## **SIEMENS**

## Data sheet

## 6ES7515-2FM02-0AB0

SIMATIC S7-1500F, CPU 1515F-2 PN, central processing unit with work memory 750 KB for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1515F-2 PN
HW functional status	FS01
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	V16 (FW V2.8) / as of V13 SP1 (FW V1.8) configurable with 6ES7515-2FM01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2

Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.8 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	6.2 W
(balanced)	0.2 W
Power loss	
Power loss, typ.	6.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	750 kbyte
• integrated (for data)	3 Mbyte
Load memory	•
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	02 05,10
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
	1 60 000; subdivided into: number range that can be used by
<ul> <li>Number range</li> </ul>	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999

• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 500 $\mu$ s
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	And the limited by the main man (
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	0.040
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	512 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters,	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
flags), max.	
Flag	
• Number, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
– Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
· · · · · · · · · · · · · · · · · · ·	
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS- i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
• Number of lines, max.	1
-	

Number of PtP CMs

the number of connectable PtP CMs is only limited by the number of available slots

Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
<ul> <li>supported</li> </ul>	Yes
● in AS, master	Yes
● in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	
<ul> <li>Number of ports</li> </ul>	2
<ul> <li>integrated switch</li> </ul>	Yes
• RJ 45 (Ethernet)	Yes; X1
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
• Web server	Yes
<ul> <li>Media redundancy</li> </ul>	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices

Number of connectable IO Devices may	256; In total, up to 1 000 distributed I/O devices can be connected
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT,	256
max.	
— of which in line, max.	256
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	4
— Asset management record	Yes; per user program
2. Interface	

## 2. Interface

Interface types	
Number of ports	1
<ul> <li>integrated switch</li> </ul>	No
• RJ 45 (Ethernet)	Yes; X2
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
<ul> <li>— Number of connectable IO Devices, max.</li> </ul>	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Number of connectable IO Devices for RT,</li> </ul>	32
max.	
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No

face types	
— Asset management record	Yes; per user program
device, max.	
— Number of IO Controllers with shared	4
— Shared device	Yes
— Prioritized startup	No
— PROFlenergy	Yes
— MRPD	No
— MRP	No

Interface types		
RJ 45 (Ethernet)		
• 100 Mbps	Yes	
<ul> <li>Autonegotiation</li> </ul>	Yes	
Autocrossing	Yes	
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes	

Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	192; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	108
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits

	No
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Neb server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
<ul> <li>— Number of nodes of the client interfaces, max.</li> </ul>	2 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max.	300
— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
<ul> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>— Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and</li> <li>OPC_UA_MethodCall, max.</li> </ul>	5
— Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	48

<ul> <li>— Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>— Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>— Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	50
<ul> <li>— Number of inputs/outputs per server method, max.</li> </ul>	20
— Number of monitored items, max.	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10
<ul> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode Equidistance	Yes
Equidistance	Tes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	800
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	

	Peripheral inputs/outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	500
races	
<ul> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
terrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
upported technology objects	
Notion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
• PID-Tellip	
Counting and measuring	

Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and	·
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Configuration Programming	
Programming	Yes; incl. failsafe
Programming Programming language	Yes; incl. failsafe Yes; incl. failsafe
Programming Programming language — LAD	
Programming Programming language — LAD — FBD	Yes; incl. failsafe
Programming Programming language — LAD — FBD — STL	Yes; incl. failsafe Yes
Programming Programming language — LAD — FBD — STL — SCL	Yes; incl. failsafe Yes Yes
Programming Programming language — LAD — FBD — STL — SCL — GRAPH	Yes; incl. failsafe Yes Yes
Programming Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes; incl. failsafe Yes Yes Yes
Programming Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	Yes; incl. failsafe Yes Yes Yes
Programming         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection	Yes; incl. failsafe Yes Yes Yes Yes
Programming         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection	Yes; incl. failsafe Yes Yes Yes Yes
Programming         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         Access protection	Yes; incl. failsafe Yes Yes Yes Yes Yes
Programming         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display	Yes; incl. failsafe Yes Yes Yes Yes Yes Yes
Programming         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection	Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes
Programming         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Read/write protection	Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes
Programming         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Password for display         • Protection level: Write protection         • Protection level: Complete protection	Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes

Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g
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