm dia.)		E32-D32L 2M	13-E
			R4	70	ST : 30	100	ST : 45					
3 dia. + 0.8 dia.	Top-view		R4	20	SHS: 8	30	SHS: 8			(5 μm dia./ 2 μm dia.)	E32-D33 2M	13-F
			R4	20	SHS: 8	30	SHS: 8					

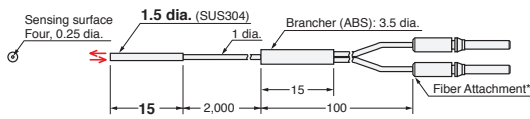
**Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)  
**2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.  
**3.** The sensing distances for Reflective Fiber Units are for white paper.

## Dimensions

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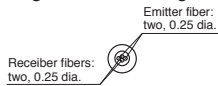
### Reflective Fiber Units

**13-A E32-D22B 2M (No Cutting)**

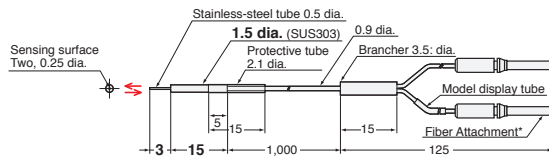


\*Attached with adhesive and cannot be removed.

#### Enlarged View of Sensing Surface



**13-B E32-D43M 1M (No Cutting)**

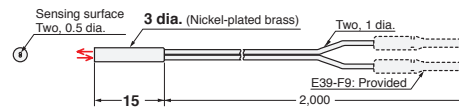


\* Attached with adhesive and cannot be removed.

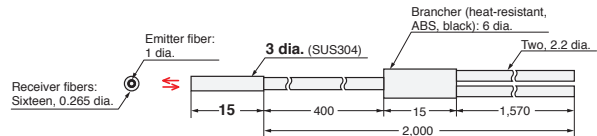
**13-C E32-D22R 2M (Free Cutting)**



**13-D E32-D221B 2M (Free Cutting)**

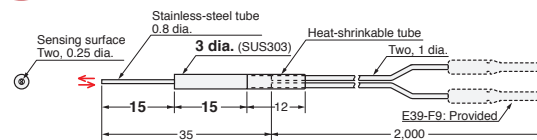


**13-E E32-D32L 2M (Free Cutting)**



Note: There is a yellow dotted line on the Emitter fiber.

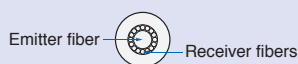
**13-F E32-D33 2M (Free Cutting)**



### - Reference Information for Model Selection -

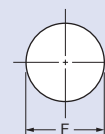
#### Features of Coaxial Reflective Type

These Fiber Units offer better detection of small objects at close distances (of 2 mm or less) than Standard Reflective Fiber Units. They also detect glossy surfaces more reliably than Standard Reflective Fiber Units, even if the surface is tilted. The receiver fibers are arranged around the emitter fiber as shown below.



#### Recommended Mounting Hole Dimensions

The recommended mounting-hole dimensions for Cylindrical Fiber Units are given below.



(Unit: mm)

Outer diameter of Fiber Unit	1.5 dia.	3 dia.
Dimension F	1.7 <sup>+0.5</sup> dia.	3.2 <sup>+0.5</sup> dia.

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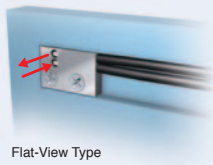
Heat-resistant

Area Detection

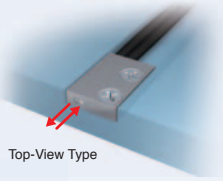
Liquid-level

Vacuum

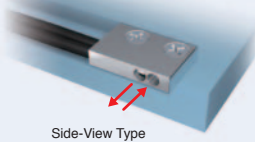
FPD, Semi, Solar



Flat-View Type



Top-View Type



Side-View Type

- Thin profile for mounting in limited spaces.
- Mounts directly without using special mounting brackets.

Specifications

Through-beam Fiber Units

Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	15 Page Dimensions No.
			E3X-HD		E3NX-FA <b>NEW</b>				
			GIGA = HS	Other modes	GIGA = HS	Other modes			
Top-view		Flexible, R1	2,000	ST : 1,000	3,000	ST : 1,500	1 dia. (5 μm dia./ 2 μm dia.)	E32-T15XR 2M	15-A
Side-view			700	SHS: 280	1,050	SHS: 280			
Flat-view			750	ST : 450	1,120	ST : 670			
			260	SHS: 100	390	SHS: 100		E32-T15YR 2M	15-B
								E32-T15ZR 2M	15-C

Reflective Fiber Units

Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	15 Page Dimensions No.
			E3X-HD		E3NX-FA <b>NEW</b>				
			GIGA = HS	Other modes	GIGA = HS	Other modes			
Top-view		Flexible, R1	840	ST : 350	1,260	ST : 520	(5 μm dia./ 2 μm dia.)	E32-D15XR 2M	15-D
Side-view			240	SHS: 100	360	SHS: 100			
Flat-view			200	ST : 100	300	ST : 150			
			52	SHS: 24	78	SHS: 24		E32-D15YR 2M	15-E
								E32-D15ZR 2M	15-F

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)

[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.

The first value is for the E3X-HD and the second value is for the E3NX-FA.

3. The sensing distances for Reflective Fiber Units are for white paper.

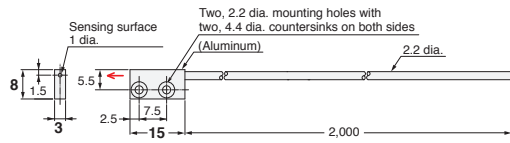
Dimensions

Installation Information → 60 Page

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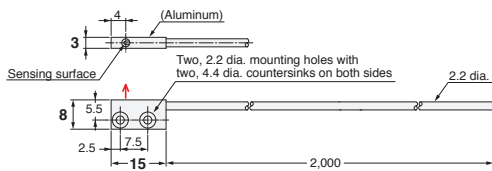
Through-beam Fiber Units (Set of 2)

15-A E32-T15XR 2M (Free Cutting)



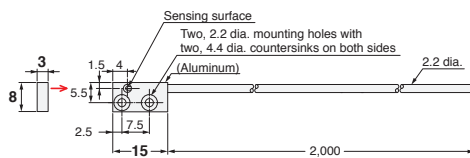
Note: 1. Set of two symmetrically shaped Fiber Units.  
2. Four, M2 x 8 stainless steel countersunk mounting screws are provided.

15-B E32-T15YR 2M (Free Cutting)



Note: 1. Set of two symmetrically shaped Fiber Units.  
2. Four, M2 x 8 stainless steel countersunk mounting screws are provided.

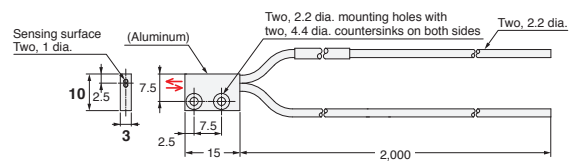
15-C E32-T15ZR 2M (Free Cutting)



Note: 1. Set of two symmetrically shaped Fiber Units.  
2. Four, M2 x 8 stainless steel countersunk mounting screws are provided.

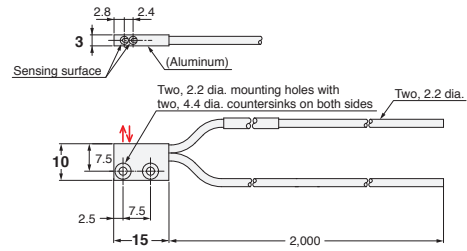
Reflective Fiber Units

15-D E32-D15XR 2M (Free Cutting)



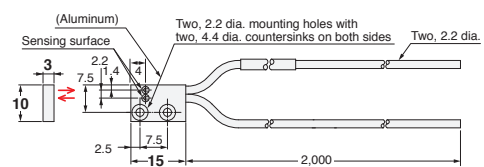
Note: Two, M2 x 8 stainless steel countersunk mounting screws are provided.

15-E E32-D15YR 2M (Free Cutting)



Note: Two, M2 x 8 stainless steel countersunk mounting screws are provided.

15-F E32-D15ZR 2M (Free Cutting)



Note: Two, M2 x 8 stainless steel countersunk mounting screws are provided.

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Bending

Heat-resistant

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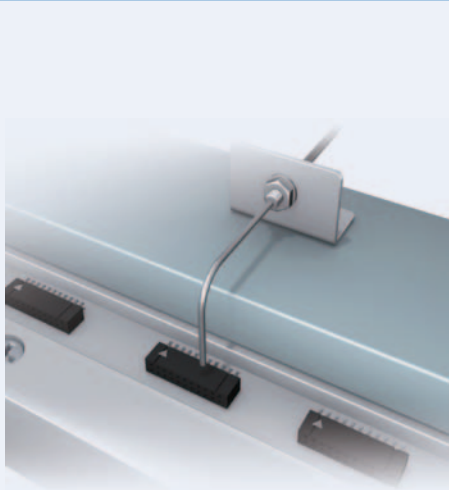
Applications

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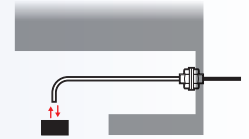
Fiber Amplifiers, Communications Unit, and Accessories

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- Sleeve Fiber Units allow detection away from the point of installation for stable close-range detection of small objects.
- The shape of sleeve can be changed freely.



Specifications

Through-beam Fiber Units

Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)						Optical axis diameter (minimum sensing object)	Models	17 Page Dimensions No.
			E3X-HD			E3NX-FA <i>NEW</i>					
			GIGA	HS	Other modes	GIGA	HS	Other modes			
Side-view	The sleeve cannot be bent.  IP67	Flexible, R1	170	ST : 100	250	ST : 150	0.5 dia. (5 μm dia./ 2 μm dia.)	E32-T24R 2M	(17-A)		
			50	SHS: 20	75	SHS: 20					
Side-view	The sleeve cannot be bent.  IP67	R10	450	ST : 250	670	ST : 370	0.25 dia. (5 μm dia./ 2 μm dia.)	E32-T24E 2M	(17-B)		
			150	SHS: 60	220	SHS: 60					
Top-view	The sleeve cannot be bent.  IP67	R10	150	ST : 90	220	ST : 130	0.5 dia. (5 μm dia./ 2 μm dia.)	E32-T33 1M	(17-C)		
			50	SHS: 20	75	SHS: 20					
Top-view	The sleeve cannot be bent.  M3 IP67	Flexible, R1	510	ST : 300	760	ST : 450	0.5 dia. (5 μm dia./ 2 μm dia.)	E32-T21-S1 2M <i>NEW</i>	(17-D)		
			170	SHS: 68	250	SHS: 68					
Top-view	Sleeve bending radius: 5 mm  M4 IP67	Flexible, R1	2,000	ST : 1,000	3,000	ST : 1,500	1 dia. (5 μm dia./ 2 μm dia.)	E32-TC200BR 2M	(17-E)		
			700	SHS: 280	1,050	SHS: 280					

**Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

**2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.  
 The first value is for the E3X-HD and the second value is for the E3NX-FA.

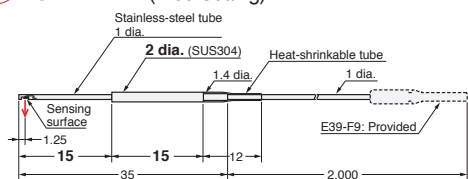


Dimensions

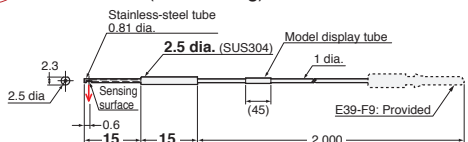
Installation Information → 60,61 Page

Through-beam Fiber Units (Set of 2)

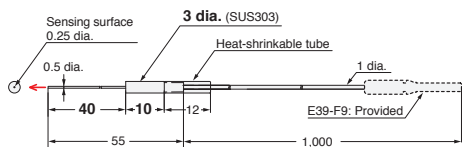
17-A E32-T24R 2M (Free Cutting)



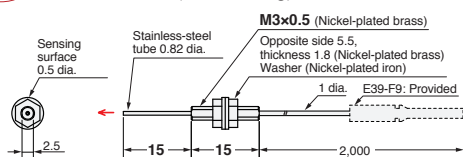
17-B E32-T24E 2M (Free Cutting)



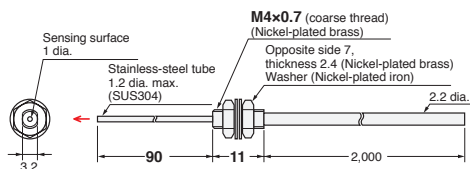
17-C E32-T33 1M (Free Cutting)



17-D E32-T21-S1 2M (Free Cutting)



17-E E32-TC200BR 2M (Free Cutting)




- Reference Information for Model Selection -

And

In case of bending sleeve

The E32-TC200BR has a bendable sleeve.  
Use the Sleeve Bender to bend them.

Sleeve Bender (sold separately)

Appearance	Applicable Fiber Units	Model
 Uses for the bending of the sleeve.	E32-TC200BR	E39-F11

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Limited-reflective  
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Chemical-resistant, Oil-resistant  
Bending  
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Environmental Immunity

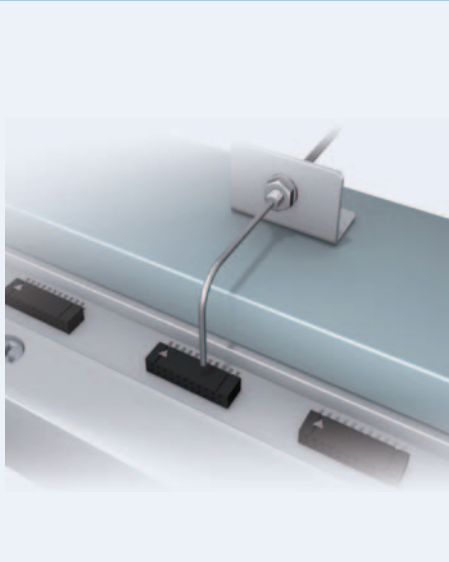
Area Detection  
Liquid-level  
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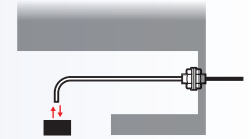
Fiber Amplifiers, Communications Unit, and Accessories

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- Sleeve Fiber Units allow detection away from the point of installation for stable close-range detection of small objects.
- The shape of sleeve can be changed freely.



Specifications

Reflective Fiber Units

Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)						Optical axis diameter (minimum sensing object)	Models	19 Page Dimensions No.
			E3X-HD			E3NX-FA <i>NEW</i>					
			GIGA	HS	Other modes	GIGA	HS	Other modes			
Side-view	The sleeve cannot be bent.  IP67	Flexible, R1	70	ST : 30	100	ST : 45	(5 μm dia./ 2 μm dia.)	E32-D24R 2M	19-A		
	Sleeve bending radius: 25 mm.  IP67	R25	120	ST : 53	180	ST : 79				E32-D24-S2 2M <i>NEW</i>	19-B
Top-view	The sleeve cannot be bent.  IP67	R4	28	ST : 12	42	ST : 18		E32-D43M 1M	19-C		
	The sleeve cannot be bent.  IP67		14	ST : 6	21	ST : 9					
	The sleeve cannot be bent.  IP67		8	SHS: 4	12	SHS: 4					
	The sleeve cannot be bent.  IP67		4	SHS: 2	6	SHS: 2					
	The sleeve cannot be bent.  IP67	R4	70	ST : 30	100	ST : 45					
	The sleeve cannot be bent.  IP67		20	SHS: 8	30	SHS: 8					
	The sleeve cannot be bent.  IP67	R4	63	ST : 27	94	ST : 40				E32-D32-S1 0.5M <i>NEW</i>	19-F
	The sleeve cannot be bent.  IP67		18	SHS: 7	27	SHS: 7					
	The sleeve cannot be bent.  IP67	Flexible, R1	140	ST : 60	210	ST : 90				E32-D31-S1 0.5M <i>NEW</i>	19-G
	Sleeve bending radius: 5 mm.  IP67		40	SHS: 16	60	SHS: 16					
The sleeve cannot be bent.  IP67	R10	250	ST : 110	370	ST : 160	E32-D22-S1 2M <i>NEW</i>	19-I				
Sleeve bending radius: 10 mm.  IP67		72	SHS: 30	100	SHS: 30						
The sleeve cannot be bent.  IP67	Flexible, R1	840	ST : 350	1,260	ST : 520	E32-DC200BR 2M	19-K				
Sleeve bending radius: 10 mm.  IP67		240	SHS: 100	360	SHS: 100						
The sleeve cannot be bent.  IP67	R10	250	ST : 110	370	ST : 160	E32-D25-S3 2M <i>NEW</i>	19-L				
Sleeve bending radius: 10 mm.  IP67		72	SHS: 30	100	SHS: 30						

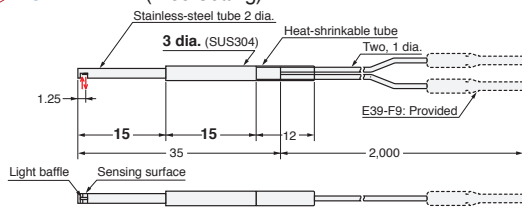
**Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)  
**2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.  
 The first value is for the E3X-HD and the second value is for the E3NX-FA.  
**3.** The sensing distances for Reflective Fiber Units are for white paper.

Dimensions

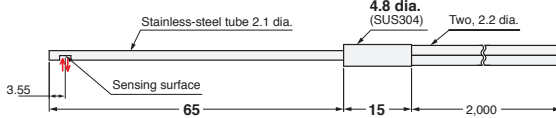
Installation Information → 58, 59 Page

Reflective Fiber Units

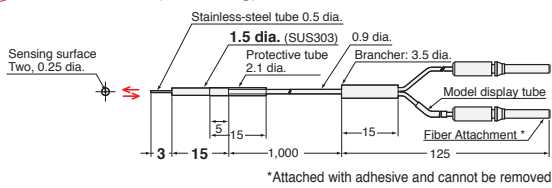
19-A E32-D24R 2M (Free Cutting)



19-B E32-D24-S2 2M (Free Cutting)

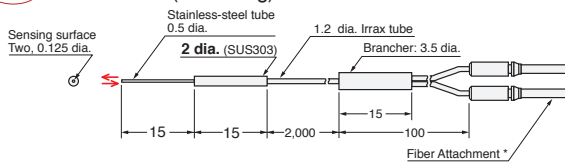


19-C E32-D43M 1M (No Cutting)



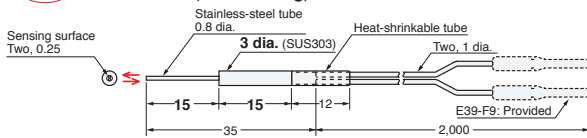
\*Attached with adhesive and cannot be removed.

19-D E32-D331 2M (No Cutting)

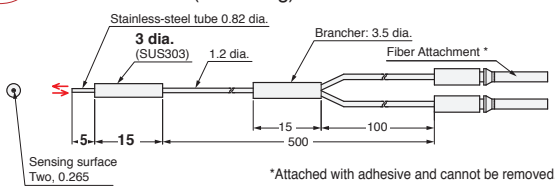


\*Attached with adhesive and cannot be removed.

19-E E32-D33 2M (Free Cutting)

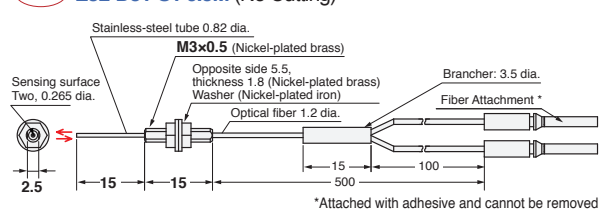


19-F E32-D32-S1 0.5M (No Cutting)



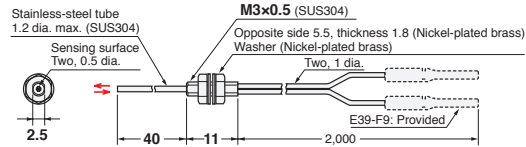
\*Attached with adhesive and cannot be removed.

19-G E32-D31-S1 0.5M (No Cutting)

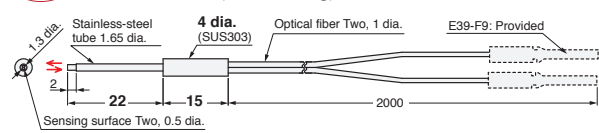


\*Attached with adhesive and cannot be removed.

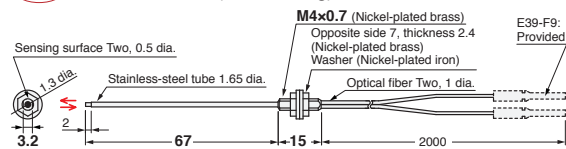
19-H E32-DC200F4R 2M (Free Cutting)



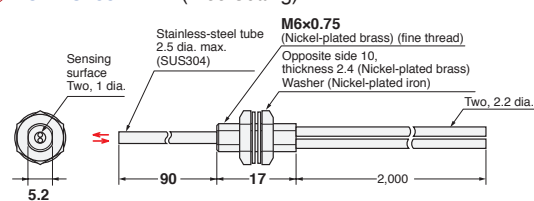
19-I E32-D22-S1 2M (Free Cutting)



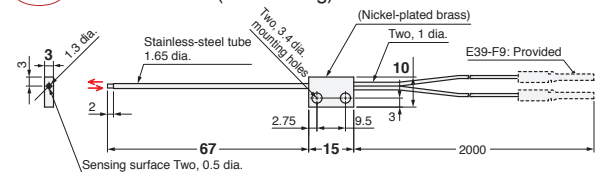
19-J E32-D21-S3 2M (Free Cutting)



19-K E32-DC200BR 2M (Free Cutting)



19-L E32-D25-S3 2M (Free Cutting)




- Reference Information for Model Selection -

And

In case of bending sleeve

The E32-DC200F4R, E32-D21-S3 and E32-D25-S3 have bendable sleeves. Use the Sleeve Bender to bend them.

Sleeve Bender (sold separately)

Appearance	Applicable Fiber Units	Model
 Uses for the bending of the sleeve.	E32-DC200F4R E32-D21-S3 E32-D25-S3	E39-F11

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

Standard Installation

Saving Space

Beam Improvements

Transparent Objects

Environmental Immunity

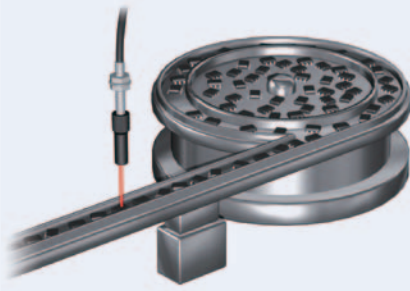
Applications

Installation Information

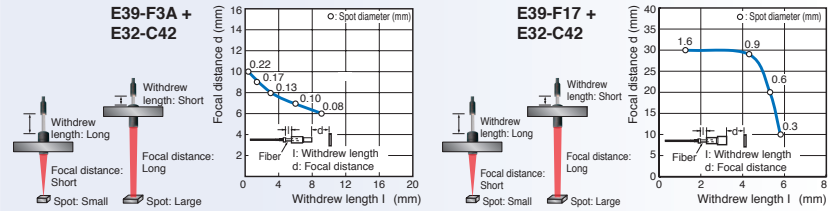
Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

Model Index



- Small-spot is ideal for detecting minute objects. Select the Fiber Unit that is best suited for the workpiece size and installation distance. (Refer to Reference Information for Model Selection)
- Available with a variable-spot Lens Unit to change the spot diameter without replacing the fiber. The spot diameter can be adjusted according to the size of the workpiece by changing the withdrew length and sensing distance. Refer to the following graph, which shows the relation between the withdrew length, focal distance, and spot diameter.



\* Withdrew length: Approx. 1.3 to 5.8 mm

Specifications

Reflective Fiber Units

Variable-spot types

Lens Units + Fiber Unit

Type	Spot diameter	Center distance (mm)	Lens Units	Lens Units + Fiber Units	Fiber Unit		21 Page Dimensions No.
			Models	Appearance(mm)	Bending radius of cable	Model	
Variable spot	0.1 to 0.6 dia.	6 to 15	<b>E39-F3A</b>		R25	<b>E32-C42 1M</b>	<b>21-A</b>
	0.3 to 1.6 dia.	10 to 30	<b>E39-F17</b>				<b>21-B</b>

Parallel-light-spot types

Lens Units + Fiber Unit

Type	Spot diameter	Center distance (mm)	Lens Units	Lens Units + Fiber Units	Fiber Unit		21 Page Dimensions No.
			Model	Appearance(mm)	Bending radius of cable	Models	
Parallel light	4 dia.	0 to 20	<b>E39-F3C</b>		R25	<b>E32-C31 2M</b>	<b>21-C</b>
							Flexible, R4

Small-spot types

Integrated Lens

Type	Spot diameter	Center distance (mm)	Appearance(mm)	Bending radius of cable	Models	21 Page Dimensions No.
Short-distance, Small-spot	0.1 dia.	5	 Lens: unnecessary	R25	<b>E32-C42S 1M</b>	<b>21-E</b>
Long-distance, Small-spot	6 dia.	50	 Lens: unnecessary		<b>E32-L15 2M</b>	<b>21-F</b>

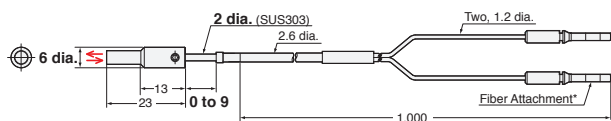
\* The spot diameter and the center distance are the same when using with E3X-HD series or E3NX-FA series.

### Dimensions

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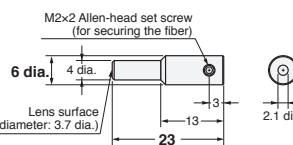
### Reflective Fiber Units

**21-A E32-C42 1M (No Cutting) + E39-F3A**



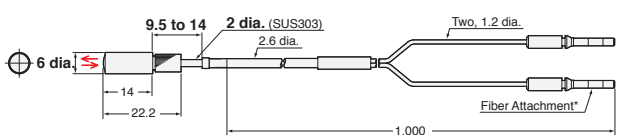
\* Attached with adhesive and cannot be removed.  
**Note:** There is a white tube on the emitter fiber.

**E39-F3A**



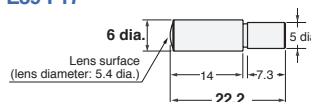
**Material:** Aluminum for body and optical glass for lens.  
**Note:** This is the Lens Unit for the E32-C42.

**21-B E32-C42 1M (No Cutting) + E39-F17**



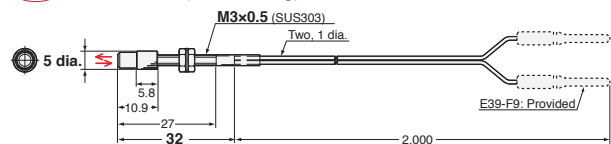
\* Attached with adhesive and cannot be removed.  
**Note:** There is a white tube on the emitter fiber.

**E39-F17**



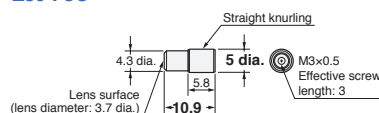
**Material:** Aluminum for body and optical glass for lens.

**21-C E32-C31 2M (Free Cutting) + E39-F3C**



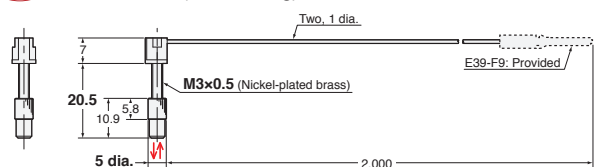
**Note:** There is a white line on the emitter fiber.

**E39-F3C**



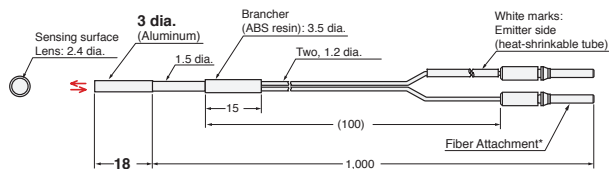
**Material:** Aluminum for body and optical glass for lens.  
**Note:** This is the Lens Unit for the E32-C31 and E32-C31N.

**21-D E32-C31N 2M (Free Cutting) + E39-F3C**



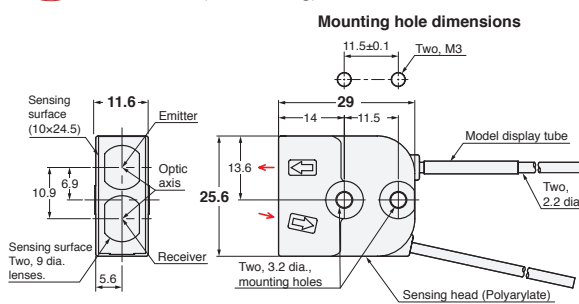
**Note:** There is a white line on the emitter fiber.

**21-E E32-C42S 1M (No Cutting)**



\* Attached with adhesive and cannot be removed.  
**Note:** There is a white tube on the emitter fiber.

**21-F E32-L15 2M (Free Cutting)**



**Note:** There is a white tube on the emitter fiber.

### - Reference Information for Model Selection -

#### Model Selection Tips

Select the best model by following these steps.

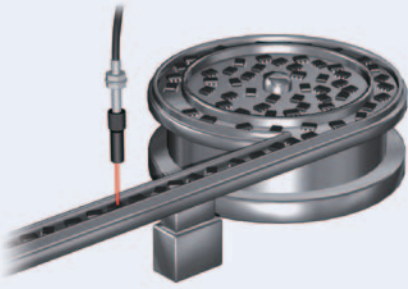
- Select the model based on the spot diameter suitable for the workpiece size.  
 \* The Variable-spot Type is useful if there are different sensing object sizes.
- Select the model based on the allowable installation distance and center distance.

<Map of Spot Diameters and Center Distances>

(Unit: mm)

Spot diameter	0.1 dia.	0.1 dia.	0.2 dia.	0.5 dia.	0.5 dia.	3 dia.	4 dia.	6 dia.
Center distance	5	7	17	7	17	50	0 to 20	50
Optical axis diameter	2.4	3.7	4.8	3.7	4.8	9.4	3.7	10
Models	E32-C42S	E39-F3A-5 + E32-C41	E39-F3B + E32-C41	E39-F3A-5 + E32-C31 (N)	E39-F3B + E32-C31 (N)	E39-F18 + E32-C200 + E32-C11N	E39-F3C + E32-C31 (N)	E32-L15

\* Refer to page 22 for details.



- Small-spot is ideal for detecting minute objects. Select the Fiber Unit that is best suited for the workpiece size and installation distance. (Refer to Reference Information for Model Selection)

Specifications

Reflective Fiber Units

Small-spot Models

Lens Units + Fiber Units

Type	Spot diameter	Center distance (mm)	Lens Units	Lens Units + Fiber Units	Fiber Units		23 Page Dimensions No.	
			Models	Appearance(mm)	Bending radius of cable	Models		
Short-distance, small-spot	0.1 dia.	7	E39-F3A-5		R25		E32-C41 1M	23-A
							E32-C31 2M	23-B
	0.5 dia.				Flexible, R4	E32-C31N 2M	23-C	
Medium-distance, small-spot	0.2 dia.	17	E39-F3B		R25		E32-C41 1M	23-D
							E32-C31 2M	23-E
	0.5 dia.				Flexible, R4	E32-C31N 2M	23-F	
Long-distance, small-spot	3 dia.	50	E39-F18		R25		E32-CC200 2M	23-G
					Flexible, R4	E32-C11N 2M	23-H	

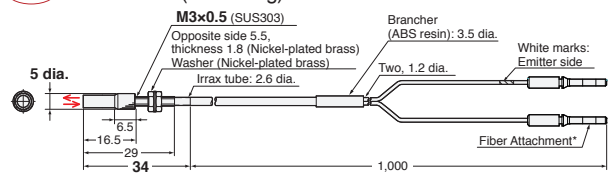
\* The spot diameter and the center distance are the same when using with E3X-HD series or E3NX-FA series.

### Dimensions

Installation Information → 58, 61 Page

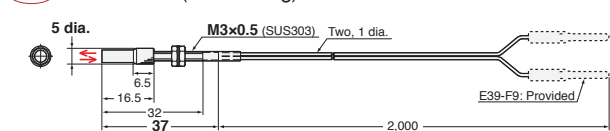
### Reflective Fiber Units

#### 23-A E32-C41 1M (No Cutting) + E39-F3A-5



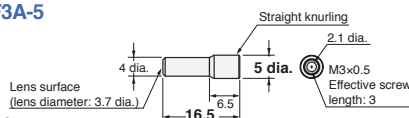
\* Attached with adhesive and cannot be removed.  
Note: There is a white tube on the emitter fiber.

#### 23-B E32-C31 2M (Free Cutting) + E39-F3A-5



Note: There is a white line on the emitter fiber.

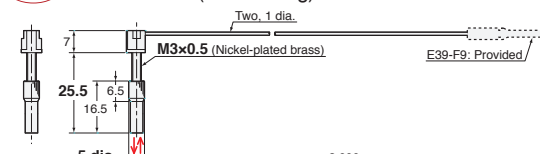
#### E39-F3A-5



**Material:** Aluminum for body and optical glass for lens

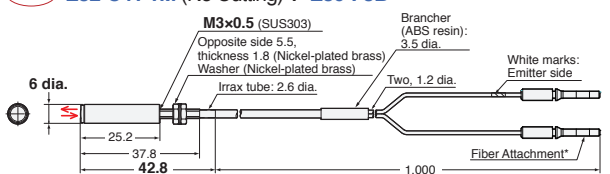
Note: This is a Lens Unit for the E32-C41, E32-C31 and E32-C31N.

#### 23-C E32-C31N 2M (Free Cutting) + E39-F3A-5



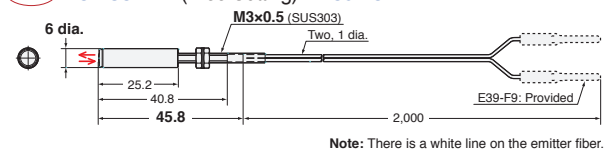
Note: There is a white line on the emitter fiber.

#### 23-D E32-C41 1M (No Cutting) + E39-F3B



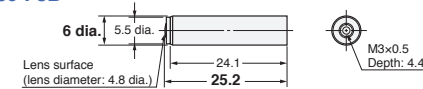
\* Attached with adhesive and cannot be removed.  
Note: There is a white tube on the emitter fiber.

#### 23-E E32-C31 2M (Free Cutting) + E39-F3B



Note: There is a white line on the emitter fiber.

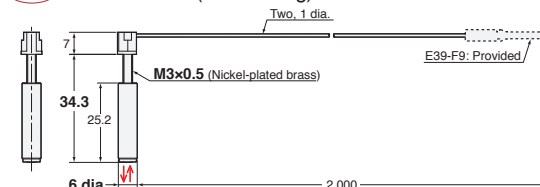
#### E39-F3B



**Material:** Aluminum for body and optical glass for lens

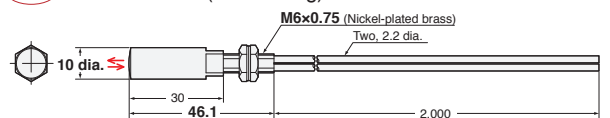
Note: This is a Lens Unit for the E32-C41, E32-C31 and E32-C31N.

#### 23-F E32-C31N 2M (Free Cutting) + E39-F3B



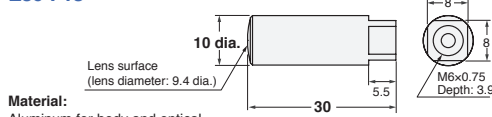
Note: There is a white line on the emitter fiber.

#### 23-G E32-CC200 2M (Free Cutting) + E39-F18



Note: There is a white line on the emitter fiber.

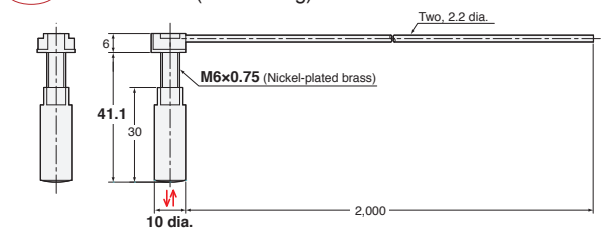
#### E39-F18



**Material:** Aluminum for body and optical glass for lens

Note: This is a Lens Unit for the E32-C11N and E32-CC200.

#### 23-H E32-C11N 2M (Free Cutting) + E39-F18



Note: There is a white line on the emitter fiber.

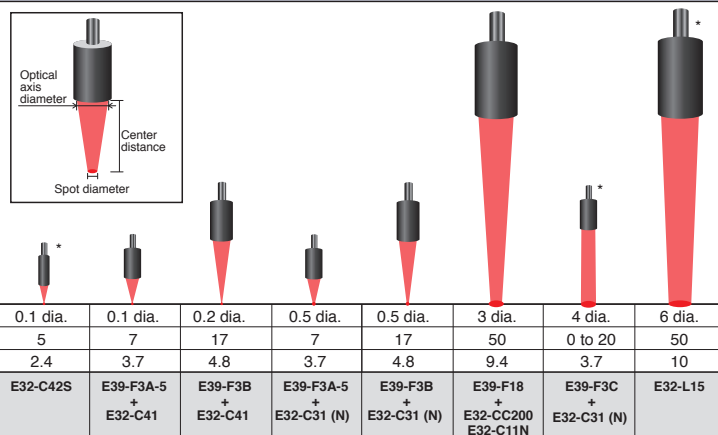
### - Reference Information for Model Selection -

#### Model Selection Tips

- Select the best model by following these steps.
  - Select the model based on the spot diameter suitable for the workpiece size.
    - \* The Variable-spot Type is useful if there are different sensing object sizes.
  - Select the model based on the allowable installation distance and center distance.

<Map of Spot Diameters and Center Distances>

(Unit: mm)



\* Refer to page 20 for details.

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded

Standard Installation

Cylindrical

Flat

Saving Space

Sleeved

Small Spot

Beam Improvements

High Power

Narrow view

BGS

Retro-reflective

Transparent Objects

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Environmental Immunity

Heat-resistant

Area Detection

Liquid-level

Applications

Vacuum

FPD, Semi, Solar

Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

Model Index

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

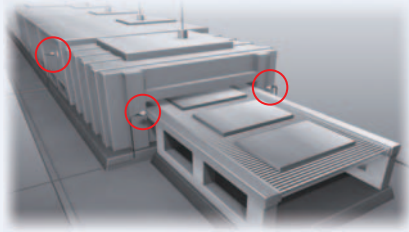
Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar



- Maximum sensing distance without attaching a Lens: 20 m (E32-T17L)  
Suitable for detection of large objects and for use in large-scale installations.
- Powerful enough to resist the influences of dust and dirt.
- In addition to the products listed on this page, Lenses are available to extend the sensing distance. (→ 26 to 29 pages)

Specifications

Through-beam Fiber Units

Sensing direction	Aperture angle	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	25 Page Dimensions No.
				E3X-HD		E3NX-FA <b>NEW</b>				
				GIGA HS	Other modes	GIGA HS	Other modes			
Top-view	10°		R25	20,000 *1	ST : 20,000	20,000 *1	ST : 20,000	10 dia.	E32-T17L 10M	25-A
				20,000 *1	SHS: 8,000	20,000 *1	SHS: 8,000			
	15°		Flexible, R1	4,000 *2	ST : 4,000	4,000 *2	ST : 4,000	2.3 dia. (0.1 dia./0.03 dia.)	E32-LT11 2M <b>NEW</b>	25-B
				2,700	SHS: 1,080	4,000 *2	SHS: 1,080			
Side-view	30°		R25	4,000 *2	ST : 4,000	4,000 *2	ST : 4,000	4 dia. (0.1 dia./0.03 dia.)	E32-T14 2M	25-C
				4,000 *2	SHS: 1,800	4,000 *2	SHS: 1,800			

\*1 The optical fiber is 10 m long on each side, so the sensing distance is 20,000 mm.  
\*2 The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Reflective Fiber Units

Sensing direction	Aperture angle	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Model	25 Page Dimensions No.
				E3X-HD		E3NX-FA <b>NEW</b>				
				GIGA HS	Other modes	GIGA HS	Other modes			
Top-view	4°		Bendresistant, R4	40 to 2,800	ST : 40 to 1,400	40 to 4,000 *2	ST : 40 to 2,100	-	E32-D16 2M	25-D
				40 to 900	SHS: 40 to 480	40 to 1,350	SHS: 40 to 480			

- Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)
- 2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.  
The first value is for the E3X-HD and the second value is for the E3NX-FA.
- 3.** The sensing distances for Reflective Fiber Units are for white paper.

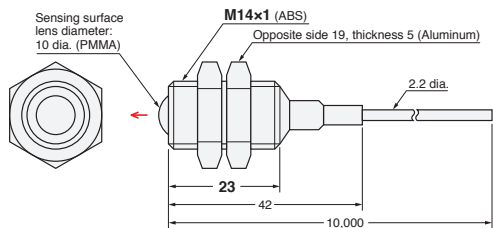


Dimensions

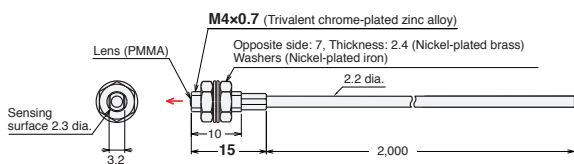
Installation Information → 59, 60 Page

Through-beam Fiber Units (Set of 2)

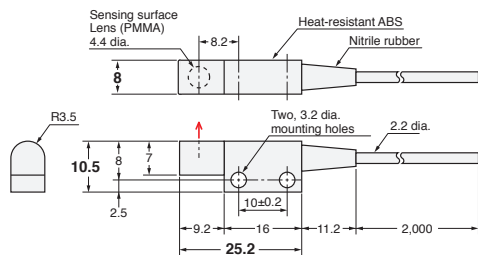
25-A E32-T17L 10M (Free Cutting)



25-B E32-LT11 2M (Free Cutting)  
E32-LT11R 2M (Free Cutting)



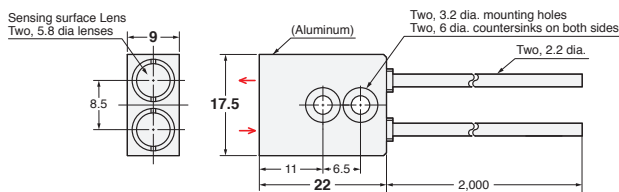
25-C E32-T14 2M (Free Cutting)



Installation Information → 58 Page

Reflective Fiber Units

25-D E32-D16 2M (Free Cutting)

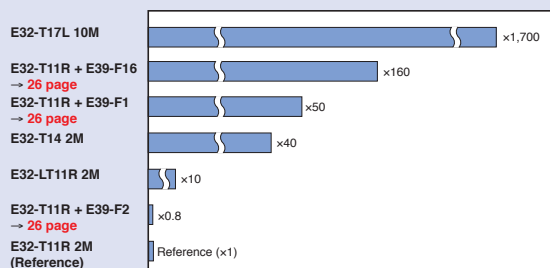


- Reference Information for Model Selection -

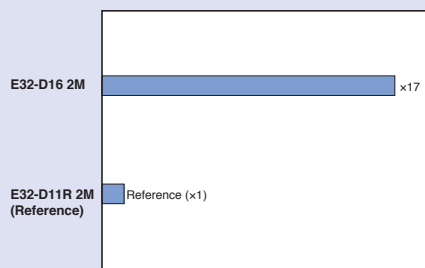
Comparisons of incident level

Select the model based on the comparisons of incident level against Standard Fiber Units.

Comparisons of incident level (Through-beam)



Comparisons of incident level (Reflective)



Fiber Sensor Features

Selection Guide

Fiber Units

Threaded  
Cylindrical  
Standard Installation

Flat  
Sleeved  
Saving Space

Small Spot  
High Power  
Narrow view  
Beam Improvements

Retro-reflective  
Limited-reflective  
Transparent Objects

Chemical-resistant, Oil-resistant  
Bending  
Environmental Immunity

Heat-resistant  
Area Detection  
Applications

Liquid-level  
Vacuum  
FPD, Semi, Solar

Installation Information




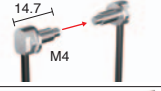
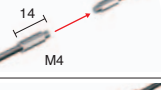
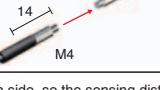
Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

Model Index

Specifications

Through-beam Fiber Units

Lens Units		Type	High-power (incident level: 50 times)	Ultra-high-power (incident level: 160 times)	Side-View (incident level: 0.8 times)								
		Models	E39-F1	E39-F16	E39-F2								
		Appearance											
		Aperture angle	Approx. 12°	Approx. 6°	Approx. 60°								
		Optical axis diameter (minimum sensing object)	4 dia. (0.1 dia.)	7.2 dia.	3 dia. (0.1 dia.)								
Fiber Units	Models	Appearance (mm)	Sensing distance (mm)										
			E3X-HD		E3NX-FA <i>NEW</i>		E3X-HD		E3NX-FA <i>NEW</i>				
			GIGA=HS	Other modes	GIGA=HS	Other modes	GIGA=HS	Other modes	GIGA=HS	Other modes	GIGA=HS	Other modes	
Threaded	E32-T11N 2M		4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000	—	—	
Cylindrical	E32-T11R 2M		4,000*	SHS:2,000	4,000*	SHS:2,000	4,000*	SHS:3,600	4,000*	SHS:3,600	1,450	ST : 800	
Flat	E32-T11 2M		4,000*	SHS:1,860	4,000*	SHS:1,860	4,000*	SHS:4,000	4,000*	SHS:4,000	2,300	ST : 1,320	
Sleeved											860	SHS: 320	
Small Spot												1,290	SHS: 320
High Power													
Narrow view													
BGS													

\* The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

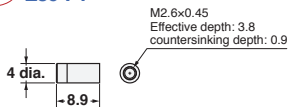
2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

Dimensions

Installation Information → 61 Page

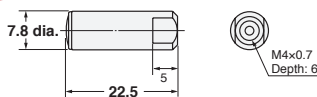
Lens Units (Set of 2)

26-A E39-F1



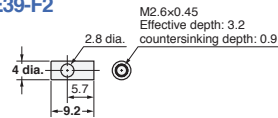
**Material:**  
Brass for the body and optical glass for the lens itself.  
**Note:** Two per set.

26-B E39-F16



**Material:**  
SUS303 for the body and optical glass for the lens itself.  
**Note:** Two per set.

26-C E39-F2



**Material:**  
Brass for the body and optical glass for the lens itself.  
**Note:** Two per set.

Fiber Sensor Features

Selection Guide

Fiber Units

Standard Installation

Saving Space

Beam Improvements

Narrow view

BGS

Transparent Objects

Environmental Immunity

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

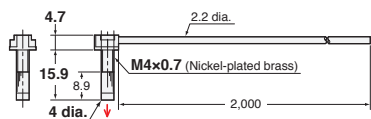
Model Index

Dimensions

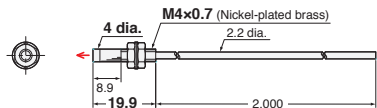
Installation Information → 60,61 Page

Through-beam Fiber Units (Set of 2)

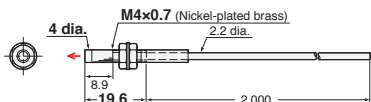
27-A E32-T11N 2M (Free Cutting) + E39-F1



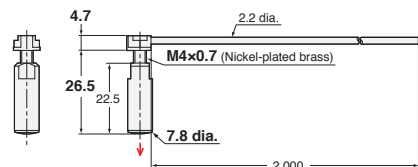
27-B E32-T11R 2M (Free Cutting) + E39-F1



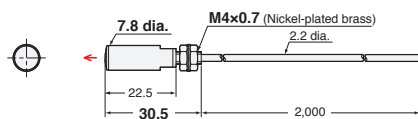
27-C E32-T11 2M (Free Cutting) + E39-F1



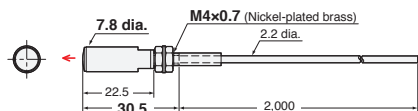
27-D E32-T11N 2M (Free Cutting) + E39-F16



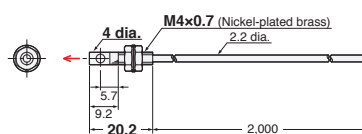
27-E E32-T11R 2M (Free Cutting) + E39-F16



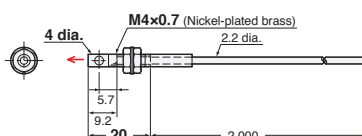
27-F E32-T11 2M (Free Cutting) + E39-F16



27-G E32-T11R 2M (Free Cutting) + E39-F2



27-H E32-T11 2M (Free Cutting) + E39-F2

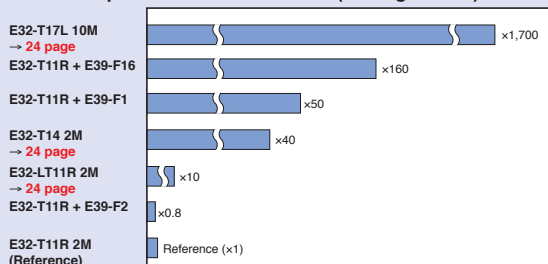


- Reference Information for Model Selection -

Comparisons of incident level

Select the model based on the comparisons of incident level against Standard Fiber Units.

Comparisons of incident level (Through-beam)



Fiber Sensor Features

Selection Guide

Fiber Units

Threaded	Standard Installation
Cylindrical	
Flat	Saving Space
Sleeved	
Small Spot	Beam Improvements
High Power	
Narrow view	
BGS	Transparent Objects
Retro-reflective	
Limited-reflective	
Chemical-resistant, Oil-resistant	Environmental Immunity
Bending	
Heat-resistant	
Area Detection	Applications
Liquid-level	
Vacuum	
FPD, Semi, Solar	

Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

Model Index

Specifications

Through-beam Fiber Units (Heat-resistant)

Lens Units	Type	High-power (incident level: 50 times)	Ultra-high-power (incident level: 160 times)	Side-View (incident level: 0.8 times)					
	Models	E39-F1	E39-F16	E39-F2					
	Appearance								
	Aperture angle	Approx. 12°	Approx. 6°	Approx. 60°					
	Optical axis diameter (minimum sensing object)	4 dia. (0.1 dia.)	7.2 dia. (0.1 dia.)	3 dia. (0.1 dia.)					
Fiber Units		Sensing distance (mm)							
Models	Appearance (mm)	E3X-HD		E3NX-FA <i>NEW</i>		E3X-HD		E3NX-FA <i>NEW</i>	
		GIGA=HS	Other modes	GIGA=HS	Other modes	GIGA=HS	Other modes	GIGA=HS	Other modes
E32-T51R 2M	Heat-resistant up to 100°C 	4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000
		3,900	SHS: 1,500 (29-A)	4,000*	SHS: 1,500	4,000*	SHS: 4,000 (29-D)	4,000*	SHS: 4,000 (29-G)
E32-T81R-S 2M	Heat-resistant up to 200°C 	4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000
		2,700	SHS: 1,000 (29-B)	4,000*	SHS: 1,000	4,000*	SHS: 1,800 (29-E)	4,000*	SHS: 1,800 (29-H)
E32-T61-S 2M	Heat-resistant up to 350°C (200°C) (See Note 3) 	4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000	4,000*	ST : 4,000
		4,000*	SHS: 1,800 (29-C)	4,000*	SHS: 1,800	4,000*	SHS: 3,100 (29-F)	4,000*	SHS: 3,100 (29-I)

\* The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

- The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.
- The ambient temperature of E32-T61-S must be between -40 to 200°C when using it with E39-F1 or E39-F2 Lens Unit. The ambient temperature of E32-T61-S must be between -40 to 350°C when using it with E39-F16 Lens Unit.

Lens Units	Type	High-power (incident level: 50 times)	Ultra-high-power (incident level: 160 times)		
	Models	E39-F1-33	E39-F16		
	Appearance				
	Aperture angle	Approx. 12°	Approx. 6°		
	Optical axis diameter (minimum sensing object)	4 dia. (0.1 dia.)	7.2 dia. (0.1 dia.)		
Fiber Units		Sensing distance (mm)			
Models	Appearance (mm)	E3X-HD		E3NX-FA <i>NEW</i>	
		GIGA=HS	Other modes	GIGA=HS	Other modes
E32-T51 2M	Heat-resistant up to 150°C 	4,000*	ST : 4,000	4,000*	ST : 4,000
		2,300	SHS: 1,400 (29-J)	3,450	SHS: 1,400 (29-K)

\* The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

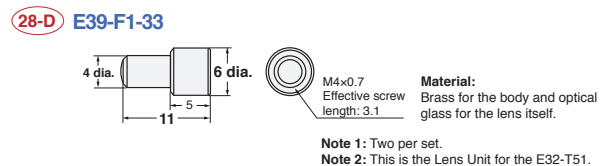
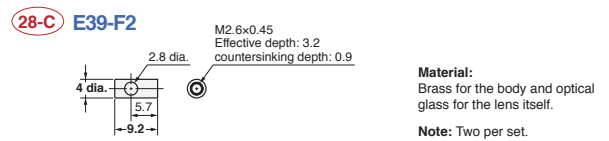
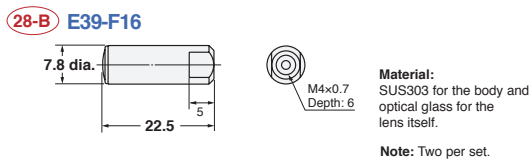
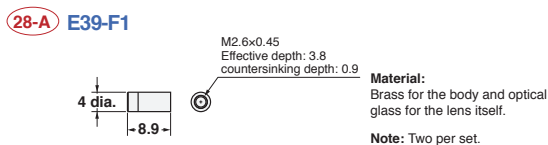
[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

- The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

Dimensions

Installation Information → 61 Page

Lens Units (Set of 2)

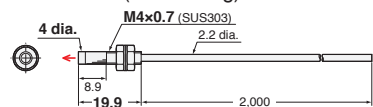


## Dimensions

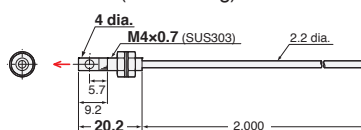
Installation Information → 60, 61 Page

### Through-beam Fiber Units (Set of 2)

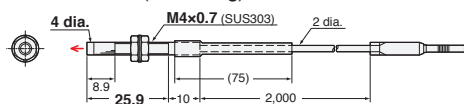
**29-A** E32-T51R 2M (Free Cutting) + E39-F1



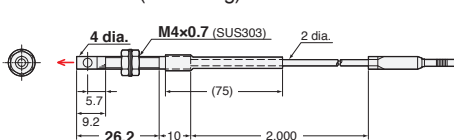
**29-G** E32-T51R 2M (Free Cutting) + E39-F2



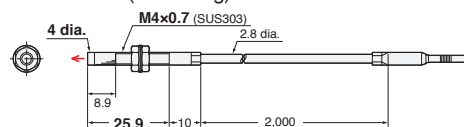
**29-B** E32-T81R-S 2M (No Cutting) + E39-F1



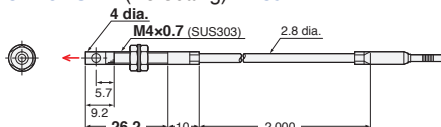
**29-H** E32-T81R-S 2M (No Cutting) + E39-F2



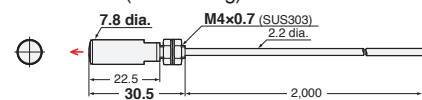
**29-C** E32-T61-S 2M (No Cutting) + E39-F1



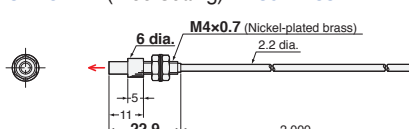
**29-I** E32-T61-S 2M (No Cutting) + E39-F2



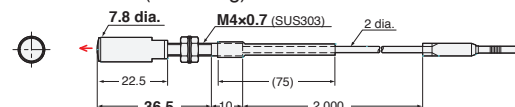
**29-D** E32-T51R 2M (Free Cutting) + E39-F16



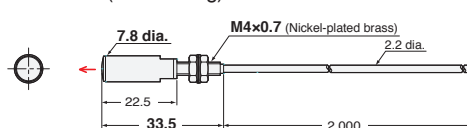
**29-J** E32-T51 2M (Free Cutting) + E39-F1-33



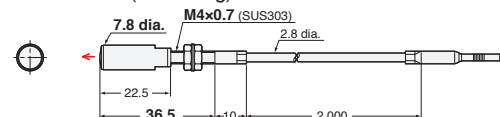
**29-E** E32-T81R-S 2M (No Cutting) + E39-F16



**29-K** E32-T51 2M (Free Cutting) + E39-F16



**29-F** E32-T61-S 2M (No Cutting) + E39-F16



## - Reference Information for Model Selection -

### Comparisons of incident level

Select the model based on the comparisons of incident level against Standard Fiber Units.

#### Comparisons of incident level (Through-beam)

E32-T17L 10M → 24 page		x1,700
E32-T11R + E39-F16 → 26 page		x160
E32-T11R + E39-F1 → 26 page		x50
E32-T14 2M → 24 page		x40
E32-LT11R 2M → 24 page		x10
E32-T11R + E39-F2 → 26 page		x0.8
E32-T11R 2M (Reference)		Reference (x1)

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded  
Cylindrical

Standard Installation

Flat  
Sleeved

Saving Space

Small Spot  
High Power

Beam Improvements

Narrow view

BGS

Retro-reflective  
Limited-reflective

Transparent Objects

Chemical-resistant, Oil-resistant

Chemical-resistant, Oil-resistant

Bending

Environmental Immunity

Heat-resistant

Area Detection

Liquid-level

Applications

Vacuum

FPD, Semi, Solar

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Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

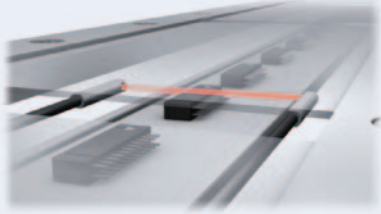
Heat-resistant

Area Detection

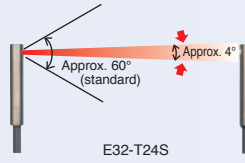
Liquid-level

Vacuum

FPD, Semi, Solar



- The fine beam prevents false detection of light that is reflected off surrounding objects.



Specifications

Through-beam Fiber Units

Sensing direction	Aperture angle	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	31 Page Dimensions No.	
				E3X-HD		E3NX-FA <i>NEW</i>					
				GIGA	HS	GIGA	HS				
Side-view	1.5°		Flexible, R1	4,000*	ST : 1,780	4,000*	ST : 2,670	2 dia. (0.1 dia./ 0.03 dia.)	E32-A03 2M	31-A	
				1,200	SHS: 500	1,800	SHS: 500				
	3.4°		R10	1,280	ST : 680	1,920	ST : 1,020		1.2 dia. (0.1 dia./ 0.03 dia.)	E32-A04 2M	31-C
				450	SHS: 200	670	SHS: 200				
Top-view	4°		Flexible, R1	4,000*	ST : 2,200	4,000*	ST : 3,300	2 dia. (0.1 dia./ 0.03 dia.)	E32-T24SR 2M	31-D	
				1,460	SHS: 580	2,190	SHS: 580				
	R10	4,000*	ST : 2,600	4,000*	ST : 3,900	1.7 dia. (0.1 dia./ 0.03 dia.)	E32-T24S 2M		31-E		
		1,740	SHS: 700	2,610	SHS: 700						
			R10	4,000*	ST : 3,800	4,000*	ST : 4,000	1.7 dia. (0.1 dia./ 0.03 dia.)	E32-T22S 2M	31-F	
				2,500	SHS: 1,000	3,750	SHS: 1,000				

\* The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

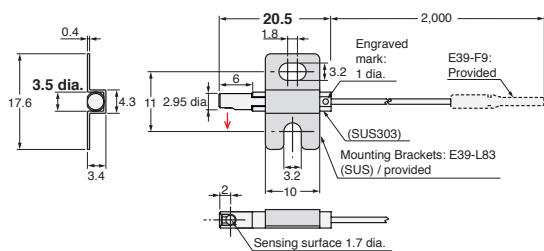
2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

### Dimensions

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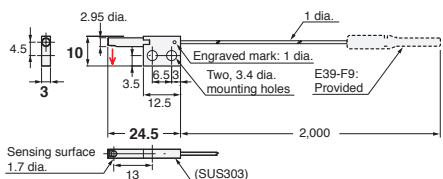
#### Through-beam Fiber Units (Set of 2)

**31-A E32-A03 2M (Free Cutting)**



**Note:** Use the engraved surface and its opposing surface as installation (reference) surfaces.

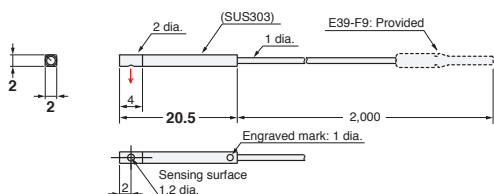
**31-B E32-A03-1 2M (Free Cutting)**



**Note 1:** Use the engraved surface and its opposing surface as installation (reference) surfaces.

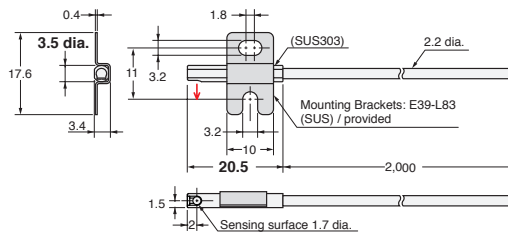
**Note 2:** Set of two symmetrically shaped Fiber Units.

**31-C E32-A04 2M (Free Cutting)**

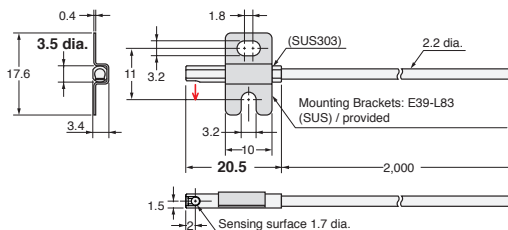


**Note:** Use the engraved surface and its opposing surface as installation (reference) surfaces.

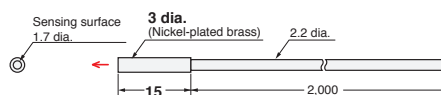
**31-D E32-T24SR 2M (Free Cutting)**



**31-E E32-T24S 2M (Free Cutting)**



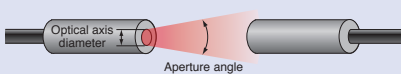
**31-F E32-T22S 2M (Free Cutting)**



### - Reference Information for Model Selection -

#### Aperture angle and Optical Axis Diameter

The Aperture angle is the output angle of the emitted beam, and the optical axis diameter is the core diameter of the emitter fiber. A fiber with a narrow view has a larger optical axis diameter than standard fibers, but the aperture angle is smaller so it is not influenced by surrounding objects.



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Sleeved  
Saving Space

Small Spot  
High Power

Narrow view  
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Limited-reflective  
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Chemical-resistant, Oil-resistant

Bending  
Heat-resistant  
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Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

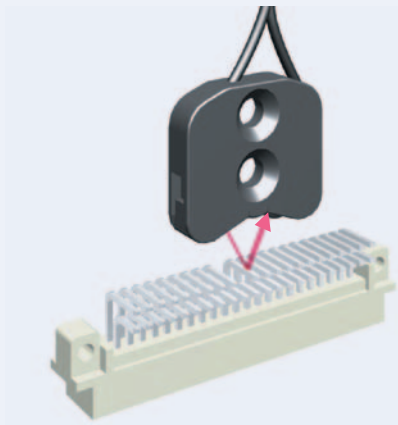
Heat-resistant

Area Detection

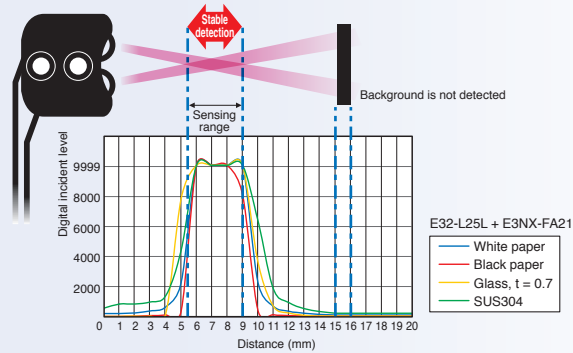
Liquid-level

Vacuum

FPD, Semi, Solar



- These Fiber Units detect only objects in the sensing range. Objects in the background that are located beyond a certain point are not detected. They are not easily affected by the material or color of the sensing object.



Specifications

Limited-reflective Fiber Units

Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Standard sensing object (minimum sensing object)	Models	33 Page Dimensions No.
			E3X-HD		E3NX-FA <i>NEW</i>				
			GIGA HS	Other modes	GIGA HS	Other modes			
Flat-view		R25	0 to 15	ST : 0 to 15	0 to 15	ST : 0 to 15	Soda glass with reflection factor of 7%	E32-L16-N 2M	33-A
	0 to 15		SHS: 0 to 12	0 to 15	SHS: 0 to 12				
Side-view		R10	0 to 4	ST : 0 to 4	0 to 4	ST : 0 to 4	(5 μm dia./ 2 μm dia.)	E32-L24S 2M	33-B
	0 to 4		SHS: 0 to 4	0 to 4	SHS: 0 to 4				
Side-view		R10	5.4 to 9	ST : 5.4 to 9	5.4 to 9	ST : 5.4 to 9	(5 μm dia./ 2 μm dia.)	E32-L25L 2M	33-C
	5.4 to 9 (Center 7.2)		SHS: 5.4 to 9 (Center 7.2)	5.4 to 9 (Center 7.2)	SHS: 5.4 to 9 (Center 7.2)				

- Note 1.** If operation is affected by the background, perform power tuning or use the ECO Mode to decrease the incident light level.
- 2.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)
- 3.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.
- 4.** The sensing distances for Reflective Fiber Units are for white paper.

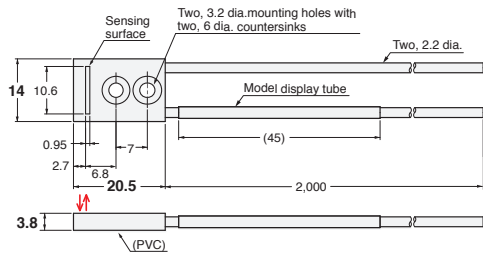


Dimensions

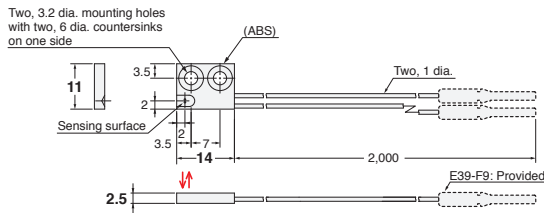
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Limited-reflective Fiber Units

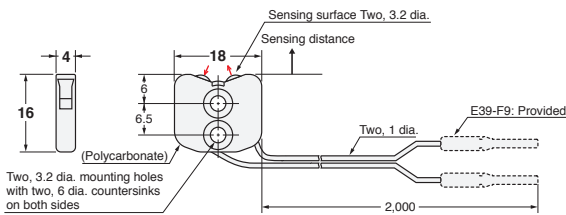
33-A E32-L16-N 2M (Free Cutting)



33-B E32-L24S 2M (Free Cutting)



33-C E32-L25L 2M (Free Cutting)

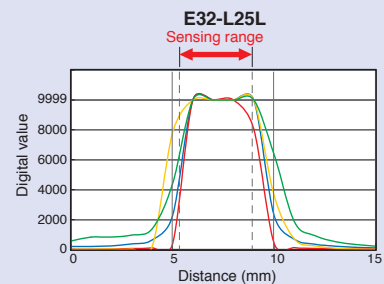
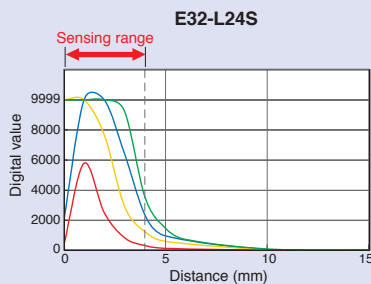
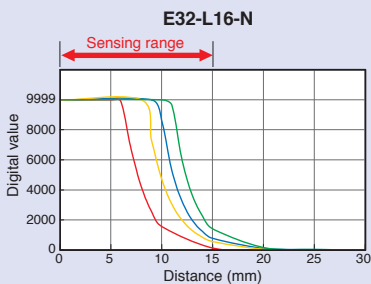


- Reference Information for Model Selection -

Sensing Distance vs. Digital Value

The following graphs show how the digital value is high within the sensing range and small outside. This explains why false detection does not occur outside the sensing range, even against common metal backgrounds, such as stainless steel.

White paper  
Black paper  
Glass, t = 0.7  
SUS304



\* E3NX-FA21 used in high-speed (HS) mode

Fiber Sensor Features

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Fiber Units

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BG

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Chemical-resistant, Oil-resistant

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Limited-reflective

Chemical-resistant, Oil-resistant

Bending

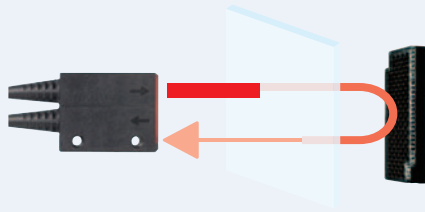
Heat-resistant

Area Detection

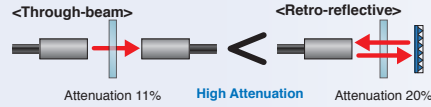
Liquid-level

Vacuum

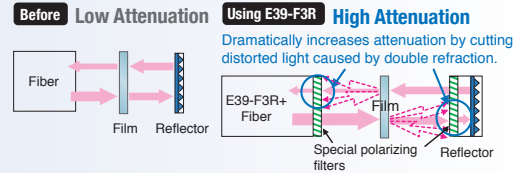
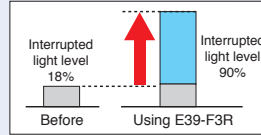
FPD, Semi, Solar



- Retro-reflective Fiber Units are ideal for detecting transparent objects. The light beam passes through the object twice, this model interrupts light more than Through-beam model.



- Excellent detection performance with transparent films. (E32-C31 2M + E39-F3R)  
The specially designed filter eliminates undesirable light, which allows significantly more light to be interrupted for stable detection of films.



Specifications

Retro-reflective Fiber Units

Type		Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	35 Page Dimensions No.
Features	Size			E3X-HD		E3NX-FA <i>NEW</i>				
				GIGA	HS	GIGA	HS			
Film detection *	M3		R25	250	ST : 250	370	ST : 370	-	<b>E32-C31 2M</b> + <b>E39-F3R</b> + <b>E39-RP37</b>	<b>35-A</b>
				200	-	300	-			
Square	-		R25	150 to 1,500	ST : 150 to 1,500	150 to 2,250	ST : 150 to 2,250	(0.2 dia./ 0.07 dia.)	<b>E32-R16 2M</b>	<b>35-B</b>
				150 to 1,500	SHS: 150 to 1,500	150 to 2,250	SHS: 150 to 1,500			
Threaded Models	M6		R10	10 to 250	ST : 10 to 250	10 to 370	ST : 10 to 370	(0.1 dia./ 0.03 dia.)	<b>E32-R21 2M</b>	<b>35-C</b>
				10 to 250	SHS: 10 to 250	10 to 370	SHS: 10 to 250			

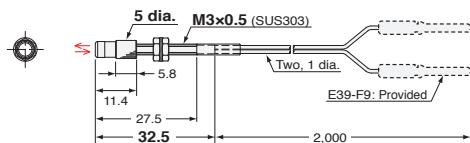
- \* This effect may not be as strong for some films. Detection may be unstable if the object is placed directly in front of the Lens Unit. Check suitability beforehand.
- Note 1.** Objects with a high reflection factor may cause the Fiber Sensor to detect reflected light as incident light.
2. The following mode names and response times apply to the modes given in the Sensing distance column.  
[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)
3. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.  
The first value is for the E3X-HD and the second value is for the E3NX-FA.

## Dimensions

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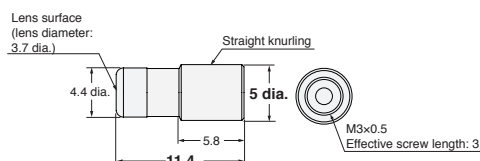
### Retro-reflective Fiber Units

#### 35-A E32-C31 2M (Free Cutting) + E39-F3R



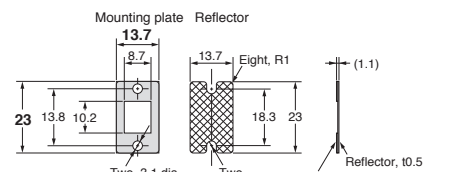
Note: There is a white line on the emitter fiber.

#### E39-F3R



Material:  
Aluminum/Brass for the body

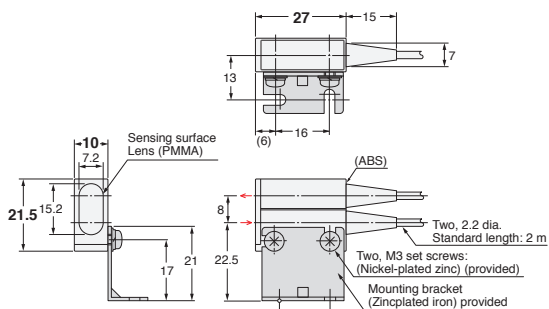
#### E39-RP37



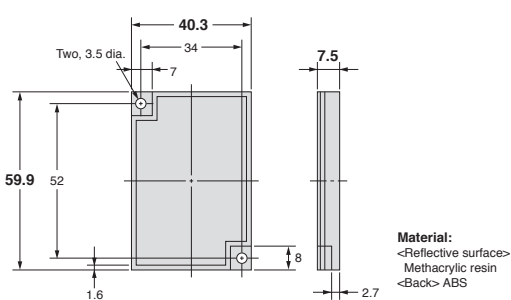
Material:  
<Mounting plate> Stainless steel (SUS301)  
<Reflector> Methacrylic resin

Note: Set includes one Reflector and one Mounting Plate.

#### 35-B E32-R16 2M (Free Cutting)

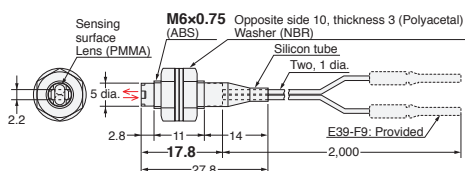


#### E39-R1 (Provided)

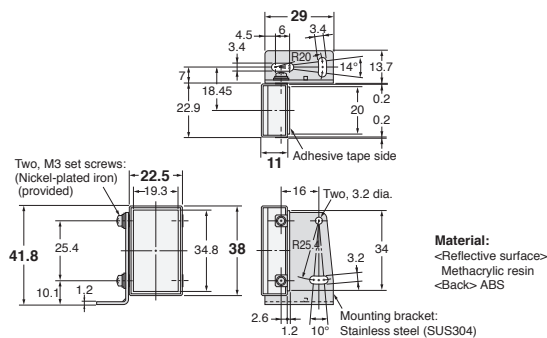


Material:  
<Reflective surface> Methacrylic resin  
<Back> ABS

#### 35-C E32-R21 2M (Free Cutting)



#### E39-R3 (Provided)



Material:  
<Reflective surface> Methacrylic resin  
<Back> ABS

### - Reference Information for Model Selection -

#### Performance Comparison of Transparent Object Detection

For detecting transparent objects, consider using following products together: E32-C31, E39-F3R and E39-RP37.

- This configuration features a special built-in optical filter that ensures stable detection of double-refractive materials, such as films and PET bottles.
- The retro-reflective model is suitable for detecting glass.

We also offer two models with an integrated lens for detecting glass to prevent lens loss.

Sensing object	Film wrapper on cigarette packs	PET bottles	Glass bottles	Plate glass, t: 0.7
Models				
E32-C31 2M + E39-F3R + E39-RP37	○	○	○	○
E32-R16 2M	△	△	○	○
E32-R21 2M	△	△	○	○

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High Power  
Beam Improvements

Narrow view  
BGS

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Limited-reflective  
Transparent Objects

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Bending  
Environmental Immunity

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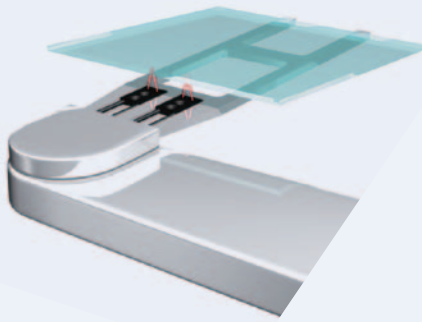
Heat-resistant

Area Detection

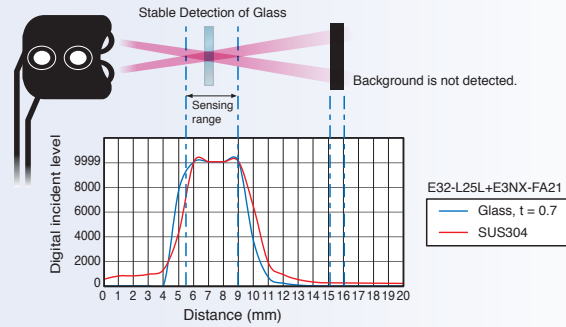
Liquid-level

Vacuum

FPD, Semi, Solar



- These Fiber Units are based on a limited-reflective optical system where the emitting light and receiving light axes intersect at the same angle. This allows for stable detection of glass because the Fiber Units receives the specular reflection of the glass when the glass is in the sensing range.



Specifications

Limited-reflective Fiber Units

Features	Type	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Standard sensing object (minimum sensing object)	Models	37 Page Dimensions No.			
				E3X-HD		E3NX-FA <i>NEW</i>							
				GIGA	HS	GIGA	HS						
Small size	Flat-view	 14 x 2.5 x 11 mm IP50	R10	GIGA: 0 to 4	ST: 0 to 4	GIGA: 0 to 4	ST: 0 to 4	(5 μm dia./ 2 μm dia.)	E32-L24S 2M	37-A			
				HS: 0 to 4	SHS: 0 to 4	HS: 0 to 4	SHS: 0 to 4						
				Sensing distance (mm)							Soda glass with reflection factor of 7%	E32-A08 2M	37-C
				Sensing distance (mm)									
Standard	Flat-view	 20.5 x 3.8 x 14 mm IP40	R25	GIGA: 0 to 15	ST: 0 to 15	GIGA: 0 to 15	ST: 0 to 15	Soda glass with reflection factor of 7%	E32-L16-N 2M	37-B			
				HS: 0 to 15	SHS: 0 to 12	HS: 0 to 15	SHS: 0 to 12						
Glass-substrate alignment, 70°C	Flat-view	 24.5 x 5.1 x 14 mm IP40	R25	GIGA: 10 to 20	ST: 10 to 20	GIGA: 10 to 20	ST: 10 to 20	Soda glass with reflection factor of 7%	E32-A08 2M	37-C			
				HS: 10 to 20	SHS: -	HS: 10 to 20	SHS: -						
Standard long distance	Flat-view	 24.5 x 5.1 x 14 mm IP40	R25	GIGA: 12 to 30	ST: 12 to 30	GIGA: 12 to 30	ST: 12 to 30	Soda glass with reflection factor of 7%	E32-A12 2M	37-D			
				HS: 12 to 30	SHS: -	HS: 12 to 30	SHS: -						
Side View form	Side-view	 18 x 4 x 16 mm IP50	R10	GIGA: 5.4 to 9	ST: 5.4 to 9	GIGA: 5.4 to 9	ST: 5.4 to 9	(5 μm dia./ 2 μm dia.)	E32-L25L 2M	37-E			
				HS: 5.4 to 9 (Center 7.2)	SHS: 5.4 to 9 (Center 7.2)	HS: 5.4 to 9 (Center 7.2)	SHS: 5.4 to 9 (Center 7.2)						
Glass-substrate Mapping, 70°C	Top-view	 23 x 9 x 20 mm IP40	R25	GIGA: 15 to 38	ST: 15 to 38 (Center 25)	GIGA: 15 to 38	ST: 15 to 38 (Center 25)	End surface of soda glass with reflection factor of 7% (t = 0.7 mm, rounded edges)	E32-A09 2M	37-F			
				HS: 15 to 38 (Center 25)	SHS: -	HS: 15 to 38 (Center 25)	SHS: -						

\* If the background influences the sensing accuracy, perform power tuning or use the ECO mode to decrease the incident light level.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)

[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values.

The first value is for the E3X-HD and the second value is for the E3NX-FA.

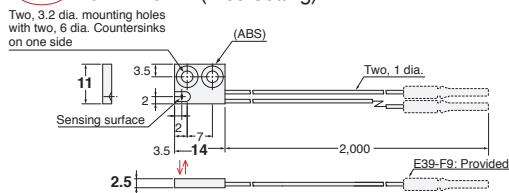
3. The sensing distances for Reflective Fiber Units are for white paper.

### Dimensions

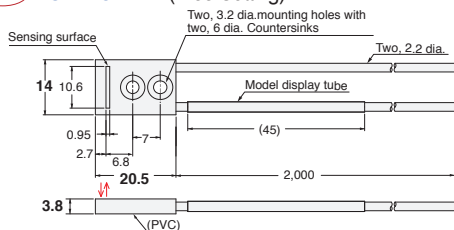
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### Limited-reflective Fiber Units

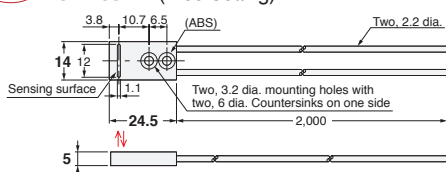
**37-A E32-L24S 2M (Free Cutting)**



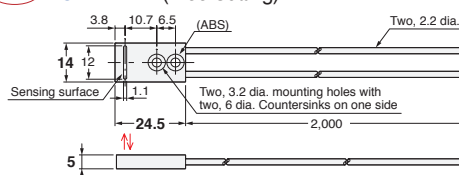
**37-B E32-L16-N 2M (Free Cutting)**



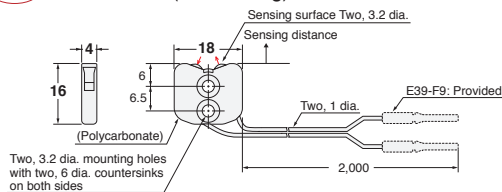
**37-C E32-A08 2M (Free Cutting)**



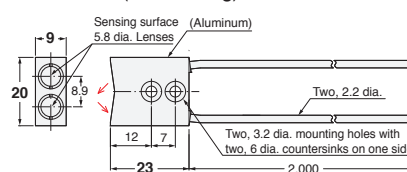
**37-D E32-A12 2M (Free Cutting)**



**37-E E32-L25L 2M (Free Cutting)**



**37-F E32-A09 2M (Free Cutting)**

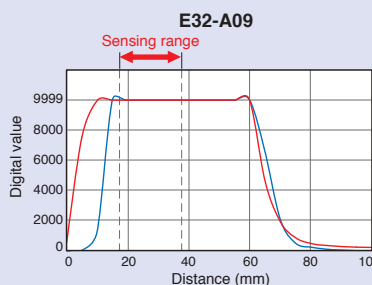
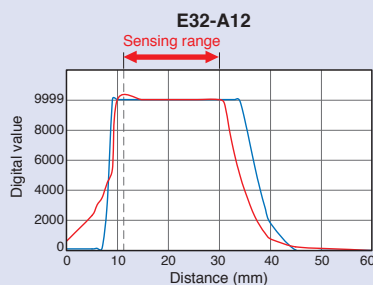
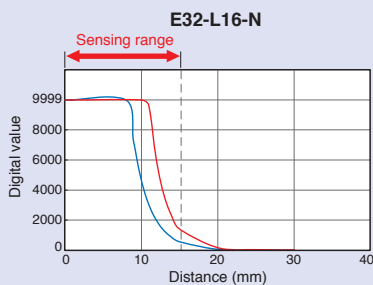
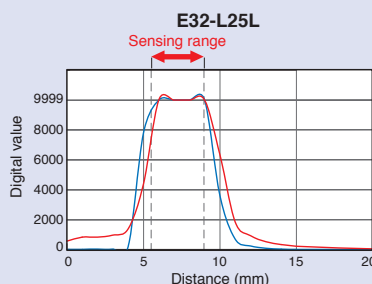
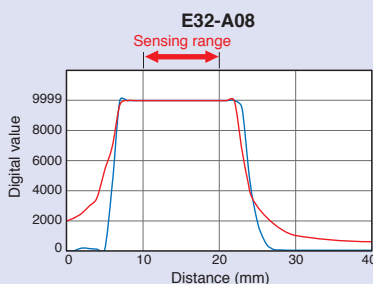
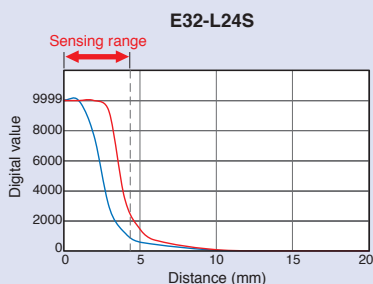


### - Reference Information for Model Selection -

#### Sensing Distance vs. Digital Value

Limited-reflective Fiber Unit can keep high digital value within the sensing area for glass.  
The digital value gets lower out of the sensing area for metals, including SUS (common as background).

— Glass, t = 0.7  
— SUS304



\* E3NX-FA21 used in high-speed (HS) mode.

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

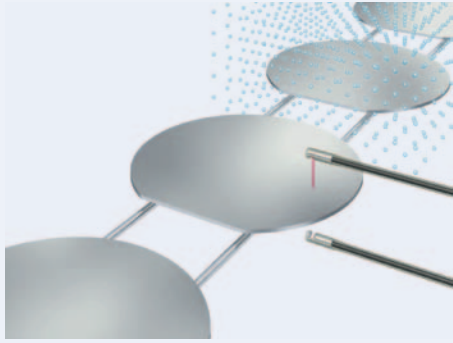
FPD, Semi, Solar

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• These Fiber Units are made from fluoro resin for resistance to chemicals.

Chemical-resistant Data for Fluoro resin (Reference)

Chemical	Material					
	Fluoro resin	Acryl	ABS	Polycarbonate	Polyethylene	PVC
Hydrochloric acid	○	△	△	△	△	×
Sulfuric acid	○	×	×	×	×	×
Sodium hydroxide	○	△	△	×	○	×
Methyl alcohol	○	×	△	×	○	×
Acetone	○	×	×	×	△	×
Toluene	○	△	×	×	△	×
Benzene	○	△	△	×	△	×

Note: Results depend on concentration.

Specifications

Through-beam Fiber Units

Type	Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	39 Page Dimensions No.
				E3X-HD		E3NX-FA <i>NEW</i>				
				GIGA = HS	Other modes	GIGA = HS	Other modes			
Oil-resistant	Right-angle		Flexible, R1	4,000 *1	ST : 4,000	4,000 *1	ST : 4,000	4 dia. (0.1 dia./0.03 dia.)	E32-T11NF 2M	39-A
				4,000 *1	SHS: 2,200	4,000 *1	SHS: 2,200			
Chemical/oil resistant	Top-view		R40	4,000 *1	ST : 4,000	4,000 *1	ST : 4,000	3 dia. (0.1 dia./0.03 dia.)	E32-T12F 2M	39-B
				4,000 *1	SHS: 1,600	4,000 *1	SHS: 1,600			
	R4	4,000 *1	ST : 4,000	4,000 *1	ST : 4,000					
Chemical/oil resistant 150°C *2	Top-view		R40	1,400	ST : 800	2,100	ST : 1,200	4 dia. (0.1 dia./0.03 dia.)	E32-T14F 2M	39-D
				500	SHS: 200	750	SHS: 200			
Chemical/oil resistant 150°C *2	Top-view		R40	4,000 *1	ST : 2,800	4,000 *1	ST : 4,000	4 dia. (0.1 dia./0.03 dia.)	E32-T51F 2M	39-E
				1,800	SHS: 700	2,700	SHS: 700			

\*1 The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

\*2 For continuous operation, use the Fiber Unit between -40 and 130°C.

Reflective Fiber Units

Type	Sensing direction	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Standard sensing object (minimum sensing object)	Models	39 Page Dimensions No.
				E3X-HD		E3NX-FA <i>NEW</i>				
				GIGA = HS	Other modes	GIGA = HS	Other modes			
Semiconductors: Cleaning, developing, and etching, 60°C	Top-view		R40	8 to 20 mm from tip of lens (Recommended sensing distance: 11 mm) 19 to 31 mm from center of mounting hole A (Recommended sensing distance: 22 mm)				Glass (t=0.7 mm)	E32-L11FP 2M	39-F
Semiconductors: Resist stripping, 85°C				8 to 20 mm from tip of lens (Recommended sensing distance: 11 mm) 32 to 44 mm from center of mounting hole A (Recommended sensing distance: 35 mm)						
Chemical/oil resistant				GIGA -	ST : 190	GIGA -	ST : 280	E32-D12F 2M	39-H	
Only cable: chemical resistant				130	SHS: 60	190	SHS: 60			E32-D11U 2M
	840	ST : 350	1,260	ST : 520						
		240	SHS: 100	360	SHS: 100					

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)

[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

3. The sensing distances for Reflective Fiber Units are for white paper.

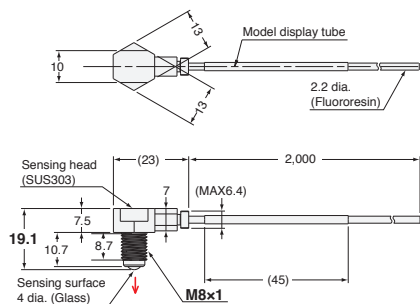
## Dimensions

Installation Information → 60 Page

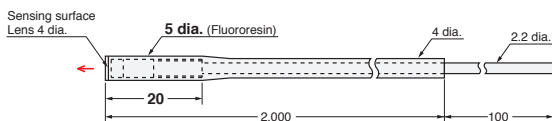
Installation Information → 58, 59 Page

### Through-beam Fiber Units (Set of 2)

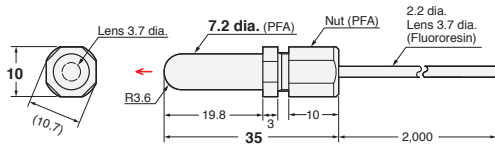
**39-A E32-T11NF 2M (Free Cutting)**



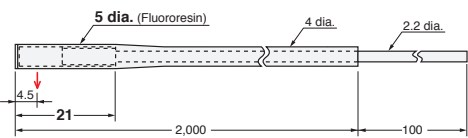
**39-B E32-T12F 2M (Free Cutting)**



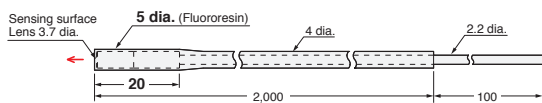
**39-C E32-T11F 2M (Free Cutting)**



**39-D E32-T14F 2M (Free Cutting)**

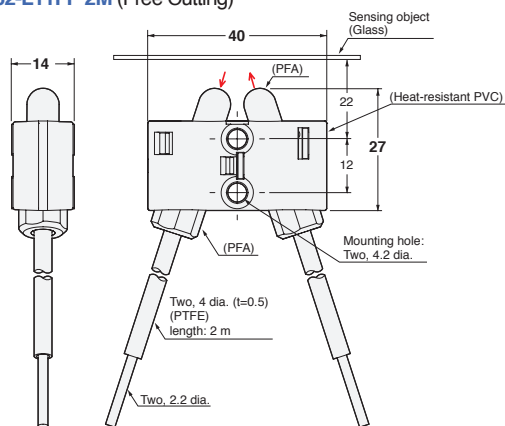


**39-E E32-T51F 2M (Free Cutting)**

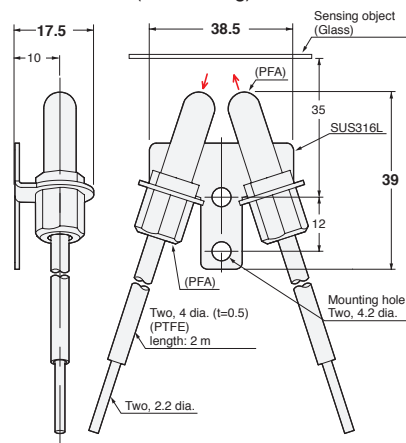


### Reflective Fiber Units

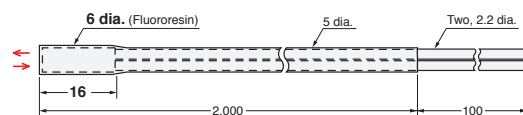
**39-F E32-L11FP 2M (Free Cutting)**



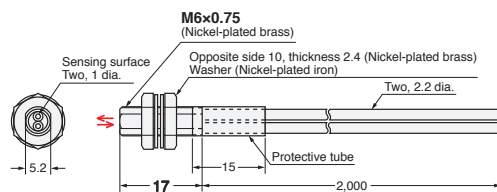
**39-G E32-L11FS 2M (Free Cutting)**



**39-H E32-D12F 2M (Free Cutting)**



**39-I E32-D11U 2M (Free Cutting)**



## - Reference Information for Model Selection -

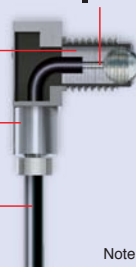
### Oil-resistance performance of the E32-T11NF

This diagram explains why the new E32-T11NF is oil resistant.

Vacuum resin filling to prevent oils from entering.

IP68g protection (See. Note)

A fluororesin cable prevents water or oils from entering.



No danger of shorting since no electrical circuits are used.

Note: Equivalent to IP68g of JIS C0920 Annex 1.

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Heat-resistant

Area Detection

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Chemical-resistant, Oil-resistant

Bending

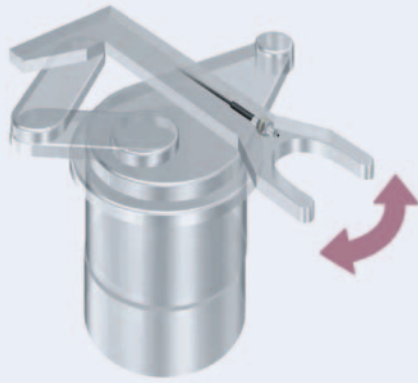
Heat-resistant

Area Detection

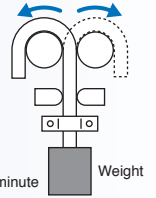
Liquid-level

Vacuum

FPD, Semi, Solar



- Capable of withstanding one million repeated bends.



- A large number of independent fine fibers ensures good flexibility. Suitable for use on moving parts without easily breaking.



- Protective Stainless Spiral Tube is available for covering the fiber cable to protect it from accidental breaking due to snagging or shock.

Specifications

Through-beam Fiber Units

Size	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	41 Page Dimensions No.
			E3X-HD		E3NX-FA <i>NEW</i>				
			GIGA	HS	Other modes	GIGA			
1.5 dia.		Bendresistant, R4	680	ST : 400	1,020	ST : 600	0.5 dia. (5 μm dia./ 2 μm dia.)	E32-T22B 2M	41-A
			220	SHS: 90	330	SHS: 90			
M3		Bendresistant, R4	2,500	ST : 1,350	3,750	ST : 2,020	1 dia. (5 μm dia./ 2 μm dia.)	E32-T21 2M	41-B
M4			900	SHS: 360	1,350	SHS: 360			
Square		Bendresistant, R4	500	ST : 300	750	ST : 450	0.5 dia. (5 μm dia./ 2 μm dia.)	E32-T25XB 2M	41-D
			170	SHS: 70	250	SHS: 70			

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

Protective Stainless Spiral Tube (Sold separately)

Insert the fiber cable into the protective tube to prevent breaking by snagging or shock.

Applicable Fiber Units	Model	Quantity	41 Page Dimensions No.
E32-T11R 2M/E32-T11 2M/ E32-LT11 2M/E32-LT11R 2M/ E32-T51R 2M/E32-T51 2M	E39-F32C	2 pieces	41-E

\* This Tube cannot be used if a Lens Unit is being used.

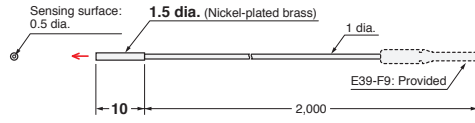


Dimensions

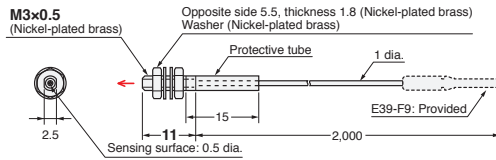
Installation Information → 60, 61 Page

Through-beam Fiber Units (Set of 2)

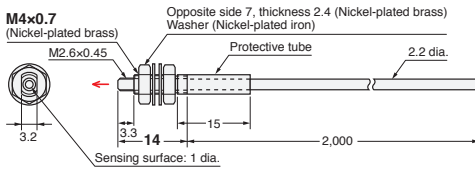
41-A E32-T22B 2M (Free Cutting)



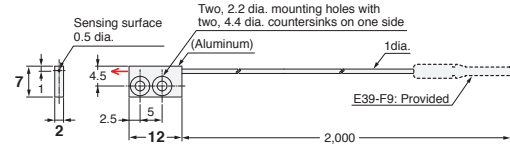
41-B E32-T21 2M (Free Cutting)



41-C E32-T11 2M (Free Cutting)

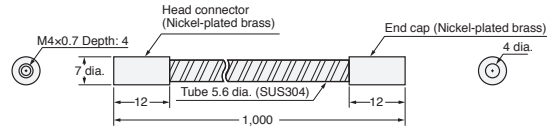


41-D E32-T25XB 2M (Free Cutting)



Note 1: Set of two symmetrically shaped Fiber Units.  
Note 2: Four, M2 x 8 stainless steel countersunk mounting screws are provided.

41-E E39-F32C



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Chemical-resistant, Oil-resistant

Bending

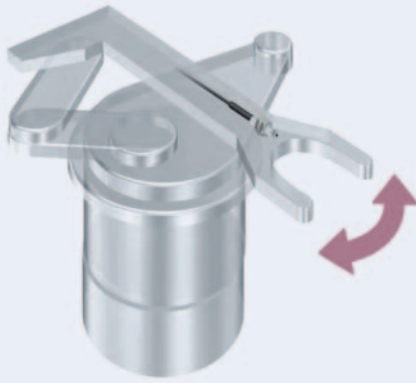
Heat-resistant

Area Detection

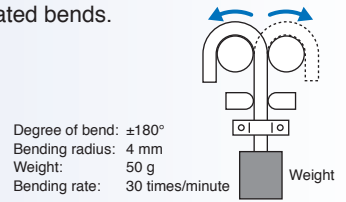
Liquid-level

Vacuum

FPD, Semi, Solar



- Capable of withstanding one million repeated bends.



- A large number of independent fine fibers ensures good flexibility. Suitable for use on moving parts without easily breaking.



- Protective Stainless Spiral Tube is available for covering the fiber cable to protect it from accidental breaking due to snagging or shock.

Specifications

Reflective Fiber Units

Size	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	43 Page Dimensions No.
			E3X-HD		E3NX-FA <i>NEW</i>				
			GIGA	HS	Other modes	GIGA			
1.5 dia.		Bendresistant, R4	140	ST : 60	210	ST : 90	(5 μm dia./ 2 μm dia.)	E32-D22B 2M	43-A
			40	SHS: 16	60	SHS: 16			
M3		Bendresistant, R4	300	ST : 140	450	ST : 210		E32-D21B 2M	43-B
3 dia.			90	SHS: 40	130	SHS: 40			
			M4		840	ST : 350		1,260	ST : 520
M6			240	SHS: 100	360	SHS: 100			
			Square		240	ST : 100	360	ST : 150	E32-D25XB 2M
Square			60	SHS: 30	90	SHS: 30			

**Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)  
**2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.  
**3.** The sensing distances for Reflective Fiber Units are for white paper.

Protective Stainless Spiral Tube (Sold separately)

Insert the fiber cable into the protective tube to prevent breaking by snagging or shock.

Applicable Fiber Units	Models	Quantity	43 Page Dimensions No.
E32-D21R 2M/E32-C31 2M/ E32-D21 2M	E39-F32A	1 piece	43-G
E32-D211R 2M/E32-D21B 2M	E39-F32C	2 pieces	
E32-D11R 2M/E32-CC200 2M/ E32-D11 2M/E32-D51R 2M/ E32-D51 2M	E39-F32D	1 piece	

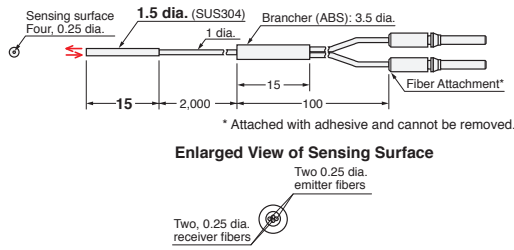
\* This Tube cannot be used if a Lens Unit is being used.

### Dimensions

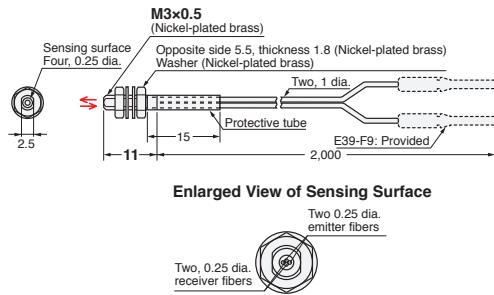
Installation Information → 58, 59 and 61 Page

## Reflective Fiber Units

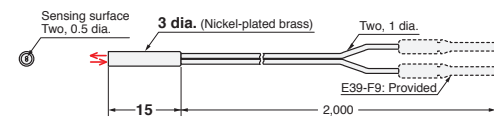
**43-A E32-D22B 2M (No Cutting)**



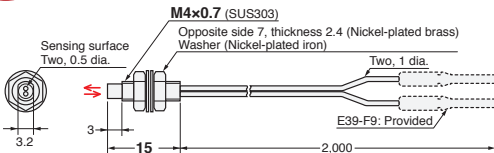
**43-B E32-D21 2M (Free Cutting)**



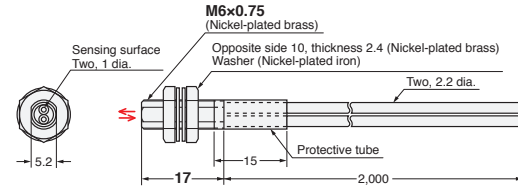
**43-C E32-D221B 2M (Free Cutting)**



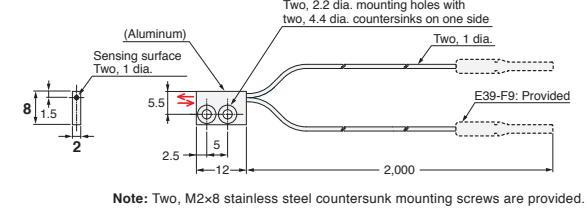
**43-D E32-D21B 2M (Free Cutting)**



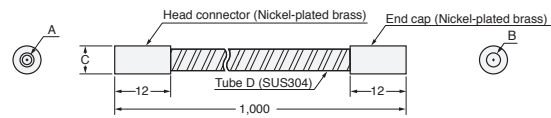
**43-E E32-D11 2M (Free Cutting)**



**43-F E32-D25XB 2M (Free Cutting)**



**43-G E39-F32A/E39-F32C/E39-F32D**



Models	A	B	C	D
E39-F32A	M3x0.5 Depth: 4	3 dia.	6 dia.	(4.6 dia.)
E39-F32C	M4x0.7 Depth: 4	4 dia.	7 dia.	(5.6 dia.)
E39-F32D	M6x0.75 Depth: 4	5 dia.	8.5 dia.	(7 dia.)

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Limited-reflective

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Bending

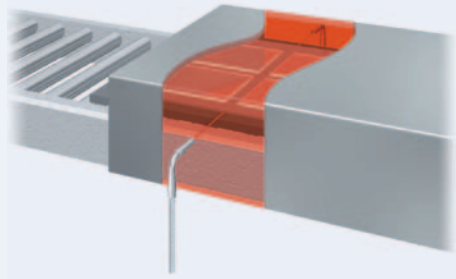
Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar



- Wide product variety for temperatures from 100 to 350°C. Select the model according to heat-resistant temperature.

Specifications

Through-beam Fiber Units

Heat-resistant temperature	Appearance (mm)	Bending radius of cable	Sensing distance (mm)						Optical axis diameter (minimum sensing object)	Models	45 Page Dimensions No.
			E3X-HD			E3NX-FA <i>NEW</i>					
			GIGA	HS	Other modes	GIGA	HS	Other modes			
100°C *1		Flexible, R2	1,600	560	ST : 800 SHS: 225	2,400	840	ST : 1,200 SHS: 225	1 dia. (0.1 dia./0.03 dia.)	E32-T51R 2M	45-A
150°C *2		R35	2,800	1,000	ST : 1,500 SHS: 400	4,000*5	1,500	ST : 2,250 SHS: 400	1.5 dia. (0.1 dia./0.03 dia.)	E32-T51 2M	45-B
200°C *3		R10	1,000	360	ST : 550 SHS: 140	1,500	540	ST : 820 SHS: 140	0.7 dia. (5 µm dia./2 µm dia.)	E32-T81R-S 2M	45-C
350°C *4		R25	1,680	600	ST : 900 SHS: 240	2,520	900	ST : 1,350 SHS: 240	1 dia. (5 µm dia./2 µm dia.)	E32-T61-S 2M	45-D
70°C			—							Standard Fiber Units can be used.	—

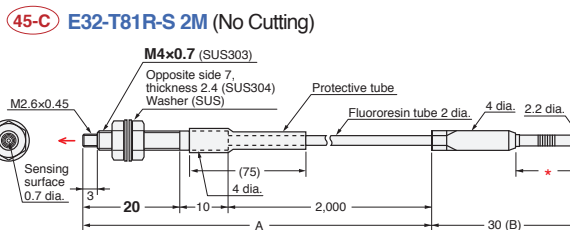
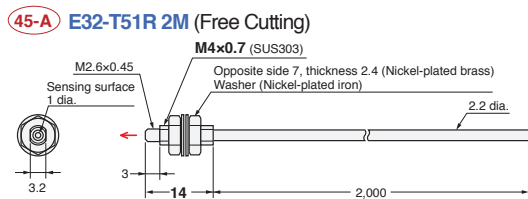
\*1 For continuous operation, use the Fiber Unit between -40 to 90°C.  
 \*2 For continuous operation, use the Fiber Unit between -40 to 130°C.  
 \*3 The heat-resistant rating is not the same for all parts of the Fiber Unit. Refer to the dimensions diagrams for details.  
 \*4 The ambient operating temperature for the E32-T61-S 2M is -60 to 350°C.  
 \*5 The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

**Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 µs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 µs, PNP output: 55 µs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 µs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 µs)  
**2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

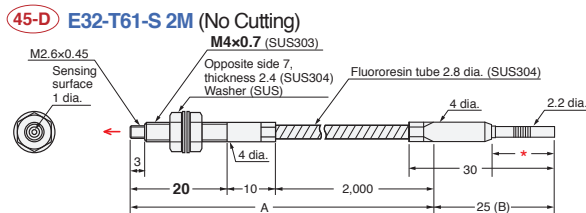
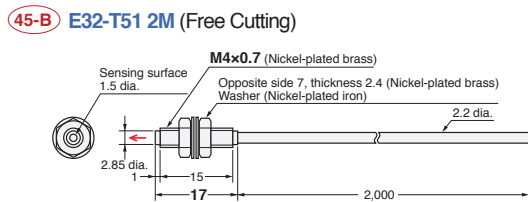
Dimensions

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Through-beam Fiber Units (Set of 2)



**Note:** The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*) must be maintained within the Amplifier Unit's operating temperature range.



**Note:** The maximum allowable temperatures for sections A and B are 350°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*) must be maintained within the Amplifier Unit's operating temperature range.

- Reference Information for Model Selection -

And

Long-distance Sensing Applications

A separate Lens Unit can be attached to extend the sensing distance.

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Sleeved	
Small Spot	Beam Improvements
High Power	
Narrow view	
BGS	Transparent Objects
Retro-reflective	
Limited-reflective	
Chemical-resistant, Oil-resistant	Environmental Immunity
Bending	
Heat-resistant	Applications
Area Detection	
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Vacuum	Fiber Amplifiers, Communications Unit, and Accessories
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Transparent Objects

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Limited-reflective

Environmental Immunity

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Applications

Area Detection

Liquid-level

Vacuum

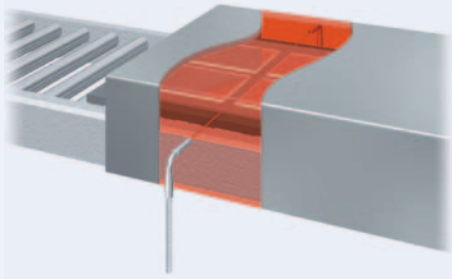
FPD, Semi, Solar

Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

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- Wide product variety for temperatures from 100 to 400°C. Select the model according to heat-resistant temperature.

Specifications

Reflective Fiber Units

Heat-resistant temperature	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Standard sensing object (minimum sensing object)	Models	47 Page Dimensions No.
			E3X-HD		E3NX-FA <i>NEW</i>				
			GIGA	HS	GIGA	HS			
100°C *1		Flexible, R2	670	ST : 280 SHS: 80	1,000	ST : 420 SHS: 80	(5 μm dia./ 2 μm dia.)	E32-D51R 2M	47-A
150°C *2		R35	1,120	ST : 450 SHS: 144	1,680	ST : 670 SHS: 144		E32-D51 2M	47-B
200°C *3		R10	420	ST : 180 SHS: 54	630	ST : 270 SHS: 54		E32-D81R-S 2M	47-C
300°C		R25	10 to 20	ST : 10 to 20 SHS: -	10 to 20	ST : 10 to 20 SHS: -	Soda glass with reflection factor of 7%	E32-A08H2 2M	47-D
			20 to 30	ST : 20 to 30 SHS: -	20 to 30	ST : 20 to 30 SHS: -	End surface of soda glass with reflection factor of 7% (t = 0.7 mm, rounded edges)	E32-A09H2 2M	47-E
350°C *3		R25	420	ST : 180 SHS: 54	630	ST : 270 SHS: 54	(5 μm dia./ 2 μm dia.)	E32-D611-S 2M	47-F
			120	SHS: 54	180	SHS: 54		E32-D61-S 2M	47-G
400°C *3			280	ST : 120 SHS: 36	420	ST : 180 SHS: 36		E32-D73-S 2M	47-H
70°C			—					Standard Fiber Units can be used.	—

\*1 For continuous operation, use the Fiber Unit between -40 to 90°C.  
 \*2 For continuous operation, use the Fiber Unit between -40 to 130°C.  
 \*3 The heat-resistant rating is not the same for all parts of the Fiber Unit. Refer to the dimensions diagrams for details.

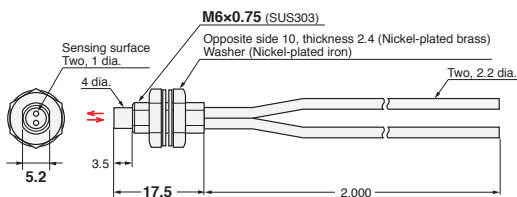
**Note 1.** The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)  
**2.** The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.  
**3.** The sensing distances for Reflective Fiber Units are for white paper.

## Dimensions

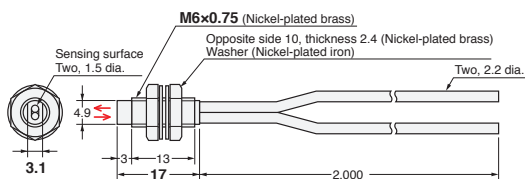
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### Reflective Fiber Units

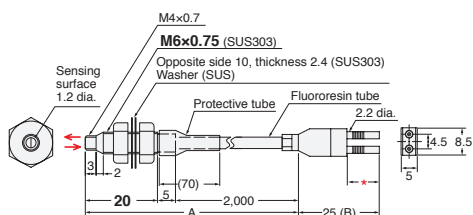
**47-A E32-D51R 2M (Free Cutting)**



**47-B E32-D51 2M (Free Cutting)**

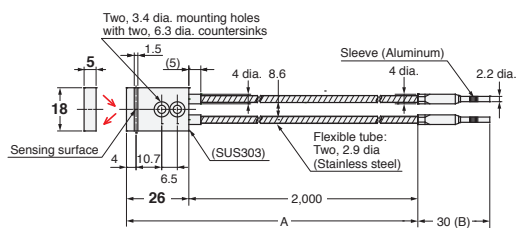


**47-C E32-D81R-S 2M (No Cutting)**

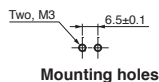


**Note:** The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*) must be maintained within the Amplifier Unit's operating temperature range.

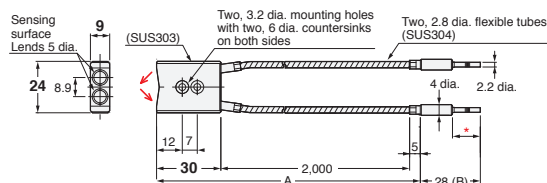
**47-D E32-A08H2 2M (No Cutting)**



**Note:** The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively.

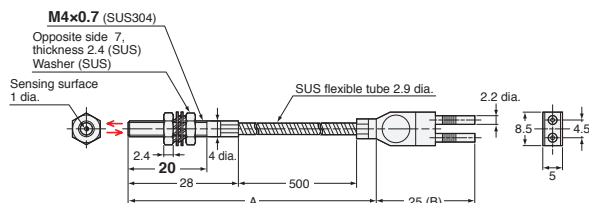


**47-E E32-A09H2 2M (No Cutting)**



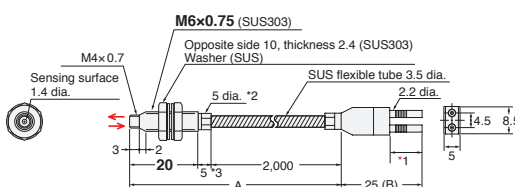
**Note:** The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*) must be maintained within the Amplifier Unit's operating temperature range.

**47-F E32-D611-S 2M (No Cutting)**



**Note:** The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively.

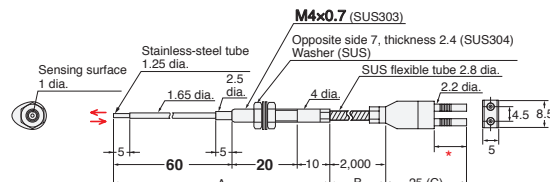
**47-G E32-D61-S 2M (No Cutting)**



- \*2. The diameter is 6 dia. if the fiber length exceeds 10 m.
- \*3. The length is 10 if the fiber length exceeds 10 m.

**Note:** The maximum allowable temperatures for sections A and B are 350°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*) must be maintained within the Amplifier Unit's operating temperature range.

**47-H E32-D73-S 2M (No Cutting)**



**Note:** The maximum allowable temperatures for sections A, B, and C are 400°C, 300°C, and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*) must be maintained within the Amplifier Unit's operating temperature range.

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view  
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Transparent Objects

Retro-  
reflective  
Limited-  
reflective

Environmental Immunity

Chemical-  
resistant,  
Oil-resistant

Bending  
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Applications

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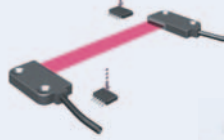
- Small Spot
- High Power

- Narrow view
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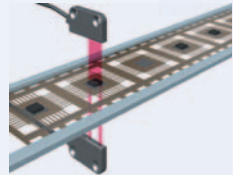
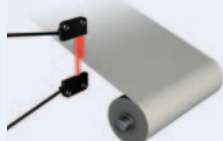
- Chemical-resistant, Oil-resistant
- Bending
- Heat-resistant

- Area Detection
- Liquid-level
- Vacuum
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Detection of falling workpieces



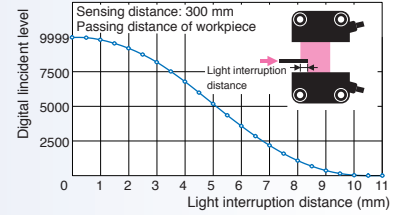
Meander detection



Detection of workpieces with holes

- Area beams are optimum for detecting workpieces presented in inconsistent positions, such as falling workpieces, or for meander detection, or for detecting workpieces with holes.
- This Fiber Unit is ideal for meander detection because it outputs the digital value in a linear relation to the interrupted light distance.

Characteristics of Light Interruption (Reference Value)



E32-T16PR+E3NX-FA21

Specifications

Through-beam Fiber Units

Type	Sensing width	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Models	49 Page Dimensions No.	
				E3X-HD		E3NX-FA <b>NEW</b>					
				GIGA	HS	Other modes	GIGA				HS
Area	11 mm		Flexible, R1	3,100	ST : 1,700	4,000 *1	ST : 2,550	*2 (0.2 dia./ 0.07 dia.)	E32-T16PR 2M	49-A	
				1,120	SHS: 440	1,680	SHS: 440				
				2,750	ST : 1,500	4,000 *1	ST : 2,250		E32-T16JR 2M	49-B	
	960	SHS: 380		1,440	SHS: 380						
	30 mm			4,000 *1	ST : 2,600	4,000 *1	ST : 3,900		*2 (0.3 dia./ 0.1 dia.)	E32-T16WR 2M	49-C
				1,700	SHS: 680	2,550	SHS: 680				

\*1 The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.  
 \*2 The values for the minimum sensing object were obtained for detection in the sensing area with the sensing distance set to 300 mm. (The values are for a stationary sensing object.)  
 The first value is for the E3X-HD and the second value is for the E3NX-FA.

Reflective Fiber Units

Type	Sensing width	Appearance (mm)	Bending radius of cable	Sensing distance (mm)				Optical axis diameter (minimum sensing object)	Model	49 Page Dimensions No.
				E3X-HD		E3NX-FA <b>NEW</b>				
				GIGA	HS	Other modes	GIGA			
Array	11 mm		Bend-resistant, R4	700	ST : 300	1,050	ST : 450	(5 μm dia./ 2 μm dia.)	E32-D36P1 2M	49-D
				200	SHS: 90	300	SHS: 90			

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.  
 [E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)  
 [E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)  
 2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.



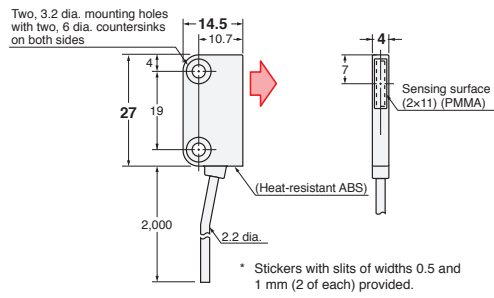
Dimensions

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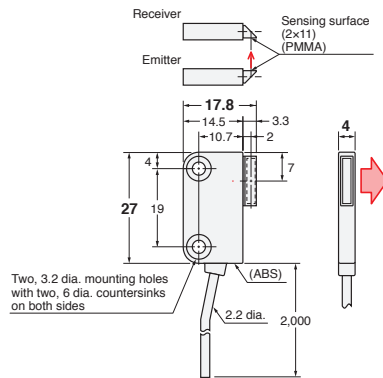
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Through-beam Fiber Units (Set of 2)

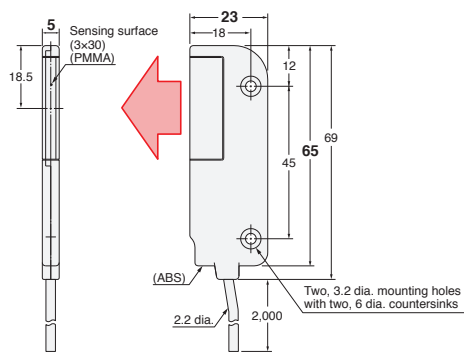
49-A E32-T16PR 2M (Free Cutting)



49-B E32-T16JR 2M (Free Cutting)

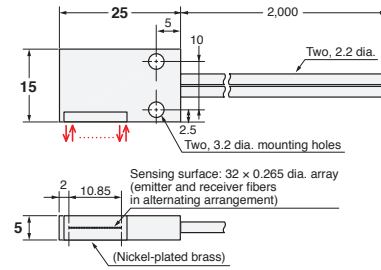


49-C E32-T16WR 2M (Free Cutting)



Through-beam Fiber Units (Set of 2)

49-D E32-D36P1 2M (Free Cutting)



Fiber Sensor Features

Selection Guide

Fiber Units

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

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Vacuum

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BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum



• Fiber Units for detecting liquid levels are available in two types: for tube mounting and liquid contact.

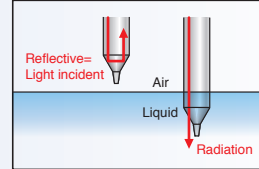
▶ **Tube-mounting Types**

Detect the liquid level inside transparent tubes. Strap the Fiber Unit to a tube with band.



▶ **Liquid-contact Type**

Detect the liquid level by direct contact with the liquid. This model has excellent chemical-resistance because the Fiber Unit is covered in fluororesin.



Specifications

Detection scheme	Tube diameter	Features	Appearance (mm)	Bending radius of cable	Applicable range	Optical axis diameter (minimum sensing object)	Models	51 Page Dimensions No.
Tube-mounting	3.2, 6.4 and 9.5 dia.	<ul style="list-style-type: none"> <li>Resistant to bubbles and droplets</li> <li>Residual quantity detection</li> </ul>		Bend-resistant, R4	Applicable tube: Transparent tube with a diameter of 3.2, 6.4, or 9.5 dia. and a recommended wall thickness of 1 mm	—	E32-A01 5M	51-A
	8 to 10 dia.	Ideal for mounting at multilevels		R10	Applicable tube: Transparent tube with a diameter of 8 to 10 dia. and a recommended wall thickness of 1 mm	—	E32-L25T 2M	51-B
	No restrictions	<ul style="list-style-type: none"> <li>Usable on large diameter tubes</li> <li>Resistant to bubbles and droplets</li> </ul>		R4	Applicable tube: Transparent tube (no restrictions on diameter)	—	E32-D36T 2M	51-C
Liquid contact (heat-resistant up to 200°C)	—	—		R40 R25 *3	Liquid-contact Type *1	—	E32-D82F1 4M	51-D

\*1 If the incident light level is too high, perform power tuning or use the ECO mode to decrease the incident level.

\*2 The applicable range is the same whether an E3X-HD series or E3NX-FA series is used.

When using a Fiber Amplifier Unit in giga-power mode, level detection may not work depending on the tube diameter. Make sure to confirm operation with the actual tube.

\*3 The bending radius of the sensing section (except for the unbendable section) is 40 mm, and the bending radius of the fiber is 25 mm.

- Reference Information for Model Selection -

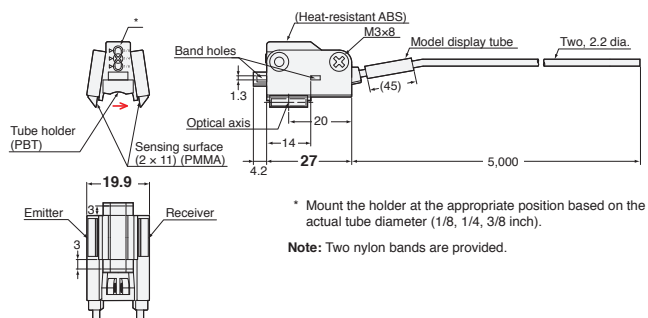
Determining the Best Model for Tube-mounted Types

Mounting and conditions	Recommended Unit	Features
When bubbles and the water droplets are generated	E32-A01	<p>This is a Through-beam Model, so the incident light will differ greatly between with and without of liquid. It also uses an area beam, which is less prone to false detection by bubbles and droplets.</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>With liquid</p> <p>Light interrupted</p> </div> <div style="text-align: center;"> <p>Without liquid</p> <p>Light incident</p> </div> </div>
Multilevel installation in limited space	E32-L25T	<p>This model is suitable for mounting at multilevels because of the thin type (height: 10 mm).</p>
Mounting on large diameter tubes	E32-D36T	<p>This model has no restrictions on the tube diameter, so it can be mounted on many different tube sizes. It also uses an area beam, which is less prone to false detection by bubbles and droplets.</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>With liquid</p> <p>Reflective=Light incident</p> </div> <div style="text-align: center;"> <p>Without liquid</p> <p>Radiation</p> </div> </div>

### Dimensions

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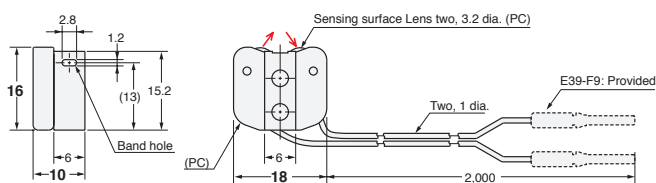
#### 51-A E32-A01 5M (Free Cutting)



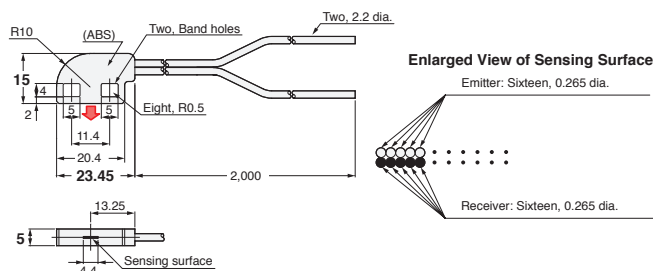
#### Tube-mounting Examples



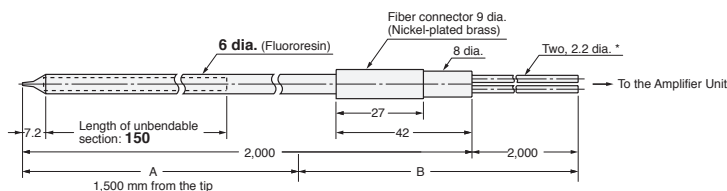
#### 51-B E32-L25T 2M (Free Cutting)



#### 51-C E32-D36T 2M (Free Cutting)



#### 51-D E32-D82F1 4M (Free Cutting)



Note: The maximum allowable temperature is 200°C for section A and 85°C for section B.

And

#### Designed for Safe Residual quantity detection (E32-A01 only)

The E32-A01 Fiber Unit is designed to default to the same output as for liquid absent in the event of a failure, such as when the fiber breaks. This makes it suitable for residual quantity detection.

Trouble (disconnection)	Light interrupted
With liquid	Light interrupted
Without liquid	Light incident

If the failure goes unnoticed, this failsafe design will prevent false detection of liquid when there is no liquid present.

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Fiber Units

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Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

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Chemical-resistant, Oil-resistant

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Heat-resistant

Area Detection

Liquid-level

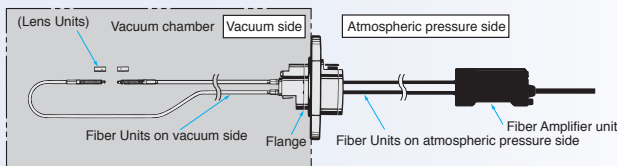
Vacuum

FPD, Semi, Solar



- Can be used under high vacuums of up to  $10^{-5}$  Pa.
- Available in models with heat resistant up to 120 or 200°C.

Configuration Example for using under vacuum



Specifications

Through-beam Fiber Units

Type	Heat-resistant temperature	Appearance (mm)	Bending radius of cable	Sensing distance (mm)						Optical axis diameter (minimum sensing object)	Models	53 Page Dimensions No.
				E3X-HD			E3NX-FA <i>NEW</i>					
				GIGA	HS	Other modes	GIGA	HS	Other modes			
Vacuum side	120°C		R30	720	ST : 400	1,080	ST : 600	1.2 dia. (10 μm dia./ 4 μm dia.)	E32-T51V 1M	53-A		
				260	SHS: 100	390	SHS: 100					
Vacuum side	200°C		R30	2,000*	ST : 2,000	2,000*	ST : 2,000	4 dia. (0.1 dia./ 0.03 dia.)	E32-T51V 1M + E39-F1V	53-B		
				1,360	SHS: 520	2,000*	SHS: 520					
Atmospheric pressure side	70°C		R25	1,760	ST : 950	2,000*	ST : 1,420	2 dia. (0.1 dia./ 0.03 dia.)	E32-T84SV 1M	53-C		
				640	SHS: 260	960	SHS: 260					
Atmospheric pressure side	70°C			—	ST : —	—	ST : —	—	E32-T10V 2M	53-D		

\* The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)

[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

Flange

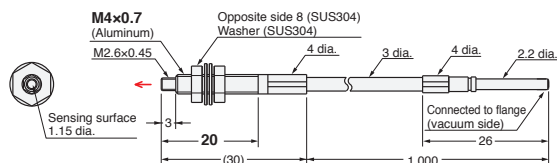
Appearance	Type	Models	53 Page Dimensions No.
	4-channel flange	E32-VF4	53-E
	1-channel flange	E32-VF1	53-F

Dimensions

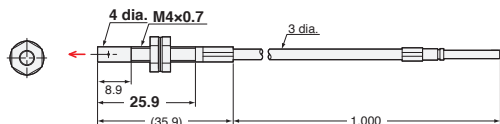
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Through-beam Fiber Units (Set of 2)

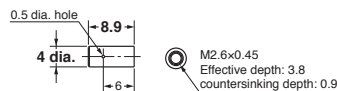
53-A E32-T51V 1M (No Cutting)



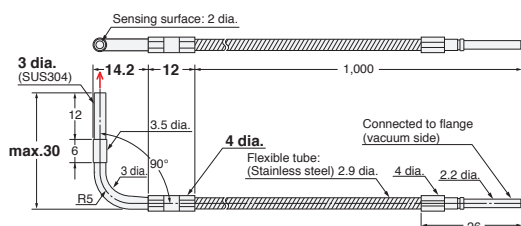
53-B E32-T51V 1M (No Cutting) + E39-F1V



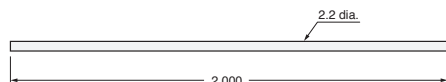
E39-F1V



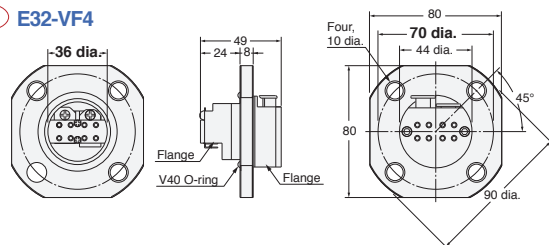
53-C E32-T84SV 1M (No Cutting)



53-D E32-T10V 2M (Free Cutting)

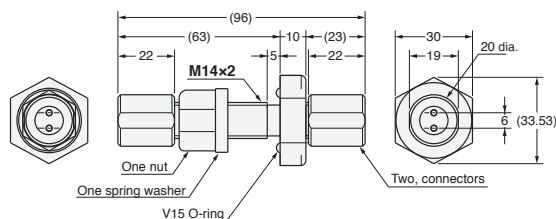


53-E E32-VF4



- Note 1. Mount the Flange so that the V40 O-Ring is on the atmospheric-pressure side of the vacuum chamber wall.  
2. Mounting-hole dimensions: 38 dia. ±0.5 mm  
3. The maximum tightening torque is 9.8 N·m.

53-F E32-VF1

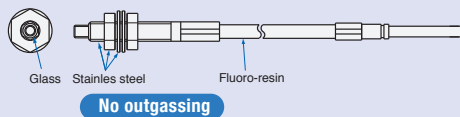


- Note 1. Mount the Flange so that the V15 O-Ring is on the atmospheric-pressure side of the vacuum chamber wall.  
2. Mounting-hole dimensions: 14.5 dia. ±0.2 mm  
3. The maximum tightening torque is 14.7 N·m for the clamp nut and 1.5 N·m for the connector.

- Reference Information for Model Selection -

What Is a Vacuum-resistant Fiber Unit?

- The Flange is designed to create an air-tight seal on the vacuum side.
- The fibers and Flange on the vacuum side are made of non-outgassing materials. These parts are inspected, cleaned, and sealed in an air-tight package in a clean room prior to shipment.



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Cylindrical

Standard Installation

Flat  
Sleeved

Saving Space

Small Spot  
High Power

Beam Improvements

Narrow view  
BGS

Beam Improvements

Retro-reflective  
Limited-reflective

Transparent Objects

Chemical-resistant, Oil-resistant  
Bending

Environmental Immunity

Heat-resistant

Environmental Immunity

Area Detection  
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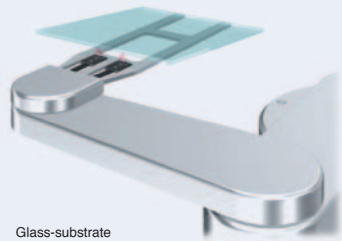
Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar



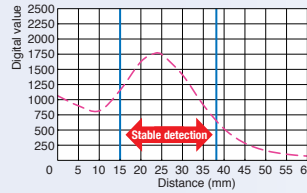
Glass-substrate Alignment

• Glass-substrate Alignment

- ▶ Detection position accuracy: 0.2 mm max. No variation in detection positions even if the sensing distance changes.
- ▶ Tilting workpiece does not affect detection.

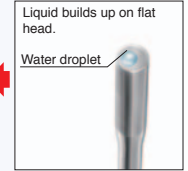
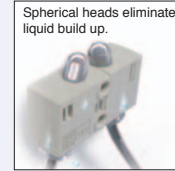
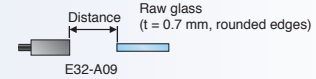
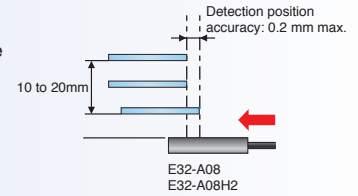
• Glass-substrate Mapping

Stable detection is possible even for difficult-to-detect curved surfaces.



• Glass Presence Detection in Wet Processes

- ▶ Stable non-contact detection even with warped glass.
- ▶ The spherical heads ensure stable detection without being influenced by liquid.



Specifications

Limited-reflective Fiber Units

Application	Ambient temperature	Appearance (mm)	Bending radius of cable	Sensing distance (mm)					Standard sensing object (minimum sensing object)	Models	55 Page Dimensions No.
				E3X-HD		E3NX-FA <i>NEW</i>					
				GIGA	HS	Other modes	GIGA	HS			
Glass presence detection	70°C		R25	0 to 15	ST : 0 to 15	0 to 15	ST : 0 to 15	Soda glass with reflection factor of 7%	E32-L16-N 2M *1	55-A	
				0 to 15	SHS : 0 to 12	0 to 15	SHS : 0 to 12				
Glass-substrate Alignment	300°C		R25	10 to 20	ST : 10 to 20	10 to 20	ST : 10 to 20	Soda glass with reflection factor of 7%	E32-A08 2M *1	55-B	
				10 to 20	SHS : -	10 to 20	SHS : -				
Glass-substrate Alignment	70°C		R25	12 to 30	ST : 12 to 30	12 to 30	ST : 12 to 30	Soda glass with reflection factor of 7%	E32-A08H2 2M *1	55-C	
				12 to 30	SHS : -	12 to 30	SHS : -				
Mapping of glass substrates	70°C		R25	15 to 38	ST : 15 to 38	15 to 38	ST : 15 to 38	End surface of soda glass with reflection factor of 7% (t = 0.7 mm, rounded edges)	E32-A12 2M	55-D	
				15 to 38 (Center 25)	SHS : -	15 to 38 (Center 25)	SHS : -				
Mapping of glass substrates	300°C *2		R25	20 to 30	ST : 20 to 30	20 to 30	ST : 20 to 30	End surface of soda glass with reflection factor of 7% (t = 0.7 mm, rounded edges)	E32-A09 2M	55-E	
				20 to 30 (Center 25)	SHS : -	20 to 30 (Center 25)	SHS : -				
Wet processes (Cleaning, Resist developing, and etching)	60°C		R40	8 to 20 mm from tip of lens (Recommended sensing distance: 11 mm) 19 to 31 mm from center of mounting hole A (Recommended sensing distance: 22 mm)			Glass (t=0.7mm)	E32-L11FP 2M	55-G		
Wet processes (Resist stripping)	85°C			8 to 20 mm from tip of lens (Recommended sensing distance: 11 mm) 32 to 44 mm from center of mounting hole A (Recommended sensing distance: 35 mm)				E32-L11FS 2M	55-H		

\*1 If operation is affected by the background, perform power tuning or use the ECO Mode to decrease the incident level.

\*2 The maximum allowable temperature is not the same for all parts of the Fiber Unit. Refer to the dimensions diagrams for details. Must not be repeatedly subject to rapid temperature changes.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50 μs, PNP output: 55 μs)

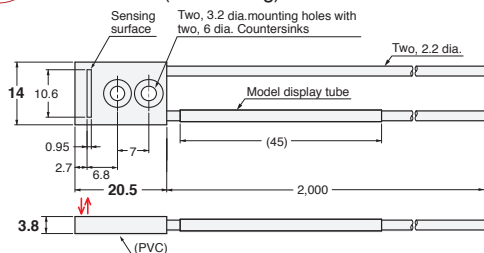
[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250 μs), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30 μs)

Dimensions

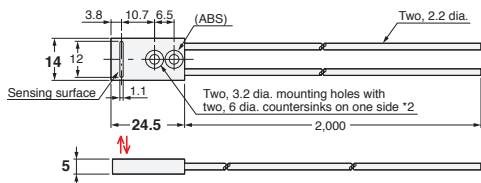
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Limited-reflective Fiber Units

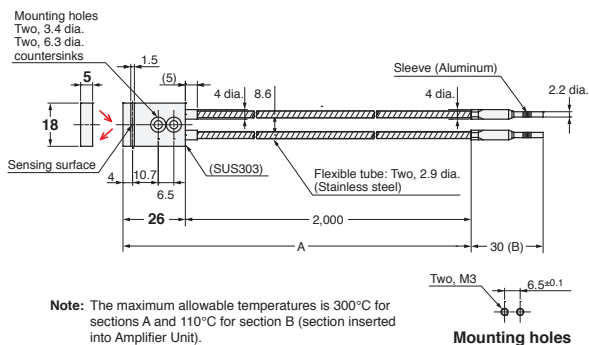
55-A E32-L16-N 2M (Free Cutting)



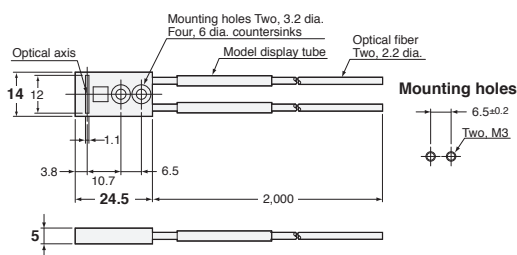
55-B E32-A08 2M (Free Cutting)



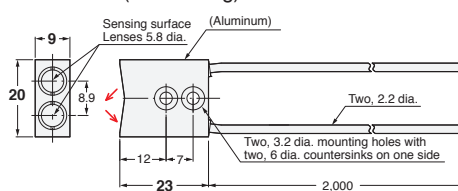
55-C E32-A08H2 2M (No Cutting)



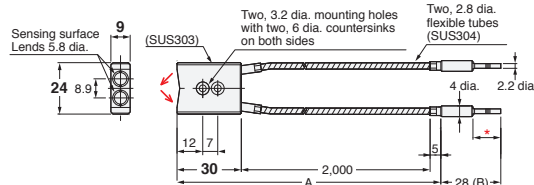
55-D E32-A12 2M (Free Cutting)



55-E E32-A09 2M (Free Cutting)

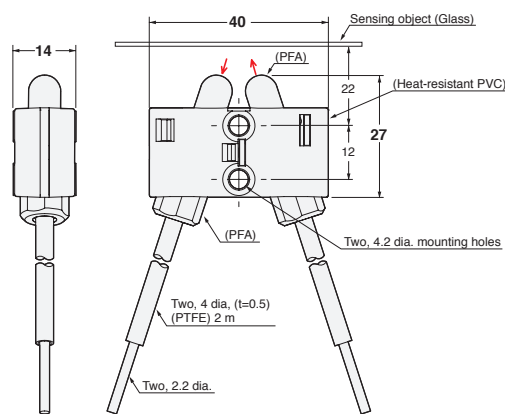


55-F E32-A09H2 2M (No Cutting)

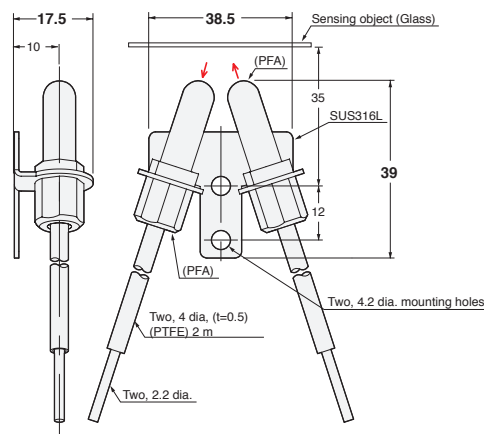


Note: The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by \*) must be maintained within the Amplifier Unit's operating temperature range.

55-G E32-L11FP 2M (Free Cutting)



55-H E32-L11FS 2M (Free Cutting)



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BGS	Transparent Objects
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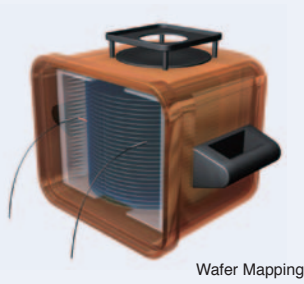
Heat-resistant

Area Detection

Liquid-level

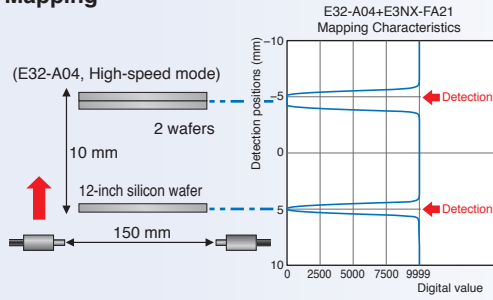
Vacuum

FPD, Semi, Solar



Wafer Mapping

• Wafer Mapping



- ▶ Thin-profile design enables easy mounting on robot arms.
- ▶ Easy to adjust optical axis.  
(Typical alignment error between mechanical and optical axes is only  $\pm 0.1^\circ$ .)
- ▶ Reliably wafer detection, even when stacked closely together.

Specifications

Through-beam Fiber Units

Application	Ambient temperature	Aperture angle	Appearance (mm)	Bending radius of cable	Sensing distance (mm)						Optical axis diameter (minimum sensing object)	Models	57 Page Dimensions No.
					E3X-HD			E3NX-FA <i>NEW</i>					
					GIGA	HS	Other modes	GIGA	HS	Other modes			
Wafer Mapping	70°C	1.5°		Flexible, R1	4,000 *			4,000 *			2 dia. (0.1 dia./ 0.03 dia.)	E32-A03 2M	57-A
					3,220	ST : 1,780		2,670					
			1,200	SHS: 500		1,800	SHS: 500						
			1,280	ST : 680		1,920	ST : 1,020						
		3.4°		R10	450	SHS: 200		670	SHS: 200		1.2 dia. (0.1 dia./ 0.03 dia.)	E32-A04 2M	57-C
					1,280	SHS: 200		670	SHS: 200				
		4°		Flexible, R1	4,000 *	ST : 2,200		4,000 *	ST : 3,300		2 dia. (0.1 dia./ 0.03 dia.)	E32-T24SR 2M	57-D
					1,460	SHS: 580		2,190	SHS: 580				
R10		R10	4,000 *	ST : 2,600		4,000 *	ST : 3,900		E32-T24S 2M	57-E			
			1,740	SHS: 700		2,610	SHS: 700						

\* The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Note 1. The following mode names and response times apply to the modes given in the Sensing distance column.

[E3X-HD] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250  $\mu$ s), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (NPN output: 50  $\mu$ s, PNP output: 55  $\mu$ s)  
[E3NX-FA] GIGA: Giga-power mode (16 ms), HS: High-speed mode (250  $\mu$ s), ST: Standard mode (1 ms), and SHS: Super-high-speed mode (30  $\mu$ s)

2. The values for the minimum sensing object are reference values that indicate values obtained in standard mode with the sensing distance and sensitivity set to the optimum values. The first value is for the E3X-HD and the second value is for the E3NX-FA.

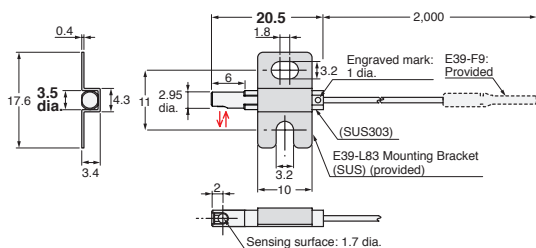


Dimensions

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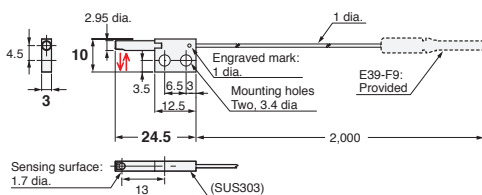
Through-beam Fiber Units (Set of 2)

57-A E32-A03 2M (Free Cutting)



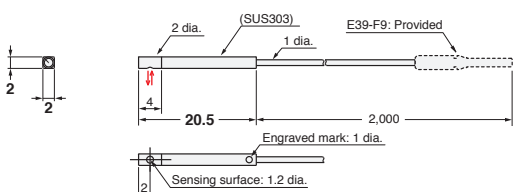
Note: Use the engraved surface and its opposing surface as installation (reference) surfaces.

57-B E32-A03-1 2M (Free Cutting)



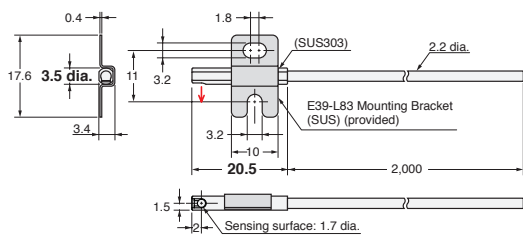
Note1: Use the engraved surface and its opposing surface as installation (reference) surfaces.  
2. Set of two symmetrical parts.

57-C E32-A04 2M (Free Cutting)

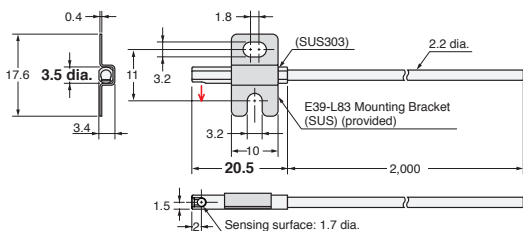


Note: Use the engraved surface and its opposing surface as installation (reference) surfaces.

57-D E32-T24SR 2M (Free Cutting)



57-E E32-T24S 2M (Free Cutting)



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Narrow view	Transparent Objects
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Limited-reflective	
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Heat-resistant	Applications
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Liquid-level	Applications
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Models	Installation			Cable						Weight (packed state) (g)	Dimensions Page No.
	Ambient temperature	Tightening torque	Mounting hole	Bending radius	Unbendable length	Tensile strength	Sheath material	Core material	Emitter/receiver differentiation		
<b>E32-A01 5M</b>	-40 to 70°C	0.03N • m	–	R4	10	9.8N	Fluororesin	Plastic	None	200	51 Page (51-A)
<b>E32-A03 2M</b>	-40 to 70°C	0.29N • m	–	R1	0	9.8N	Polyethylene	Plastic	None	40	31 Page (31-A) 57 Page (57-A)
<b>E32-A03-1 2M</b>	-40 to 70°C	0.29N • m	–	R10	10	9.8N	Polyethylene	Plastic	None	50	31 Page (31-B) 57 Page (57-B)
<b>E32-A04 2M</b>	-40 to 70°C	0.29N • m	2.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	None	40	31 Page (31-C) 57 Page (57-C)
<b>E32-A08 2M</b>	-40 to 70°C	0.53N • m	–	R25	10	9.8N	Polyethylene	Plastic	None	60	37 Page (37-C) 55 Page (55-B)
<b>E32-A08H2 2M</b>	-40 to 300°C <sup>*1</sup>	0.53N • m	–	R25	10	29.4N	SUS	Glass	None	240	47 Page (47-D) 55 Page (55-C)
<b>E32-A09 2M</b>	-40 to 70°C	0.53N • m	–	R25	10	9.8N	Polyethylene	Plastic	None	60	37 Page (37-F) 55 Page (55-E)
<b>E32-A09H2 2M</b>	-40 to 300°C <sup>*1, *2</sup>	0.53N • m	–	R25	10	9.8N	SUS	Glass	None	230	47 Page (47-E) 55 Page (55-F)
<b>E32-A12 2M</b>	-40 to 70°C	0.53N • m	–	R25	10	9.8N	Polyethylene	Plastic	None	60	37 Page (37-D) 55 Page (55-D)
<b>E32-C11N 2M</b>	-40 to 70°C	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	0	29.4N	PVC and Polyethylene	Plastic	White line on emitter cable	70	09 Page (09-B)
<b>E32-C31 2M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	9.8N	Polyethylene	Plastic	White line on emitter cable	40	09 Page (09-D) 35 Page (35-A)
<b>E32-C31M 1M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	White line on emitter cable	40	09 Page (09-E)
<b>E32-C31N 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	0	9.8N	PVC and Polyethylene	Plastic	White line on emitter cable	40	09 Page (09-A)
<b>E32-C41 1M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	9.8N	Polyethylene	Plastic	White tube on emitter cable	30	23 Page (23-A), (23-D)
<b>E32-C42 1M</b>	-40 to 70°C	0.29N • m	2.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	9.8N	Polyethylene	Plastic	White tube on emitter cable	30	21 Page (21-A), (21-B)
<b>E32-C42S 1M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	4N	Polyolefin	Plastic	White tube on emitter cable	30	21 Page (21-E)
<b>E32-CC200 2M</b>	-40 to 70°C	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	29.4N	Polyethylene	Plastic	White line on emitter cable	40	09 Page (09-H)
<b>E32-D11 2M</b>	-40 to 70°C	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	29.4N	PVC	Plastic	None	50	43 Page (43-E)
<b>E32-D11R 2M</b>	-40 to 70°C	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	29.4N	PVC	Plastic	None	50	09 Page (09-G)
<b>E32-D11U 2M</b>	-40 to 70°C	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	29.4N	Fluororesin	Plastic	None	60	39 Page (39-I)
<b>E32-D12F 2M</b>	-40 to 70°C	0.78N • m	6.5 <sup>+0.5</sup> / <sub>0</sub> dia.	R40	10	29.4N	Fluororesin	Plastic	None	190	39 Page (39-H)
<b>E32-D15XR 2M</b>	-40 to 70°C	0.15N • m	–	R1	0	29.4N	PVC	Plastic	None	60	15 Page (15-D)
<b>E32-D15YR 2M</b>	-40 to 70°C	0.15N • m	–	R1	0	29.4N	PVC	Plastic	None	60	15 Page (15-E)
<b>E32-D15ZR 2M</b>	-40 to 70°C	0.15N • m	–	R1	0	29.4N	PVC	Plastic	None	60	15 Page (15-F)
<b>E32-D16 2M</b>	-40 to 70°C	0.53N • m	–	R4	10	29.4N	PVC	Plastic	None	70	25 Page (25-D)
<b>E32-D21 2M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	PVC	Plastic	None	20	43 Page (43-B)
<b>E32-D211R 2M</b>	-40 to 70°C	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	9.8N	Polyethylene	Plastic	None	40	09 Page (09-F)
<b>E32-D21B 2M</b>	-40 to 70°C	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	PVC	Plastic	None	40	43 Page (43-D)
<b>E32-D21R 2M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	9.8N	Polyethylene	Plastic	None	20	09 Page (09-C)
<b>E32-D21-S3 2M</b>	-40 to 70°C	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	None	50	19 Page (19-J)
<b>E32-D221B 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	PVC	Plastic	None	40	13 Page (13-D) 43 Page (43-C)
<b>E32-D22B 2M</b>	-40 to 70°C	0.2N • m	1.7 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	PVC	Plastic	None	30	13 Page (13-A) 43 Page (43-A)
<b>E32-D22R 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	9.8N	Polyethylene	Plastic	None	40	13 Page (13-C)
<b>E32-D22-S1 2M</b>	-40 to 70°C	0.29N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	None	45	19 Page (19-I)

\*1 The heat-resistant rating is not the same for all parts of the Fiber Unit. Refer to the dimensions diagrams for details.  
 \*2 Avoid rapid temperature changes.

Models	Installation			Cable						Weight (packed state) (g)	Dimensions Page No.
	Ambient temperature	Tightening torque	Mounting hole	Bending radius	Unbendable length	Tensile strength	Sheath material	Core material	Emitter/receiver differentiation		
<b>E32-D24R 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	9.8N	Polyethylene	Plastic	None	40	19 Page (19-A)
<b>E32-D24-S2 2M</b>	-40 to 70°C	0.29N • m	5 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	19.6N	Polyethylene	Plastic	None	55	19 Page (19-B)
<b>E32-D25XB 2M</b>	-40 to 70°C	0.15N • m	–	R4	10	9.8N	PVC	Plastic	None	40	43 Page (43-F)
<b>E32-D25-S3 2M</b>	-40 to 70°C	0.29N • m	–	R10	10	9.8N	Polyethylene	Plastic	None	50	19 Page (19-L)
<b>E32-D31-S1 0.5M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	Polyolefin	Plastic	None	35	19 Page (19-G)
<b>E32-D32L 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	29.4N	Polyethylene	Plastic	Yellow dotted line on emitter cable	50	13 Page (13-E)
<b>E32-D32-S1 0.5M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	Polyolefin	Plastic	None	35	19 Page (19-F)
<b>E32-D33 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	Polyethylene	Plastic	None	40	13 Page (13-F) 19 Page (19-E)
<b>E32-D331 2M</b>	-40 to 70°C	0.29N • m	2.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	Polyethylene	Plastic	None	30	19 Page (19-D)
<b>E32-D36P1 2M</b>	-40 to 70°C	0.78N • m	–	R4	10	29.4N	Polyethylene	Plastic	None	60	49 Page (49-D)
<b>E32-D36T 2M</b>	-40 to 70°C	–	–	R4	10	29.4N	Polyethylene	Plastic	None	190	51 Page (51-C)
<b>E32-D43M 1M</b>	-40 to 70°C	0.29N • m	1.7 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	Polyethylene	Plastic	None	30	13 Page (13-B) 19 Page (19-C)
<b>E32-D51 2M</b>	-40 to 150°C *1	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R35	10	29.4N	Fluororesin	Plastic	None	60	47 Page (47-B)
<b>E32-D51R 2M</b>	-40 to 100°C *2	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R2	0	29.4N	Polyurethane	Plastic	None	60	47 Page (47-A)
<b>E32-D61-S 2M</b>	-60 to 350°C *3	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	29.4N	SUS	Glass	None	190	47 Page (47-G)
<b>E32-D611-S 2M</b>	-60 to 350°C *3	0.98N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	29.4N	SUS	Glass	None	170	47 Page (47-F)
<b>E32-D73-S 2M</b>	-40 to 400°C *3	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	29.4N	SUS	Glass	None	170	47 Page (47-H)
<b>E32-D81R-S 2M</b>	-40 to 200°C *3	0.78N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Fluororesin	Glass	None	70	47 Page (47-C)
<b>E32-D82F1 4M</b>	-40 to 200°C	0.29N • m	6.5 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	29.4N	Fluororesin	Plastic	None	450	51 Page (51-D)
<b>E32-DC200BR 2M</b>	-40 to 70°C	0.98N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	29.4N	PVC	Plastic	None	60	19 Page (19-K)
<b>E32-DC200F4R 2M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	9.8N	Polyethylene	Plastic	None	40	19 Page (19-H)
<b>E32-L11FP 2M</b>	-10 to 60°C	0.78N • m	–	R40	10	9.8N	Fluororesin	Plastic	None	310	39 Page (39-F) 55 Page (55-G)
<b>E32-L11FS 2M</b>	-10 to 85°C	0.78N • m	–	R40	10	9.8N	Fluororesin	Plastic	None	310	39 Page (39-G) 55 Page (55-H)
<b>E32-L15 2M</b>	-40 to 70°C	0.53N • m	–	R25	10	29.4N	Polyethylene	Plastic	White tube on emitter cable	60	21 Page (21-F)
<b>E32-L16-N 2M</b>	-40 to 70°C	0.29N • m	–	R25	10	29.4N	Polyethylene	Plastic	None	60	33 Page (33-A) 37 Page (37-B) 55 Page (55-A)
<b>E32-L24S 2M</b>	-40 to 70°C	0.29N • m	–	R10	10	9.8N	Polyethylene	Plastic	None	40	33 Page (33-B) 37 Page (37-A)
<b>E32-L25L 2M</b>	-40 to 105°C *2	0.29N • m	–	R10	10	9.8N	Polyethylene	Plastic	None	40	33 Page (33-C) 37 Page (37-E)
<b>E32-L25T 2M</b>	-40 to 70°C	–	–	R10	10	9.8N	Polyethylene	Plastic	None	40	51 Page (51-B)
<b>E32-LD11 2M</b>	-40 to 70°C	0.98N • m	–	R25	10	29.4N	Polyethylene	Plastic	None	40	09 Page (09-I)
<b>E32-LD11R 2M</b>	-40 to 70°C	0.98N • m	–	R1	0	29.4N	Polyethylene	Plastic	None	40	
<b>E32-LT11 2M</b>	-40 to 70°C	0.78N • m	–	R25	10	29.4N	Polyethylene	Plastic	None	40	07 Page (07-C) 25 Page (25-B)
<b>E32-LT11R 2M</b>	-40 to 70°C	0.78N • m	–	R1	0	29.4N	Polyethylene	Plastic	None	40	
<b>E32-R16 2M</b>	-25 to 55°C	0.54N • m	–	R25	10	29.4N	Polyethylene	Plastic	None	220 (E39-R1 included.)	35 Page (35-B)
<b>E32-R21 2M</b>	-40 to 70°C	0.39N • m	6.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	None	70 (E39-R3 included.)	35 Page (35-C)

\*1 For continuous operation, use the Fiber Unit between -40 to 130°C.

\*2 For continuous operation, use the Fiber Unit between -0 to 90°C.

\*3 The heat-resistant rating is not the same for all parts of the Fiber Unit. Refer to the dimensions diagrams for details.

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded  
Cylindrical  
Flat  
Sleeved  
Small Spot  
High Power  
Narrow view  
BGS

Retrospective  
Limited-reflective

Chemical-resistant, Oil-resistant  
Bending  
Heat-resistant

Area Detection  
Liquid-level  
Vacuum  
FPD, Semi, Solar

Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

Model Index

Models	Installation			Cable						Weight (packed state) (g)	Dimensions Page No.
	Ambient temperature	Tightening torque	Mounting hole	Bending radius	Unbendable length	Tensile strength	Sheath material	Core material	Emitter/receiver differentiation		
<b>E32-T10V 2M</b>	-25 to 70°C	0.3N • m	–	R25	10	29.4N	Fluororesin	Plastic	None	170	53 Page (53-D)
<b>E32-T11 2M</b>	-40 to 70°C	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	29.4N	PVC	Plastic	None	40	41 Page (41-C)
<b>E32-T11F 2M</b>	-40 to 70°C	0.29N • m	–	R4	10	29.4N	Fluororesin	Plastic	None	60	39 Page (39-C)
<b>E32-T11N 2M</b>	-40 to 70°C	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	29.4N	PVC	Plastic	None	70	07 Page (07-A)
<b>E32-T11NF 2M</b>	-25 to 70°C	12N • m	8.5 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	29.4N	Fluororesin	Plastic	None	80	39 Page (39-A)
<b>E32-T11R 2M</b>	-40 to 70°C	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	29.4N	PVC	Plastic	None	50	07 Page (07-B)
<b>E32-T12F 2M</b>	-40 to 70°C	0.78N • m	5.5 <sup>+0.5</sup> / <sub>0</sub> dia.	R40	10	29.4N	Fluororesin	Plastic	None	210	39 Page (39-B)
<b>E32-T12R 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	29.4N	PVC	Plastic	None	60	11 Page (11-C)
<b>E32-T14 2M</b>	-40 to 70°C	0.49N • m	–	R25	10	29.4N	Polyethylene	Plastic	None	60	25 Page (25-C)
<b>E32-T14F 2M</b>	-40 to 70°C	0.78N • m	5.5 <sup>+0.5</sup> / <sub>0</sub> dia.	R40	10	29.4N	Fluororesin	Plastic	None	220	39 Page (39-D)
<b>E32-T14LR 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	29.4N	PVC	Plastic	None	60	11 Page (11-D)
<b>E32-T15XR 2M</b>	-40 to 70°C	0.15N • m	–	R1	0	29.4N	PVC	Plastic	None	60	15 Page (15-A)
<b>E32-T15YR 2M</b>	-40 to 70°C	0.15N • m	–	R1	0	29.4N	PVC	Plastic	None	60	15 Page (15-B)
<b>E32-T15ZR 2M</b>	-40 to 70°C	0.15N • m	–	R1	0	29.4N	PVC	Plastic	None	60	15 Page (15-C)
<b>E32-T16JR 2M</b>	-40 to 70°C	0.29N • m	–	R1	0	29.4N	PVC	Plastic	None	60	49 Page (49-B)
<b>E32-T16PR 2M</b>	-40 to 70°C	0.29N • m	–	R1	0	29.4N	PVC	Plastic	None	60	49 Page (49-A)
<b>E32-T16WR 2M</b>	-25 to 55°C	0.29N • m	–	R1	0	9.8N	PVC	Plastic	None	60	49 Page (49-C)
<b>E32-T17L 10M</b>	-40 to 70°C	0.78N • m	14.5 <sup>+1</sup> / <sub>0</sub> dia.	R25	10	29.4N	Polyethylene	Plastic	None	240	25 Page (25-A)
<b>E32-T21 2M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	PVC	Plastic	None	30	41 Page (41-B)
<b>E32-T21-S1 2M</b>	-40 to 70°C	0.78N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	None	45	17 Page (17-D)
<b>E32-T223R 2M</b>	-40 to 70°C	0.20N • m	1.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	10	9.8N	Polyethylene	Plastic	None	40	11 Page (11-A)
<b>E32-T22B 2M</b>	-40 to 70°C	0.20N • m	1.7 <sup>+0.5</sup> / <sub>0</sub> dia.	R4	10	9.8N	PVC	Plastic	None	40	11 Page (11-B) 41 Page (41-A)
<b>E32-T22S 2M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	29.4N	PVC	Plastic	None	60	31 Page (31-F)
<b>E32-T24E 2M</b>	-40 to 70°C	0.29N • m	2.7 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	None	40	17 Page (17-B)
<b>E32-T24R 2M</b>	-40 to 70°C	0.29N • m	2.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R1	0	9.8N	Polyethylene	Plastic	None	40	17 Page (17-A)
<b>E32-T24S 2M</b>	-40 to 70°C	0.29N • m	–	R10	10	29.4N	PVC	Plastic	None	60	31 Page (31-E) 57 Page (57-E)
<b>E32-T24SR 2M</b>	-40 to 70°C	0.29N • m	–	R1	0	9.8N	PVC	Plastic	None	60	31 Page (31-D) 57 Page (57-D)
<b>E32-T25XB 2M</b>	-40 to 70°C	0.15N • m	–	R4	10	9.8N	PVC	Plastic	None	40	41 Page (41-D)
<b>E32-T33 1M</b>	-40 to 70°C	0.29N • m	3.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Polyethylene	Plastic	None	40	17 Page (17-C)
<b>E32-T51 2M</b>	-40 to 150°C *1	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R35	10	29.4N	Fluororesin	Plastic	None	70	45 Page (45-B)
<b>E32-T51F 2M</b>	-40 to 150°C *1	0.78N • m	5.5 <sup>+0.5</sup> / <sub>0</sub> dia.	R40	10	29.4N	Fluororesin	Plastic	None	220	39 Page (39-E)
<b>E32-T51R 2M</b>	-40 to 100°C *2	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R2	0	29.4N	Polyurethane	Plastic	None	60	45 Page (45-A)
<b>E32-T51V 1M</b>	-25 to 120°C	0.29N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R30	10	29.4N	Fluororesin	Glass	None	160	53 Page (53-A)
<b>E32-T61-S 2M</b>	-60 to 350°C *3	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R25	10	29.4N	SUS	Glass	None	200	45 Page (45-D)
<b>E32-T81R-S 2M</b>	-40 to 200°C *3	0.78N • m	4.2 <sup>+0.5</sup> / <sub>0</sub> dia.	R10	10	9.8N	Fluororesin	Glass	None	60	45 Page (45-C)

\*1 For continuous operation, use the Fiber Unit between -40 to 130°C.

\*2 For continuous operation, use the Fiber Unit between -0 to 90°C.

\*3 The heat-resistant rating is not the same for all parts of the Fiber Unit. Refer to the dimensions diagrams for details.

Models	Installation			Cable						Weight (packed state) (g)	Dimensions Page No.
	Ambient temperature	Tightening torque	Mounting hole	Bending radius	Unbendable length	Tensile strength	Sheath material	Core material	Emitter/receiver differentiation		
<b>E32-T84SV 1M</b>	-25 to 200°C	0.29N • m	4.5 <sup>+0.5</sup> <sub>0</sub> dia.	R25	10	29.4N	SUS	Glass	None	190	53 Page (53-C)
<b>E32-TC200BR 2M</b>	-40 to 70°C	0.78N • m	4.2 <sup>+0.5</sup> <sub>0</sub> dia.	R1	0	29.4N	PVC	Plastic	None	60	17 Page (17-E)
<b>E32-VF1</b>	-25 to 70°C	-	-	-	-	-	-	-	-	240	53 Page (53-F)
<b>E32-VF4</b>	-25 to 70°C	-	-	-	-	-	-	-	-	280	53 Page (53-E)
<b>E39-F1</b>	-40 to 200°C	-	-	-	-	-	-	-	-	2	26 Page (26-A) 27 Page (27-A) to (27-C) 28 Page (28-A) 29 Page (29-A) to (29-C)
<b>E39-F1-33</b>	-40 to 200°C	-	-	-	-	-	-	-	-	3	28 Page (28-D)
<b>E39-F11</b>	-	-	-	-	-	-	-	-	-	30	-
<b>E39-F16</b>	-60 to 350°C	-	-	-	-	-	-	-	-	15	26 Page (26-B) 27 Page (27-D) to (27-F) 28 Page (28-B) 29 Page (29-D) to (29-F), (29-K)
<b>E39-F17</b>	-25 to 70°C	-	-	-	-	-	-	-	-	10	21 Page (21-B)
<b>E39-F18</b>	-40 to 70°C	-	-	-	-	-	-	-	-	5	23 Page (23-G), (23-H)
<b>E39-F1V</b>	-25 to 120°C	-	-	-	-	-	-	-	-	3	53 Page (53-B)
<b>E39-F2</b>	-40 to 200°C	-	-	-	-	-	-	-	-	2	26 Page (26-C) 27 Page (27-G), (27-H) 28 Page (28-C) 29 Page (29-G) to (29-I)
<b>E39-F32A</b>	-40 to 150°C	-	-	R30	-	-	-	-	-	70	43 Page (43-G)
<b>E39-F32C</b>	-40 to 150°C	-	-	R30	-	-	-	-	-	110	41 Page (41-E) 43 Page (43-G)
<b>E39-F32D</b>	-40 to 150°C	-	-	R30	-	-	-	-	-	80	43 Page (43-G)
<b>E39-F3A</b>	-40 to 70°C	-	-	-	-	-	-	-	-	2	21 Page (21-A)
<b>E39-F3A-5</b>	-40 to 70°C	-	-	-	-	-	-	-	-	1	23 Page (23-A), (23-B), (23-C)
<b>E39-F3B</b>	-40 to 70°C	-	-	-	-	-	-	-	-	2	23 Page (23-D), (23-E), (23-F)
<b>E39-F3C</b>	-40 to 70°C	-	-	-	-	-	-	-	-	1	21 Page (21-C), (21-D)
<b>E39-F3R</b>	-40 to 70°C	-	-	-	-	-	-	-	-	1	35 Page (35-A)
<b>E39-R1</b>	-25 to 55°C	-	-	-	-	-	-	-	-	20	35 Page (35-B)
<b>E39-R3</b>	-40 to 70°C	-	-	-	-	-	-	-	-	20	35 Page (35-C)
<b>E39-RP37</b>	-25 to 55°C	-	-	-	-	-	-	-	-	4	35 Page (35-A)

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded  
Cylindrical

Standard Installation

Flat  
Sleeved

Saving Space

Small Spot  
High Power  
Narrow view

Beam Improvements

BGS  
Retro-reflective  
Limited-reflective

Transparent Objects

Chemical-resistant, Oil-resistant  
Bending  
Heat-resistant

Environmental Immunity

Area Detection  
Liquid-level  
Vacuum  
FPD, Semi, Solar

Applications

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Fiber Amplifiers, Communications Unit, and Accessories

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Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

## Smart Fiber Amplifier Units

### E3NX-FA Series NEW

## The Advanced Fiber Amplifier Unit That Handles On-site Needs

A New Level of Detection Performance for More-stable Equipment Operation

**Expanded Application Response Capabilities**  
**Advanced Basic Performance**

Improvements in the sensing distance and minimum sensing object have increased the range of application for stable detection.

**1.5 Times** the Sensing Distance\*

**6 m**

For E32-LT11 Fiber Unit with a fiber length of 3.5 m

**1/10th** the Minimum Sensing Object\*

**0.3 μm dia.**

Typical example of actual measurements with E32-D11R Fiber Unit.

\*Compared to E3X-HD.



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### Achieve Easy Detection in Many Applications

#### Advanced Smart Tuning

Just press the **TUNE** button once with a workpiece and once without a workpiece to automatically set the optimum incident level and threshold. Consistent settings are achieved for all users with this ultra-easy procedure.



#### Automatic Setting of Optimum Values

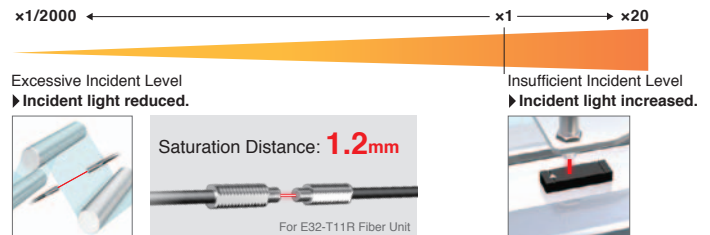
Threshold + Incident Level

**5000 9999**

Set to the intermediate value between the incident levels with and without a workpiece. Incident level adjustment with and without a workpiece.

#### Dynamic Range Increased by a Factor of 40,000

The incident level is optimized to enable stable detection even for saturated or insufficient incident levels.



## Sensor Communications Units for E3NX-FA

### E3NW-ECT and E3NW-DS Available soon.

## The Next-generation E3NW Sensor Network Units Revolutionize On-site Sensing

The Sensor Communications Unit with a master function and the Sensor Dispersion Units with slave functions enable N-Smart Sensors communication over open networks.



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Page



#### Greatly Reduced Machine Manufacturing Costs

There is no need to change the current distributed installation to introduce a network without increasing costs.

#### Greatly Reduced Machine Commissioning Time

All of the settings can be made at the same time from a Touch Panel.

#### Greatly Improved Machine Productivity

Realtime monitoring lets you perform maintenance before malfunctions occur.

## Smart Fiber Amplifier Units

### E3X-HD Series

Affordable Amplifier Units with Simple Operation and Stable Detection Capabilities



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## Sensor Communications Units for E3X-HD

### E3X-ECT / E3X-CRT

Sensor Communications Units for CompoNet and EtherCAT



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### <Fiber Amplifier Unit Comparison>

		E3NX-FA Series <i>NEW</i>	E3X-HD Series	
Fiber Amplifier Unit specifications	Output	1 or 2 outputs (depending on the model)	1 output	
	External input	Supported or not supported (depending on the model)	not supported	
	Response time	30 μs (32 μs)/250 μs/1 ms/16 ms (Default: 250 μs)	50 μs (55 μs)/250 μs/1 ms/16 ms (Default: 250 μs)	
	Sensing distance (Giga-power mode)	E32-T11R	3,000 mm	2,000 mm
		E32-D11R	1,260 mm	840 mm
Minimum sensing object	E32-T11R	2 μm dia.	5 μm dia.	
Sensor Communications Unit application	Communications method (Sensor Communications Unit model)	EtherCAT (E3NW-ECT) <b>Available soon.</b> CompoNet	EtherCAT (E3X-ECT) CompoNet (E3X-CRT)	
	Applicable Sensors	Fiber Sensor (E3NX-FA0) Laser Sensors (E3NC-LA0, E3NC-SA0) <b>Available soon.</b>	Fiber Sensor (E3X-HD0) Fiber Sensor (E3X-DA0-S, E3X-MDA0) Laser Photoelectric Sensor (E3C-LDA0) Proximity Sensor (E2C-EDA0)	
Page listings	Ordering Information	64 Page	78 Page	
	Ratings and Specifications	66 Page	80 Page	
	Dimensions	68 Page	80 Page	

## Fiber Amplifier Unit Accessories

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Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

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Fiber Amplifiers, Communications Unit, and Accessories

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# E3NX-FA Fiber Amplifier Units and Related Products **NEW**

## Fiber Amplifier Units E3NX-FA Series


Type	Appearance	Connecting method	Inputs/ outputs	Models		Ratings and Specifications	Dimensions
				NPN output	PNP output		
Standard models		Pre-wired (2 m)	1 output	<b>E3NX-FA11 2M</b>	<b>E3NX-FA41 2M</b>	Page 66	Page 68 <b>68-A</b>
		Wire-saving Connector	1 output	<b>E3NX-FA6</b>	<b>E3NX-FA8</b>		Page 68 <b>68-B</b>
Advanced models		Pre-wired (2 m)	2 outputs + 1 input	<b>E3NX-FA21 2M</b>	<b>E3NX-FA51 2M</b>		Page 68 <b>68-A</b>
		Wire-saving Connector	1 output + 1 input	<b>E3NX-FA7</b>	<b>E3NX-FA9</b>		Page 68 <b>68-B</b>
			2 outputs	<b>E3NX-FA7TW</b>	<b>E3NX-FA9TW</b>		
Model for Sensor Communications Unit		Connector for Sensor Communications Unit	2 outputs	<b>E3NX-FA0</b>	<b>Available soon.</b>		Page 69 <b>69-A</b>

## Sensor Communications Unit

### Sensor Communications Unit

Communication method	Appearance	Applicable Fiber Amplifier Model	Model	Ratings and Specifications	Dimensions
EtherCAT		E3NX-FA0	<b>E3NW-ECT</b> <b>Available soon.</b>	Page 76	Page 77 <b>77-A</b>

### Sensor Dispersion Unit



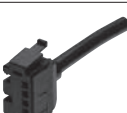

Appearance	Applicable Fiber Amplifier Model	Model	Ratings and Specifications	Dimensions
	E3NX-FA0	<b>E3NW-DS</b> <b>Available soon.</b>	Page 76	Page 77 <b>77-B</b>



### Accessories (sold separately)

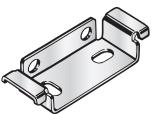
#### Wire-saving connectors (Required for models for Wire-saving Connectors.)

Connectors are not provided with the Fiber Amplifier Unit and must be ordered separately. \* Protective stickers: provided.

Type	Appearance	Cable length	Number of conductors	Applicable Fiber Amplifier Units	Models	Ratings, Specifications and Dimensions
Master Connector		2m	4	E3NX-FA7 E3NX-FA7TW E3NX-FA9 E3NX-FA9TW	<b>E3X-CN21</b>	Page 88 <b>88-A</b>
Slave Connector			2		<b>E3X-CN22</b>	Page 88 <b>88-B</b>
Master Connector			3	E3NX-FA6 E3NX-FA8	<b>E3X-CN11</b>	Page 88 <b>88-A</b>
Slave Connector			1		<b>E3X-CN12</b>	Page 88 <b>88-B</b>

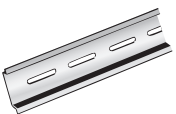
#### Mounting Bracket

A Mounting Bracket is not provided with the Fiber Amplifier Unit and must be ordered separately as required.

Appearance	Model	Quantity	Dimensions
	<b>E39-L143</b>	1	Page 89 <b>89-A</b>

#### DIN Track


A Din Track is not provided with the Fiber Amplifier Unit and must be ordered separately as required.

Appearance	Type	Models	Quantity	Dimensions
	Shallow type, total length: 1 m	<b>PFP-100N</b>	1	Page 89 <b>89-B</b>
	Shallow type, total length: 0.5 m	<b>PFP-50N</b>		
	Deep type, total length: 1 m	<b>PFP-100N2</b>		Page 89 <b>89-C</b>

#### End Plate

Two End Plates are provided with the Sensor Communications Unit.

End Plates are not provided with the Fiber Amplifier Unit and must be ordered separately as required.

Appearance	Model	Quantity	Dimensions
	<b>PFP-M</b>	1	Page 89 <b>89-D</b>

## Ratings and Specifications

Item	Type	Standard		Advanced			Model for Sensor Communications Unit
	NPN output	E3NX-FA11	E3NX-FA6	E3NX-FA21	E3NX-FA7	E3NX-FA7TW	E3NX-FA0
	PNP output	E3NX-FA41	E3NX-FA8	E3NX-FA51	E3NX-FA9	E3NX-FA9TW	Available soon.
Connecting method	Pre-wired	Wire-saving Connector	Pre-wired	Wire-saving Connector	Connector for Sensor Communications Unit		
Inputs / Outputs	Output	1 output		2 outputs	1 output	2 outputs	2 outputs
	External input	—		1 input	1 input	—	—
Light source (wavelength)		Red, 4-element LED (625 nm)					
Power supply voltage		10 to 30 VDC , including 10% ripple (p-p)					
Power consumption *1		<p>At Power Supply Voltage of 24 VDC.</p> <p>Standard Models or Model for Sensor Communications Unit:</p> <p>Normal mode: 960 mW max. (Current consumption: 40 mA max.)</p> <p>Power saving Eco mode: 840 mW max.(Current consumption: 35 mA max.)</p> <p>Advanced Models:</p> <p>Normal mode: 1,080 mW max. (Current consumption: 45 mA max.)</p> <p>Power saving Eco mode: 930 mW max.(Current consumption: 40 mA max.)</p>					
Control output		<p>Load power supply voltage: 30 VDC max., open-collector output</p> <p>Load current: Groups of 1 to 3 Amplifiers: 100 mA max.,</p> <p>Groups of 4 to 30 Amplifiers: 20 mA max.</p> <p>(Residual voltage: At load current of less than 10 mA: 1 V max.,</p> <p>At load current of 10 to 100 mA: 2 V max.)</p> <p>OFF current: 0.1 mA max.</p>					—
External input		—		Refer to *2.		—	
Indicators		<p>7-segment displays (Sub digital display: green, Main digital display: white)</p> <p>Display direction: Switchable between normal and reversed.</p> <p>OUT indicator (orange), L/D indicator (orange), ST indicator (blue), DPC indicator (green)</p> <p>OUT Selection Indicator (orange)(only on models with 2 outputs)</p>					
Protection circuits		Power supply reverse polarity protection, output short-circuit protection, and output reverse polarity protection					Power supply reverse polarity protection and output short-circuit protection
Response time	Super-high-speed mode (SHS) *3	Operate or reset for model with 1 output: 30 μs, with 2 outputs: 32 μs					
	High-speed mode (HS)	Operate or reset: 250 μs					
	Standard mode (Stnd)	Operate or reset: 1 ms					
	Giga-power mode (GIGA)	Operate or reset: 16 ms					
Sensitivity adjustment		Smart tuning (2-point tuning, full auto tuning, position tuning, maximum sensitivity tuning, power tuning, or percentage tuning (–99% to 99%)) or manual adjustment					
Mutual interference prevention	Super-high-speed mode (SHS) *3	Possible for up to 0 units					
	High-speed mode (HS)	Possible for up to 10 units					
	Standard mode (Stnd)	Possible for up to 10 units					
	Giga-power mode (GIGA)	Possible for up to 10 units					
Functions	Auto power control (APC)	Always ON					
	Dynamic power control (DPC)	Provided					
	Timer	Select from timer disabled, OFF-delay, ON-delay, one-shot, or ON-delay + OFF-delay timer. 1ms to 9999ms					
	Zero reset	Negative values can be displayed. (Threshold value is shifted.)					
	Resetting settings *4	Select from initial reset (factory defaults) or user reset (saved settings).					

\*1. At Power Supply Voltage of 10 to 30 VDC.

Standard Models or Model for Sensor Communications Unit:

Normal mode: 1,080 mW max. (Current consumption: 36 mA max. at 30 VDC, 108 mA max. at 10 DVC)

Power saving Eco mode: 930 mW max. (Current consumption: 31 mA max. at 30 VDC, 93 mA max. at 10 DVC)

Advanced Models:

Normal mode: 1,230 mW max. (Current consumption: 41 mA max. at 30 VDC, 123 mA max. at 10 DVC)

Power saving Eco mode: 1,050 mW max. (Current consumption: 35 mA max. at 30 VDC, 105 mA max. at 10 DVC)

\*2. The following details apply to the input.

	Contact input (relay or switch)	Non-contact input (transistor)	Input time
NPN type	ON: Shorted to 0V (Sourcing current: 1 mA max.). OFF: Open or shorted to Vcc.	ON: 1.5V max. (Sourcing current: 1 mA max.). OFF: Vcc – 1.5 V to Vcc (Leakage current: 0.1 mA max.)	ON : 2ms min. OFF : 20ms min.
PNP type	ON: Shorted to Vcc (Sinking current: 3 mA max.). OFF: Open or shorted to 0V.	ON: Vcc – 1.5 V to Vcc (Sinking current: 3 mA max.). OFF: 1.5V max.(Leakage current: 0.1 mA max.)	

\*3. The mutual interference prevention function is disabled if the detection mode is set to super-high-speed mode.

\*4. The bank is not reset by the user reset function or saved by the user save function.

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

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Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

Item	Type	Standard			Advanced			Model for Sensor Communications Unit
	NPN output	E3NX-FA11	E3NX-FA6	E3NX-FA21	E3NX-FA7	E3NX-FA7TW	E3NX-FA0	
	PNP output	E3NX-FA41	E3NX-FA8	E3NX-FA51	E3NX-FA9	E3NX-FA9TW	Available soon.	
Connecting method	Pre-wired	Wire-saving Connector	Pre-wired	Wire-saving Connector		Connector for Sensor Communications Unit		
Functions	Eco mode	Select from OFF (digital displays lit) or ECO (digital displays not lit).						
	Bank switching	Select from banks 1 to 4.						
	Power tuning	Select from ON or OFF.						
	Output 1	Select from normal detection mode, or area detection mode.						
	Output 2	—	Select from normal detection mode, alarm output mode, or error output mode.	—	Select from normal detection mode, alarm output mode, or error output mode.			
	External input	—	Select from input OFF, tuning, power tuning, emission OFF, zero reset, or bank switching.	—				
	Hysteresis width	Select from standard setting or user setting. For a user setting, the hysteresis width can be set to from 1 to 9,999.						
Ambient Illumination (Receiver side)	Incandescent lamp: 20,000 lx max., Sunlight: 30,000 lx max.							
Maximum connectable Units	30 units							
Ambient temperature range	<p>Operating:</p> <p>Groups of 1 to 2 Amplifiers: -25 to 55°C,            Groups of 3 to 10 Amplifiers: -25 to 50°C,            Groups of 11 to 16 Amplifiers: -25 to 45°C,            Groups of 17 to 30 Amplifiers: -25 to 40°C</p> <p>Storage: -30 to 70°C (with no icing or condensation)</p> <p>Operating:            Groups of 1 to 2 Amplifiers:            0 to 55°C,            Groups of 3 to 10 Amplifiers:            0 to 50°C,            Groups of 11 to 16 Amplifiers:            0 to 45°C,            Groups of 17 to 30 Amplifiers:            0 to 40°C</p> <p>Storage:            -30 to 70°C            (with no icing or condensation)</p>							
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)							
Insulation resistance	20 MΩ min. (at 500 VDC)							
Dielectric strength	1,000 VAC at 50/60 Hz for 1 minute							
Vibration resistance (destruction)	10 to 55 Hz with a 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions							
Shock resistance (destruction)	500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions							
Weight (packed state/unit only)	Approx. 115 g/ Approx. 75 g	Approx. 60 g/ Approx. 20 g	Approx. 115 g/ Approx. 75 g	Approx. 60 g/Approx. 20 g		Approx. 65 g/ Approx. 25 g		
Materials	Case	Polycarbonate (PC)						
	Cover	Polycarbonate (PC)						
	Cable	PVC						
Accessories	Instruction Manual							

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded  
Cylindrical

Flat  
Sleeved

Small Spot  
High Power

Narrow view  
BGS

Retro-reflective  
Limited-reflective

Chemical-resistant, Oil-resistant

Bending  
Heat-resistant

Area Detection  
Liquid-level

Vacuum  
FPD, Semi, Solar

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Fiber Amplifiers, Communications Unit, and Accessories

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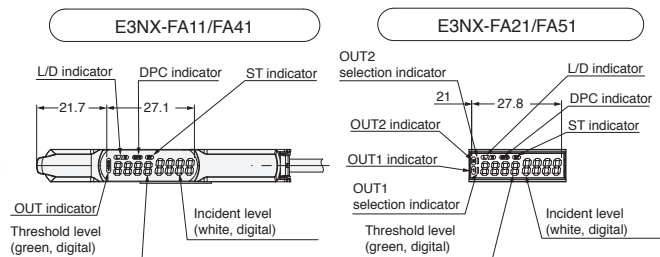
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### Dimensions

(Unit: mm)  
Tolerance class IT16 applies to demmensions in this date sheet unless otherwise specified.

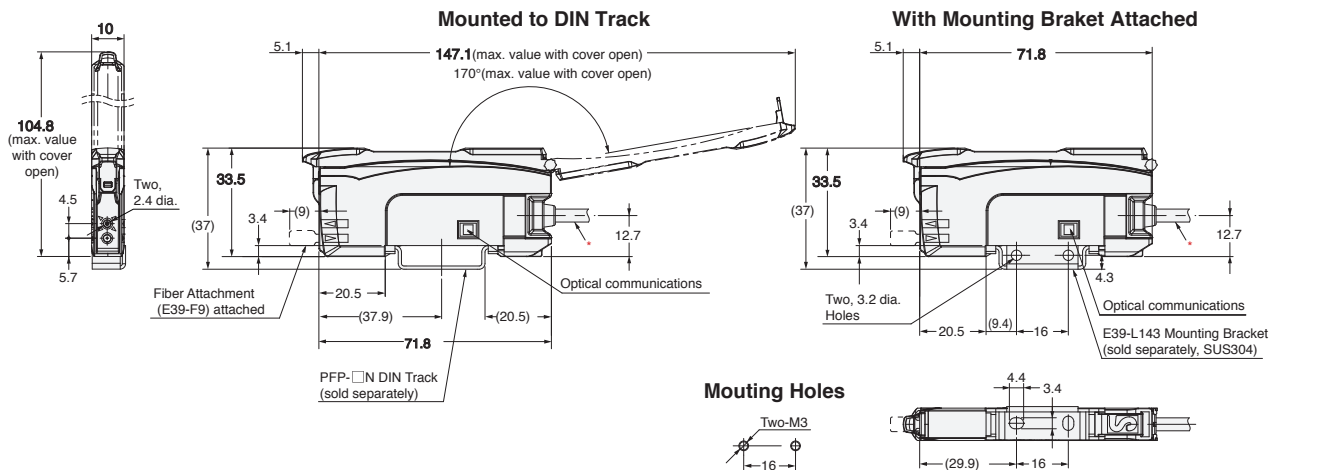
#### Pre-wired Amplifier Units

- 68-A E3NX-FA11
- E3NX-FA21
- E3NX-FA41
- E3NX-FA51



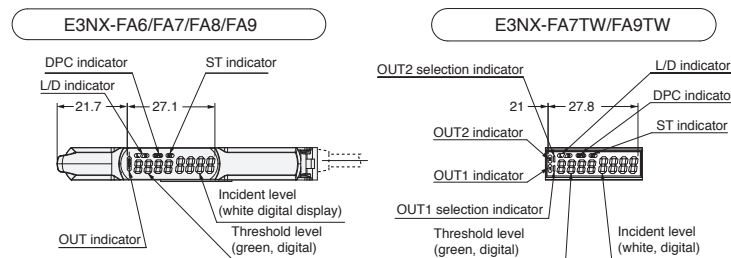
\*Cable Specifications

Models	Outer diameter	Number of conductors	Others
E3NX-FA11	4.0 dia.	3	Conductor cross-section: 0.2 mm <sup>2</sup>
E3NX-FA41			Insulator dia.: 0.9 mm
E3NX-FA21			Standard length: 2 m
E3NX-FA51			Minimum bending radius: 12 mm



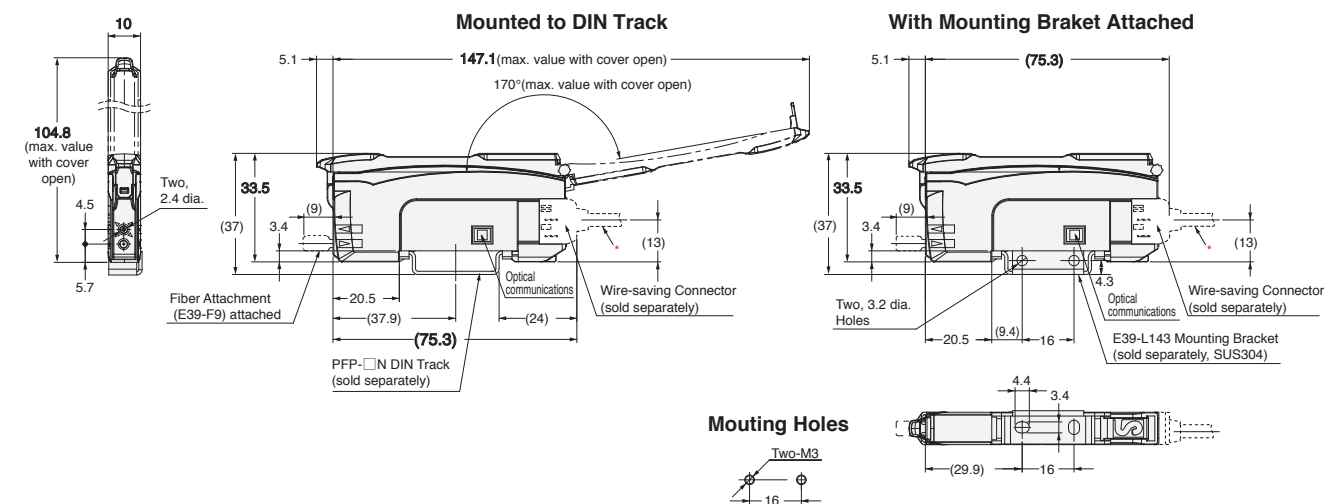
#### Amplifier Units with Wire-saving Connectors

- 68-B E3NX-FA6
- E3NX-FA7
- E3NX-FA7TW
- E3NX-FA8
- E3NX-FA9
- E3NX-FA9TW



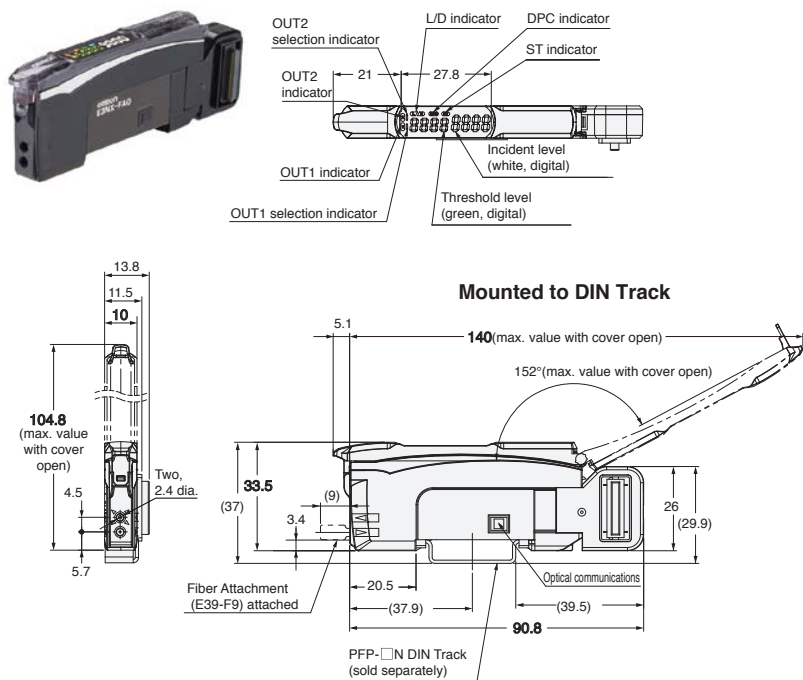
\*Cable Specifications

Models	Outer diameter	Number of conductors
E3X-CN12	2.6 dia.	1
E3X-CN22		2
E3X-CN11	4.0 dia.	3
E3X-CN21		4



### Amplifier Unit with Connector for Sensor Communications Unit

69-A E3NX-FA0 Available soon.



Fiber Sensor Features

Selection Guide

Fiber Units

Threaded	Standard Installation
Cylindrical	
Flat	Saving Space
Sleeved	
Small Spot	Beam Improvements
High Power	
Narrow view	
BGS	Transparent Objects
Retro-reflective	
Limited-reflective	
Chemical-resistant, Oil-resistant	Environmental Immunity
Bending	
Heat-resistant	
Area Detection	Applications
Liquid-level	
Vacuum	
FPD, Semi, Solar	

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I/O Circuit Diagrams

NPN Output

Models	Operation mode	Timing chart	L/D indicators	Output circuit
E3NX-FA11 E3NX-FA6	Light-ON		L lit.	
	Dark-ON		D lit.	
E3NX-FA21	Light-ON		L lit.	
	Dark-ON		D lit.	
E3NX-FA7	Light-ON		L lit.	
	Dark-ON		D lit.	
E3NX-FA7TW	Light-ON		L lit.	
	Dark-ON		D lit.	

Fiber Sensor Features

Selection Guide

Fiber Units

Standard Installation

- Threaded
- Cylindrical

Saving Space

- Flat
- Sleeved

Beam Improvements

- Small Spot
- High Power
- Narrow view
- BGS

Transparent Objects

- Retro-reflective
- Limited-reflective

Environmental Immunity

- Chemical-resistant, Oil-resistant
- Bending
- Heat-resistant

Applications

- Area Detection
- Liquid-level
- Vacuum
- FPD, Semi, Solar

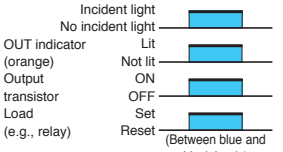
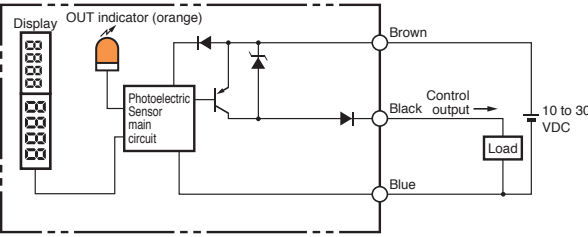
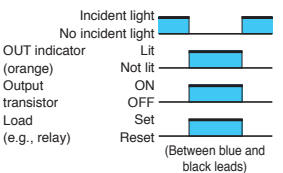
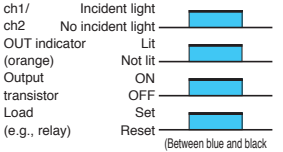
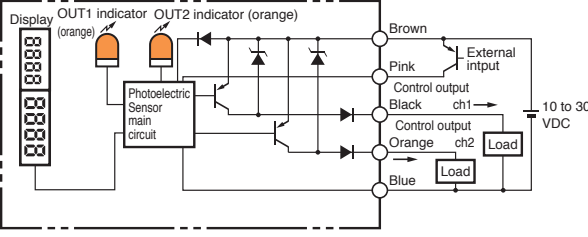
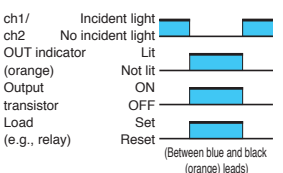
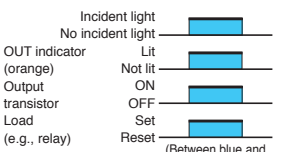
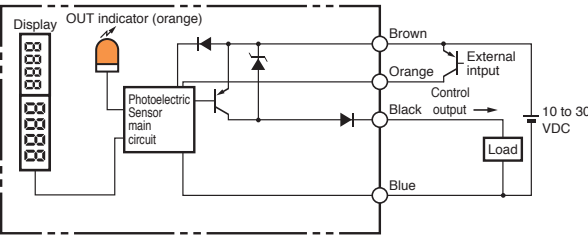
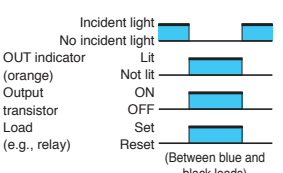
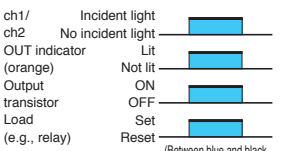
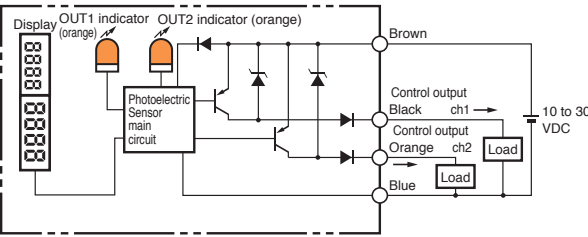
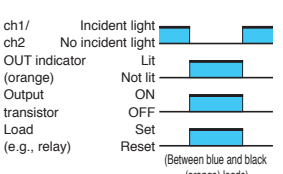
Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

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### PNP Output

Models	Operation mode	Timing chart	L/D indicators	Output circuit
<b>E3NX-FA41</b> <b>E3NX-FA8</b>	Light-ON		<b>L</b> lit.	
	Dark-ON		<b>D</b> lit.	
<b>E3NX-FA51</b>	Light-ON		<b>L</b> lit.	
	Dark-ON		<b>D</b> lit.	
<b>E3NX-FA9</b>	Light-ON		<b>L</b> lit.	
	Dark-ON		<b>D</b> lit.	
<b>E3NX-FA9TW</b>	Light-ON		<b>L</b> lit.	
	Dark-ON		<b>D</b> lit.	

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded  
Cylindrical

Standard Installation

Flat  
Sleeved

Saving Space

Small Spot  
High Power  
Narrow view  
BGS

Beam Improvements

Retro-reflective  
Limited-reflective

Transparent Objects

Chemical-resistant,  
Oil-resistant  
Bending  
Heat-resistant

Environmental Immunity

Area Detection  
Liquid-level  
Vacuum

Applications

FPD,  
Semi,  
Solar

Installation Information

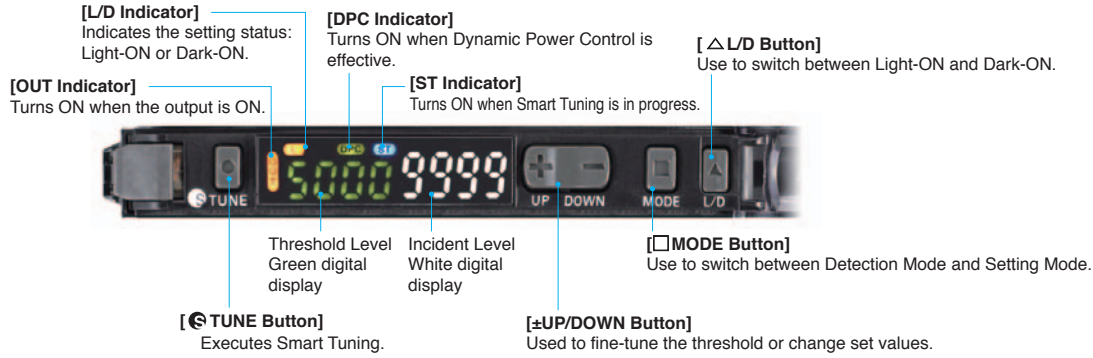
Fiber Amplifiers,  
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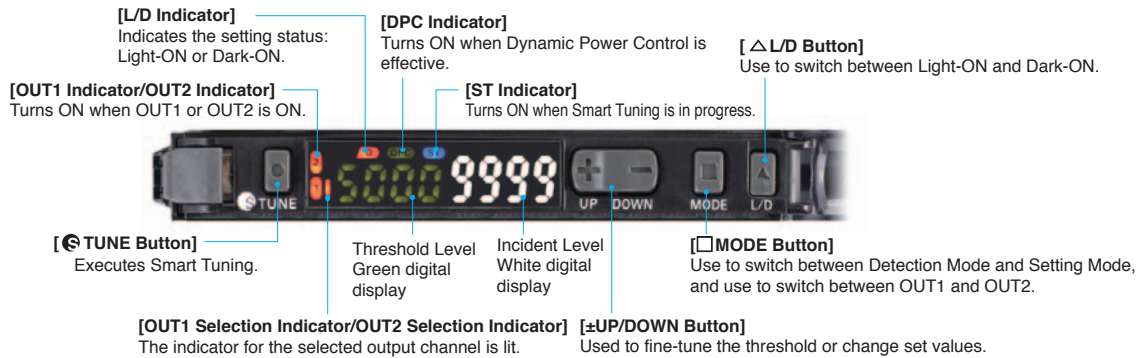
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Nomenclature

E3NX-FA11/FA41/FA6/FA8/FA7/FA9



E3NX-FA21/FA51/FA7TW/FA9TW/FA0



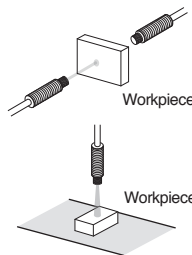
Operating Procedures

Basic Settings

Switching Control Output

1. Press button.

Through-beam:  
Set to "Dark ON" to turn the output ON with a workpiece in the detection area. [L/D Indicator] turns ON.



Reflective:  
Set to "Light ON" to turn the output ON with a workpiece in the detection area. [L/D Indicator] turns ON.

Smart Tuning [Easy Sensitivity Setting]

(1) Detect for Workpiece Presence/Absence

- 2-point Tuning

1. Press button with a workpiece in the detection area.
  2. Press button again without a workpiece in the detection area. Release the button when [Point] is displayed.
- Setting is Completed

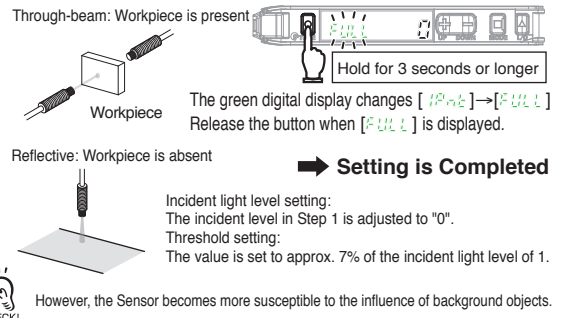
Incident light level setting:  
The larger incident level of the Step 1 and 2 values is adjusted to the power tuning level.  
Threshold setting:  
Set to the middle between the Step 1 and 2 incident light levels.

Step 1 and Step 2 can be reversed.

(2) Enhance Durability of the Fiber Head against Dust and Dirt

- Maximum Sensitivity Tuning

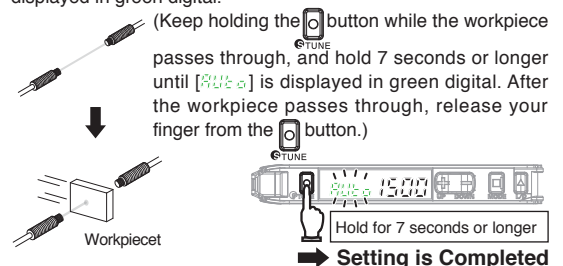
1. Hold button for 3 seconds or longer with/without workpiece as shown below. Release the button when [FULL] is displayed.



(3) Adjust for Moving Workpiece without Stopping Line

- Full Auto Tuning

1. Hold the button without the presence of a workpiece, and pass the workpiece through while [Point] → [FULL] → [Auto] is displayed in green digital.



Incident light level setting: Adjust the max. incident light level on Step 1 as the power tuning level.  
Threshold setting: Set to the middle between max. and min. incident light levels on Step 1.

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Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar



### Basic Settings

#### (4) Determine Workpiece Position

##### ● Position Tuning

1. Turn ON power tuning in SET mode. Refer to "Detailed Settings"

2. Press button without a workpiece in the area.

3. Place the workpiece at the desired position and hold button.

Hold for 3 seconds or longer

The green digital display changes [500] → [500].  
**➔ Setting is Completed**

Incident light level setting: The Step 3 incident level is adjusted to half the power tuning level.  
 Threshold setting: Set to the same value as the Step 3 incident level.

#### (5) Detect Transparent or Small Workpiece (Set Threshold by incident light level percentage)

##### ● Percentage Tuning

1. Turn ON Percentage Tuning in SET mode.

2. Press button without a workpiece in the area. Refer to "Detailed Settings"

**➔ Setting is Completed**

Incident light level setting: The Step 2 incident light level is adjusted to the power tuning level.  
 Threshold setting: Set to the value obtained by [Incident Level at Step 2 × (1 + Percentage Tuning Level)].

No Smart Tuning other than Power Tuning can be used if Percentage Tuning is set.

#### (6) Restore from the Incident Level Changed due to Dust and Dirt

##### ● Power Tuning

1. Hold and buttons for 1 second or longer without a workpiece in the area.

Hold both for 1 sec. or longer

**➔ Setting is Completed**

Incident light level setting: The Step 1 incident level is adjusted to the power tuning level.  
 Threshold setting: Not changed.

Perform the procedure with a workpiece in the area for reflective model setting. If the setting is made after position tuning, set both the through-beam model and reflective model with a workpiece.

Refer to "Smart Tuning Error" for error displays.

##### ● Smart Tuning Error

Error / Display / Cause	Error Origin Tuning Type	Remedy
Near Error The light level difference between Points 1 and 2 are extremely small.	2-point Tuning Full Auto Tuning	<ul style="list-style-type: none"> <li>Change the detection function mode to a slower response time mode.</li> <li>Reduce the distance between the emitter and receiver. (Through-beam)</li> <li>Place the Fiber Head closer to the sensing object. (Reflective)</li> </ul>
Over Error Incident light level is too high.	Tuning other than Maximum Sensitivity Tuning	<ul style="list-style-type: none"> <li>Use a thin-diameter fiber.</li> <li>Widen the emitter and receiver distance. (Through-beam)</li> <li>Distance the Fiber Head from the sensing object. (Reflective)</li> </ul>
Low Error Incident light level is too low.	Tuning other than Maximum Sensitivity Tuning	<ul style="list-style-type: none"> <li>Reduce the distance between the emitter and receiver.</li> <li>Place the Fiber Head closer to the sensing object. (Reflective)</li> </ul>

The adjustment range of smart tuning is approx. 20 to 1/100 times. When selecting giga mode as detection function, the range will be approx. 2 to 1/100 times due to the large initial value.

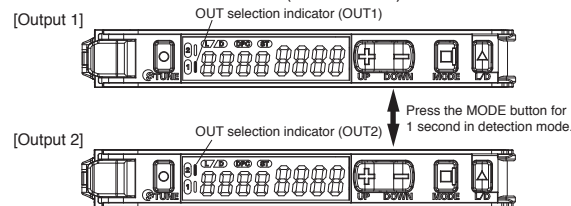
Refer to "Detailed Settings" to change the power tuning level.

#### Changing the Output

(Models with 2 Outputs: E3NX-FA21, E3NX-FA51, E3NX-FA7TW and E3NX-FA9TW)

■ The OUT selection indicators and the settings will change.

1. Press button for 1 second.
2. The OUT selection indicators (OUT1/OUT2) switch.



In the detailed settings, the OUT selection indicators will each light when the output (OUT1/OUT2) is set.

#### Minute Adjustment of Threshold Level

1. Press button to adjust the threshold level.

The threshold level becomes higher. The threshold level becomes lower.



Hold the key for high-speed level adjustment.

### Convenient Setting Features

#### (1) Stable Detection Regardless of Incident Level Change due to Dust and Dirt

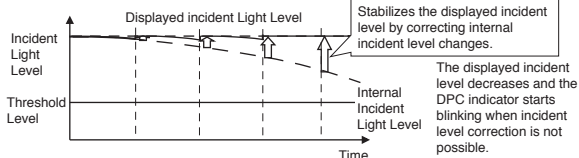
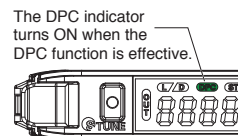
- DPC Function (Use of the function with Through-beam model or Retro-reflective model is recommended)

1. Perform Smart Tuning.

Refer to "Smart Tuning"  
 Refer to "Power Tuning"

2. Set the DPC function ON in SET mode.

Refer to "Detailed Settings"



The displayed incident level decreases and the DPC indicator starts blinking when incident level correction is not possible.

#### (2) Reset Settings

- Setting Reset

Initializes all the settings by returning them to the factory defaults.

1. Hold button and then hold button for 3 seconds or longer.

2. Press button.

3. Select [] in and press button.

#### (3) Save or Read Settings

1. Hold button and then hold button for 3 seconds or longer.

- User Save Function

Saves the current settings.

2. Select [] in and press button.

3. Select [] in and press button.

- User Reset Function

Reads out the saved settings.

2. Select [] in and press button.

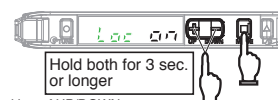
3. Select [] in and press button.

#### (4) Prevent Mistake-operation

- Key Lock Function

Disables all button operations. [] is displayed when the button is pressed.

- Enable/Cancel (This procedure)



\* Press either of UP/DOWN.

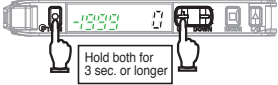
Convenient Setting Features

(5) Reset Incident Light Level to "0"

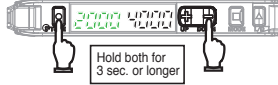
● Zero Reset Function

Changes the incident light level to "0". The threshold level is also shifted accordingly. The lower limit of the threshold is -1,999.

■ Enable



■ Cancel

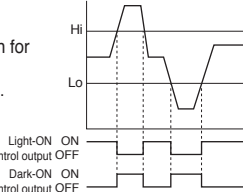


(6) Producing an Output When the Incident Level is within an Area

● Area Detection Mode

1. Select [SET Mode] – [OUT1 Mode] – [Area Detection Mode]. Press MODE button for at least 3 seconds to leave the SET mode.

2. Press MODE button in [Detection Mode] to display OUT1 HIGH and OUT 1 LOW. "HIGH" and "LOW" will appear on the green digital display.



3. Press TUNE button for the high and low thresholds to execute smart tuning.

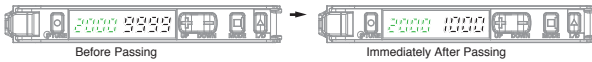
Percentage Tuning: The thresholds are set as follows:  
High: Incident level from step 3 + Incident level from step 3 × Percentage tuning level  
Low: Incident level from step 3 – Incident level from step 3 × Percentage tuning level

(7) Monitoring the Incident Level for Sensing Objects Passing at High Speed

● Change Finder

1. Select [SET Mode] → [Digital Display] to set [CHG FINDER].
2. Press MODE button for 3 seconds or longer to leave the SET mode.
3. Send a workpiece past the Fiber Unit.
4. The maximum and minimum incident levels will be displayed for 0.5 seconds when the workpiece passes.

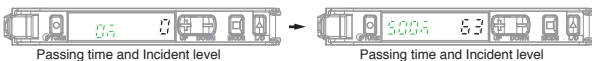
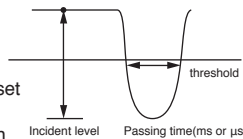
The Change Finder cannot be displayed in SET mode.



(8) Determining If the Workpiece Can Be Detected

● Solution Viewer

1. Press MODE button and L/D button together for 3 seconds or longer to set [Sol V on]. To clear the setting, press MODE button and L/D button together for 3 seconds or longer to set [Sol V off].
2. Send a workpiece past the Fiber Unit.
3. Displaying the Passing Time and Difference in Incident Levels.
4. Press MODE button and L/D button together for 3 seconds or longer to leave SET mode.



Detailed Settings

Hold MODE button for 3 seconds or longer to enter SET mode. The OUT selection indicators shows items for output 1 or output 2 individually for each output. SET mode provides the function settings described hereafter. The initial display shown after transition from one function to another represents the factory default.

Function Setting	Description															
<p><b>1. Function Selection</b></p>	<p><b>Changing Functions to Set in SET mode</b></p> <p>[OFF]: Functions 1. to 5. can be set [ON]: Functions 1. to 16. can be set.</p>															
<p><b>2. Detection Function</b> (Incident Light Level Example)</p> <p>(a) HS 500</p> <p>(b) Stnd 500</p> <p>(c) GIGA 500</p> <p>(d) SHS 125</p>	<p><b>Changing Light Level and Response Time</b></p> <table border="1"> <thead> <tr> <th>Detection Function</th> <th>Response Time</th> <th>Light Level</th> </tr> </thead> <tbody> <tr> <td>(a) HS High-speed mode</td> <td>250 μs</td> <td>1 (Standard)</td> </tr> <tr> <td>(b) STND Standard mode</td> <td>1ms</td> <td>1 time</td> </tr> <tr> <td>(c) GIGA Giga mode</td> <td>16ms</td> <td>12 times</td> </tr> <tr> <td>(d) SHS Super-high-speed mode*</td> <td>30μs</td> <td>0.25 times</td> </tr> </tbody> </table> <p>Smart Tuning is canceled if the detection mode is changed.</p> <p>* The communication and mutual interference prevention functions are disabled when the detection mode is set to super-high-speed mode. The response time for models with 2 outputs is 32 μs</p> <p>The incident light level in SET mode is a reference value. It may be changed when switched to detection mode.</p>	Detection Function	Response Time	Light Level	(a) HS High-speed mode	250 μs	1 (Standard)	(b) STND Standard mode	1ms	1 time	(c) GIGA Giga mode	16ms	12 times	(d) SHS Super-high-speed mode*	30μs	0.25 times
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<p><b>3. DPC Function</b></p>	<p><b>Stable Detection Regardless of Incident Light Level Change</b></p> <p>Refer to "Convenient Setting Features"</p>															
<p><b>4. Timer Function</b></p> <p>(a) off d 10</p> <p>(b) on-d 10</p> <p>(c) Short 10</p> <p>(d) on off 10</p>	<p><b>Setting Output Timer</b> (Settings are displayed for both outputs for models with 2 outputs.)</p> <p><b>Off-delay Timer</b> Holds the output ON for detection by PLC when the detection time is too short.</p> <p><b>On-delay Timer</b> Delays the output ON after detection.</p> <p><b>One-shot Timer</b> Keeps the output ON for a specified time regardless of the workpiece size variations.</p> <p><b>ON/OFF-delay Timer</b> Sets both ON-delay and OFF-delay timers.</p> <p>A timer value can be set after pressing MODE button when a timer menu (other display than "----") is displayed. Use UP/DOWN button to set the time. (1 to 9999 ms in 1 ms steps; the initial value: 10 ms)</p>															
<p><b>5. Power Tuning Level</b></p>	<p><b>Changing the Target Incident Light Level (Power Tuning Level)</b></p> <p>Use UP/DOWN button to set the power tuning level. [100 to 9999 in 1 steps; the initial value: 9999]</p> <p>Refer to "Convenient Setting Features"</p>															
<p><b>6. BANK Switching</b></p>	<p><b>Saving Settings in Each Bank</b></p>															

Function Setting	Description																		
<b>7. Power Tuning ON/OFF Setting</b> 	<b>Setting ON or OFF Incident Level Adjustment when Tuning</b> 																		
<b>8. Percentage Tuning</b> 	<b>Detecting Transparent or Small Workpiece</b> Press  button in [PER ON] menu, then use  to set the percentage tuning level. (~99% to 99% in 1% steps; the initial value: ~10%) Refer to "Smart Tuning"																		
<b>9. Output 1 Mode</b> 	<b>Changing the Output Mode for Output 1</b> 																		
<b>10. Output 2 Mode</b> 	<b>Changing the Output Mode for Output 2</b> Alarm Output Mode: Press  button and then set the alarm output level with  button. (0 to 100 P in 1-P increments, default: 50 P) ON-delay of 300 ms is applied. Error Output Mode: An output is made when a DPC error, EEPROM error, or system error occurs.																		
<b>11. External Input</b> 	<b>Changing the Type of External Input</b> The closed-circuit input time for tuning is the same as the key input time.																		
<b>12. Digital Display</b> 	<b>Changing Digital Display in RUN Mode for Specific Purpose</b> <table border="1"> <tr> <td>(a) </td> <td>(a) </td> <td>Checking a Margin Against Threshold                      Threshold Light Level Ratio                      The ratio of the incident light level to the threshold is displayed in white digital figures.</td> </tr> <tr> <td>(b) </td> <td>(b) </td> <td>Setting Threshold using a Small or Fast Moving Workpiece                      Peak Light Bottom Light Level                      Holds and displays the minimum value of the peak of the light incident and the maximum value of the bottom of the light interruption.</td> </tr> <tr> <td>(c) </td> <td>(c) </td> <td>Setting for Intuitive Analog Display                      Threshold 120% 100% 80%                      Displays the current level in the 80 to 120% range against the threshold value (100%).</td> </tr> <tr> <td>(d) </td> <td>(d) </td> <td>Adjusting Optical Axis                      Peak Light Light Level                      Holds the peak incident light level and displays it in green digital figures.</td> </tr> <tr> <td>(e) </td> <td>(e) </td> <td>Checking the Channel No. in Group Mounting                      Ch. No. Light Level                      Checking the Channel No. in Group Mounting.</td> </tr> <tr> <td>(f) </td> <td>(f) </td> <td>Determining If the Workpiece Can Be Detected                      passing time incident level                      The passing time and difference in incident levels are displayed.</td> </tr> </table>	(a)	(a)	Checking a Margin Against Threshold Threshold Light Level Ratio The ratio of the incident light level to the threshold is displayed in white digital figures.	(b)	(b)	Setting Threshold using a Small or Fast Moving Workpiece Peak Light Bottom Light Level Holds and displays the minimum value of the peak of the light incident and the maximum value of the bottom of the light interruption.	(c)	(c)	Setting for Intuitive Analog Display Threshold 120% 100% 80% Displays the current level in the 80 to 120% range against the threshold value (100%).	(d)	(d)	Adjusting Optical Axis Peak Light Light Level Holds the peak incident light level and displays it in green digital figures.	(e)	(e)	Checking the Channel No. in Group Mounting Ch. No. Light Level Checking the Channel No. in Group Mounting.	(f)	(f)	Determining If the Workpiece Can Be Detected passing time incident level The passing time and difference in incident levels are displayed.
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(f)	(f)	Determining If the Workpiece Can Be Detected passing time incident level The passing time and difference in incident levels are displayed.																	

Function Setting	Description
<b>13. Inverted Display</b> 	<b>Mounting Amplifier in Inverted Direction</b> Inverts the display upside down. The digital display shows the threshold value in white, and light incident level in green.
<b>14. Eco Function</b> 	<b>Saving Power Consumption</b> Indicators (Green and white digital displays) turn OFF in approx. 10 seconds after a key operation.
<b>15. Hysteresis width</b> 	<b>Changing the Hysteresis Width</b> The hysteresis width is set to a default value. The hysteresis width is set so that the judgement output is stable near the threshold value. Be sure to check the stability of outputs as there is a possibility of chattering. Press  button with [HSTL] displayed and then set the hysteresis width with  button.
<b>16. Using the External Input to Write to EEPROM</b> 	<b>Turning ON and OFF Writing to EEPROM</b> The settings that have been changed by an external input with [OFF] will not be overwritten to prevent EEPROM from reaching its lifespan (100,000 writings).

Ratings and Specifications Available soon.

Item	Models	E3NW-ECT	E3NW-DS
<b>Connectable Sensors</b>	N-Smart Series Fiber Sensors: E3NX-FA0 Compact Laser Sensor: E3NC-LA0 Ultra-compact CMOS Laser Sensor: E3NC-SA0		
<b>Power supply voltage</b>	24VDC (20.4 to 26.4 VDC)		
<b>Power and current consumption</b>	2.4 W max. (Not including the power supplied to Sensor.) 100 mA max. (Not including the current supplied to Sensor.)	2 W max. (Not including the power supplied to Sensor.) 80 mA max. (Not including the current supplied to Sensor.)	
<b>Indicators</b>	L/A IN Indicator (Green), L/A OUT Indicator (Green), PWR Indicator (Green), RUN Indicator (Green), ERROR Indicator (Red), and SS (Sensor Status) indicator (Green/Red)	RUN Indicator (Green), and SS (Sensor Status) indicator (Green/Red)	
<b>Vibration resistance (destruction)</b>	10 to 60 Hz with a 0.7-mm double amplitude, 60 to 150 Hz 50 m/s <sup>2</sup> for 1.5 hours each in X, Y, and Z directions		
<b>Shock resistance (destruction)</b>	Destruction: 500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions		
<b>Ambient temperature range</b>	Operating: 0 to 55°C, *1 Storage: -30 to 70°C (with no icing or condensation)		
<b>Ambient humidity range</b>	Operating and storage: 25% to 85% (with no condensation)		
<b>Maximum connectable Sensors</b>	30 *2	10	
<b>Maximum connectable Sensor dispersion units</b>	8	—	
<b>Insulation resistance</b>	20 MΩ min. (at 500 VDC)		
<b>Dielectric strength</b>	500 VAC 50/60Hz 1 minute		
<b>Mounting method</b>	35-mm DIN track-mounting		
<b>Weight (packed state/unit only)</b>	Approx. 185 g/Approx. 95 g	Approx. 160 g/Approx. 40 g	
<b>Materials</b>	Polycarbonate		
<b>Accessories</b>	Power supply connector, Communications connector, Connector cover, DIN track End Plates and Instruction manual	Power supply/communications connector, Connector cover, DIN track End Plates, Ferrite core and Instruction manual	

\*1. Temperature Limitations Based on Number of Connected Amplifier Units:

Groups of 1 or 2 Amplifiers: 0 to 55°C, Groups of 3 to 10 Amplifiers: 0 to 50°C, Groups of 11 to 16 Amplifiers: 0 to 45°C, Groups of 17 to 30 Amplifiers: 0 to 40°C

\*2. A maximum total of 30 Sensors can be connected to a Sensor Communications Unit and Sensor Dispersion Units.

## Communications Specifications

Item	Specifications
<b>Protocol</b>	EtherCAT
<b>Modulation</b>	Baseband
<b>Baud rate</b>	100 Mbps
<b>Physical layer</b>	100Base-TX (IEEE802.3u)
<b>Topology</b>	Daisy chain
<b>Communications media</b>	STP category 5 or higher
<b>Communications distance</b>	100 m max. between nodes
<b>Noise immunity</b>	Compliant with IEC 61000-4-4, 1 kV min.
<b>Node address setting method</b>	Decimal rotary switches or Setting with Sysmac studio
<b>Node address range</b>	0 to 997: Three rotary setting switches

Product specifications and dimensions are subject to change at actual product marketing.

1 to 977 : Setting with rotary switch  
1 to 65535 : Setting with Sysmac studio

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow  
view

BGS

Retro-  
reflectiveLimited-  
reflectiveChemical-  
resistant,  
Oil-resistant

Bending

Heat-  
resistantArea  
Detection

Liquid-level

Vacuum

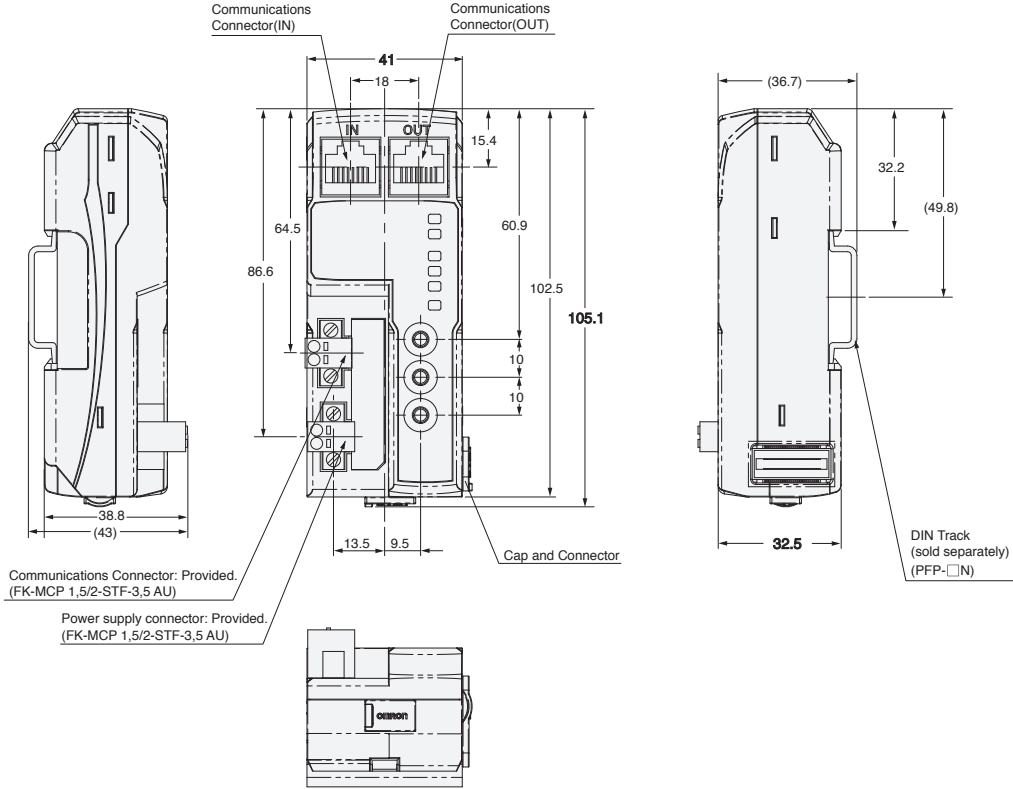
FPD,  
Semi,  
Solar

### Dimensions Available soon.

(Unit: mm)  
Tolerance class IT16 applies to demmensions in this date sheet unless otherwise specified.

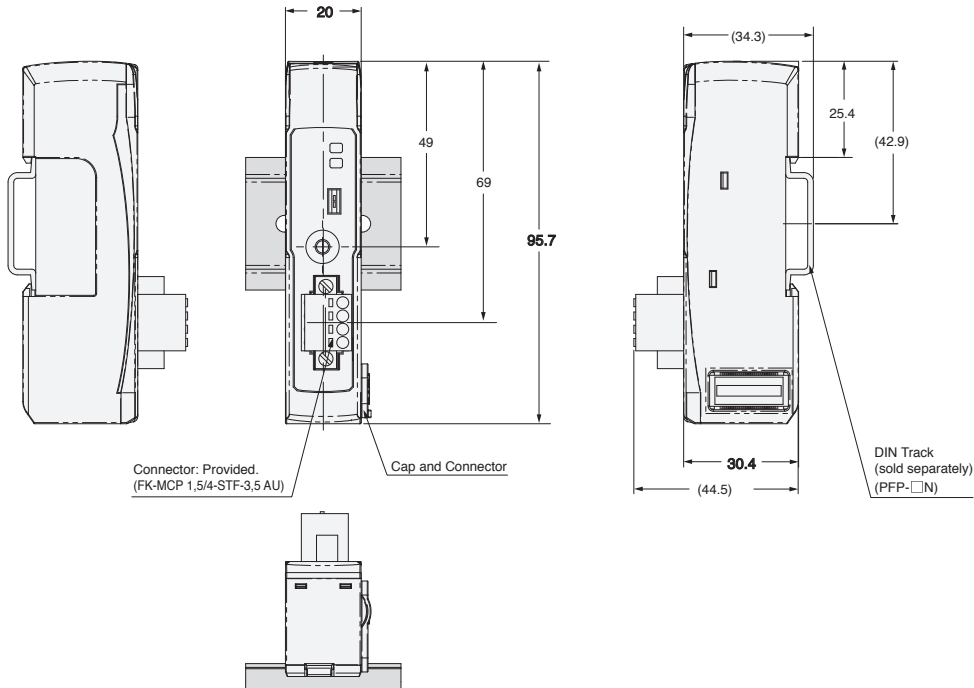
#### Sensor Communications Unit

**77-A E3NW-ECT**



#### Sensor Dispersion Unit

**77-B E3NW-DS**



Fiber Sensor Features

Selection Guide

Fiber Units

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

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Threaded

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High Power

Narrow  
view

BGS

Retro-  
reflectiveLimited-  
reflectiveChemical-  
resistant,  
Oil-resistant

Bending

Heat-  
resistantArea  
Detection





Liquid-level

Vacuum



FPD,  
Semi,  
Solar

## E3X-HD Fiber Amplifier Units and Related Products

## Fiber Amplifier Units E3X-HD Series

Type	Appearance	Connecting method	Models		Ratings and Specifications	Dimensions
			NPN output	PNP output		
Standard models		Pre-wired (2 m)	<b>E3X-HD11 2M</b>	<b>E3X-HD41 2M</b>	Page 80	Page 80 <b>(80-A)</b>
		Wire-saving Connector	<b>E3X-HD6</b>	<b>E3X-HD8</b>		Page 81 <b>(81-A)</b>
		M8 Connector	<b>E3X-HD14</b>	<b>E3X-HD44</b>		Page 81 <b>(81-B)</b>
Model for Sensor Communications Unit		Connector for Sensor Communications Unit	<b>E3X-HD0</b>	Page 81 <b>(81-C)</b>		



## Sensor Communications Unit

Communication method	Appearance	Applicable Fiber Amplifier Model	Models	Ratings and Specifications	Dimensions
CompoNet		E3X-HD0 E3X-MDA0 E3X-DA0-S	<b>E3X-CRT</b>	Page 86	Page 87 <b>(87-A)</b>
EtherCAT			<b>E3X-ECT</b>		Page 87 <b>(87-B)</b>

### Accessories (sold separately)



#### Wire-saving connectors (Required for models for Wire-saving Connectors.)

Connectors are not provided with the Fiber Amplifier Unit and must be ordered separately. \* Protective stickers: provided.

Type	Appearance	Cable length	Number of conductors	Models	Ratings and Specifications	Dimensions
Master Connector		2m	3	<b>E3X-CN11</b>	Page 88	Page 88 <b>88-A</b>
Slave Connector			1	<b>E3X-CN12</b>		Page 88 <b>88-B</b>

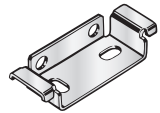
#### Sensor I/O Connectors (Required for models with M8 Connectors.)

Connectors are not provided with the Fiber Amplifier Unit and must be ordered separately. \* Protective stickers: provided.

Appearance	Cable length	Number of conductors	Models	Ratings and Specifications	Dimensions
Straight 	2m	4	<b>XS3F-M421-402-A</b>	Page 88	Page 88 <b>88-C</b>
	5m		<b>XS3F-M421-405-A</b>		
L-shaped 	2m		<b>XS3F-M422-402-A</b>		Page 88 <b>88-D</b>
	5m		<b>XS3F-M422-405-A</b>		

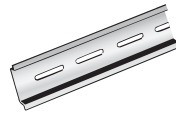
#### Mounting Bracket

A Mounting Bracket is not provided with the Fiber Amplifier Unit and must be ordered separately as required.

Appearance	Model	Quantity	Dimensions
	<b>E39-L143</b>	1	Page 89 <b>89-A</b>

#### DIN Track


A Din Track is not provided with the Fiber Amplifier Unit and must be ordered separately as required.

Appearance	Type	Models	Quantity	Dimensions
	Shallow type, total length: 1 m	<b>PFP-100N</b>	1	Page 89 <b>89-B</b>
	Shallow type, total length: 0.5 m	<b>PFP-50N</b>		
	Deep type, total length: 1 m	<b>PFP-100N2</b>		Page 89 <b>89-C</b>

#### End Plate

Two End Plates are provided with the Sensor Communications Unit.

End Plates are not provided with the Fiber Amplifier Unit and must be ordered separately as required.

Appearance	Model	Quantity	Dimensions
	<b>PFP-M</b>	1	Page 89 <b>89-D</b>

Ratings and Specifications

Item	Type	Standard			Model for Sensor Communications Unit *1
	NPN output	E3X-HD11	E3X-HD6	E3X-HD14	E3X-HD0
	PNP output	E3X-HD41	E3X-HD8	E3X-HD44	
Connecting method	Pre-wired	Wire-saving Connector *2	M8 Connector	Connector for Sensor Communications Unit	
Light source (wavelength)	Red, 4-element LED (625 nm)				
Power supply voltage	12 to 24 VDC ±10%, ripple (P-P) 10% max.				
Power consumption	Normal mode: 720 mW max. (Current consumption: 30 mA max. at 24 VDC, 60 mA max. at 12 VDC) Power saving Eco mode: 530 mW max. (Current consumption: 22 mA max. at 24 VDC, 44 mA max. at 12 VDC)				
Control output	Load power supply voltage: 26.4 VDC max., open-collector output (Differs for NPN and PNP outputs.) Load current: 50 mA max. (residual voltage: 2 V max.), OFF current: 0.5 mA max.				—
Protection circuits	Power supply reverse polarity protection, output short-circuit protection and output reverse polarity protection				Power supply reverse polarity protection and output short-circuit protection
Response time	Super-high-speed mode (SHS) *3	NPN outputs: Operate or reset: 50 µs PNP outputs: Operate or reset: 55 µs			—
	High-speed mode (HS)	Operate or reset: 250 µs (default setting)			—
	Standard mode (Std)	Operate or reset: 1 ms			—
	Giga-power mode (GIGA)	Operate or reset: 16 ms			—
Mutual interference prevention	Possible for up to 10 units (optical communications sync) *3				
Auto power control (APC)	Always ON				
Other functions	Power tuning, differential detection, DPC, timer (OFF-delay, ON-delay, or one-shot), zero reset, resetting settings, and Eco mode				
Ambient Illumination (Receiver side)	Incandescent lamp: 20,000 lx max., Sunlight: 30,000 lx max.				
Maximum connectable Units	16 units				with E3X-CRT: 16 units with E3X-ECT: 30 units
Ambient temperature range	Operating: Groups of 1 to 2 Amplifiers: -25 to 55°C, Groups of 3 to 10 Amplifiers: -25 to 50°C, Groups of 11 to 16 Amplifiers: -25 to 45°C Storage: -30 to 70°C (with no icing or condensation)				Operating: Groups of 1 to 2 Amplifiers: 0 to 55°C, Groups of 3 to 10 Amplifiers: 0 to 50°C, Groups of 11 to 16 Amplifiers: 0 to 45°C, Groups of 17 to 30 Amplifiers: 0 to 40°C Storage: -30 to 70°C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)				
Insulation resistance	20 MΩ min. (at 500 VDC)				
Dielectric strength	1,000 VAC at 50/60 Hz for 1 minute				
Vibration resistance (destruction)	10 to 55 Hz with a 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions				10 to 150 Hz with a 0.7-mm double amplitude for 80 minutes each in X, Y, and Z directions
Shock resistance (destruction)	500 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions				150 m/s <sup>2</sup> for 3 times each in X, Y, and Z directions
Degree of protection	IEC 60529 IP50 (with Protective Cover attached)				
Weight (packed state/unit only)	Approx. 105 g/Approx. 65 g	Approx. 60 g/Approx. 20 g	Approx. 70 g/Approx. 25 g	Approx. 65 g/Approx. 25 g	
Materials	Case	Heat-resistant ABS			Heat-resistant ABS (connector: PBT)
	Cover	Polycarbonate (PC)			
Accessories	Instruction Manual				

\*1. The E3X-ECT EtherCAT Sensor Communications Unit and the E3X-CRT CompoNet Sensor Communications Unit can be used.

\*2. Use either the E3X-CN11 (master connector, 3 conductors) or the E3X-CN12 (slave connector, 1 conductor).

\*3. The communications function and mutual interference prevention function are disabled when the detection mode is set to Super-high-speed mode (SHS).

When including E3X-DA-S with activated power tuning the maximum number of mutual interference prevention is up to 6.

When including E3X-MDA with activated power tuning the maximum number of mutual interference prevention is up to 5.

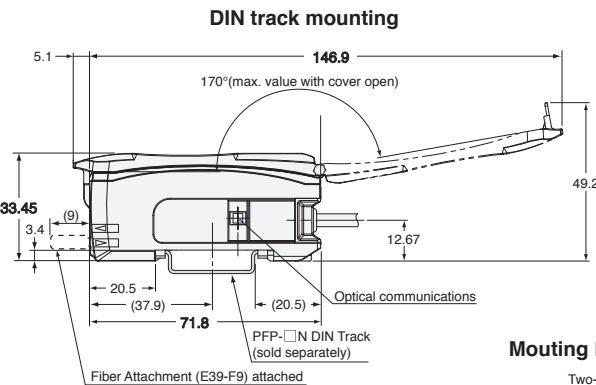
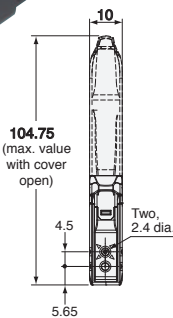
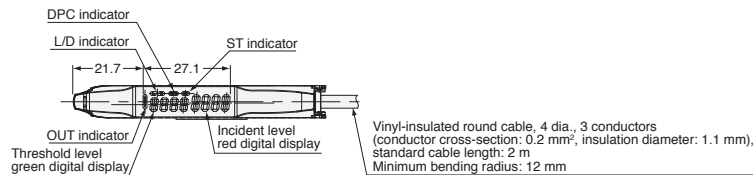
(Unit: mm)

Dimensions

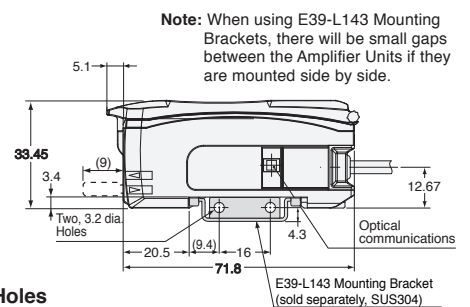
Tolerance class IT16 applies to demmensions in this date sheet unless otherwise specified.

Pre-wired Amplifier Units

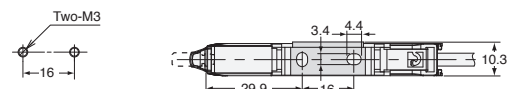
**(80-A)** E3X-HD11  
E3X-HD41



With Mounting Braket Attached



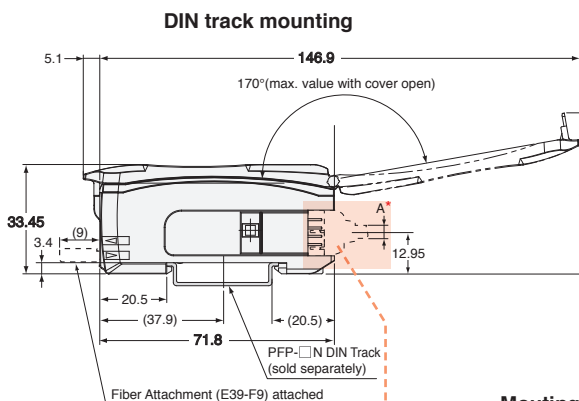
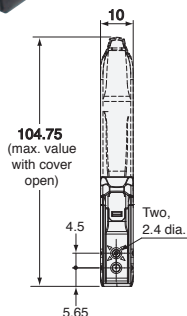
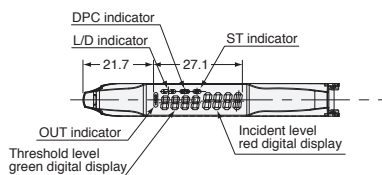
Mounting Holes





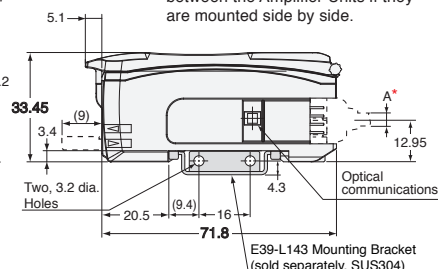
### Amplifier Units with Wire-saving Connectors

**81-A** E3X-HD6  
E3X-HD8

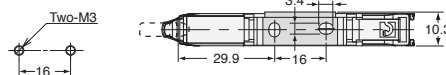


### With Mounting Bracket Attached

**Note:** When using E39-L143 Mounting Brackets, there will be small gaps between the Amplifier Units if they are mounted side by side.



### Mounting Holes

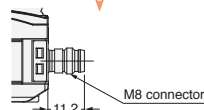


\* The cable diameters are as follows:

E3X-CN11 (3 conductors)	4.0 dia.
E3X-CN12 (1 conductor)	2.6 dia.

### Amplifier Units with M8 Connectors

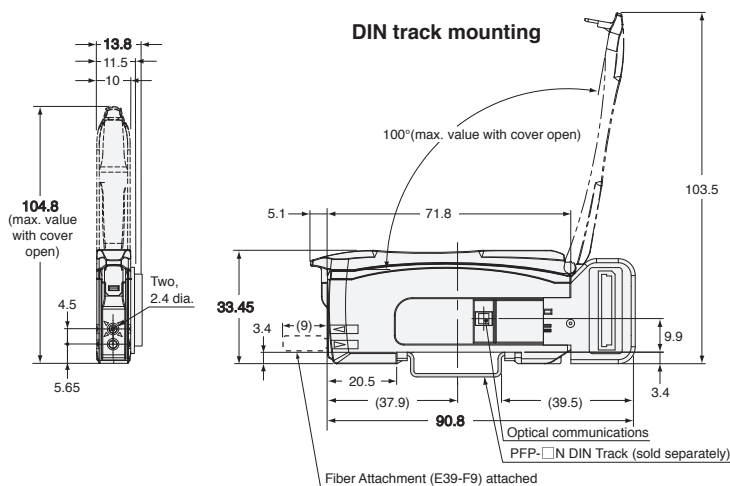
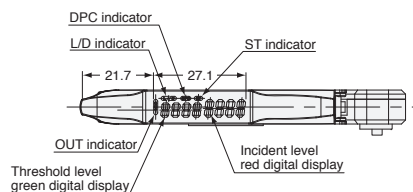
**81-B** E3X-HD14  
E3X-HD44



The dimensions are the same as the E3X-HD6/8, except for the connector.

### Amplifier Unit with Connector for Sensor Communications Unit

**81-C** E3X-HD0



Fiber Sensor Features

Selection Guide

Fiber Units

Threaded	Standard Installation
Cylindrical	
Flat	Saving Space
Sleeved	
Small Spot	Beam Improvements
High Power	
Narrow view	Transparent Objects
BGS	

Retro-reflective	Transparent Objects
Limited-reflective	
Chemical-resistant, Oil-resistant	Environmental Immunity
Bending	
Heat-resistant	Environmental Immunity
Area Detection	
Liquid-level	Applications
Vacuum	
FPD, Semi, Solar	Applications

Installation Information

Fiber Amplifiers, Communications Unit, and Accessories

Technical Guide and Precautions

Model Index

I/O Circuit Diagrams

NPN Output

Models	Operation mode	Timing chart	L/D indicators	Output circuit
E3X-HD11 E3X-HD6 E3X-HD14	Light-ON	Incident light: [High pulse] No incident light: [Low] OUT indicator (orange): Lit [High pulse], Not lit [Low] Output transistor: OFF [Low], ON [High pulse] Load (e.g., relay): Set [High pulse], Reset [Low]	L lit.	
	Dark-ON	Incident light: [Low], No incident light: [High pulse] OUT indicator (orange): Lit [High pulse], Not lit [Low] Output transistor: ON [High pulse], OFF [Low] Load (e.g., relay): Set [High pulse], Reset [Low]	D lit.	

PNP Output

Models	Operation mode	Timing chart	L/D indicators	Output circuit
E3X-HD41 E3X-HD8 E3X-HD44	Light-ON	Incident light: [High pulse] No incident light: [Low] OUT indicator (orange): Lit [High pulse], Not lit [Low] Output transistor: ON [High pulse], OFF [Low] Load (e.g., relay): Set [High pulse], Reset [Low]	L lit.	
	Dark-ON	Incident light: [Low], No incident light: [High pulse] OUT indicator (orange): Lit [High pulse], Not lit [Low] Output transistor: ON [High pulse], OFF [Low] Load (e.g., relay): Set [High pulse], Reset [Low]	D lit.	

ON delay	OFF delay	One-shot

Note: Timing Charts for Timer Settings (T: Set Time)

Nomenclature

- [L/D Indicator]**: Indicates the setting status: Light-ON or Dark-ON.
- [DPC Indicator]**: Turns ON when Dynamic Power Control is effective.
- [ST Indicator]**: Turns ON when Smart Tuning is in progress.
- [OUT Indicator]**: Turns ON when the output is ON.
- [△/L/D Button]**: Use to switch between Light-ON and Dark-ON.
- [TUNE Button]**: Automatically sets the emitter power and set values.
- [MODE Button]**: Use to switch between Detection Mode and Setting Mode.
- [±UP/DOWN Button]**: Used to fine-tune the threshold or change set values.

- Fiber Sensor Features
- Selection Guide
- Fiber Units
- Standard Installation
  - Threaded
  - Cylindrical
- Saving Space
  - Flat
  - Sleeved
- Beam Improvements
  - Small Spot
  - High Power
  - Narrow view
- Transparent Objects
  - Retro-reflective
  - Limited-reflective
- Environmental Immunity
  - Chemical-resistant, Oil-resistant
  - Bending
  - Heat-resistant
- Applications
  - Area Detection
  - Liquid-level
  - Vacuum
  - FPD, Semi, Solar
- Installation Information
- Fiber Amplifiers, Communications Unit, and Accessories
- Technical Guide and Precautions
- Model Index

### Operating Procedures

#### Basic Settings

#### Switching Control Output

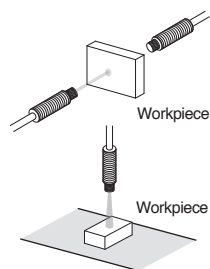
1. Press button.

Through-beam:

Set to "Dark ON" to turn the output ON with a workpiece in the detection area. [L/D Indicator] turns **D** ON.

Reflective:

Set to "Light ON" to turn the output ON with a workpiece in the detection area. [L/D Indicator] turns **L** ON.

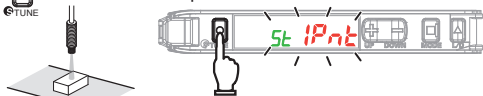


#### Smart Tuning [Easy Sensitivity Setting]

##### (1) Detect for Workpiece Presence/Absence

###### • 2-point Tuning

1. Press button with a workpiece in the detection area.



2. Press button again without a workpiece in the detection area.



Setting is Completed

Incident light level setting:

The larger incident level of the Step 1 and 2 values is adjusted to the power tuning level.

Threshold setting: Set to the middle between the Step 1 and 2 incident light levels.



Step 1 and Step 2 can be reversed.

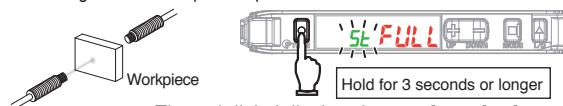
##### (2) Enhance Durability of the Fiber Head against Dust and Stain

###### • Maximum Sensitivity Tuning

1. Hold button for 3 seconds or longer with/without workpiece as shown below.

Release the button when [ **SE FULL** ] is displayed.

Through-beam: Workpiece is present



The red digital display changes [ **IPnt** ] → [ **FULL** ]

Reflective: Workpiece is absent

Setting is Completed

Incident light level setting:

The incident level in Step 1 is adjusted to "0".

Threshold setting:

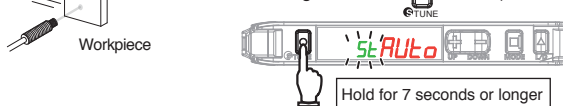
The value is set to approx. 7% of the incident light level of 1.

If the incident light level of 1 is smaller during long distance detection, the minimum value by which an output is correctly turned ON will be set.

##### (3) Adjust for Moving Workpiece without Stopping Line

###### • Full Auto Tuning

1. Hold the button without the presence of a workpiece, and pass the workpiece through while [ **IPnt** ] → [ **FULL** ] → [ **AUTO** ] is displayed in red digital. (Keep holding the button while the workpiece passes through, and hold 7 seconds or longer until [ **AUTO** ] is displayed in red digital. After the workpiece passes through, release your finger from the button.)



Setting is Completed

Incident light level setting:

Adjust the max. incident light level on Step 1 as the power tuning level.

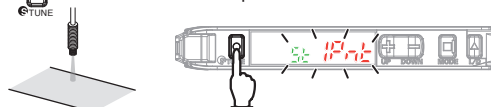
Threshold setting:

Set to the middle between max. and min. incident light levels on Step 1.

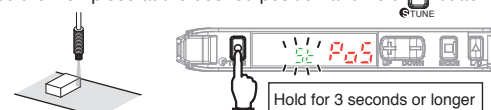
##### (4) Determine Workpiece Position

###### • Position Tuning

1. Press button without a workpiece in the area.



2. Place the workpiece at the desired position and hold button.



The red digital display changes [ **IPnt** ] → [ **Pos** ].

Setting is Completed

Incident light level setting:

The Step 2 incident level is adjusted to half the power tuning level.

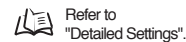
Threshold setting: Set to the same value as the Step 2 incident level.

##### (5) Detect Transparent or Small Workpiece

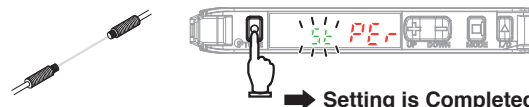
###### (Set Threshold by incident light level percentage)

###### • Percentage Tuning

1. Turn ON Percentage Tuning in SET mode.



2. Press button without a workpiece in the area.



Setting is Completed

Incident light level setting:

The Step 2 incident light level is adjusted to the power tuning level.

Threshold setting: Set to the value obtained by [ Incident Level at Step 2 × Percentage Tuning Level + Incident Level at Step 2 ].



No Smart Tuning other than Power Tuning can be used if Percentage Tuning is set.

###### • Smart Tuning Error

Error / Display / Cause	Error Origin Tuning Type	Remedy
<b>Near Error</b>  The light level difference between Points 1 and 2 are extremely small.	2-point Tuning Full Auto Tuning Positioning Tuning	<ul style="list-style-type: none"> <li>Change the detection function mode to a slower response time mode.</li> <li>Reduce the distance between the light emitting and light receiving surfaces. (Through-beam)</li> <li>Place the Fiber Head closer to the sensing object. (Reflective)</li> </ul>
<b>Over Error</b>  Incident light level is too high.	All	<ul style="list-style-type: none"> <li>Enhance the power tuning level.</li> <li>Use a thin-diameter fiber.</li> <li>Widen the emitter and receiver distance (Through-beam)</li> <li>Distance the Fiber Head from the sensing object (Reflective)</li> </ul>
<b>Low Error</b>  Incident light level is too low.	Tuning other than Maximum Sensitivity Tuning	<ul style="list-style-type: none"> <li>Decrease the power tuning level.</li> <li>Reduce the distance between the light emitting and light receiving surfaces. (Through-beam)</li> <li>Place the Fiber Head closer to the sensing object. (Reflective)</li> </ul>



The adjustment range of smart tuning is approx. 20 to 1/100 times. When selecting giga mode as detection function, the range will be approx. 2 to 1/100 times due to the large initial value.



Refer to "Detailed Settings" to change the power tuning level.

#### Minute Adjustment of Threshold Level

1. Press button to adjust the threshold level.

The threshold level becomes higher. The threshold level becomes lower.



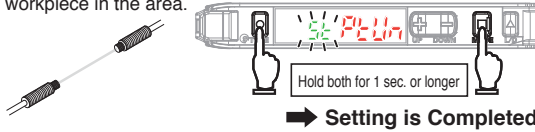
Hold the key for high-speed level adjustment.

Convenient Setting Features

(1) Restore from the Incident Level Changed due to Dust and Dirt

Power Tuning

1. Hold and buttons for 1 second or longer without a workpiece in the area.



Incident light level setting:  
The Step 1 incident level is adjusted to the power tuning level.  
Threshold setting:  
Not changed. If the value is low, it will be set to the minimum value in which an output is turned ON/OFF correctly.

CHECK! Perform the procedure with a workpiece in the area for reflective model setting. If the setting is made after position tuning, set both the through-beam model and reflective model with a workpiece.

Refer to "Smart Tuning Error" for error displays.

(2) Stable Detection Regardless of Incident Level Change due to Dust and Dirt

DPC Function

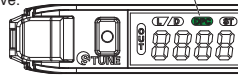
1. Perform Smart Tuning.

Refer to "Smart Tuning"  
Refer to "Power Tuning"

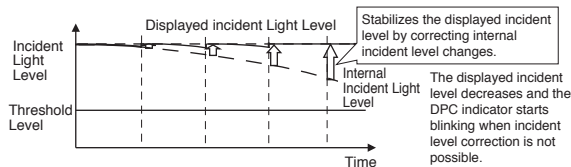
The DPC indicator turns ON when the DPC function is effective.

2. Set the DPC function ON in SET mode.

Refer to "Detailed Settings".



- Steps 1 and 2 can be reversed.
- The DPC function will be disabled when a smart tuning error occurs, differential function with maximum sensitivity tuning is performed, or the first incident light level of the positioning tuning is low.
- The incident light level is corrected to the power tuning level to maintain stable threshold and incident light levels. This provides stable detection regardless of the incident level changes caused by dirty sensor head, position error, or temperature changes.

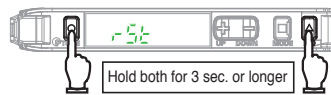


(3) Reset Settings

Setting Reset

Initializes all the settings by returning them to the factory defaults.

1. Hold button and then hold button for 3 seconds or longer.



2. Press button.
3. Select [ -55-00-00] in and press button.

Item	Initial Value
Threshold Value	55
Control Output	L-ON

\* Settings for other functions are returned to the detailed setting initial values. User-saved settings are retained. Smart Tuning is canceled.

CHECK! Caution is required; the output is inverted if button is pressed first.

(4) Save or Read Settings

1. Hold button and then hold button for 3 seconds or longer.

User Save Function

Saves the current settings.

2. Select [ SAVE] in and press button.

3. Select [ SAVE YES] in and press button.

User Reset Function

Reads out the saved settings.

2. Select [ -55] in and press button.

3. Select [ -55 USER] in and press button.

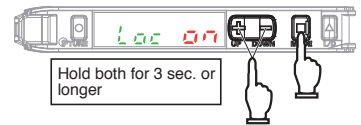
CHECK! Caution is required; the output is inverted if button is pressed first.

(5) Prevent Mistake-operation

Key Lock Function

Disables all button operations. [ LOCK ON] is displayed when the button is pressed.

- Enable/Cancel (This procedure)

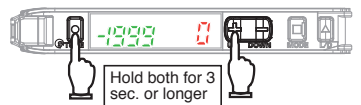


(6) Reset Incident Light Level to "0"

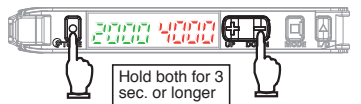
Zero Reset Function

Changes the incident light level to "0". The threshold level is also shifted accordingly.

- Enable



- Cancel



CHECK! The zero reset function is canceled when either of the DPC function/differential function/Smart Tuning is performed.

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

### Detailed Settings

Hold button for 3 seconds or longer to enter SET mode.

SET mode provides the function settings described hereafter. The initial display shown after transition from one function to another represents the factory default.

Function Setting	Description																
<b>1. Function Selection</b>  (A)	<b>Changing Functions to Set in SET Mode</b> [dFlt]: Functions 1. to 5. can be set [dPct]: Functions 1. to 10. can be set.																
<b>2. Detection Function</b> (Incident Light Level Example) (a) HS 500 (b) Stnd 500 (c) GIGA 6000 (d) SHS 125	<b>Changing Light Level and Response Time</b> <table border="1"> <thead> <tr> <th>Detection Function</th> <th>Response Time</th> <th>Light Level</th> </tr> </thead> <tbody> <tr> <td>HS High-speed mode</td> <td>250 μs</td> <td>1 (Standard)</td> </tr> <tr> <td>STND Standard mode</td> <td>1 ms</td> <td>1 time</td> </tr> <tr> <td>GIGA Giga mode</td> <td>16 ms</td> <td>12 times</td> </tr> <tr> <td rowspan="2">SHS Super-high-speed mode*</td> <td>NPN 50 μs</td> <td rowspan="2">0.25 times</td> </tr> <tr> <td>PNP 55 μs</td> </tr> </tbody> </table> <p>Smart Tuning is canceled if the detection mode is changed.                      * The communication and mutual interference prevention functions are disabled when the detection mode is set to super-high-speed mode.</p> <p> The incident light level in SET mode is a reference value. It may be changed when switched to detection mode.</p>	Detection Function	Response Time	Light Level	HS High-speed mode	250 μs	1 (Standard)	STND Standard mode	1 ms	1 time	GIGA Giga mode	16 ms	12 times	SHS Super-high-speed mode*	NPN 50 μs	0.25 times	PNP 55 μs
Detection Function	Response Time	Light Level															
HS High-speed mode	250 μs	1 (Standard)															
STND Standard mode	1 ms	1 time															
GIGA Giga mode	16 ms	12 times															
SHS Super-high-speed mode*	NPN 50 μs	0.25 times															
	PNP 55 μs																
<b>3. DPC Function</b> dPct OFF -> dPct ON	<b>Stable Detection Regardless of Incident Light Level Change</b> Refer to "Convenient Setting Features"																
<b>4. Timer Function</b> tOFF --- -> tOFF 10 (a) tOFF 10 (b) tOn-d 10 (c) tShot 10	<b>Setting Output Timer</b> <table border="1"> <thead> <tr> <th>Off-delay Timer</th> <th>On-delay Timer</th> <th>One-shot Timer</th> </tr> </thead> <tbody> <tr> <td>                             Holds the output ON for detection by PLC when the detection time is too short.                         </td> <td>                             Delays the output ON after detection.                         </td> <td>                             Keeps the output ON for a specified time regardless of the workpiece size variations.                         </td> </tr> </tbody> </table> <p>A timer value can be set after pressing  button when a timer menu (other display than "----") is displayed.                      Use  button to set the time. (1 to 9999 ms in 1 ms steps; the initial value: 10 ms)</p>	Off-delay Timer	On-delay Timer	One-shot Timer	Holds the output ON for detection by PLC when the detection time is too short.	Delays the output ON after detection.	Keeps the output ON for a specified time regardless of the workpiece size variations.										
Off-delay Timer	On-delay Timer	One-shot Timer															
Holds the output ON for detection by PLC when the detection time is too short.	Delays the output ON after detection.	Keeps the output ON for a specified time regardless of the workpiece size variations.															
<b>5. Power Tuning Level</b> P-Lv 9999	<b>Changing the Target Incident Light Level (Power Tuning Level)</b> Use  button to set the power tuning level. [99% to 9999] in 1 steps; the initial value: 9999 Refer to "Convenient Setting Features"																
<b>6. Percentage Tuning</b> PE- OFF -> PE- ON	<b>Detecting Transparent or Small Workpiece</b> Press  button in [PE- ON] menu, then use  button to set the percentage tuning level. (-99% to 99% in 1% steps; the initial value: -10%) Refer to "Smart Tuning"																

Function Setting	Description																														
<b>7. Differential Function</b> dIFF OFF -> dIFF 1 (1 to 5)	<b>Detecting Incident Light Level Change</b> Detects if the absolute value of the incident light level change of the set response time is larger than the threshold value. The display shows the change of the incident light level of the set response time in red. <table border="1"> <thead> <tr> <th>Differential Setting</th> <th>Response Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>250 μs</td> </tr> <tr> <td>2</td> <td>500 μs</td> </tr> <tr> <td>3</td> <td>1 ms</td> </tr> <tr> <td>4</td> <td>10 ms</td> </tr> <tr> <td>5</td> <td>100 ms</td> </tr> </tbody> </table> <p>Use  button to specify the response time.                      When the differential function is enabled, the detection function setting is disabled.                      Smart tunings except power tuning are disabled.                      The adjustment range of power tuning is approx. 1 to 1/100 times.</p>	Differential Setting	Response Time	1	250 μs	2	500 μs	3	1 ms	4	10 ms	5	100 ms																		
Differential Setting	Response Time																														
1	250 μs																														
2	500 μs																														
3	1 ms																														
4	10 ms																														
5	100 ms																														
<b>8. Digital Display</b> dISP Stnd -> dISP PE- (a) dISP PE- (b) dISP P-b (c) dISP bAr- (d) dISP PEAr- (e) dISP Ch	<b>Changing Digital Display in RUN Mode for Specific Purpose</b> <p><b>Checking a Margin Against Threshold</b></p> <table border="1"> <thead> <tr> <th>Threshold</th> <th>Light Level Ratio</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>2000</td> <td>1500</td> <td>The ratio of the incident light level to the threshold is displayed in red digital figures.</td> </tr> </tbody> </table> <p><b>Setting Threshold using a Small or Fast Moving Workpiece</b></p> <table border="1"> <thead> <tr> <th>Peak Light Level</th> <th>Bottom Light Level</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>6000</td> <td>2000</td> <td>Holds and displays the minimum value of the peak of the light incident and the maximum value of the bottom of the light interruption.</td> </tr> </tbody> </table> <p><b>Setting for Intuitive Analog Display</b></p> <table border="1"> <thead> <tr> <th>Threshold</th> <th>Light Level</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>120%</td> <td>100%</td> <td>Displays the current level in the 80 to 120% range against the threshold value (100%).</td> </tr> </tbody> </table> <p><b>Adjusting Optical Axis</b></p> <table border="1"> <thead> <tr> <th>Peak Light Level</th> <th>Light Level</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>3000</td> <td>3000</td> <td>Holds the peak incident light level and displays it in green digital figures.</td> </tr> </tbody> </table> <p><b>Checking the Channel No. in Group Mounting</b></p> <table border="1"> <thead> <tr> <th>Ch. No.</th> <th>Light Level</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>1ch</td> <td>3000</td> <td>Checking the Channel No. in Group Mounting.</td> </tr> </tbody> </table>	Threshold	Light Level Ratio	Description	2000	1500	The ratio of the incident light level to the threshold is displayed in red digital figures.	Peak Light Level	Bottom Light Level	Description	6000	2000	Holds and displays the minimum value of the peak of the light incident and the maximum value of the bottom of the light interruption.	Threshold	Light Level	Description	120%	100%	Displays the current level in the 80 to 120% range against the threshold value (100%).	Peak Light Level	Light Level	Description	3000	3000	Holds the peak incident light level and displays it in green digital figures.	Ch. No.	Light Level	Description	1ch	3000	Checking the Channel No. in Group Mounting.
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1ch	3000	Checking the Channel No. in Group Mounting.																													
<b>9. Inverted Display</b> rEv OFF -> rEv ON	<b>Mounting Amplifier in Inverted Direction</b> Inverts the display upside down. The digital display shows the threshold value in red, and light incident level in green.																														
<b>10. Eco Function</b> Eco OFF -> Eco ON	<b>Saving Power Consumption</b> Indicators (Green and Red digital displays) turn OFF in approx. 10 seconds after a key operation.																														

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Limited-reflective

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## Ratings and Specifications

## E3X-CRT

Item	Specifications
Communication method	CompoNet Communications
Connectable Sensors	Fiber Sensors: E3X-HD0, E3X-MDA0 and E3X-DA0-S Laser Sensor Head with Separate Digital Amplifier: E3C-LDA0 Proximity Sensor with Separate Amplifier: E2C-EDA0
Communications power supply voltage	14 to 26.4 VDC (Communications Unit draws power from the communications power supply.)
Power and current consumption	2.4 W max. (Not including the power supplied to Sensor.) 100 mA max. at 24 VDC (Not including the current supplied to Sensor.)
Functions	I/O communications, message communications, and Sensor error output
Indicators	MS Indicator (Green/Red), NS indicator (Green/Red), and SS (Sensor Status) indicator (Green/Red)
Vibration resistance	10 to 150 Hz with double amplitude of 0.7 mm, or 50 m/s <sup>2</sup> 80 min each in X, Y, and Z directions
Shock resistance	150 m/s <sup>2</sup> 3 times each in X, Y, and Z directions
Dielectric strength	500 VAC 50/60Hz 1 minute
Insulation resistance	20MΩ min.
Ambient operating temperature	0 to 55°C (with no icing or condensation) * The temperature is limited by the number of connected Fiber Amplifier Units.
Ambient operating humidity	25% to 85% (with no icing or condensation)
Storage temperature	-30 to 70°C (with no icing or condensation)
Storage humidity	25% to 85% (with no condensation)
Mounting method	35-mm DIN track-mounting
Weight (packed state/unit only)	Approx. 220 g/Approx. 95 g
Accessories	Connector cover, DIN track End Plates and Instruction manual

Note. The E3X-CRT has two operating modes: I/O mode 1 and I/O mode 2. The following table gives the differences between these modes.

	I/O classification	Number of allocated points	Maximum number of interconnected
I/O mode 1	Input Unit	Input: 32	15
I/O mode 2	I/O Unit	Input: 64 Output: 64	16

\* Temperature Limitations Based on Number of Connected Fiber Amplifier Units:  
Groups of 1 to 2 Amplifiers: 0 to 55°C,  
Groups of 3 to 10 Amplifiers: 0 to 50°C,  
Groups of 11 to 16 Amplifiers: 0 to 45°C

Read the User's Manual for precautions on using this Unit. (E412)

## E3X-ECT

Item	Specifications
Communication method	EtherCAT
Connectable Sensors	Fiber Sensor: E3X-HD0, E3X-MDA0 and E3X-DA0-S Laser Sensor Head with Separate Digital Amplifier: E3C-LDA0 Proximity Sensor with Separate Amplifier: E2C-EDA0
Power supply voltage	20.4 to 26.4 VDC
Power and current consumption	2.4 W max. (Not including power the supplied to Sensor.) 100 mA max. at 24 VDC (Not including the current supplied to Sensor.)
Functions	DC (synchronous) mode, Free run mode, PDO communications,* 1 SDO communications, Sensor error output
Indicators	L/A IN indicator (Yellow), L/A OUT indicator (Yellow), PWR indicator (Green), RUN indicator (Green), ERROR indicator (Red), and SS (Sensor Status) indicator (Green/Red)
Vibration resistance	10 to 150 Hz with double amplitude of 0.7 mm, or 50 m/s <sup>2</sup> 80 min each in X, Y, and Z directions
Shock resistance	150 m/s <sup>2</sup> 3 times each in X, Y, and Z directions
Dielectric strength	500 VAC 50/60 Hz 1 minute
Insulation resistance	20MΩ min.
Ambient operating temperature	0 to 55°C (with no icing or condensation) * The temperature is limited by the number of connected Fiber Amplifier Units.
Ambient operating humidity	25% to 85% (with no condensation)
Storage temperature	-30 to 70°C (with no icing or condensation)
Storage humidity	25% to 85% (with no condensation)
Mounting method	35-mm DIN track-mounting
Weight (packed state/unit only)	Approx. 220 g/Approx. 95 g
Accessories	Power supply connector, connector cover, DIN track End Plates and Instruction manual

\*1. Data Size Assignable to the PDO (Process Data Object):  
There is a maximum data size that can be assigned. The maximum size is 36 bytes.

\*2. Temperature Limitations Based on Number of Connected Fiber Amplifier Units:  
Groups of 1 to 2 Amplifiers: 0 to 55°C,  
Groups of 3 to 10 Amplifiers: 0 to 50°C,  
Groups of 11 to 16 Amplifiers: 0 to 45°C,  
Groups of 17 to 30 Amplifiers: 0 to 40°C

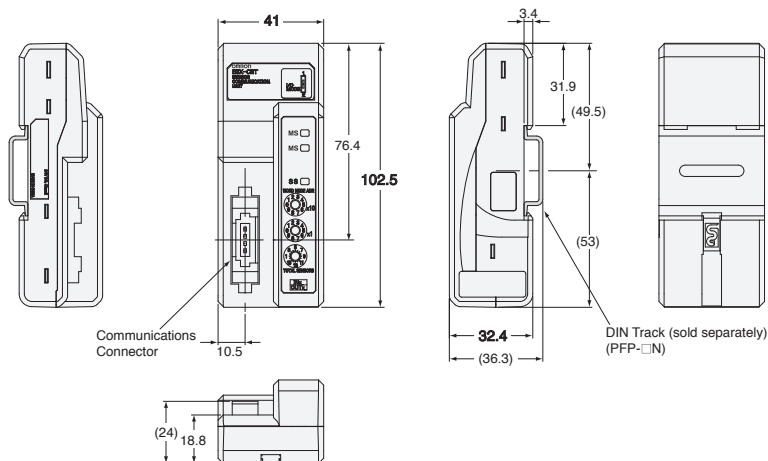
Read the User's Manual for precautions on using this Unit. (E413)

### Dimensions

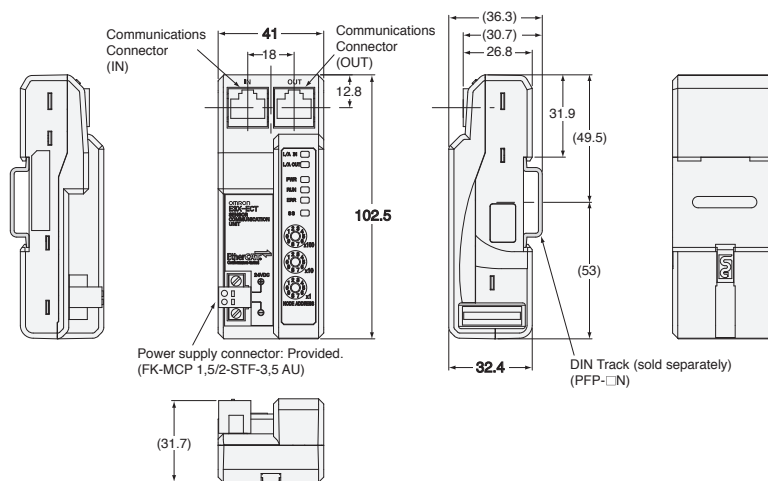
(Unit: mm)

Tolerance class IT16 applies to demmensions in this date sheet unless otherwise specified.

#### 87-A E3X-CRT



#### 87-B E3X-ECT



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### Wire-saving Connectors

Item	Type	Master Connector		Slave Connector	
	Models	E3X-CN21	E3X-CN11	E3X-CN22	E3X-CN12
Number of conductors		4	3	2	1
Diameter of cable		4 dia.			2.6 dia.
Rated current		2.5A			
Rated voltage		50VDC			
Contact resistance		20 mΩ max. (20 mVDC max., 100 mA max.) (The above figure is for connection to the Amplifier Unit and the adjacent Connector. It does not include the conductor resistance of the cable.)			
Number of insertions		Destruction: 50 times (for connection to the Amplifier Unit and the adjacent Connector)			
Material	Housing	Polybutylene terephthalate (PBT)			
	Contact	Phosphor bronze/gold-plated nickel			
Weight (packed state)		Approx. 55 g		Approx. 25 g	

### Sensor I/O Connectors

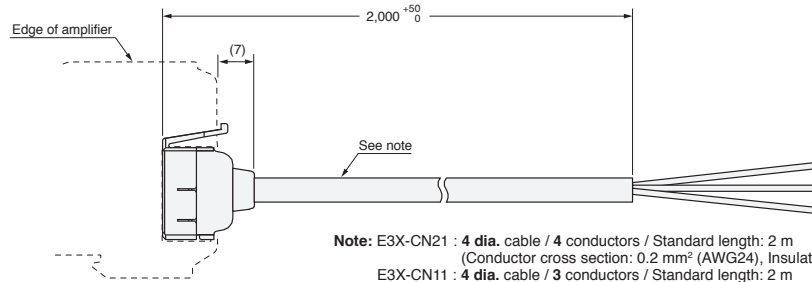
Item	Models	XS3F-M42□-40□-A
Number of conductors		4
Diameter of cable		4 dia.
Rated current		1A
Rated voltage		125VDC
Contact resistance		40 mΩ max. (20 mVDC max., 100 mA max.)
Number of insertions		Destruction: 200 times

## Dimensions

(Unit: mm)  
Tolerance class IT16 applies to demmensions in this date sheet unless otherwise specified.

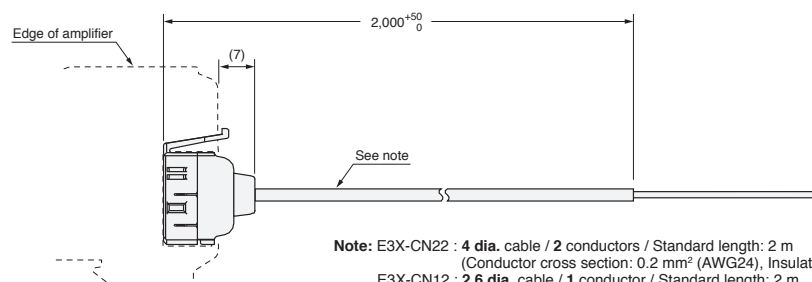
### Wire-saving Connectors (for Models with Wire-saving Connectors)

#### Master Connector



**Note:** E3X-CN21 : 4 dia. cable / 4 conductors / Standard length: 2 m  
(Conductor cross section: 0.2 mm<sup>2</sup> (AWG24), Insulator diameter: 1.1 mm)  
E3X-CN11 : 4 dia. cable / 3 conductors / Standard length: 2 m  
(Conductor cross section: 0.2 mm<sup>2</sup> (AWG24), Insulator diameter: 1.1 mm)

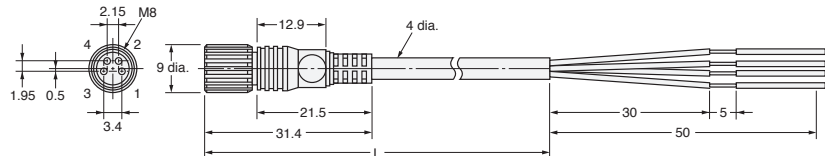
#### Slave Connector



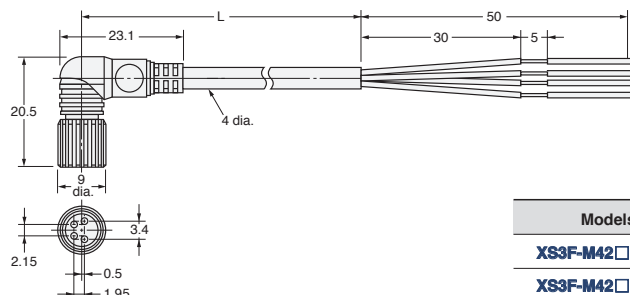
**Note:** E3X-CN22 : 4 dia. cable / 2 conductors / Standard length: 2 m  
(Conductor cross section: 0.2 mm<sup>2</sup> (AWG24), Insulator diameter: 1.1 mm)  
E3X-CN12 : 2.6 dia. cable / 1 conductor / Standard length: 2 m  
(Conductor cross section: 0.2 mm<sup>2</sup> (AWG24), Insulator diameter: 1.1 mm)

### Sensor I/O Connectors (for Models with M8 Connectors)

#### 88-C XS3F-M421-402-A XS3F-M421-405-A



#### 88-D XS3F-M422-402-A XS3F-M422-405-A

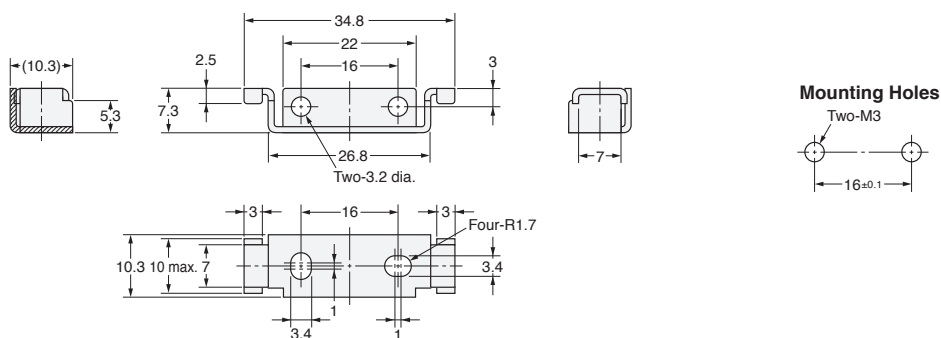
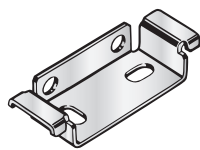


Models	Cable length L (m)
XS3F-M42□-402-A	2
XS3F-M42□-405-A	5



## Mounting Brackets

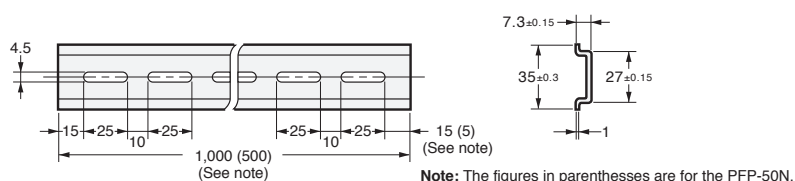
89-A E39-L143



Material: Stainless steel (SUS304)

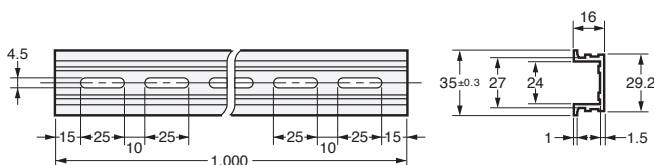
## DIN track

89-B PFP-100N  
PFP-50N



Material: Aluminum

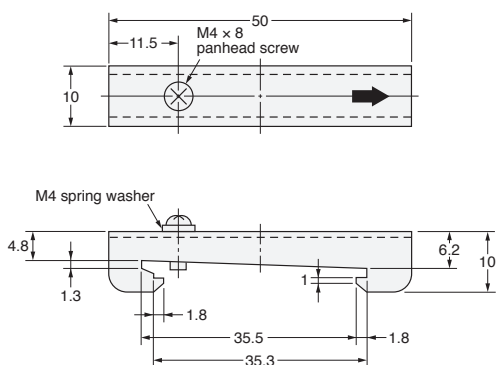
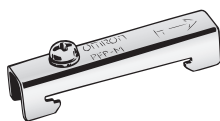
89-C PFP-100N2



Material: Aluminum

## End Plate

89-D PFP-M



Material: Iron, zinc plating

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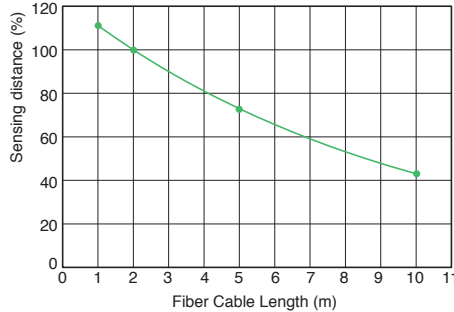
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Reference Information for Fiber Units

Influence of Fiber Cable Length

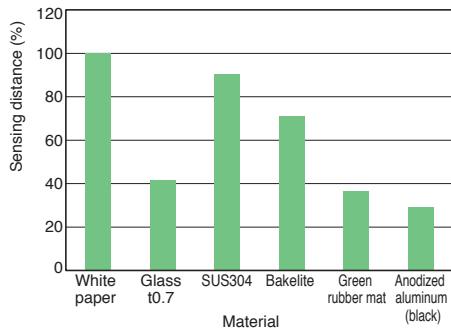
The sensing distance listed in the Fiber Units specifications are based on the fiber cable lengths found in the suffix of the model number. The sensing distance will change if the fiber cable is cut or extended. The following graph shows the percentage change of the various fiber cable length, where 100% is the sensing distance for a fiber cable with a length of 2 m. Use this as a guideline for installation distances. Keep in mind that extending the cable with a fiber connector will result in even shorter sensing distances than the value given in the graph.



\* The 100% value is for a fiber cable with a length of 2 m (same for Through-beam and Reflective Models).

Reflective Models: Sensing Distance Ratios by Workpiece Materials

The following graph shows the percentage change of the various workpieces, where 100% is the sensing distance for white paper, the standard sensing object. Refer to the value of the material that looks like your workpiece.



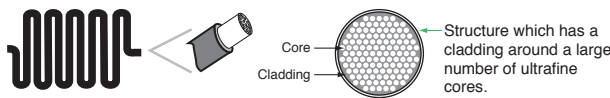
\* White paper is 100%.

Types of Fiber Cables

This section describes the features of different types of fiber cables. (This is given in the Fiber Unit specifications as either Flexible or Bend-resistant for the cable bending radius, and Coaxial for the appearance. If no definition is given, a standard cable is used.)

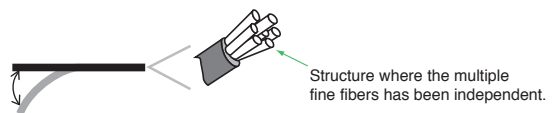
• Flexible Fibers

The flexible fiber has a small bending radius for easy routing without easily breaking. It is easy to use because the cable can be bent without significantly reducing light intensity.



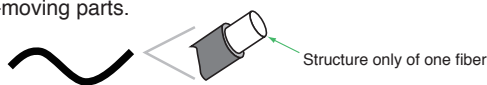
• Break-resistant Fibers

This fiber is resistant to repeated bends for use on moving parts.



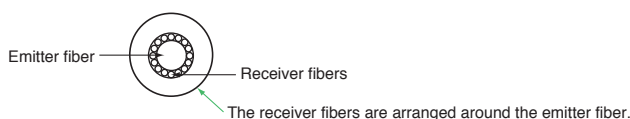
• Standard Fibers

This fiber have a large bending radius compared with bend-resistant or flexible fiber. Use this fiber where the bending radius is large, or on non-moving parts.



• Coaxial Reflective Fibers

These fibers are suitable for sensing small objects at close range.



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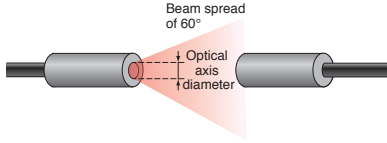
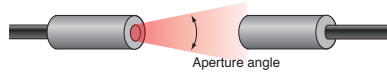
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Q&A

Category	Question	Answer
Fiber Units	How do I interpret the optical axis diameter in the Fiber Unit specifications?	<p>The optical axis diameter is the beam size that the Through-beam Fiber Unit uses for detection.</p> <p>If you are detecting objects larger than the optical axis diameter, you can expect stable detection performance because the object will block all of the beams of light that are used for detection.</p> <p>The incident level may fluctuate, however, if the workpiece passes the beam at high speed.</p> <p>In this case, it is best to select a Fiber Unit with a smaller optical axis diameter, or change the response time of the Fiber Amplifier Unit to High-speed mode or to Super-high-speed mode setting.</p> 
	Are there any differences between the Fiber Units that are used for emitter and receiver?	<p>With Through-beam Fiber Units, there is no difference between emitter fibers and receiver fibers.</p> <p>With Reflective Fiber Units, the emitter fibers and receiver fibers are different on Coaxial Reflective Models.</p> <p>Emitter fiber cables have identification marks. Refer to the individual dimensions diagrams of Fiber Units for details.</p>
	What size must the hole be to mount a Threaded or Cylindrical Fiber Unit?	Refer to the recommended mounting hole dimensions given on pages 58 to 61.
	Are Fiber Cables available in different lengths?	Some models are available with either 5-m or 10-m cable. Ask your OMRON representative for details.
	What is the aperture angle?	<p>The aperture angle is the angle at which the emitter beam spreads out.</p> 
	Are these Fiber Units CE certified?	Fiber Units do not have any electrical components and therefore are exempt from CE certification.
	Can these Fiber Units be used in explosionproof areas?	The Fiber Units can be used in an explosion-proof area. Install only the Fiber Unit in the explosion-proof area and install the Fiber Amplifier Unit outside the explosion-proof area.
Fiber Amplifier Units	Can the Fiber Amplifier Units be linked with other models?	The E3X-HD Series can be connected only with the E3X-DA-S and MDA Series.
	Can the Fiber Amplifier Unit be operated from a mobile console?	Mobile consoles cannot be used with either the E3NX-FA Series or the E3X-HD Series.
	Can a Sensor Communications Unit be used?	<p>If you use E3NX-FA0 <span style="border: 1px solid red; padding: 2px;">Available soon</span> Amplifier Units, you can use the E3NW-ECT (EtherCAT) <span style="border: 1px solid red; padding: 2px;">Available soon</span>.</p> <p>If you use E3X-HD0 Amplifier Units, you can use the E3X-CRT (CompoNet) or E3X-ECT (EtherCAT).</p>

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For common precautions, refer to [www.ia.omron.com](http://www.ia.omron.com)

## Fiber Amplifier Unit

### Warning

**This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.**



### Caution

**Do not use the product with voltage in excess of the rated voltage. Excess voltage may result in malfunction or fire.**



**Never use the product with AC power supply. Otherwise, explosion may result.**



### Precautions for Safe Use

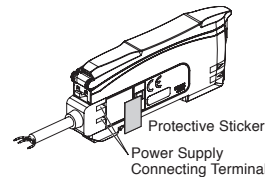
The following precautions must be observed to ensure safe operation of the Sensor.

- (1) Do not use the Sensor in environments subject to flammable or explosive gases.
- (2) Do not use the Sensor in environments subject to exposure to water, oil, chemicals, etc.
- (3) Do not install the Sensor in environments subject to intense electric fields or ferromagnetic fields.
- (4) Do not attempt to disassemble, repair, or modify the Sensor Unit in any way.
- (5) Do not apply voltages or currents that exceed the rated ranges.
- (6) Do not use the Sensor in any atmosphere or environment that exceeds the ratings.
- (7) Wire the power supply correctly, including the polarity.
- (8) Connect the load correctly.
- (9) Do not short both ends of the load.
- (10) Do not use the Sensor if the case is damaged.
- (11) When disposing of the Sensor, treat it as industrial waste.
- (12) High-Voltage lines and power lines must be wired separately from this Sensor. Wiring them together or placing them in the same duct may cause induction, resulting in malfunction or damage.
- (13) Burn injury may occur. The Sensor surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Use caution when operating or cleaning the Sensor.
- (14) Before setting the Sensor, take appropriate safety measures, such as stopping the equipment.

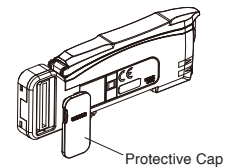
### Precautions for Correct Use

- Do not install the Sensor in the following locations.
  - (1) Locations subject to direct sunlight
  - (2) Locations subject to condensation due to high humidity
  - (3) Locations subject to corrosive gas
  - (4) Locations subject to vibration or mechanical shocks exceeding the rated values
- Use an extension cable with a minimum thickness of 0.3 mm<sup>2</sup> and less than 100 m long.
- Do not subject the cable to more than the following forces. Pull: 40 N; torque: 0.1 N·m; pressure: 20 N; bending: 3 kg
- The Sensor is ready to operate 200 ms after the power supply is turned ON. If the Sensor and load are connected to power supplies separately, turn ON the power supply to the Sensor first.
- The Sensor may require some time after it is turned ON to ensure a stable light reception intensity, depending on the operational environment.
- When using Amplifier Units with Wire-saving Connectors, attach the protective stickers (provided with E3X-CN-series Connectors) on the unused power pins to prevent electrical shock and short circuiting. When using Amplifier Units with Connectors for Communications Units, attach the protective caps.

Amplifier Unit with Wire-saving Connector



Amplifier Unit with Connector for Communications Unit



- Output pulses may occur when the power supply is turned OFF. Turn OFF the power supply to the load or load line first.
- Excessive incident light cannot be sufficiently handled by the mutual interference prevention function and may cause malfunction. To prevent this, set a higher threshold level.
- Make sure that the power supply is turned OFF before connecting, separating, or adding Amplifier Units.
- Do not pull on or apply excessive pressure or force (exceeding 9.8N) to the Fiber Unit when it is attached to the Amplifier Unit.
- The E3X-MC11, E3X-MC11-SV2 and E3X-MC11-S Mobile Consoles cannot be used.
- Mutual interference prevention on the E3NX-FA Series does not function among the E3X-HD, E3X-DA-S, E3X-DA-N, E3X-SD, or E3X-NA Fiber Amplifier Units. Mutual interference prevention on the E3X-HD Series does not function among the E3NX-FA, E3X-DA-N, E3X-SD, or E3X-NA Fiber Amplifier Units. Mutual interference prevention on the E3X-HD Series does function among the E3X-DA-S and E3X-MDA Fiber Amplifier Units.
- The E3NW-ECT Sensor Communications Unit Available soon can be used with the E3NX-FA0 Available soon, but the E3X-DRT21-S, E3X-CRT, and E3X-ECT Sensor Communications Units cannot be used. The E3X-CRT and E3X-ECT Sensor Communications Unit can be used with the E3X-HD0, but the E3X-DRT21-S and E3NW-ECT Available soon Sensor Communications Units cannot be used.
- Always keep the protective cover in place when using the Amplifier Unit. Not doing so may cause malfunction.
- Do not use thinner, benzene, acetone, and kerosene for cleaning.

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

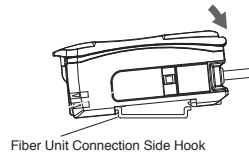
Vacuum

FPD, Semi, Solar

Mounting the Fiber Amplifier Units

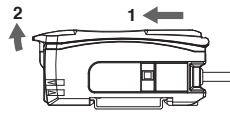
Mounting on DIN Track

- Let the hook on the Amplifier Unit's Fiber Unit connection side catch the track and push the unit until it clicks.



Removing from DIN Track

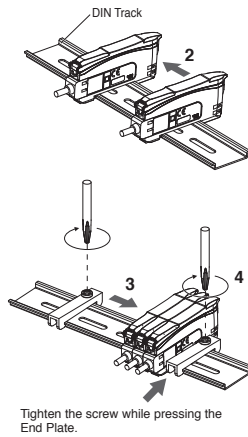
- Push the unit in the direction 1.
- Lift it up in the direction 2.



Refer to "I/O Circuit Diagrams" or check the side of the unit for wire color and role indications.

Mounting Amplifier Units in Group (Connector Type Models)

- Mount the Fiber Amplifier units one at a time onto the DIN track and push them until they click.
- Slide the Fiber Amplifier units in the direction 2.
- Use End Plates (PFP-M: separately sold) at the both ends of the grouped Fiber Amplifier units to prevent them from separating due to vibration or other cause.
- Tighten the screw on the End Plates using a driver.



- Under environments such as vibration, use an end plates even with a single Fiber Amplifier Unit.
- The maximum numbers of connectable Amplifier Units are given in the following table.

	Maximum number of interconnected	Maximum number of mutual interference prevention
E3NX-FA series*	30	10
E3X-HD series standard models* (E3X-HD11/HD41/HD6/HD8)	16	10
E3X-HD0	With E3X-ECT	30
	With E3X-CRT	16

- If Units are to be connected, the ambient temperature will change with the number of Units that are connected. Check the Ratings and Characteristics specifications.
- Always turn OFF the power before connecting or disconnecting Units.
- \* The mutual interference prevention function cannot be used if the detection mode is set to super-high-speed mode (SHS).

Mounting Fiber Units

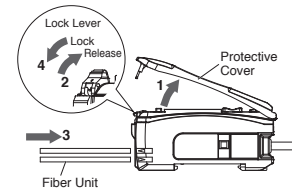
Use Fiber Cutter

Cut a thin fiber as follows. For standard fibers, insert to the desired cutting position and cut.

(1) The fiber is shipped loosely tightened as shown in the figure at the right	
(2) Adjust the fiber to the desired length and fully tighten.	
(3) Insert the Fiber Unit into E39-F4 and cut it.	
(4) Finished state. (Correctly cut end)	

Mount Fiber Unit

- Open the protective cover.
- Raise the lock lever.
- Insert the Fiber Unit in the fiber unit hole to the bottom.
- Return the lock lever to the original position and fix the Fiber Unit.



- When mounting a coaxial reflective Fiber Unit, insert the single-core Fiber Unit to the upper hole (Emitter side) and the multi-core Fiber Unit to the lower hole (Receiver side). The cables for the Single-core Fiber Units (Emitters) have identification marks. Refer to the dimensions diagrams for details.



- When removing the Fiber Unit, follow the above steps in reverse order. To maintain the characteristics of the Fiber Unit, make sure the lock is released before removing the Fiber Unit.

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

Fiber Units

**Warning**

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Precautions for Correct Use

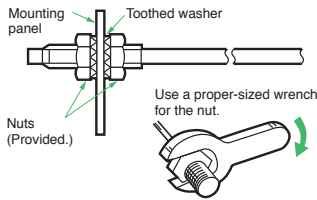
Do not use the Fiber Unit in atmospheres or environments that exceed product ratings.

• Mounting

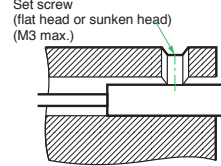
Tightening Force

Refer to pages 56 to 59 for the tightening torque to apply when mounting a Fiber Unit.

<Threaded Models>



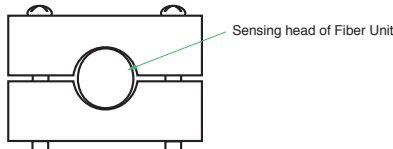
<Cylindrical Models>



<Chemical and Oil-resistant Models>

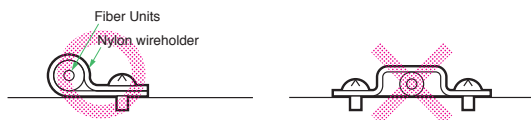
The following method is recommended for mounting Fiber Units with fluororesin-covered sensing heads (E32-T□F and E32-D□F) to prevent from cracking the fluororesin case.

If you use a set screw to secure the Fiber Unit, tighten it with care to prevent from cracking the case.

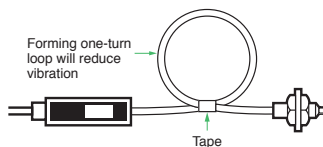


Connections

- Do not subject the Fiber Unit to excessive force, such as tension or compression. Refer to pages 56 to 59 for tensile strengths.
- Make sure any bend in the Fiber Unit is larger than the allowable bending radius. Refer to pages 56 to 59 for bending radius ratings and length of unbendable sections at the base of the Fiber Unit.
- Do not compress or place heavy loads on the fibers.

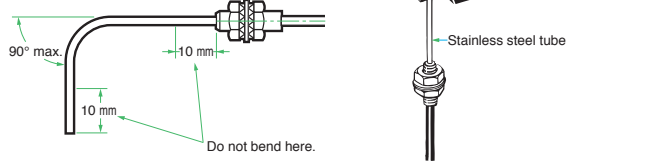


- The method shown below is an effective way to prevent the Fiber Unit from breaking due to vibration.



Sleeve Bender (E39-F11)

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius is, the shorter the sensing distance will be.
- Insert the tip of the stainless steel tube in the Sleeve Bender and slowly bend the tube along the curve of the Sleeve Bender.



Heat-resistant Fiber Units (E32-D51(R) and E32-T51(R))

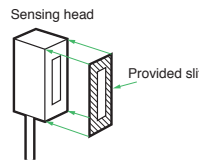
The fibers of these Units cannot be extended using the E39-F10 Fiber Connector.

E32-T14

These Units may enter the light-ON state if there are reflective objects at the end of the lenses.

If reflection is a problem, attach the black stickers provided to the ends of the lenses.

E32-T16PR



To use the provided slit, peel off the backing sheet, align the slit with the edges of the sensing surface, and attach it to the sensing head.

Use the slit in applications where saturation occurs (i.e., changes in incident level cannot be detected) due to short sensing distances.

Vacuum-resistant Fiber Units (E32-□V)

Although the Flanges, the Fiber Units on the vacuum side, and the Lens Units have been cleaned, as an extra precaution, clean these with alcohol before using them in high-vacuum environments to ensure that they are properly degreased.

Liquid-level Detection Fiber Unit (E32-D82F1)

- Secure the Fiber Unit using the unbendable section. Otherwise, the liquid-level detection position may be displaced.
- For applications in hazardous environments, install the Fiber Unit in the hazardous environment but install the Amplifier Unit in a safe environment.

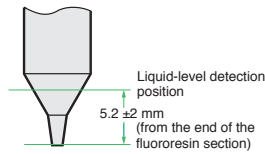
Liquid-level Detection Fiber Units (Tube-mounting Models)

- Make sure that the tube is not deformed when using a band to secure the Fiber Unit.

● **Adjustment**

**Detection Position for Liquid-level Detection Fiber Unit (E32-D82F1)**

The liquid-level detection position is 5.2 ±2 mm from the end of the fluoresresin section. (Refer to the diagram on the right.)



The liquid-level detection position varies with the surface tension of the liquid and the degree of wetness at the Fiber Unit's detection position.

● **Other Precautions**

**Liquid-level Detection Fiber Unit (E32-D82F1)**

- Operation may become unstable in the following cases:
  1. Bubbles stick to the cone of the sensing head.
  2. Solute deposits on the cone of the sensing head.
  3. The liquid has a high viscosity.
- There are some liquids, such as milky white liquids, for which detection is not possible.
- Do not let the end of the fluoresresin section bump into other objects.  
Damage to or deformation of the sensing head may cause unstable operation.

**Chemical and Oil-resistant, Liquid-level Detection Fiber Unit (E32-D82F1)**

Fluoresresin shows strong chemical-resistant properties but is permeable if exposed to atmospheres with gaseous chemicals or water vapors, resulting in failure or damage. Confirm applicability sufficiently before using the Fiber Unit in these environments.

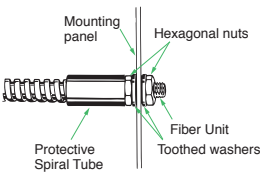
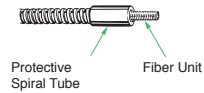
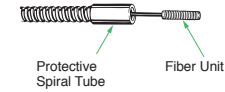
**Accessories**

**Use of E39-R3 Reflector Provided with E32-R21**

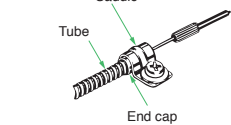
1. Use detergent to remove any dust or oil from the surfaces where tape is applied. Adhesive tape will not be attached properly if oil or dust remains on the surface.
2. The E39-R3 cannot be used in areas that are exposed to oil or chemicals.

**Mounting method of Protective Spiral Tubes**

1. Insert the Fiber Unit into the Protective Spiral Tube from the head connector (threaded).
2. Push the fiber into the Protective Spiral Tube. The tube must be straight so that the fiber enters without twisting. Turn the Protective Spiral Tube, not the fiber.
3. Secure the Protective Spiral Tube to the mounting panel with the provided nuts.



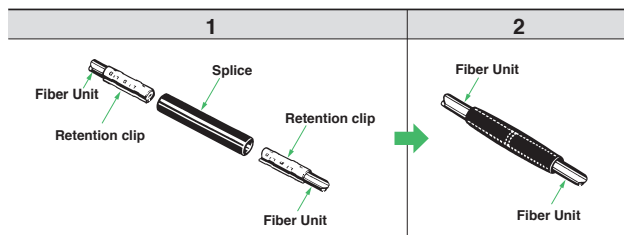
4. Use the provided saddle to secure the end cap of the Protective Spiral Tube.  
(To secure the Protective Spiral Tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.)



**Attaching the E39-F10 Fiber Connector**

Attach the Fiber Connector as shown in the following figures.

1. Insert the Fiber Unit in the retention splice.
2. Insert the retention clip into the splice.



- The Fiber Units should be as close as possible when they are connected.  
The sensing distance is reduced by approximately 25% when Fiber Units are extended by the connector.
- Only 2.2-mm-diameter fibers can be connected.

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

Liquid-level

Vacuum

FPD, Semi, Solar

MEMO

Large horizontal ruled area for taking notes.



MEMO

Fiber Sensor Features

Selection Guide

Fiber Units

Threaded

Cylindrical

Flat

Sleeved

Small Spot

High Power

Narrow view

BGS

Retro-reflective

Limited-reflective

Chemical-resistant, Oil-resistant

Bending

Heat-resistant

Area Detection

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Models	Specifications	Dimensions
<b>E32-A</b>		
E32-A01 5M	P.50	P.51 (51-A)
E32-A03 2M	P.30	P.31 (31-A)
	P.56	P.57 (57-A)
E32-A03-1 2M	P.30	P.31 (31-B)
	P.56	P.57 (57-B)
E32-A04 2M	P.30	P.31 (31-C)
	P.56	P.57 (57-C)
E32-A08 2M	P.36	P.37 (37-C)
	P.54	P.55 (55-B)
E32-A08H2 2M	P.46	P.47 (47-D)
	P.54	P.55 (55-C)
E32-A09 2M	P.36	P.37 (37-F)
	P.54	P.55 (55-E)
E32-A09H2 2M	P.46	P.47 (47-E)
	P.54	P.55 (55-F)
E32-A12 2M	P.36	P.37 (37-D)
	P.54	P.55 (55-D)
<b>E32-C</b>		
E32-C11N 2M	P.08 (P.22)	P.09 (P.23) (09-B)
E32-C31 2M	P.08 (P.20, 22, 24)	P.09 (P.21, 23, 25) (09-D)
E32-C31M 1M	P.08	P.09 (09-E)
E32-C31N 2M	P.08 (P.20, 22)	P.09 (P.21, 23) (09-A)
E32-C41 1M	P.22	P.23 (23-A)
		(23-D)
E32-C42 1M	P.20	P.21 (21-A)
		(21-B)
E32-C42S 1M	P.20	P.21 (21-E)
E32-CC200 2M	P.08 (P.22)	P.09 (P.23) (09-H)
<b>E32-D</b>		
E32-D11 2M	P.42	P.43 (43-E)
E32-D11R 2M	P.08	P.09 (09-G)
E32-D11U 2M	P.38	P.39 (39-I)
E32-D12F 2M	P.38	P.39 (39-H)
E32-D15XR 2M	P.14	P.15 (15-D)
E32-D15YR 2M	P.14	P.15 (15-E)
E32-D15ZR 2M	P.14	P.15 (15-F)
E32-D16 2M	P.24	P.25 (25-D)
E32-D21 2M	P.42	P.43 (43-B)
E32-D21R 2M	P.08	P.09 (09-F)
E32-D21B 2M	P.42	P.43 (43-D)
E32-D21R 2M	P.08	P.09 (09-C)
E32-D21-S3 2M	P.18	P.19 (19-J)
E32-D221B 2M	P.12	P.13 (13-D)
	P.42	P.43 (43-C)
E32-D22B 2M	P.12	P.13 (13-A)
	P.42	P.43 (43-A)
E32-D22R 2M	P.12	P.13 (13-C)
E32-D22-S1 2M	P.18	P.19 (19-I)
E32-D24R 2M	P.18	P.19 (19-A)
E32-D24-S2 2M	P.18	P.19 (19-B)
E32-D25XB 2M	P.42	P.43 (43-F)
E32-D25-S3 2M	P.18	P.19 (19-L)
E32-D31-S1 0.5M	P.18	P.19 (19-G)
E32-D32L 2M	P.12	P.13 (13-E)
E32-D32-S1 0.5M	P.18	P.19 (19-F)
E32-D33 2M	P.12	P.13 (13-F)
	P.18	P.19 (19-E)
E32-D331 2M	P.18	P.19 (19-D)
E32-D36P1 2M	P.48	P.49 (49-D)

Models	Specifications	Dimensions
E32-D36T 2M	P.50	P.51 (51-C)
E32-D43M 1M	P.12	P.13 (13-B)
	P.18	P.19 (19-C)
E32-D51 2M	P.46	P.47 (47-B)
E32-D51R 2M	P.46	P.47 (47-A)
E32-D61-S 2M	P.46	P.47 (47-G)
E32-D611-S 2M	P.46	P.47 (47-F)
E32-D73-S 2M	P.46	P.47 (47-H)
E32-D81R-S 2M	P.46	P.47 (47-C)
E32-D82F1 4M	P.50	P.51 (51-D)
E32-DC200BR 2M	P.18	P.19 (19-K)
E32-DC200F4R 2M	P.18	P.19 (19-H)
<b>E32-L</b>		
E32-L11FP 2M	P.38	P.39 (39-F)
	P.54	P.55 (55-G)
E32-L11FS 2M	P.38	P.39 (39-G)
	P.54	P.55 (55-H)
E32-L15 2M	P.20	P.21 (21-F)
E32-L16-N 2M	P.32	P.33 (39-A)
	P.36	P.37 (37-B)
	P.54	P.55 (55-A)
E32-L24S 2M	P.32	P.33 (39-B)
	P.36	P.37 (37-A)
E32-L25L 2M	P.32	P.33 (39-C)
	P.36	P.37 (37-E)
E32-L25T 2M	P.50	P.51 (51-B)
E32-LD11 2M	P.08	P.09 (09-I)
E32-LD11R 2M	P.08	P.09 (09-I)
E32-LT11 2M	P.06	P.07 (07-C)
	P.24	P.25 (25-B)
E32-LT11R 2M	P.06	P.07 (07-C)
	P.24	P.25 (25-B)
<b>E32-R</b>		
E32-R16 2M	P.34	P.35 (35-B)
E32-R21 2M	P.34	P.35 (35-C)
<b>E32-T</b>		
E32-T10V 2M	P.52	P.53 (53-D)
E32-T11 2M	P.40 (P.26)	P.41 (P.27) (41-C)
E32-T11F 2M	P.38	P.39 (39-C)
E32-T11N 2M	P.06 (P.26)	P.07 (P.27) (07-A)
E32-T11NF 2M	P.38	P.39 (39-A)
E32-T11R 2M	P.06 (P.24)	P.07 (P.25, 26) (07-B)
E32-T12F 2M	P.38	P.39 (39-B)
E32-T12R 2M	P.10	P.11 (11-C)
E32-T14 2M	P.24	P.25 (25-C)
E32-T14F 2M	P.38	P.39 (39-D)
E32-T14LR 2M	P.10	P.11 (11-D)
E32-T15XR 2M	P.14	P.15 (15-A)
E32-T15YR 2M	P.14	P.15 (15-B)
E32-T15ZR 2M	P.14	P.15 (15-C)
E32-T16JR 2M	P.48	P.49 (49-B)
E32-T16PR 2M	P.48	P.49 (49-A)
E32-T16WR 2M	P.48	P.49 (49-C)
E32-T17L 10M	P.24	P.25 (25-A)
E32-T21 2M	P.40	P.41 (41-B)
E32-T21-S1 2M	P.16	P.17 (17-D)
E32-T223R 2M	P.10	P.11 (11-A)
E32-T22B 2M	P.10	P.11 (11-B)
	P.40	P.41 (41-A)
E32-T22S 2M	P.30	P.31 (31-F)
E32-T24E 2M	P.16	P.17 (17-B)

Models	Specifications	Dimensions
E32-T24R 2M	P.16	P.17 (17-A)
E32-T24S 2M	P.30	P.31 (31-E)
	P.56	P.57 (57-E)
E32-T24SR 2M	P.30	P.31 (31-D)
	P.56	P.57 (57-D)
E32-T25XB 2M	P.40	P.41 (41-D)
E32-T33 1M	P.16	P.17 (17-C)
E32-T51 2M	P.44 (P.28)	P.45 (P.29) (45-B)
E32-T51F 2M	P.38	P.39 (39-E)
E32-T51R 2M	P.44 (P.28)	P.45 (P.29) (45-A)
E32-T51V 1M	P.52	P.53 (53-A)
E32-T61-S 2M	P.44 (P.28)	P.45 (P.29) (45-D)
E32-T81R-S 2M	P.44 (P.28)	P.45 (P.29) (45-C)
E32-T84SV 1M	P.52	P.53 (53-C)
E32-TC200BR 2M	P.16	P.17 (17-E)
<b>E32-V</b>		
E32-VF1	P.52	P.53 (53-F)
E32-VF4	P.52	P.53 (53-E)
<b>E39-F</b>		
E39-F1	P.26, 28	P.26 (26-A)
E39-F1-33	P.28	P.28 (28-D)
E39-F11	P.17	—
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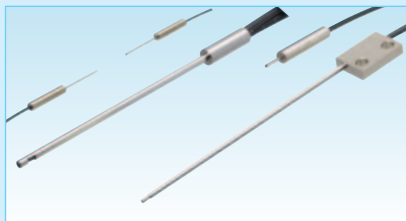
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