# 133

LASER SENSORS

PHOTOELECTRIC

AREA SENSORS

SAFETY LIGHT

CURTAINS) SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASUREMENT

SENSORS

STATIC

PLC

ENERGY

CONTROL DEVICES LASER MARKERS

HUMAN MACHINE INTERFACES

MANAGEMENT

**FACOMPONENTS** 

MACHINE VISION

SYSTEMS

Selection

Other Products

FX-500 FX-550

FX-100

Guide

Fibers

SYSTEMS

MICRO PHOTOELECTRIC SENSORS

# Digital Fiber Sensor **FX-410** SERIES

	General terms and conditions	F-3
Related Information	SC	P.987~
	General precautions	P.1552~

Selection guide	P.3~
Glossary of terms	P.1549~
Korea's S-mark	P.1602



# Just "Look" and "Turn", Simple, easy-to-use fiber sensor

# Incident light intensity and threshold value are displayed simultaneously

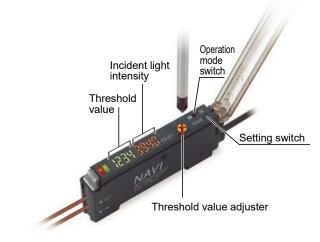
The incident light intensity and threshold value can be checked at the same time with no operations needed. In addition, no complex mode settings are needed when the values are adjusted.

# Adjustment variations according to the individual have been eliminated

Accurate control of the adjuster threshold values by using numerical values is possible due to the digital display. This allows anybody to perform the same settings.

# Easy-to-understand operating panel layout

are large and easy to see, and they can be operated with the same sensitivity as general-purpose photoelectric sensors. Functions which are not commonly used can be operated using a non-obtrusive setting switch.



# Threshold values can be changed smoothly

This sensor uses the R.S.S.\* adjuster with a compact encoder inside. The sensitivity amount changes depending on the rotation speed of the adjuster, so that adjustment can be carried out speedily.

\* Rotation Speed Sensitivity







Adjustment in units of 1 digit is also easy No need for the fine changes in force required for photoelectric sensors.



New concept

# FX-412 can be turned by finger! New concept

Standard screwdrivers can be used to turn the adjuster as well as precision screwdrivers. In addition, an "endless" mechanism is used which eliminates the possibility of any damage being caused by turning the adjuster too far.

The adjuster can be turned directly by finger, without the need for a screwdriver.

Three types are available, with red, blue and green light

Different sensors can be selected to suit the application.

Color combinations that can be discerned during mark sensing



MICRO PHOTOELECTRIC SENSORS

#### AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE

WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL DEVICES

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PLC

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

# Beam power greatly increased to give strong performance under adverse environments Red LED type

The beam power has been greatly increased. This means a longer sensing distance and less trouble from problems such as dust. These sensors have ample performance for workplace needs.

FX-411		1,550 mm 61.024 in	
Previous models		1,100 mm 43.307 in	previous
	(for U-LG mode)	* For <b>FT-42</b> thru-beam type fibe	models

## Improved stability over both long and short terms Red LED type

The red LED type sensors have a "four-chemical emitting element" which maintains stability of light emissions for long-term operation. Furthermore, all models have an "APC (Auto Power Control) circuit" which improves stability at times such as when the power is turned on. These features improve overall stability compared to previous models.

#### Stable sensing comparison

 FX-411 (Red LED type)

 Three-chemical

 Deviation
 emitting element,

 Without APC

: Red LED type : Blue LED type : Green LED type

## Excellent workability and ease of maintenance

Time

The same quick-connection cable that is used for sensors such as the **FX-300** series of digital fiber sensors is used. This means that they can be used together with other types of sensors such as laser sensors, and the number of power supply cables can be reduced. Connector type

FX-500 FX-550 FX-100

The sensors can be connected together with other sensors such as the **FX-300** series of digital fiber sensors and the **GA-311** of inductive proximity sensors. In addition, the **SC** series of sensor PLC connection units with MIL connector compatibility can also be used to further reduce the amount of wiring (P.987~).



#### LASER SENSORS

PHOTOELECTRIC SENSORS MICRO PHOTOELECTRIC SENSORS

#### AREA SENSORS

SAFETYUGHT CURTAINS/ SAFETYCOMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR

USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS



Contributing to device miniaturization

This fiber sensor is the smallest among the dual digital

display types, contributing to device miniaturization.

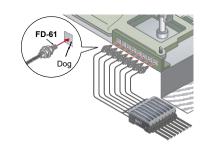
# Equipped with 3 types timers

Equipped with OFF-delay / ON-delay / ONE SHOT timer. (Timer period: 1 ms to 3 sec. approx.)

#### Time chart For L-ON Beam-received Sensing Beam-interrupted condition ON T<sub>1</sub> UN-delay OFF ON OFF-delay OFF ----- ON . T4 ONE SHOT - OFF

# Interference prevention for up to 8 sets fiber heads (for U-LG)

The optical communication function allows up to a maximum of eight sets of fiber heads (four sets for FAST and STD settings) to be installed in contact with each other without mutual interference occurring. (Set automatically when power is turned on.)



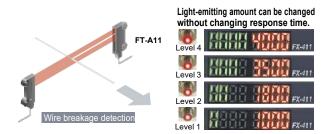
# Key lock function prevents wrong operation

This prevents the operator from changing the threshold value by mistake.



# Ideal for dealing with saturation / Light-emitting amount selection function Red LED type New concept

In cases where the incoming light level can become saturated, such as during close-range sensing or when sensing transparent or minute objects, the sensor's lightemitting amount can be adjusted to provide more stable sensing without changing the response time.



# Digital display upside-down / off function

The digital display can be turned upside-down if required to suit the setup location. In addition, a stability indicator is also provided, so that the amount of light-receiving excess can be checked even when the display is turned off.



# Hold function

Peak and bottom hold values for the incident light intensity can be displayed. This is useful for checking the incident light intensity during tasks such as drop detection.

In addition, the peak and bottom values can be checked while looking at the threshold value, which makes adjustment much easier.



FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection

Guide

Fibers

Fiber Amplifie

FX-500 FX-550

FX-100

Other Products

# ORDER GUIDE

Amplif	Amplifiers Quick-connection cable is not supplied with the amplifier. Please order it separately.										
Туре	Appearance	Model No.	Emitting element	Output							
tput		FX-411	Red LED								
N on	NPN output	FX-411B	Blue LED	NPN open-collector transistor							
IdN		FX-411G	Green LED								
tput		FX-411P	Red LED								
PNP output		FX-411BP	Blue LED	PNP open-collector transistor							
PN		FX-411GP	Green LED								
ut	4 A	FX-412 (Note)	Red LED								
NPN output	NAME -	FX-412B (Note)	Blue LED	NPN open-collector transistor							
ž		FX-412G (Note)	Green LED								

Note: The **FX-412**□ has a threshold value adjuster that can be adjusted with your fingers.

#### Quick-connection cables Quick-connection cable is not supplied with the amplifier. Please order it separately.

Туре	Model No.		Description	Main cable • CN-73-C□			
	CN-73-C1	Length: 1 m 3.281 ft	0.2 mm <sup>2</sup> 3-core cabtyre cable,				
Main cable (3-core)	CN-73-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3.3 mm	Internet			
	CN-73-C5	Length: 5 m 16.404 ft	ø0.130 in				
	CN-71-C1	Length: 1 m 3.281 ft	0.2 mm <sup>2</sup> 1-core cabtyre cable,	Sub cable			
Sub cable (1-core)	CN-71-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3.3 mm	• CN-71-C			
(1 0010)	CN-71-C5	Length: 5 m 16.404 ft	0,400.1				

#### **End plates** End plates are not supplied with the amplifier. Please order them separately when the amplifiers are mounted in cascade.

Appearance	Model No.	Description
	MS-DIN-E	When amplifiers are mounted in cascade, or when an amplifier moves depending on the way it is installed on a DIN rail, these end plates clamp amplifiers into place on both sides. Make sure to use end plates when cascading multiple amplifiers together. 2 pcs. per set

# **OPTIONS**

Designation	Model No.	Description
Amplifier mounting bracket	MS-DIN-2	Mounting bracket for amplifier
Fiber amplifier protection seal	FX-MB1	10 sets of 2 communication window seals and 1 connector seal Communication window seal: It prevents malfunction due to transmission signal from another amplifier, as well as, prevents effect on another amplifier. Connector seal: It prevents contact of any metal, etc., with the pins of the quick-connection cable.

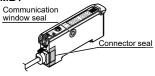
Amplifier mounting bracket

• MS-DIN-2



Fiber amplifier protection seal

• FX-MB1



FIBER SENSORS
LASER SENSORS
PHOTO- ELECTRIC SENSORS
MICRO PHOTO- ELECTRIC SENSORS
AREA SENSORS
SAFETY LIGHT CURTAINS / SAFETY COMPONENTS
PRESSURE / FLOW SENSORS
INDUCTIVE PROXIMITY SENSORS
PARTICULAR USE SENSORS
SENSOR OPTIONS
SIMPLE WIRE-SAVING UNITS
WIRE-SAVING SYSTEMS
MEASURE- MENT SENSORS
STATIC CONTROL DEVICES
LASER MARKERS
PLC
HUMAN MACHINE INTERFACES
ENERGY MANAGEMENT SOLUTIONS
FA Components
MACHINE VISION SYSTEMS
UV CURING SYSTEMS
_

Selection Guide Fibers Fiber Amplifier Other Products

FX-500

FX-550 FX-100

136

# LIST OF FIBERS

	Sensing range (mm in) (Note 1)									
Model No.	Red LED Blue LED					Green LED				
	U-LG	STD	FAST	U-LG	STD	FAST	U-LG	STD	FAST	
FT-140	19,600771.654 (Note 2)	16,000 <mark>629.92</mark> 1	15,000 <u>590.55</u> 1	14,000 <u>551.181</u>	3,300 129.921	2,200 86.614	9,500 374.016	2,500 98.425	1,800 70.866	P.63
FT-30	600 <u>23.622</u>	145 <u>5.709</u>	95 <b>3.740</b>	90 <u>3.543</u>	24 0.945	15 0.591	45 1.772	12 0.472	8 0.315	P.63
FT-31	540 21.260	140 <u>5.512</u>	85 <u>3.346</u>	85 3.346	20 0.787	14 0.551	38 1.496	10 0.394	7 0.276	P.63
FT-31S	540 21.260	140 <u>5.512</u>	85 <u>3.346</u>	85 <u>3.346</u>	20 0.787	14 0.551	38 1.496	10 0.394	7 0.276	P.63
FT-31W	380 14.961	80 <u>3.150</u>	55 2.165	53 2.087	16 0.630	9 0.354	28 1.102	7 0.276	4 0.157	P.63
FT-32	3,600 141.732 (Note 2)	1,190 46.850	870 34.252	860 33.858	220 8.661	145 <u>5.709</u>	450 17.717	120 4.724	80 <u>3.150</u>	P.63
FT-40	1,600 62.922	345 1 <u>3.583</u>	245 <u>9.646</u>	250 9.843	65 <b>2</b> .559	45 1.772	140 5.512	40 1.575	25 0.984	P.63
FT-42	1,550 <mark>61.024</mark>	340 13.386	240 9.449	230 <u>9.055</u>	60 <b>2.362</b>	40 1.575	125 4.921	33 1.299	22 0.866	P.63
FT-42S	1,550 <mark>61.024</mark>	340 13.386	240 9.449	230 <u>9.055</u>	60 <b>2.362</b>	40 1.575	125 4.921	33 1.299	22 0.866	P.63
FT-42W	1,300 51.181	290 11.417	210 8.268	220 8.661	57 <u>2.244</u>	33 1.299	110 4.331	32 1.260	19 0.748	P.63
FT-43	2,200 86.614	450 17.717	310 12.205	460 18.110	120 4.724	75 2.953	250 9.843	62 <u>2.44</u> 1	44 1.732	P.64
FT-45X	1,600 62.992	370 14.567	280 11.024	260 10.236	64 2.520	45 1.772	130 5.118	34 1.339	23 0.906	P.64
	3,600 141.732 (Note 2)	2,400 <u>94.488</u>	1,800 70.866	1,300 51.181	350 13.780	220 8.661	770 30.315	190 7.480	120 4.724	P.64
FT-A11W	3,600 141.732 (Note 2)	2,500 98.425	2,000 78.740	1,300 <u>51.181</u>	350 1 <u>3.780</u>	220 8.661	550 21.654	150 5.906	130 <u>5</u> .118	P.64
FT-A32	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)	2,500 98.425	750 29.528	380 14.961	1,500 59.055	220 8.661	130 5.118	P.64
FT-A32W	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)	3,600 141.732 (Note 2)	3,400 133.858	800 31.496	470 18.504	2,100 82.677	330 12.992	140 <u>5.512</u>	P.64
	1,100 43.307	240 9.449	180 7.087	220 8.661	55 2.165	35 1.378	125 4.921	30 1.181	20 0.787	P.64
FT-E13	30 1.181	7 0.276	5 0.197	2.5 0.098			1 0.039			P.64
FT-E23	110 4.331	20 0.787	15 0.591		3 0.118	2 0.079	6 0.236	1 0.039		P.64
· · · · · · · · · · · · · · · · ·	1,100 43.307	280 11.024	200 7.874			9 0.354	150 5.906	16 0.630	10 0.394	P.65
FT-H20-J20-S (Note 3)	700 27.559	160 6.299	110 4.331				60 2.362			P.65
FT-H20-J30-S (Note 3)	700 27.559	160 6.299	110 4.331				60 2.362			P.65
FT-H20-J50-S (Note 3)	700 27.559	160 6.299	110 4.331	120 4.724	20 0.787		60 2.362			P.65
FT-H20-M1	550 21.654	150 5.906	100 3.937	100 3.937	25 0.984	20 0.787	65 2.559	17 0.669	12 0.472	P.65
FT-H20-VJ50-S (Note 3)		240 9.449	170 6.693			20 0.707	90 3.543	17 0.003	12 0.472	P.65
FT-H20-VJ80-S (Note 3)		240 9.449 240 9.449	170 6.693	170 6.693			90 3.543			P.65
FT-H20W-M1		110 4.331	80 3.15	75 2.953		13 0.512	1	13 0.512	9 0.354	P.65
FT-H30-M1V-S (Note 4)	400 15.748	100 3.937	70 2.756					13 0.512		P.65
FT-H35-M2	390 15.354 600 23.622					15 0.591	55 2.165 90 3.543	1	1	P.65
								20 0.787		
FT-H35-M2S6		150 5.906					1	20 0.787	1	P.65
FT-HL80Y	3,500 137.795 (Note 2)	800 31.496	550 21.654	150 5.906		20 0.787	200 7.874	55 2.165		P.66
		2,000 78.740		1,000 39.370		190 7.480	1	130 5.118		P.66
FT-KV26	880 34.646	170 6.693					90 3.543	18 0.709		P.66
FT-KV26H1	790 31.102						80 3.150	16 0.630	1	P.66
	3,600 141.732 (Note 2)	· ·		1,200 47.244		190 7.480	800 31.496	190 7.480		P.66
	3,600 141.732 (Note 2)		1,100 43.307			140 5.512	420 16.535	100 3.937	1	
	3,500 137.795 (Note 2)	900 35.433	600 23.622			40 1.575	300 11.811	70 2.756		P.66
FT-R31	380 14.961	79 3.110				13 0.512	38 1.496	10 0.394		P.66
	1,200 47.244	240 9.449				32 1.260	100 3.937	28 1.102		
	1,200 47.244					33 1.299	100 3.937	26 1.024		P.66
	3,600 141.732 (Note 2)	990 38.976	740 29.134			58 2.283	270 10.630	70 2.756		
	1,200 47.244				50 1.969	32 1.260	100 3.937	26 1.024	18 0.709	1
FT-R44Y	1,200 47.244	230 <u>9.055</u>	160 6.299	200 7.874	50 1.969	32 1.260	100 3.937	26 1.024	18 0.709	
FT-R60Y	3,600 141.732 (Note 2)	750 29.528	540 21.260	560 22.047	140 <u>5.512</u>	90 3.543	290 11.417	75 2.953	50 1.969	
FT-S11	150 <u>5.906</u>	30 1.181	20 0.787	21 0.827	5 0.197	3.5 0.138	12 0.472	2 0.079	1.5 0.059	P.67
FT-S20	600 23.622	145 <u>5.709</u>	95 3.740	90 3.543	24 0.945	15 0.591	45 1.772	12 0.472	8 0.315	P.67

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

2) The fiber cable length practically limits the sensing range.

a) Heat-resistant joint fibers and ordinary-temperature fibers (FT-42) are sold as a set. Please refer to p.37 for details.
b) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8). Please refer to p.39 for details.

# LIST OF FIBERS

Thru-beam type (one pair set)

Fibers are listed in alphabetic order. Refer to "Fiber Selection p.5~" for details of each fiber.

	Sensing range (mm in) (Note 1)										PHOTO- ELECTRIC SENSORS
Model No.		Red LED			Blue LED			Green LED		Dimensions	MICRO
	U-LG	STD	FAST	U-LG	STD	FAST	U-LG	STD	FAST	-	PHOTO- ELECTRIC SENSORS
FT-S21W	380 14.961	80 3.150	55 2.165	53 2.087	16 0.630	9 0.354	28 1.102	7 0.276	4 0.157	P.67	AREA SENSORS
FT-S22	910 35.827	190 7.480	140 5.512	110 4.331	29 1.142	17 0.669	70 2.756	18 0.709	11 0.433	P.67	SAFETY LIGHT CURTAINS /
FT-S30	1,600 62.992	345 13.583	245 <u>9.646</u>	250 9.843	65 2.559	45 1.772	140 5.512	40 1.575	25 0.984	P.67	SAFETY COMPONENTS
FT-S31W	1,300 51.181	290 11.417	210 8.268	220 8.661	57 2.244	33 1.299	110 4.331	32 1.260	19 0.748	P.68	PRESSURE / FLOW SENSORS
FT-S32	3,600 141.732 (Note 2)	920 36.220	670 <u>26.378</u>	700 27.559	180 7.087	110 <b>4.331</b>	400 15.748	92 <u>3.622</u>	62 <u>2.44</u> 1	P.68	INDUCTIVE
FT-V23	720 28.346	140 <u>5.512</u>	100 <u>3.93</u> 7	120 4.724	30 1.181	20 0.787	65 <b>2.559</b>	16 0.630	9 0.354	P.68	PROXIMITY SENSORS
FT-V24W	140 5.512	25 0.984	20 0.787	18 0.709	2 0.079		5 0.197			P.68	PARTICULAR
FT-V25	360 14.173	70 <b>2.756</b>	50 1.969	57 2.244	10 0.394	7 0.276	28 1.102	8 0.315	5 0.197	P.68	ŠENSORS
FT-V30	770 30.315	160 <u>6.299</u>	120 4.724	210 <u>8.268</u>	47 1.850	28 1.102	100 3.937	22 0.866	10 0.394	P.68	SENSOR OPTIONS
FT-V40	3,600 141.732 (Note 2)	950 <mark>37.402</mark>	730 28.740	810 <u>31.890</u>	190 7.480	130 <u>5.118</u>	500 <mark>19.685</mark>	115	81 3.189	P.68	SIMPLE WIRE-SAVING
FT-V80Y	1,500 <u>59.055</u>	350 1 <u>3.780</u>	250 9.843	240 9.449	55 2.165	35 1. <mark>378</mark>	180 7.087	38 1.496	24 0.945	P.68	UNITS
FT-Z20HBW	390 15.354	80 <u>3.150</u>	55 2.165	64 <b>2.520</b>	16 0.630	10 0.394	30 1.181	7 0.276	5 0.197	P.68	WIRE-SAVING SYSTEMS
FT-Z20W	1,300 51.181	270 10.630	190 7.480	170 <u>6.693</u>	39 1. <u>535</u>	23 0.906	92 3.622	19 0.748	11 0.433	P.68	MEASURE-
FT-Z30	3,100 122.047	660 25.984	480 18.898	640 <u>25</u> .197	160 <u>6.299</u>	100 <u>3.93</u> 7	320 12.598	87 <u>3.425</u>	59 <b>2.323</b>	P.68	MENT SENSORS
FT-Z30E	3,600 141.732 (Note 2)	1,200 47.244	920 36.220	960 37.795	250 <mark>9.843</mark>	160 <u>6.299</u>	460 18.110	120 4.724	83 3.268	P.69	STATIC CONTROL
FT-Z30EW	3,600 141.732 (Note 2)	590 23.228	430 16.929	940 37.008	180 7.087	110 4.331	400 15.748	85 3.346	56 2.205	P.69	DEVICES
FT-Z30H	3,600 141.732 (Note 2)	1,300 <mark>51.181</mark>	950 37.402	1,100 43.307	290 11.417	170 <u>6.693</u>	580 22.835	150 <u>5.906</u>	100 3.937	P.69	LASER MARKERS
FT-Z30HW	3,600 141.732 (Note 2)	1,300 <mark>51.181</mark>	950 37.402	940 37.008	180 7.087	110 <b>4</b> .331	400 15.748	85 <u>3.346</u>	56 2.205	P.69	PLC
FT-Z30W	2,400 94.488	540 21.260	390 15.354	490 19.291	120 4.724	83 3.268	240 9.449	67 <u>2.638</u>	45 1.772	P.69	
FT-Z40HBW	1,300 51.181	290 11.417	210 8.268	220 8.661	57 2.244	33 1.299	110 4.331	32 1.260	19 0.748	P.69	HUMAN MACHINE INTERFACES
FT-Z40W	2,200 86.614	460 18.110	340 13.386	380 14.961	90 3.543	63 2.480	170 6.693	45 1.772	30 1.181	P.69	ENERGY
FT-Z802Y	3,500 137.795 (Note 2)	750 29.528	540 21.260	450 17.717	110 4.331	80 3.150	300 11.811	80 3.150	60 2.362	P.69	MANAGEMENT

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

2) The fiber cable length practically limits the sensing range.

(dd)

## **Retroreflective type**

Fibers are listed in alphabetic order. Refer to "Fiber Selection p.5~" for details of each fiber.

	Sensing range (mm in) (Note 1,2)										
Model No.		Red LED		Blue LED			Green LED			Dimensions	
	U-LG	STD	FAST	U-LG	STD	FAST	U-LG	STD	FAST		Selection
FR-KZ22E	15 to 350 0.591 to 13.780	15 to 140 0.591 to 5.512	15 to 100 0.591 to 3.937	20 to 100 0.787 to 3.937	·					P.70	Guide Fibers
FR-KZ50E	20 to 400 0.787 to 15.748	20 to 200 0.787 to 7.874	20 to 200 0.787 to 7.874	20 to 200 0.787 to 7.874	20 to 84 0.787 to 3.307	20 to 45 0.787 to 1.771	20 to 180 0.787 to 7.087	7 20 to 55 0.787 to 1.969		P.70	Fiber
FR-KZ50H	20 to 400 0.787 to 15.748	20 to 200 0.787 to 7.874	20 to 200 0.787 to 7.874	20 to 145 0.787 to 5.709	20 to 47 0.787 to 1.850	20 to 26 0.787 to 1.024	20 to 145 0.787 to 5.709	20 to 47 0.787 to 1.850	20 to 26 0.787 to 1.024	P.70	Amplifiers Other
FR-Z50HW	100 to 1,000 3.937 to 39.370	100 to 540 3.937 to 21.260	100 to 460 3.937 to 18.110	100 to 490 3.937 to 19.291						P.70	Products
Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.										FX-500	

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut. The sensing range of FR-KZ22E is specified for the attached reflector. The sensing range of FR-KZ50E and FR-KZ50H is specified for the attached reflector RF-003. The sensing range of FR-Z50HW is specified for the reflective tape RF-13.

2) The sensing range is the possible setting range for the attached reflector. The fiber can detect an object less than setting range for the reflector.

However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value of the amplifier unit before use.

#### Sensing range when using in combination with FR-Z50HW reflector (Optional)

The sensing ranges are the value for red LED types.

	Sensing range (mm in)								
Reflector Model No.	FX-411								
model No.	U-LG	STD	FAST						
RF-230	100 to 12,000 3.937 to 47.244	100 to 1,700 3.937 to 66.929	100 to 1,300 3.937 to 51.181						
RF-220	100 to 2,200 3.937 to 8.661	100 to 950 3.937 to 37.402	100 to 730 3.937 to 28.740						
RF-210	100 to 2,100 3.937 to 82.677	100 to 780 3.937 to 30.709	100 to 620 3.937 to 24.409						

Note: The sensing range is the possible setting range for the reflector. The fiber can detect an object less than setting range for the reflector. However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value of the amplifier unit before use.

. Ment Ons FA COMPONENTS MACHINE SYSTEMS UV CURING SYSTEMS election Guide

FX-550

FX-100

FX-410

38

LASER SENSORS

-00

# LIST OF FIBERS

**Reflective type** C

PHOTO- ELECTRIC	Fibers are listed in alphabetic order. Refer to "Fiber Selection p.5~" for details of each fiber.											
MICRO			Sensing range (mm in) (Note 1, 2) / Description									
PHOTO- ELECTRIC SENSORS	Model No.		Red LED			Blue LED		Green LED			Dimensions	
AREA		U-LG	STD	FAST	U-LG	STD	FAST	U-LG	STD	FAST		
SENSORS SAFETY LIGHT	FD-30	· 200 7.874	48 1.890	35 1.378	40 1.575	9 0.354	6 0.236	18 0.709	5 0.197	3 0.118	P.71	
CURTAINS / SAFETY	FD-31	175 6.890	45 1.772	34 1.339	35 1.378	8 0.315	5 0.197	16 0.630	4 0.157	2 0.079	P.71	
COMPONENTS PRESSURE /	FD-31W	120 4.724	20 0.787	15 0.591	16 0.630	3 0.118	1 to 2.5 0.039 to 0.098	7 0.276	1 to 2.5 0.039 to 0.098		P.71	
FLOW SENSORS	FD-32G	240 9.449	52 2.047	38 1.496	48 1.890	11 0.433	8 0.315	24 0.945	5 0.197	4 0.157	P.71	
INDUCTIVE PROXIMITY SENSORS	FD-32GX	320 12.598	50 1.969	38 1.496	50 1.969	12 0.472	9 0.354	24 0.945	7 0.276	4 0.157	P.71	
PARTICULAR	FD-34G	150 5.906	30 1.181	22 0.866	19 0.748	5 0.197	0.2 to 3 0.008 to 0.118	10 0.394	0.3 to 2.5 0.012 to 0.098	0.4 to 1.5 0.016 to 0.059	P.71	
USE SENSORS	FD-40	200 7.874	48 1.890	35 1.378	40 1.575	9 0.354	6 0.236	18 0.709	5 0.197	3 0.118	P.71	
SENSOR	FD-41	175 6.890	45 1.772	34 1.339	35 1.378	8 0.315	5 0.197	16 0.630	4 0.157	2 0.079	P.71	
	FD-41S	175 6.890	40 1.575	30 1.181	35 1.378	8 0.315	5 0.197	16 0.630	4 0.157	2 0.079	P.71	
SIMPLE WIRE-SAVING UNITS	FD-41SW	120 4.724	20 0.787	15 0.591	18 0.709	1 to 4 0.039 to 0.157	1 to 2.5 0.039 to 0.098	12 0.472	1 to 2.5 0.039 to 0.098		P.71	
WIRE-SAVING	FD-41W	330 12.992	70 2.756	50 1.969	54 2.126	0.5 to 13 0.020 to 0.512	1 to 8 0.039 to 0.315	29 1.142	1.5 to 7 0.059 to 0.276	1.5 to 4.5 0.059 to 0.177	P.72	
SYSTEMS	FD-42G	240 9.449	52 2.047	38 1.496	48 1.890	11 0.433	8 0.315	24 0.945	5 0.197	4 0.157	P.72	
MEASURE- MENT	FD-42GW	240 9.449	40 1.575	30 1.181	30 1.181	7 0.276	5 0.197	15 0.591	4 0.157	2 0.079	P.72	
SENSORS	FD-60	600 23.622	150 5.906	100 3.937	130 <u>5.118</u>	30 1.181	20 0.787	70 2.756	20 0.787	13 0.512	P.72	
STATIC CONTROL DEVICES	FD-61	510 20.079	140 5.512	90 3.543	105 4.134	27 1.063	18 0.709	65 2.559	16 0.630	11 0.433	P.72	
LASER MARKERS	FD-61G	460 18.110	110 4.331	80 3.150	105 4.134	27 1.063	18 0.709	55 <b>2</b> .165	15 0.591	9 0.354	P.72	
MARKERS	FD-61S	500 19.685	140 5.512	95 3.740	105 4.134	27 1.063	18 0.709	65 <b>2</b> .559	16 0.630	11 0.433	P.72	
PLC	FD-61W	330 12.992	70 2.756	50 1.969	54 2.126	0.5 to 13 0.020 to 0.512	1 to 8 0.039 to 0.315	29 1.142	1.5 to 7 0.059 to 0.276	1.5 to 4.5 0.059 to 0.177	P.73	
HUMAN	FD-62	820 32.283	180 7.087	130 5.118	160 6.299	1 to 44 0.039 to 1.732	1 to 290.039 to 1.142	98 <u>3.858</u>	1 to 260.039 to 1.024	1 to 180.039to 0.709	P.73	
MACHINE INTERFACES	FD-64X	380 14.961	80 3.150	55 2.165	54 2.126	0.5 to 14 0.020 to 0.551	0.5 to 9 0.020 to 0.354	27 1.063	0.5 to 7 0.020 to 0.276	0.5 to 4.5 0.020 to 0.177	P.73	
ENERGY MANAGEMENT	FD-A16	200 7.874	100 3.937	75 2.953	30 1.181	13 0.512	13 0.512	57 2.244	14 0.551		P.73	
SOLUTIONS	FD-AL11	460 18.110	100 3.937	70 2.756	70 2.756	17 0.669	10 0.394	45 1.772	9 0.354	6 0.236	P.73	
COMPONENTS	FD-E13	20 0.787	4 0.157	3 0.118	2.5 0.098	0.7 0.028		1.5 0.059	. <u> </u>		P.73	
MACHINE	FD-E23	75 2.953	15 0.591	10 0.394	10 0.394	2.5 0.098	1.5 0.059	5 0.197	1.3 <u>0.051</u>	0.9 0.035	P.73	
SYSTEMS	FD-EG30	90 3.543	15 0.591	10 0.394	10 0.394	2.5 0.098	1.5 0.059	5 0.197	1.3 <u>0.051</u>	0.9 0.035	P.73	
UV CURING SYSTEMS	FD-EG30S	85 3.346	15 0.591	10 0.394	10 0.394	2.5 0.098	1.5 0.059	5 0.197	1.3 <u>0.05</u> 1	0.9 0.035	P.74	
	FD-EG31	25 0.984	5 0.197	4 0.157	4 0.157	1 0.039	0.5 0.020	2 0.079			P.74	
							ø0.236 to ø1.02					
	FD-F4					transparent pip d present: Bear	e, wall thicknes: n not received	s 1 mm 0.039 ii	ן		P.74	
Selection Guide			Applicable pipe d	liameter: Outer	dia. ø6 to ø26	mm ø0.236 to	ø1.024 in trans					
Fibers	FD-F41		PVC (vinyl chlori .iquid absent: Be					ess 1 to 3 mm C	0.039 to 0.118 in	n]	P.74	
Fiber Amplifiers				ø0.157 in	inquia proconti.	<u></u>						
Other Products	FD-F41Y						85 in (cuttable) surface contac	tod: Boom not	received		P.74	
	FD-F8Y								Teceived		P.74	
FX-500			Applicable pipe of	liameter: Outer	dia ø8 mm ø	315 in or mor	e transnarent ni	ne				
FX-550	FD-FA93		When used with	the tying band	s: ø8 to ø80 m	m ø0.315 to ø3	3.150 in)		oom not read	od	P.74	
FX-100			PFA (fluorine re	<u>,                                     </u>				· ·	1		D 75	
FX-410	FD-H13-FM2	430 16.929		70 2.756	40 1.575	10 0.394	7 0.276	40 1.575	10 0.394	7 0.276	P.75	
—	FD-H18-L31	0 to 25 0 to 0.984		0 to 8 0 to 0.315		10.0.510	0.0.054	AE 4 770	10.0.001	7.0.070	P.75	
	FD-H20-21	350 13.780		65 2.559	65 2.559	13 0.512		45 1.772	10 0.394	7 0.276	P.75	
	FD-H20-M1	270 10.630 2.5 to 29		60 2.362 4 to 16	60 2.362	14 0.551	10 0.394	58 2.283	10 0.394	7 0.276	P.75	
	FD-H25-L43	0.098 to 1.142	0.157 to 0.787	0.157 to 0.630							P.75	
	FD-H25-L45	5 to 42 0.197 to 1.654	7 to 38 0.276 to 1.496	7 to 35 0.276 to 1.437							P.75	

Notes: 1) The standard sensing objects of the sensing ranges vary depending on the fibers. 2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

# LIST OF FIBERS

**Reflective type** 

Fibers are listed in alphabetic order. Refer to "Fiber Selection p.5~" for details of each fiber.

	sted in alphabetic order. Refer to "Fiber Selection p.5~" for details of each fiber.										
			Sen	nsing range (m	nm in) (Note 1	i, 2) / Descrip	tion				PHOTO- ELECTRIC SENSORS MICRO
Model No.		Red LED			Blue LED			Green LED		Dimensions	MICRO PHOTO- ELECTRIC SENSORS
	U-LG	STD	FAST	U-LG	STD	FAST	U-LG	STD	FAST		AREA SENSORS
FD-H30-KZ1V-S (Note 3)			25 to 45 0.984 to 1.772							P.76	SAFETY LIGHT CURTAINS / SAFETY
FD-H30-L32		7 1 to 8 0.039 to 0.315 1	1 to 6 0.039 to 0.236					, !		P.76	COMPONEN
FD-H30-L32V-S (Note 3)		1.5 to 5 0.059 to 0.197	2 to 4 0.079 to 0.157							P.76	PRESSURE FLOW SENSORS
FD-H35-20S	210 8.268	8 50 1.969	35 1.378	45 1.772	10 0.394	7 0.276	20 0.787	6 0.236	6 4 0.157	7 P.76	INDUCTIVE PROXIMITY SENSORS
FD-H35-M2	300 11.811	1 83 3.268	60 2.362	50 1.969	12 0.472	9 0.354	50 1.969	10 0.394	4 7 0.276	6 P.76	SENSORS PARTICULAR
FD-H35-M2S6	300 11.811		1	I I		10 0.394			4 7 0.276	6 P.76	USE SENSORS
FD-HF40Y				ctive tube: fluorin acted: Beam rece						P.76	SENSOR OPTIONS
FD-L10	0 to 4.40 to 0.173	3 0 to 40 to 0.157	0 to 3.80 to 0.150	3.5 0.138	2.5 0.098	2 0.079	0 to 30 to 0.118	1 to 2 0.039 to 0.079	/	P.77	SIMPLE
FD-L11	0 to 100 to 0.394	0 to 70 to 0.276	0 to 7 0 to 0.276	8.5 0.335	6 0.236	5.5 0.217	8 0.315	5 0.197		P.77	WIRE-SAVING UNITS
FD-L12W	0.5 to 10 0.020 to 0.394	4 1 to 4.5 0.039 to 0.177	1 to 3.5 0.039 to 0.137					:;		P.77	WIRE-SAVING SYSTEMS
FD-L20H	1 to 320.039 to 1.260	0 4 to 10 0.157 to 0.394	4.5 to 10 0.177 to 0.394	4 to 13 0.157 to 0.512	5 to 9 0.197 to 0.354	5.5 to 8.5 0.217 to 0.334	5 to 11 0.197 to 0.433	6 to 8.5 0.236 to 0.335	/	P.77	
		9 3 to 14 0.118 to 0.551		ii				:i		P.77	MEASURE MENT SENSORS
FD-L21W	3 to 160.118 to 0.630	0 7 to 12 0.276 to 0.472	7 to 11 0.276 to 0.433						· —	P.77	STATIC CONTROI DEVICES
FD-L22A	0 to 26 0 to 1.024	4 0 to 230 to 0.906	0 to 190 to 0.748	<u> </u>	i		i	·'	<u> </u>	P.77	
	0 to 30 0 to 1.181	1 0 to 300 to 1.181	0 to 280 to 1.102							P.77	LASER MARKERS
		9 0 to 360 to 1.417			<u> </u>				<u> </u>	P.77	
	4 to 330.157 to 1.299	9 5 to 32 0.197 to 1.260	5 to 30 0.197 to 1.181	4 to 310.157 to 1.220					·	P.77	PLC
	+	9 15 to 30 0.591 to 1.181						;i	<u> </u>	P.78	HUMAN MACHINE INTERFACE
FD-R31G	240 9.449	+ +	+ +			<u> </u>	1				
FD-R32EG	90 3.543		1		1		1		<u> </u>	P.78	ENERGY MANAGEMENT SOLUTIONS
FD-R33EG	25 0.984	1 1			<u> </u>	<u>                                      </u>	2 0.079			P.78	FA COMPONENTS
FD-R34EG	75 2.953	+ +	<del>   </del>	1 I	<u> </u>	1 I	<del>   </del>	1		P.78	
FD-R41	330 12.992	+ +	t	+ +	<u> </u>	1 to 8 0.039 to 0.315		1 to 6 0.039 to 0.236	i	-	MACHINE VISION SYSTEM
FD-R60	420 16.535	1 1	I I I I	I I I I		I I I I		<u> </u>	!		LIV
FD-R61Y	340 13.386				0.5 to 15 0.020 to 0.591	:		0.5 to 7 0.020 to 0.276	i		CURING SYSTEM
FD-S21	80 3.150	1 1 1	1 I 1 I	1 I I I	1 I I I	<u>I I</u>	1 I 1 I	1			
FD-S30	200 7.874									-	1
FD-S31	175 6.890	+ +			1 1	1 1		1			Selectio
FD-S32	510 20.079		<u> </u>					1	1		Guide Fibers
FD-S32W	330 12.992	1 1		I I I I	0.5 to 13 0.020 to 0.512	I I I I		1.5 to 7 0.059 to 0.276	1	_	Fiber Fiber Amplifie
FD-S33GW	240 9.449					i					- Other Products
FD-S34G	150 5.906			1 1		0.2 to 3 0.008 to 0.118		0.3 to 2.5 0.012 to 0.098			Pluque
FD-S60Y	410 16.142		i i			17 0.669	i i	· · ·	<u> </u>	P.79	FX-50
FD-V30	110 4.331 30 1 181			-	;;		10 0.394		<u> </u>	P.79 P.80	FX-55
FD-V30W FD-V50	30 1.181 160 6.299	<del>;</del> ;	i i		7 0.276	;	16 0.630			P.80 P.80	FX-10
	i	9 35 1.378 7 3 to 200.118 to 0.787				1	16 0.630 3 to 8 0.118 to 0.315			P.80	FX-41
FD-Z20HBW FD-Z20W	+	7 3 to 200.118 to 0.787 2 3 to 260.118 to 1.024		1 I	1 I	;	3 to 8 0.1 to to 0.0 to		<u> </u>	P.80 P.80	
FD-Z20W FD-Z40HBW	-	5 1 to 80 0.039 to 3.150	:	: :	:	9 to 191 181 to 0 512	4 to 420 030 to 1 654	24- 14.0 118to 0 432	2 2 to 7 0 118 to 0 27		1
FD-Z40HBW	1	6 1 to 67 0.039 to 3.150	1 I		1 I	I I	3 to 250.118 to 0.984		3 10 7 0.110 10 0.210	P.80	
	1		15 to 160 0.591 to 6.299				20 to 55 0.787 to 2.165		<u> </u>	P.80	1

Notes: 1) The standard sensing objects of the sensing ranges vary depending on the fibers.

2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.
3) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8). Please refer to p.39 for details.

140 BER LASER SENSORS PHOTO-IC IS ٢S GHT S / ENTS RE / VE TY RS AR R S NG NG DL S

## **FIBER OPTIONS**

#### Lens (For thru-beam type fiber)

SENSURS											
PHOTO- ELECTRIC SENSORS MICRO	De	esignation	Model No.			Descriptior	ı				
PHOTO- ELECTRIC SENSORS						Sensing range for	r red LED type (m	m in) [Lens on bot	h sides] (Note 2)		
AREA					Increases the sensing	Fiber	U-LG	STD	FAST		
					range by 5 times or	FT-43	3,600 141.732 (Note 3)	2,300 90.551	1,700 66.929		
SAFETY LIGHT CURTAINS / SAFETY					more.	FT-42	3,600 141.732 (Note 3)	3,200 125.984	2,300 90.551		
COMPONENTS	5				Ambient	FT-42W	3,600 141.732 (Note 3)		2,600 102.362		
PRESSURE /		Expansion lens	FX-LE1	1 m	temperature:	FT-45X	1,600 62.992 (Note 3)		1,600 62.992 (Note 3)		
FLOW SENSORS		(Note 1)		and a second	–60 to +350 °C	FT-R40	3,600 141.732 (Note 3)	2,900 114.173	2,300 90.551		
INDUCTIVE PROXIMITY SENSORS		· · /		- Classical Contraction of the c	-76 to +662 °F (Note 5) • Beam dia:	FT-R43 FT-R44Y	3,600 141.732 (Note 3)	2,600 102.362	1,900 74.803		
PARTICULAR					ø3.6 mm	FT-H35-M2	3,500 137.795 (Note 3)	1,100 43.307	800 31.496		
USE SENSORS					ø0.142 in	FT-H20W-M1	1,600 62.992(Note 3)	1,200 47.244	800 31.496		
						FT-H20-M1	1,600 62.992(Note 3)	800 31.496	600 23.622		
SENSOR OPTIONS							, , , ,				
SIMPLE WIRE-SAVING						Mode		m in) [Lens on bot			
UNITS					Tremendously	Fiber	U-LG	STD	FAST		
WIRE-SAVING SYSTEMS					increases the sensing	FT-43	,	3,600 141.732 (Note 3)			
MEAGUIDE					range with large	FT-42	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)		
MEASURE- MENT				h	diameter lenses.	FT-42W	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)		
SENSORS		Super-		- O Mar	Ambient	FT-45X	1,600 62.992 (Note 3)	1,600 62.992 (Note 3)	1,600 62.992 (Note 3)		
STATIC CONTROL DEVICES		expansion	FX-LE2		temperature: -60 to +350 °C -76 to +662 °F (Note 5) • Beam dia:	FT-R40	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)		
DEVICES		lens (Note 1)				FT-R41W	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)		
LASER MARKERS	oer					FT-R43 FT-R44Y	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)		
DI C	efil				ø9.8 mm	FT-H35-M2	3 500 137 795 (Note 3)	3,500 137.795 (Note 3)	3 500 137 795 (Note 3)		
PLC	:ype				ø0.386 in	FT-H20W-M1	1,600 62.992(Note 3)	,			
HUMAN	a T										
MACHINE INTERFACES	oea					FT-H20-M1 FT-H13-FM2		1,600 62.992 (Note 3)			
ENERGY MANAGEMENT	For thru-beam type fiber					FT-H13-FM2         3,500 137.795 (Note 3)         3,500 137.795 (Note 3)           Sensing range for red LED type (mm in) [Lens on bot					
SOLUTIONS	For					Sensing range for Mode					
COMPONENTS					Beam axis is bent by 90°.	Fiber	U-LG	STD	FAST		
MACHINE						FT-43	2,300 90.551	480 18.898	350 13.780		
VISION SYSTEMS			FX-SV1		Ambient temperature:	FT-42	2,400 94.488	450 17.717	330 12.992		
		Side-view				FT-42W	2,800 110.236	600 23.622	450 17.717		
UV CURING SYSTEMS		lens			-60 to +300 °C -76 to +572 °F	FT-45X	1,600 62.992 (Note 3)	530 20.866	370 14.567		
SYSTEMS					(Note 5)	FT-R43 FT-R44Y	2,300 90.551	430 16.929	320 12.598		
					<ul> <li>Beam dia: ø2.8 mm</li> </ul>	FT-H35-M2	870 34.252	220 8.661	160 6.299		
					ø0.110 in	FT-H20W-M1	750 29.528	200 7.874	140 5.512		
						FT-H20-M1	870 34.252	220 8.661	160 6.299		
Selection Guide					Sensing range increases						
Fibers		Exponsion			by 4 times or more. • Ambient temperature:	Sensing range for Mode	<b>31</b> (	, <b>.</b>			
Fiber Amplifiers Other		Expansion lens for	FV-LE1	Carried Comments	–60 to +350 °C	Fiber	U-LG	STD	FAST		
Other Products		vacuum fiber		0.000	-76 to +662 °F (Note 5) • Beam dia:	FT-H30-M1V-S	1,600 62.992	450 17.717	300 11.811		
FX-500	(Note 1)	(Note 1)		- Trans	• Beam dia: ø3.6 mm ø0.142 in						
FX-550				Beam axis is bent by	Sensing range for	red LED type (mm	n in) [Lens on both	sides] (Note 2, 4)			
FX-100		Vacuum resistant		TO DE DE	90°. • Ambient temperature:	Fiber	U-LG	STD	FAST		
FX-410		side-view lens	FV-SV2		-60 to +300 °C -76 to +572 °F (Note 5)		1,600 62.992	450 17.717	300 11.811		
		(Note 1)		Eight	<ul> <li>Beam dia: ø3.7 mm ø0.146 in</li> </ul>						
	Note	s: 1) Be carefu	ul sure to use it on	ly after you have adjusted		alling the thru-beam	type fiber equippe	d with the expansio	on lens, as the		

Notes: 1) Be careful sure to use it only after you have adjusted it sufficiently when installing the thru-beam type fiber equipped with the expansion lens, as the beam envelope becomes narrow and alignment is difficult.

2) The sensing ranges are the values for red LED type amplifier. Please contact our office for details on sensing ranges for other types of amplifiers.

4) The fiber cable length practically limits the sensing range.
4) The fiber cable length for the FT-H30-M1V-S is 1 m 3.281 ft. The sensing ranges in U-LG mode take into account the length of the FT-J8 atmospheric side fiber. 5) Refer to "Fiber Selection p.5~" for the ambient temperatures of fibers to be used in combination.

# **FIBER OPTIONS**

Refer to p.81~ for details of lensdimensions.

142

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS SAFETY LIGHT CURTAINS / SAFETY

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Fibers Fiber Amplifie Other Products

PLC

#### Lens (For reflective type fiber)

	s (For relie									
Designation Model No.				Description						
					Sensing range for red LED type (mm in) (Note 1)					
				Extremely fine spot of ø0.1 mm ø0.004 in approx. achieved.	Fiber	Distance to focal po	int Spot diameter			
				Applicable fibers: FD-R33EG, FD-EG31,	FD-R33EG FD-EG31	7±0.50.276±0.020	ø0.1 ø0.004 approx.			
		FX-MR7		FD-R34EG, FD-R32EG,	FD-R34EG	7±0.5 0.276 ±0.020	0.15 ø0.006 approx.			
				FD-EG30, FD-R31G, FD-42G, FD-42GW, FD-32G, FD-32GX	FD-R32EG FD-EG30	$7\pm0.50.276\pm0.020$	ø0.2 ø0.008 approx.			
				• Ambient temperature: -55 to +70 °C -67 to +158 °F (Note 2)	FD-R31G FD-42G/42GW FD-32G/32GX	±0.50.276±0.020	ø0.4ø0.016approx.			
					Sensing range	for red LED type	(mm in) (Note 1)			
	Pinpoint			Extremely fine spot of Ø0.1 mm Ø0.004 in approx. achieved.	Fiber	Distance to focal point	Spot diameter			
	spot lens	FX-MR6	Distance to focal point	<ul> <li>Applicable fibers:</li> <li>FD-EG31, FD-EG30, FD-42G,</li> </ul>	FD-EG31	7±0.50.276±0.020	Ø0.1 Ø0.004 approx.			
		LY-INIKO	Spot diameter	FD-2G31, FD-2G30, FD-42G, FD-42GW, FD-32G, FD-32GX • Ambient temperature:	FD-EG30	7±0.50.276±0.020	ø0.2 ø0.008 approx.			
				-20 to +60 °C -4 to +140 °F (Note 2)	FD-42G/42GW	±0.5 0.276±0.020	ø0.4 ø0.016 approx.			
					FD-32G/32GX					
				Extremely fine spot of Ø0.15 mm Ø0.006 in	Sensing range	for red LED type	(mm in) (Note 1)			
				approx. achieved. <ul> <li>Applicable fibers:</li> </ul>	Fiber	Distance to focal po	int Spot diameter			
		FX-MR3		FD-EG31, FD-EG30, FD-42G,	FD-EG31	7.5±0.5 0.295 ±0.020	ø0.15 ø0.006 approx.			
				<ul> <li>FD-42GW, FD-32G, FD-32GX</li> <li>Ambient temperature:</li> </ul>	FD-EG30 FD-42G/42GW	7.5±0.50.295±0.020 5±0.5 0.295±0.020				
				-40 to +70 °C -40 to +158 °F (Note 2)	FD-32G/32GX	5±0.5 0.295 ±0.020	ø0.5 ø0.020 approx.			
			Sensing range Spotdiameter		Sensing range	for red LED type	(mm in) (Note 1)			
	Zeemlene			The spot diameter is adjustable according	Fiber	Sensing range	Spot diameter			
Jer				to how much the fiber is screwed in. <ul> <li>Applicable fibers:</li> </ul>	FD-R33EG	10 to 30.0 394 to 1 181 @0.4 to	ø2.0 ø0.016 to ø0.079 approx.			
oe fil				FD-R33EG, FD-EG31,	FD-EG31 FD-R34EG					
e typ	Zoom lens	FX-MR8		FD-R34EG, FD-R32EG, FD-EG30, FD-R31G, FD-42G,	FD-R34EG		ø2.2 ø0.016 to ø0.087 approx.			
ectiv				FD-42GW, FD-32G, FD-32GX	FD-EG30	10 to 30 0.394 to 1.181 Ø0.5 to	ø2.5 ø0.020 to ø0.098 approx.			
For reflective type fiber				• Aggbignt fempereture:+158 °F (Note 2)	FD-R31G FD-42G/42GW 10to3 FD-32G/32GX	0 0.394 to 1.181 ø0.8 to ø3.	5ø0.031toø0.138approx.			
_					Sensing range	for red LED type	(mm in) (Note 1)			
				Long-range parallel light	Fiber	Sensing range	Spot diameter			
				Applicable fibers:	FD-R33EG	0 to 30 0 to 1.181	ø4.0 ø0.016 approx.			
	Parallel light	FX-MR9		FD-R33EG, FD-EG31, FD-R34EG, FD-R32EG,	FD-EG31 FD-R34EG	0 to 30 0 to 1.181	ø4.0 ø0.016 approx.			
	lens	1 7-141173	Sensing range	FD-EG30, FD-R31G, FD-42G, FD-42GW, FD-32G, FD-32GX	FD-R32EG		ø4.0 ø0.016 approx.			
			<b>≂_</b> ≂	<ul> <li>Ambient temperature:</li> </ul>	FD-EG30 FD-R31G	010300101.101	94.0 90.010 applox.			
			Spot diameter	–55 to +70 °C −67 to +158 °F (Note 2)	FD-42G/42GW FD-32G/32GX	0 to 30 0 to 1.181	ø4.0 ø0.016 approx.			
			/	Pinpoint spot of Ø0.5 mm Ø0.020 in. Enables detection of minute objects or small marks.						
	Pinpoint spot lens	FX-MR1		<ul> <li>Distance to focal point: 6 ±1 mm 0.236 ±0.039 in</li> <li>Applicable fibers: FD-42G, FD-42GW</li> </ul>						
				Ambient temperature: -40 to +70 °C -40	to +158 °F (Note	e 2)				
				The spot diameter is adjustable from ø0.7	Sensing range	for red LED type	(mm in) (Note 1)			
			Screw-in Ł	to $\emptyset$ 2 mm $\emptyset$ 0.028 to $\emptyset$ 0.079 in according to how much the fiber is screwed in.	Screw-in depth I	Distance to focal po	int Spot diameter			
	Zoom lens	FX-MR2	Distance to	<ul> <li>Applicable fibers: FD-42G, FD-42GW</li> <li>Ambient temperature:</li> </ul>	7 0.276	ø18.5 ø0.728 approx.	ø0.7 ø0.028			
			Distance to focal point Spot	-40 to +70 °C -40 to +158 °F (Note 1)	12 0.472	ø27ø1.063 approx.	ø1.2 ø0.047			
			′_ <b>⇒i</b> ⊶ diameter	Accessory: MS-EX3 (mounting bracket)	14 0.551	ø43 ø1.693 approx.	ø2.0 ø0.079			
			Screw-in depth	EV MD2 is compared into a 11 and a	Sensing range	for red LED type	(mm in) (Note 1)			
	Zoom lens			<b>FX-MR2</b> is converted into a side-view type and can be mounted in a very small space.	Screw-in depth I	Distance to focal po	int Spot diameter			
	(Side-view)	FX-MR5	Distance to focal	<ul> <li>Applicable fibers: FD-42G, FD-42GW</li> <li>Ambient temperature:</li> </ul>	8 0.315	130.512 approx.	ø0.5 ø0.020			
	(		point	-40 to +60 °C -40 to +140 °F (Note 2)	10 0.394	150.591 approx.	Ø0.8 Ø0.031			
				Spot diameter		14 0.551	301.181 approx.	ø3.0 ø0.118		

 Notes: 1) The sensing ranges are the values when used in combination with red LED type amplifier. Please contact our office for details on sensing ranges for other types of amplifier.

 2) Refer to p.16, p.18, p.26 and p.27 for the ambient temperatures of fibers to be used in combination.

FX-550 FX-100 FX-410

FX-500

FIBER SENSORS	FIBER	OPTIONS		Refer to p.81~ for details of lens dimensions.				
LASER SENSORS	Model No. w • Heat-resista	when ordering hea	it-resi	star	nt fibers ir	ndividually a	s replacer	nent parts
PHOTO- ELECTRIC SENSORS MICRO PHOTO- ELECTRIC SENSORS	FT-H20-J20		20-J30	(on	e pair set), l	F <b>T-H20-J50</b> (o	ne pair set),	FT-H20-VJ50 (one pair set), FT-H20-VJ80 (one pair set)
SENSORS AREA SENSORS		/hen ordering vac	uum-	resi	stant fibe	rs individual	lly as repla	acement parts
SAFETY LIGHT CURTAINS / SAFETY	• Vacuum-res FT-H30-M1	istant fiber V (one pair set)	Photo_terminal     FV-BR1 (one pair set)     Moutin     MS-FI					ing bracket for <b>FD-H30-KZ1V(-S</b> )
PRESSURE / FLOW SENSORS	FD-H30-KZ FD-H30-L32		<ul> <li>Fiber at atmospheric side FT-J8 (one pair set)</li> </ul>					
INDUCTIVE PROXIMITY SENSORS PARTICULAR	Model No. w	when ordering acc	essor	ies	additiona	lly		
USE SENSORS SENSOR OPTIONS SUPE WIRESAVING SYSTEMS CONTROL MERSAVING SYSTEMS CONTROL DEVICES LASER MARKERS PLC HUMAN MACHINE NTERFACES SUUTIONS CONTROL DEVICES LASER MARKERS PLC	<ul> <li>RF-13 (Reflet</li> <li>FX-CT2 (Fib)</li> <li>FX-CT3 Fib)</li> <li>FX-CT4 Fib)</li> <li>e</li> <li>FX-AT2 (Atta</li> <li>FX-AT3 (Atta</li> <li>FX-AT3 (Atta</li> <li>FX-AT4 (Atta</li> <li>FX-AT5 (Atta</li> <li>FX-AT6 Atta</li> <li>e</li> <li>FX-AT6G1 (</li> <li>FX-AT6G1 (</li> <li>FX-AT6G1 (</li> <li>FX-SL1 (one slit</li> <li>FX-SL2 (one slit</li> <li>FX-SL3 (one slit</li> </ul>	er cutter for ø1 mm ø0 er cable / ø4 mm ø0. er cutter for ø2 mm ø mm ø0.157 in proter achment for fixed-ler achment for ø2.2 mm ø achment for ø1.3 mm achment for ø1 mm ø .3 mm ø0.051 in mix (Gland single for ø1 r (Gland single for ø1 r ø1.3 mm ø0.051 in r size: 0.5 × 12 mm 0 e pair set) Slit mask f size: 1 × 12 mm 0.0	0.039 in 157 in 0.079 i ctive tu gth fibu 0.087 ir 20.039 0.039 i ed fibe mm 20. 3 mm 20. mixed fi or FT-/ 39 × 0. 5 or FT-/ .020 ×	HW) D39 in / $\emptyset$ 1.3 mm $\emptyset$ 0.051 in 57 in protective tube (079 in fiber cable/) ive tube th fiber, Orange) 087 in fiber, Clear orange) 0.039 in fiber, Black) $\emptyset$ 0.051 in fiber, Gray) 0.039 in / d fiber, Black / Gray ) m $\emptyset$ 0.039 in fiber, Black) mm $\emptyset$ 0.039 in fiber, Gray) m $\emptyset$ 0.039 in / 1 xed fiber, Black / Gray r FT-A11 / FT-A11W, 20 × 0.472 in r FT-A11 / FT-A11W, 20 × 1.299 in )				•RF-003       •RF-13       •FX-CT2       •FX-CT3       •FX-CT4         •FX-AT2       •FX-AT3       •FX-AT4       •FX-AT5       •FX-AT6         •FX-AT2       •FX-AT3       •FX-AT4       •FX-AT5       •FX-AT6         •FX-AT2       •FX-AT3       •FX-AT4       •FX-AT5       •FX-AT6         •FX-AT4G1       •FX-AT5G1       •FX-AT6G1       •FX-AT6G1         •FX-SL2       •FX-SL3       •FX-AT5G1       •FX-AT6G1         •MS-FD-2       •MS-FD-2       •FX-AT6G1       •FX-AT6G1
	Others	Madal Na			Dee			Protective tube Fiber bender
Selection Guide Fibers Amplifiers Other Products	Designation Protective tube (For thru-beam type fiber)	Model No. FTP-500 (0.5m1.641ft) FTP-1000 (1 m 3.281 ft) FTP-1500 (1.5 m 4.922 ft) FTP-N500 (0.5 m 1.641ft) FTP-N1000 (1 m 3.281 ft)	thread For	ers	Des FT-42 FT-42S FT-42W FT-31 FT-31S	FT-43 FT-H13-FM2 FD-31 FD-31W	The protec- tive tube, made of noncorro-	• FTP-0 • FDP-0 • FDP-0 • FDP-0 • FDP-0 • FB-1 • FB-1 • FDP-0 • FB-1 • FDP-0 • FB-1 • FDP-0 •
FX-500 FX-550		FTP-N1500 (1.5 m 4.922 ft) FDP-500 (0.5 m 1.641 ft)	thread For	Applicable fibers	FT-318 FT-31W	FD-31W	sive stain- less steel, protects the inner	• MS-AJ1-F Swivel: 360° rotation
FX-100 FX-410	Protective tube (For reflective type fiber)	FDP-1000 (1 m 3.281 ft) FDP-1500 (1.5m4.922 ft) FDP-N500 (0.5m1.641 ft) FDP-N1000 (1 m 3.281 ft) FDP-N1500 (1.5 m 4.922 ft)	M6 thread For M4 thread	Appl	FD-61G FD-61S FD-41 FD-41W	FD-62 FD-H13-FM2 FD-41S FD-41SW	fiber cable from any external forces.	Forward/back.adjustment: 130mm5.118in.approx. Height adjustment: 150 mm 5.906 in approx.
	Fiber bender	, ,				ls the sleeve pa er radius. (Note		Angle adjustment: ±20°
	Universal sensor mounting stand (Note 2)	fiber head at the proper radius. (Note 1)Horizontal mounting typeMounting stand assembly for fiberVertical mounting type(ForM3,M4orM6threadedheadfiber)The incident light intensity may vary when using				embly for fiber idedheadfiber)	• MS-AJ2-F Swivel: 360° rotation Forward / back adjustment: 130mm5.118in approx. Single-core	

Height adjustment: 150 mm 5.906 in approx

20° Mounting hole for M6 screv

360

20°

Angle adjustment: ±20°

holder

• FX-AT15A

Notes: 1) Do not bend the sleeve part of any side-view type fiber or ultra-small diameter head type fiber. 2) Refer to p.953 for the universal sensor mounting stand MS-AJ series.

a multi-core fiber or a thin type sharp bending

fiber. This holder suppresses the variation in

the incident light intensity. Brown.

Single-core holder

FX-AT15A

# **SPECIFICATIONS**

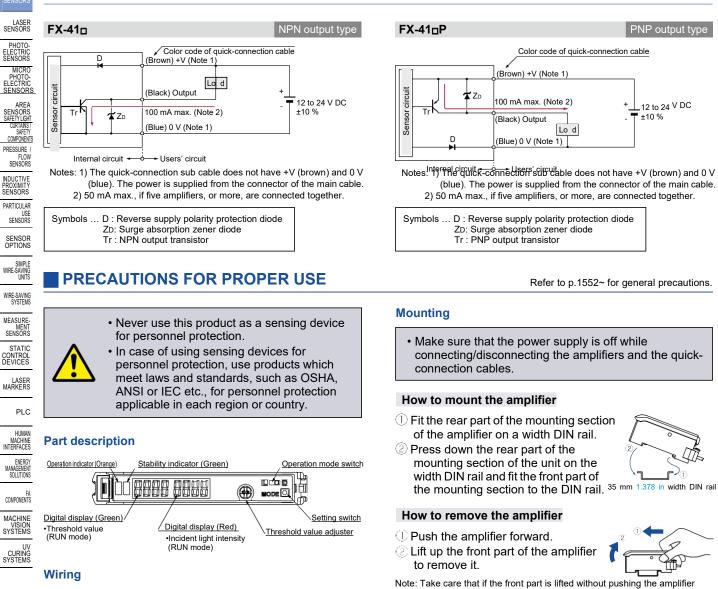
		т		NPN output			PNP output						
	$\backslash$	Туре	Red LED	Blue LED	Green LED	Red LED	Blue LED	Green LED					
		Model No.	FX-411	FX-411B	FX-411G	FX-411P		EX 444CD					
Item	ı 🔪	Model No.	FX-412 (Note 2)	FX-412B (Note 2)	FX-412G (Note 2)	FX-411P	FX-411BP	FX-411GP					
CE n	narking direct	tive compliance			EMC Directive,	RoHS Directive		•					
Supp	oly voltage			1	2 to 24 V DC ±10 % F	Ripple P-P 10 % or le	SS						
Power consumption			<red led="" type=""> Normal operation: 960 mW or less (Current consumption 40 mA or less at 24 V supply voltage) ECO mode: 840 mW or less (Current consumption 35 mA or less at 24 V supply voltage) <blue green="" led="" type=""> Normal operation: 720 mW or less (Current consumption 30 mA or less at 24 V supply voltage) ECO mode: 580 mW or less (Current consumption 24 mA or less at 24 V supply voltage)</blue></red>										
			<npn output="" type=""> NPN open-collecto • Maximum sink c</npn>			<pnp output="" type=""> PNP open-collecto</pnp>							
			• Maximum sink c	(50 mA, if five,	or more, amplifiers	<ul> <li>Maximum sourc</li> </ul>	( 50 mA, if five,	or more, amplifiers					
Outp	but		<ul><li> Applied voltage:</li><li> Residual voltage</li></ul>		veen output and 0 V)	<ul><li> Applied voltage:</li><li> Residual voltage</li></ul>		ween output and +V					
		at 100 mA sink current       at 100 mA sink current         (50 mA, if five, or more, amplifiers)       at 100 mA sink current         (are connected in cascade       are connected in cascade											
	Utilization of	category	DC-12 or DC-13										
	Output ope	ration	Switchable either Light-ON or Dark-ON										
	Short-circui	it protection	Incorporated										
Resp	oonse time		150 $\mu s$ or less (FAST), 500 $\mu s$ or less (STD), 4.5 ms or less (U-LG) selectable with setting switch										
Ope	ration indicat	tor	Orange LED (lights up when the output is ON)										
Stab	ility indicato	r	Green LED (lights up under stable light received condition or stable dark condition)										
Time	er function		Incorporated with variable ON-delay / OFF-delay / ONE SHOT timer, switchable either effective or ineffective. Timer period (Note 3): 1 ms to 3 sec. approx. (1 to 10 ms: Setting possible in units of 1 ms, 10 to 100 ms: Setting possible in units of 10 ms] 100 to 500 ms: Setting possible in units of 50 ms, 500 ms to 1 sec.: Setting possible in units of 100 ms, 1 to 3 sec.: Setting possible in units of 500 ms]										
Autom	natic interference	prevention function	Incorporated (Up t	o four sets of fiber hea	ads can be mounted c	lose together. Howev	er, U-LG mode is 8 fit	per heads.)(Note 4)					
	Pollution de	egree	3 (Industrial environment)										
resistance	Ambient ter	mperature	-10 to +55 °C $-14$ to +131 °F (If 4 to 7 units are connected in cascade: $-10$ to +50 °C +14 to +122 °F, if 8 to 16 units are connected in cascade: $-10$ to +45 °C +14 to +113 °F (No dew condensation or icing allowed), Storage: $-20$ to +70 °C $-4$ to +158 °F										
esist	Ambient hu	imidity	35 to 85 % RH, Storage: 35 to 85 % RH										
a	Ambient illu	uminance	Incandescent light: 3,000 k or less at the light-receiving face										
Environment	Voltage wit	hstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure (Note 5)										
Envirg	Insulation r	esistance	20 MΩ, or me	ore, with 250 V DC me	egger between all sup	ply terminals connect	ed together and enclo	osure (Note 5)					
ш	Vibration re	esistance	10 to 15	) Hz frequency, 0.75	mplitude in X, Y and 2	Z directions for two ho	ours each						
	Shock resis	stance	98 m/s <sup>2</sup> acceleration (10 G approx.) in X, Y and Z directions five times each										
Emit	ting element	(modulated)	Red LED	Blue LED	Green LED	Red LED	Blue LED	Green LED					
Peakemission wavelength			650 nm 0.026 mil	470 nm 0.019 mil	525 nm 0.021 mil	650 nm 0.026 mil	470 nm 0.019 mil	525 nm 0.021 mi					
Mate	erial		Enclosure: Heat-resistant ABS, Case cover: Polycarbonate										
Cable length			$Total length up to 100m 328.084ft (50m 164.042ft for 5to 8units, 20m 65.617ft for 9to 16units) is possible with 0.3mm^2, or more, cable.$										
					weight: 20 g approx., (								

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) The **FX-412**□ has a threshold value adjuster that can be adjusted with your fingers. 3) For models manufactured up until June 2005, the timer period is approx. 1 to 500 ms.

4) When the power supply is switched on, the light emission timing is automatically set for interference prevention.
5) The voltage withstandability and the insulation resistance values given in the above table are for the amplifieronly.

144

# I/O CIRCUIT DIAGRAMS



- Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
  Take care that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.

Selection

Fibers

Other Products

FX-500

FX-550

FX-100

- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- Take care that short circuit of the load wrong wiring may burn or damage the product.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Extension up to total 100 m 328.084 ft (if 5 to 8 units are connected in cascade: 50 m 164.042 ft, if 9 to 16 units are connected in cascade: 20 m 65.617 ft) is possible with 0.3 mm<sup>2</sup>, or more, cable. However, in order to reduce noise, make the wiring as short as possible.
- Take care that cable extension increases the residual voltage.

 Insert the fiber into the amplifier after attaching the attachment. Refer to the "Instruction Manual" included with the fiber for details.

forward, the hook on the rear portion of the mounting section is likely

① Push the fiber lock lever down.

to break

Fiber installation

② Slowly insert the fiber into the insertion slot until it stops. (Note 1)

③ Push the fiber lock lever back up until it stops.

- Notes: 1) Note that if the fiber is not fully inserted, the sensing distance will decrease. Also note that the bending-resistant fiber may bend during insertion.
  - 2) In case of coaxial reflective type fibers, mount the central fiber (single-core) to the emitter part and the peripheral fiber (multi-core) to the receiver. Note that sensing precision will deteriorate when done in reverse.

Fiber lock lever



LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSOR

AREA SENSORS

COMPONENTS

PRESSURE /

FLOW SENSORS

INDUCTIVE

PROXIMITY SENSORS

PARTICULAR

SENSORS

SENSOR OPTIONS

WIRE-SAVING

WIRE-SAVING SYSTEMS

MEASURE

MENT SENSORS

STATIC CONTROI DEVICES

LASER MARKERS

HUMAN MACHINE INTERFACES

ENERGY

MANAGEMENT

FA COMPONENTS

MACHINE

PLC

SIMPLE

# PRECAUTIONS FOR PROPER USE

#### Cascading

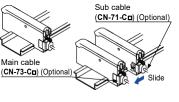
- · Make sure that the power supply is off while adding or removing the amplifiers.
- Make sure to check the allowable ambient temperature, as it depends on the number of amplifiers connected in cascade.
- In case two, or more, amplifiers are connected in cascade, make sure to mount them on a DIN rail.
- · When the amplifiers move on the DIN rail depending on the attaching condition or the amplifiers are mounted close to each other in cascade, fit them between the optional end plates (MS-DIN-E) mounted at the two ends.
- Up to maximum 15 amplifiers can be added (total 16 amplifiers connected in cascade.)
- · When connecting more than two amplifiers in cascade, use the sub cable (CN-71-C ) as the quickconnection cable for the second amplifier onwards.
- When connecting amplifiers not close to each other in parallel, be sure to mount the optional end plate (MS-DIN-E) at both sides of each amplifier or affix the communication window seal of the optional fiber amplifier protection seal (FX-MB1) to the communication windows. For details, refer to the instruction manual enclosed with the FX-MB1.
- When the different LED (red / blue / green) types are connected in cascade, mount the identical models together.
- · When this product is used with the other digital fiber amplifiers, be sure to place this product to the left most position (When you look from the connector side). If this product is not placed to the leftmost position, this product may not operate properly.

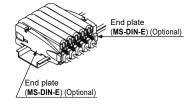
### **Cascading method**

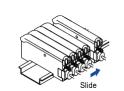
- Mount the amplifiers. one by one, on the DIN rail.
- 2 Slide the amplifiers next to each other, and connect the quick-connection cables.
- ③ Mount the optional end plates (MS-DIN-E) at both the ends to hold the amplifiers between their flat sides.
- 4 Tighten the screws to fix the end plates.

## Dismantling

- Loosen the screws of the end plates.
- ② Remove the end plates.
- ③ Slide the amplifiers and remove them one by one.





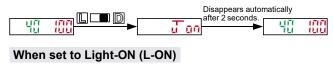


Refer to p.1552~ for general precautions.

#### Switching output operation

 The operation selection switch can be used to display different output operations (L-ON / D-ON) on the digital display.

#### When set to Dark-ON (D-ON)

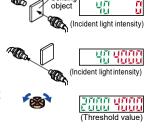


#### Disappears automatically after 2 seconds 4 00 -00

ARCO

#### Threshold value (sensitivity) adjustment

- Check the incident light intensity [in the digital display (red)] when a sensing object is placed in the sensing position.
- 2 Check the incident light intensity [in the digital display (red)] when the sensing object is removed from the sensing position.

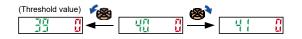


, Sensing object

③ Turn the threshold value adjuster to the threshold value [in the digital display (green)] that is the value in between  $\bigcirc$  and O. (The threshold value is automatically written to the EEPROM.)

#### Threshold value setting method

· When the threshold value adjuster is turned clockwise, the threshold value increases. When the threshold value adjuster is turned counterclockwise, the threshold value decreases.



· If there is a sufficient level of margin in the incident light intensity, the stability indicator (green) will light up.

#### Mode selection

- · When the setting switch is pressed and held for 2 sec. or more, "SET" mode (mode setting screen) is activated.
- · If the setting switch is pressed while in "SET" mode, the mode will change.
- · If the threshold value adjuster is turned while a mode is active, the setting item will change and blink.
- · When the setting switch is pressed at the item you would like to set, it blinks 3 times and then the setting is confirmed and the mode switches to the next mode.
- If the setting switch is pressed and held for 2 sec. or more or do not press any key for 15 sec. while "SET' mode is active, the mode will switch automatically to "RUN" mode.

FX-550

FX-100

FX-410

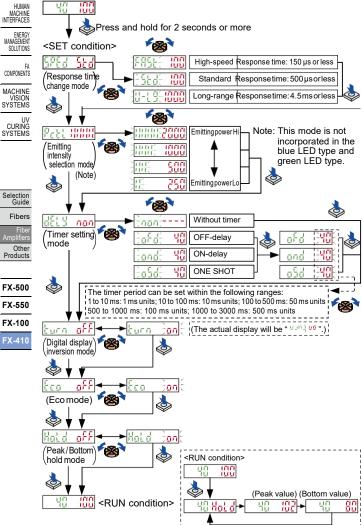
# PRECAUTIONS FOR PROPER USE

#### Mode table

<RUN condition>

	Mode	Factory setting	Description		
	Response time change mode		The response time can be set.		
	Light-emitting amount selection mode (Note 1)		The light-emitting amount can be switched among four levels.		
8_	Timer setting mode	alla <mark>nan</mark>	Timer settings can be selected; Without timer/ OFF-delay timer/ON-delay timer/ONE SHOT timer. Also the timer period can be set.		
	Digital display inversion mode	turn <mark>off</mark>	The display on the digital display can be inverted.		
	Eco mode (Note 2)	( <u>Eco o</u> 88)	If no key is pressed for 20 sec. approx. while in "RUN" mode, the digital display turns off automatically. Press the setting switch or move the operation mode switch to make the display light up again. The digital display will light up when the threshold value adjuster is turned, but note that this will also cause the threshold value to change.		
	Peak / Bottom hold mode	Hald off	If the setting switch is pressed while "RUN" mode is active, the display will alternate between the peak hold value and the bottom hold value. (The display will refresh every 2 sec.) The display will return to normal if any operation other than threshold value setting is carried out.		

Notes: 1) This mode is not incorporated in the blue LED type and green LED type. 2) While the peak / bottom hold mode is ON, the digital display is not turned off even if the Eco mode is set to ON.



Refer to p.1552~ for general precautions.

#### Key lock function

- When the setting switch is pressed and hold for 5 sec. while in 'RUN' mode, the key lock function can be set / canceled.
- When the key lock function <sup>b</sup> is set to ON, even if the threshold value adjuster or

<RUN condition>

the setting switch is operated, "Loc " is displayed and the key operation cannot be carried out.

Note: Although the display changes to the indication of 'SET' condition 2 sec. after pressing the setting switch, keep pressing the switch. Furthermore, the sensor does not go into the key lock setting from 'SET' condition.

#### **Factory setting**

 When the setting switch is pressed and held for 10 sec., until "-----" is displayed while in 'RUN' mode, the all settings are returned to the factory setting. (For the factory setting, refer to 'Mode table' in 'Mode selection'.)

#### Error display indicator readings

Display	Error description	Measures
5-1	The load has short-circuited and excess current is flowing.	Turn off the power, then check the load.
5-5	Communication error has occurred at time of connection.	Check if the mounted amplifiers are in close contact with each other.

#### Others

- This product has been developed / produced for industrial use only.
- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- · This sensor is suitable for indoor use only.
- Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in contact with corrosive gas.
- Take care that the sensor does not come in direct contact with oil, grease, organic solvents, such as, thinner etc., or strong acid, and alkaline.
- This sensor cannot be used in an environment containing inflammable or explosive gases.
- Never disassemble or modify the sensor.
- The changes to the settings are written to the EEPROM, but because the EEPROM has a limited service life, you should avoid changing the settings any more than 1 million times.

# 148

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC

SENSORS

AREA SENSORS

SAFETY LIGH CURTAINS / SAFETY

COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

COMPONENTS

MACHINE

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UV CURING SYSTEMS

Selection Guide

Fibers

Other Products

FX-500

FX-550

FX-100

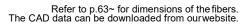
FX-410

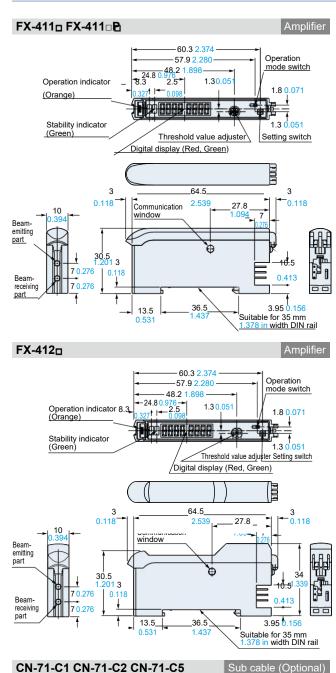
FA

PLC

SIMF







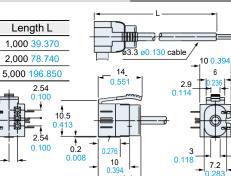
#### CN-71-C1 CN-71-C2 CN-71-C5

Length L

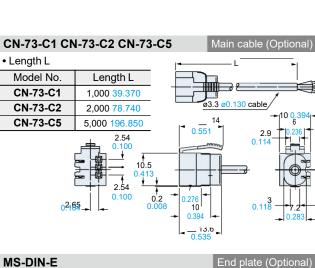
Model No. Length L CN-71-C1 1,000 39.370 CN-71-C2 2,000 78.740 CN-71-C5

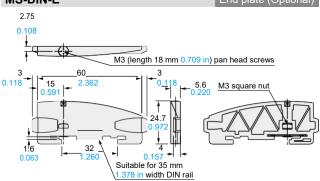
2.65

0 104



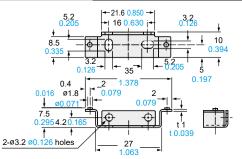
13.6 0.535





Material: Polycarbonate

**MS-DIN-2** 



Amplifier mounting bracket (Optional)

Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)