

# SENSING SOLUTIONS

With Long Distance High Accuracy  
**Proximity Sensors**



Compact size  
EH-402

Armored  
EH-305S/308S/110S

Solvent resistant  
EH-910

ULTRA Thin/  
Space saving  
EH-605

Oil/Water resistant  
EH-108



The highest accuracy amplifier in its class along with the widest variety of sensor heads meet your needs at every production line.



**Separate-Amplifier Proximity Sensors**  
ES01 Series



**Compact Size**  
EH-402



**ULTRA thin for space-saving**  
EH-605

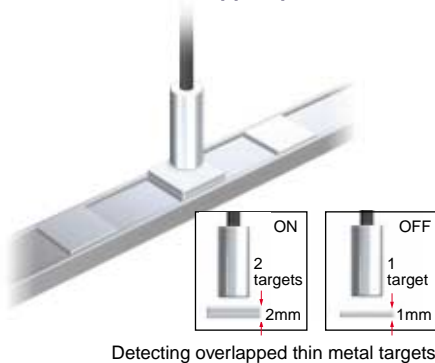


**Armored protection**  
EH-305S/308S/110S

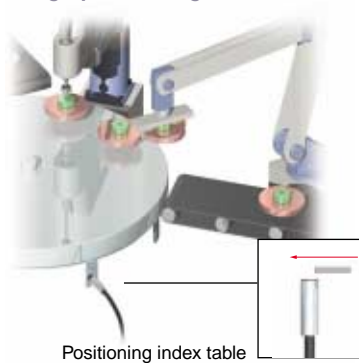


**Solvent resistant**  
EH-910

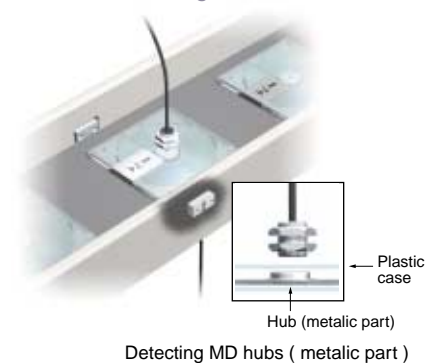
Detection of overlapped parts



Edge positioning



Detection of height difference



## Long Detecting Distance and Higher Accuracy

### Over twice the detecting distance

Thanks to the newly designed separate-amplifier, the ES01 Series enables over twice the detecting distance of conventional built-in-amplifier type sensors. Long detecting distance of up to 7mm\*(0.28") can be offered with the smallest\* 2.8-mm(0.11") diameter heads. (\*in its class. EH-402)



### Perfect for high-accuracy positioning and height difference detection

In addition to enabling fine adjustment of detecting distance by means of a 25-turn trimmer, the ES01 Series also offers minimum hysteresis and outstanding repeatability, making it perfect for high-accuracy positioning and detection of small height differences.

Hysteresis: 0.04 mm (When using EH-302/308/110/308S/110S/402)  
 Repeatability: 0.002 mm (When using EH-302/303A/305/605/305S/402)

### Easy adjustment of detecting distance

The separate-amplifier design means that the detecting distance can be easily adjusted as desired after the sensor head is installed. The result: no need to bother with minute position adjustments of sensor heads during installation or maintenance.

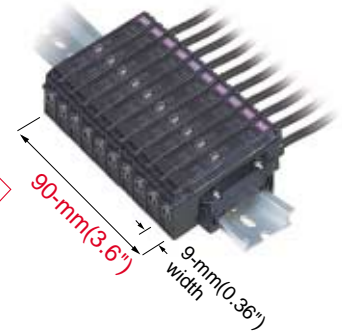


### Space-saving 9-mm(0.36-inch) wide amplifier

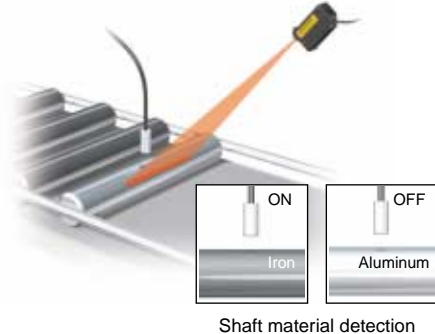
This compact size contributes to the flexibility of machine design and space-saving in facilities and equipment.

Industry's thinnest

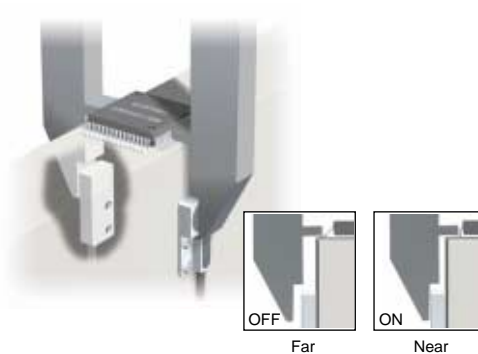
Ten connected sensors take only 90mm(3.6") of space



Combined with a long-range laser sensor



Detection of bent IC lead



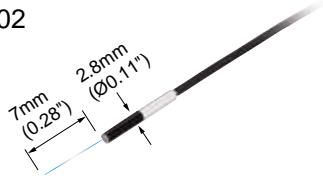
Verification of metal target passage in a mist-filled environment



# Wide variety of sensor heads for all applications

## Compact size

Small-design 2.8-mm(0.11") diameter head  
EH-402



With long-range detection of up to 7 mm (0.28") in a small size head with an outer diameter of only 2.8 mm(0.11"), this sensor can be installed in even tight spaces.

## Armored

Cable-protected chip-resistant type  
EH-305S/308S/110S



A stainless steel spiral tube protects the cable against chips and spatter.

## Oil/Water resistant

Special sealed construction for oil resistance  
EH-108



The high-precision engineered stainless steel body and special seal construction provide enhanced resistance to oil.

## ULTRA Thin/Space saving

ULTRA thin 3.5-mm(0.14") size for easy installation anywhere



**NEW**  
EH-605

With a thickness of only 3.5 mm, this ULTRA thin sensor is the perfect solution when space-saving considerations are essential, such as when there is not enough space for cylinder-shaped sensors, or when you need a sensor to be easily added to an existing device. (Sensor head size is 3.5 mm x 8 mm x 18 mm. 0.14" x 0.32" x 0.72")

## Solvent resistant

Fluoropolymer cover for wet/harsh environment compatibility



**NEW**  
EH-910

This new sensor features a fluoropolymer resin that covers everything from the sensor head to the end of the cable, allowing it to be used without problems in "wet/harsh" environments where the sensor may come into contact with oils, chemicals, or solvents. This design allows it to be compatible with a wide variety of applications ranging from metalworking machinery to medical and food facilities.

## Thin/Long range

Space-saving, long-range type  
EH-614A



With a detection range of up to 8 mm (0.31") and a thickness of only 4.8 mm (0.19"), this thin-design sensor can be easily set up even in situations where installation space is at a premium.

## Shielded/Long range

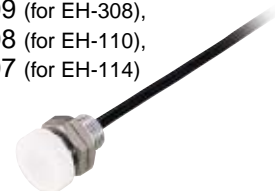
Over twice the detecting distance of conventional sensors  
EH-303A/305/308



These sensors offer over twice the detecting distance of models using the same diameter heads with a built-in amplifier. It can be easily substituted for already installed sensors.

## Spatter protection




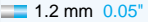
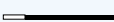
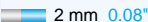

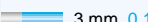

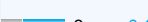




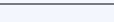
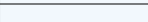


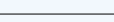
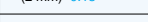

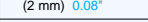





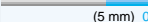








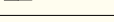
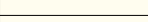
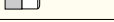
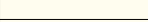
Protective cap to guard against spatter  
OP-3109 (for EH-308),  
OP-3108 (for EH-110),  
OP-3107 (for EH-114)



This fluorocarbon polymer cap protects the sensor head from spatter during welding. Even spatter that has become attached to the cap can be easily removed.

# Sensor Head Selection Guide



## Sensor head

Sensor head		Shape	Detection range (  stable detection range /  maximum operating range)	Type	Model	
Shielded (can be embedded in metal)	ø2.8 0.11"		 (0.6 mm) 0.02"		<b>EH-302</b>	
	ø3.8 0.15"		 (0.8 mm) 0.03"	Shielded/Long range	<b>EH-303A</b>	
	ø5.4 0.21"		 (1 mm) 0.04"	Shielded/Long range	<b>EH-305</b>	
	ø5.4 0.21"		 (1 mm) 0.04"	Armored	<b>EH-305S*1</b>	
	ø8 0.31"		 (2 mm) 0.08"	Shielded/Long range	<b>EH-308</b>	
	ø8 0.31"		 (2 mm) 0.08"	Armored	<b>EH-308S*1</b>	
	M8		 (1.5 mm) 0.06"	Oil/Water resistant	<b>EH-108</b>	
	ø10 0.39"		 (2 mm) 0.18"	Solvent resistant	<b>EH-910</b> <span style="border: 1px solid red; padding: 1px;">NEW</span>	
	M10		 (2 mm) 0.08"		<b>EH-110</b>	
	M10		 (2 mm) 0.08"	Armored	<b>EH-110S*1</b>	
	M14		 (5 mm) 0.20"		<b>EH-114</b>	
	Thin		 (5 mm) 0.20"	Thin/Long range	<b>EH-614A</b>	
	Super-thin		 (1 mm) 0.04"	ULTRA Thin/ Space saving	<b>EH-605</b> <span style="border: 1px solid red; padding: 1px;">NEW</span>	
	Non-shielded	ø2.8 0.11"		 (3 mm) 0.12"	Small/Long range	<b>EH-402</b>
		ø14.5 0.57"		 (6 mm) 0.24"		<b>EH-416</b>
ø22 0.87"			 (9 mm) 0.35"		<b>EH-422*2</b>	
ø30 1.18"			 (12 mm) 0.47"		<b>EH-430*2</b>	
ø40 1.57"			 (18 mm) 0.71"		<b>EH-440*2</b>	
ø90 3.54"			 (35 mm) 1.38"		<b>EH-290*1*2</b>	

\*1 Indicates semi-standard product. Contact Keyence for information concerning delivery times.

\*2 The EH-422/430/440/290 cannot be used with ES-M1/M2, can be used with ES-32DC/ES-12AC.

## Amplifier

Shape	Type	Power supply voltage	Output	Output mode	Model
	DC type one-line expansion system	12 to 24 V DC	NPN open collector	N.O./N.C. switchable	<b>ES-M1/M2</b>
	DC type thin terminal block	10 to 28 V DC	NPN open collector	N.O./N.C. switchable	<b>ES-32DC</b>
	AC type thin terminal block	85 to 115 V AC	Thyristor	N.O./N.C. switchable	<b>ES-12AC</b>

## Specifications

### Sensor head

Type	Standard									Super oil-resistant	Chemical-resistant	
	Cylindrical				Threaded				ULTRA thin	Thin	Threaded	Cylindrical
Shape	Cylindrical				Threaded				ULTRA thin	Thin	Threaded	Cylindrical
Model	<b>EH-302</b>	<b>EH-303A</b>	<b>EH-305</b>	<b>EH-308</b>	<b>EH-110</b>	<b>EH-114</b>	<b>EH-605</b>	<b>EH-614A</b>	<b>EH-108 *1</b>	<b>EH-910</b>		
Stable detecting range	0 to 0.6mm 0.02*	0 to 0.8mm 0.03*	0 to 1mm 0.04*	0 to 2mm 0.08*	0 to 5mm 0.20*	0 to 1mm 0.04*	0 to 5mm 0.20*	0 to 5mm 0.20*	0 to 1.5mm 0.06*	0 to 2mm 0.00*		
Maximum detecting distance*2	1.2mm 0.05*	2mm 0.08*	3mm 0.12*	5mm 0.20*	8mm 0.31*	3mm 0.12*	8mm 0.31*	8mm 0.31*	2.5mm 0.10*	4.5mm 0.00*		
Hysteresis	0.04mm 0.002*	0.05mm 0.002*		0.04mm 0.002*			0.05mm 0.002*		0.05mm 0.002*	0.07mm 0.003*	0.06mm 0.000*	
Repeatability	0.002mm 0.00008*			0.005mm 0.00002*			0.002mm 0.00008*	0.005mm 0.00002*				
Detectable object	Ferrous metals (See characteristics for non-ferrous metals)											
Standard detectable object (iron 1t 0.04*)	5 × 5mm 0.20*			10 × 10mm 0.39*		15 × 15mm 0.59*		5 × 5mm 0.20*		15 × 15mm 0.59*		10 × 10mm 0.39*
Temperature fluctuation	Within ±10% of detecting distance at +23°C when within -10 to +60°C temperature range (for EH-302/605, within +20 to -10%) (for EH-910, within +15 to -10% when within 0 to +60°C temperature range)											
Environment	Enclosure rating	IP-67										
	Ambient temperature	-10 to +60°C (14 to 140°F) No freezing										
	Relative humidity	35 to 85% (No condensation)										
Weight (including 3-m 9.8 cable)	Approx. 29g	Approx. 38g	Approx. 45g	Approx. 47g	Approx. 55g	Approx. 62g	Approx. 30g	Approx. 57g	Approx. 51g	Approx. 53g		

\*1 Although the EH-108 uses a super oil-resistant construction, avoid use while submerged in oil.

\*2 Maximum detecting distance gained by ignoring precision for fixed specifications at +23°C(73.4°F).

### Sensor head

Type	Stainless steel spiral tube			Standard					
	Shielded			Non-shielded					
Shape	Cylindrical		Threaded	Cylindrical	Cylindrical and threaded				Cylindrical
Model	<b>EH-305S *3</b>	<b>EH-308S *3</b>	<b>EH-110S *3</b>	<b>EH-402</b>	<b>EH-416</b>	<b>EH-422</b>	<b>EH-430</b>	<b>EH-440</b>	<b>EH-290 *3</b>
Stable detecting range	0 to 1mm 0.04*	0 to 2mm 0.08*	0 to 3mm 0.12*	0 to 3mm 0.12*	0 to 6mm 0.24*	0 to 9mm 0.35*	0 to 12mm 0.47*	0 to 18mm 0.71*	0 to 35mm 1.38*
Maximum detecting distance*2	3mm 0.12*	5mm 0.20*	7mm 0.28*	7mm 0.28*	13mm 0.51*	18mm 0.71*	25mm 0.98*	36mm 1.42*	70mm 2.76*
Hysteresis	0.05mm 0.0002*	0.04mm 0.0002*	0.04mm 0.0002*	0.04mm 0.0002*	0.05mm 0.0002*	0.06mm 0.0002*	0.08mm 0.0003*	0.1mm 0.0004*	0.2mm 0.0008*
Repeatability	0.002mm 0.00008*	0.005mm 0.00002*	0.002mm 0.00008*	0.012mm 0.0005*	0.02mm 0.0008*	0.025mm 0.001*	0.037mm 0.001*	0.075mm 0.003*	
Detectable object	Ferrous metals (See characteristics for non-ferrous metals)								
Standard detectable object (iron 1t 0.04*)	5 × 5mm 0.20*	10 × 10mm 0.39*	10 × 10mm 0.39*	20 × 20mm 0.79*	25 × 25mm 0.98*	30 × 30mm 1.18*	40 × 40mm 1.47*	150 × 150mm 5.91*	
Temperature fluctuation	Within ±10% of detecting distance at +23°C(73.4°F) when within -10 to +60°C(14 to 140°F) temperature range (for EH-402, within +30 to -10%)								
Environment	Enclosure rating	IP-67							
	Ambient temperature	-10 to +60°C (14 to 140°F) No freezing							
	Relative humidity	35 to 85% (No condensation)							
Weight (including 3-m 9.8 cable)	Approx. 76g	Approx. 88g	Approx. 100g	Approx. 28g	Approx. 72g	Approx. 175g	Approx. 225g	Approx. 280g	Approx. 650g

\*3 EH-290, EH-305S, EH-308S, and EH-110S are semi-standard products. Contact Keyence for information concerning delivery times.

### Amplifier

Type	One-line expansion system	
Model	ES-M1	ES-M2
Sensitivity adjustment	25-turn trimmer	
Response time	1 ms max.	
Operation mode	N.O./N.C. switch-selectable	
Temperature fluctuation	Within ± 8% of detecting distance at +23°C(73.4°F) when within 0 to +50°C(32 to 122°F) temperature range	
Timer function *4	10-ms delay / timer OFF switchable	
Output	Control output	NPN open collector 100 mA max. (40 V max.) residual voltage 1 V max.
	Broken connection Alarm output *5	NPN open collector max. 100 mA (40 V or less) residual voltage 1 V or less
Protection circuit	Reverse power connection protection, output overcurrent protection, output surge protection	
Ratings	Power supply	12 to 24 V DC, ripple (P-P) 10% max.
	Current consumption	25 mA max.
Environment	Ambient temperature	0 to +50°C *4 (32 to 122°F) No freezing
	Relative humidity	35 to 85% (No condensation)
Weight	Approx. 65 g (including 2-m cable)	Approx. 35 g (including 2-m cable)

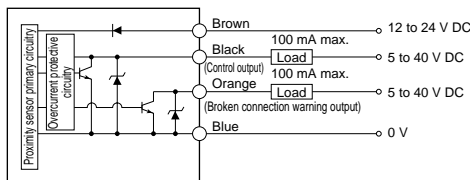
\*The ES-M1/M2 cannot be connected to the EH-422, 430, 440, or 290.

\*4 During N.O. operating configuration, the off delay timer is 10 ms. During N.C., the on delay timer is 10 ms.

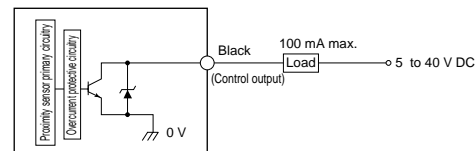
\*5 Broken connection warning output is not available on the ES-M2.

\*6 The ambient temperature changes according to the following conditions when expansion units are added. When adding units, always attach them to a DIN rail (metal plate) and set the output current to 20 mA or less. 1 to 10 expansion units: 0 to +50°C 11 to 16 expansion units: 0 to +45°C

#### ES-M1



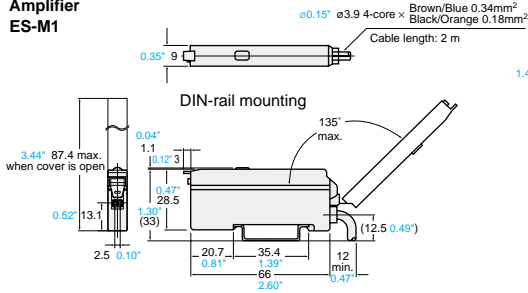
#### ES-M2



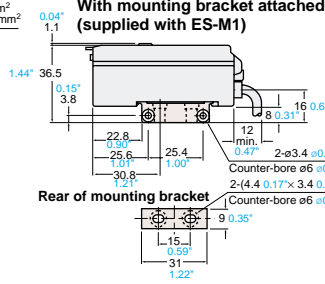
\*Power is supplied from the ES-M1, PS-T1, FS-T1/M1/V1/V11/21R, LV-21A/11A, or CZ-K1.

Dimensions [unit: mm]

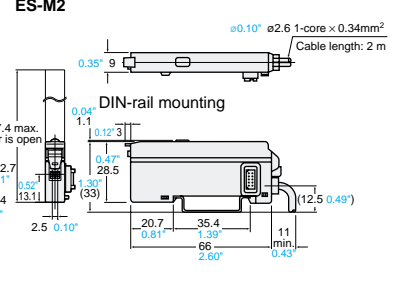
Amplifier  
ES-M1



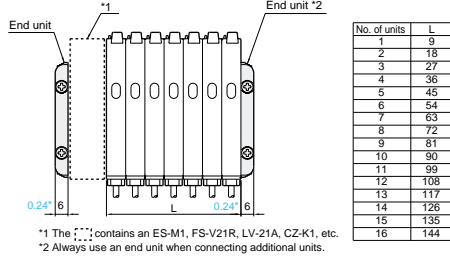
With mounting bracket attached  
(supplied with ES-M1)



ES-M2

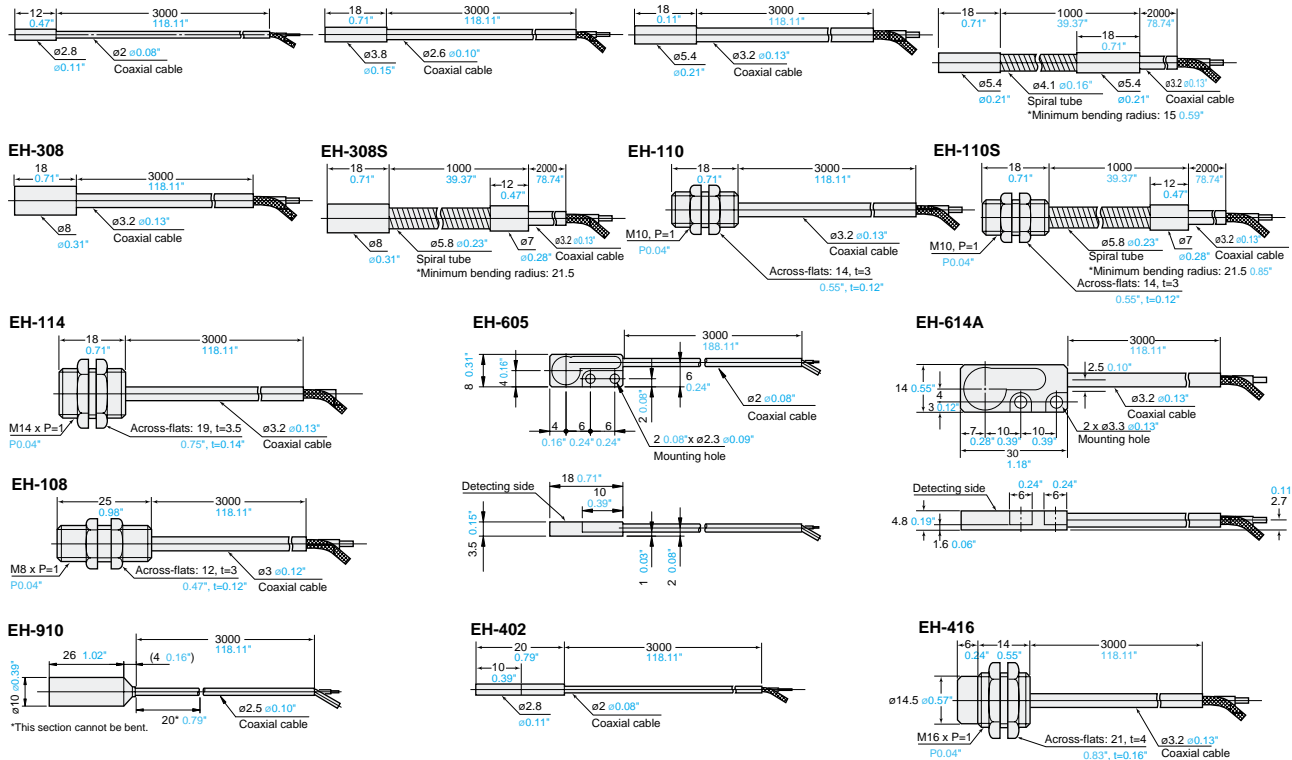


When several units are connected

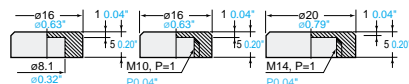


- ES-M1 accessories**
  - 1 Mounting bracket
  - 1 Metal screwdriver
- ES-M2 accessories**
  - 1 Metal screwdriver
  - 2 End units
- EH-108/110/110S/114/416/422/430/440 accessories**
  - 2 Nuts
- EH-910 Accessories**
  - 1 Mounting bracket

Sensor heads  
EH-302



Weld spatter protective cap  
OP-3109 (for EH-308), OP-3108 (for EH-110), OP-3107 (for EH-114)



# New wire-saving system can be mixed with fiber sensors

## The industry's first expansion system for proximity sensors

On automated production lines, multiple types of sensors are frequently used. The ES01 Series is the first series of proximity sensors to offer compatibility with the one-line expansion system whereby sensors starting with the second unit share a single output line. In addition to offering reduced wiring for multiple-unit installations, the system also enables the creation of a mixed sensor environment by allowing the addition of other sensor types such as fiber sensors.

## Power is supplied from the side of the amplifier

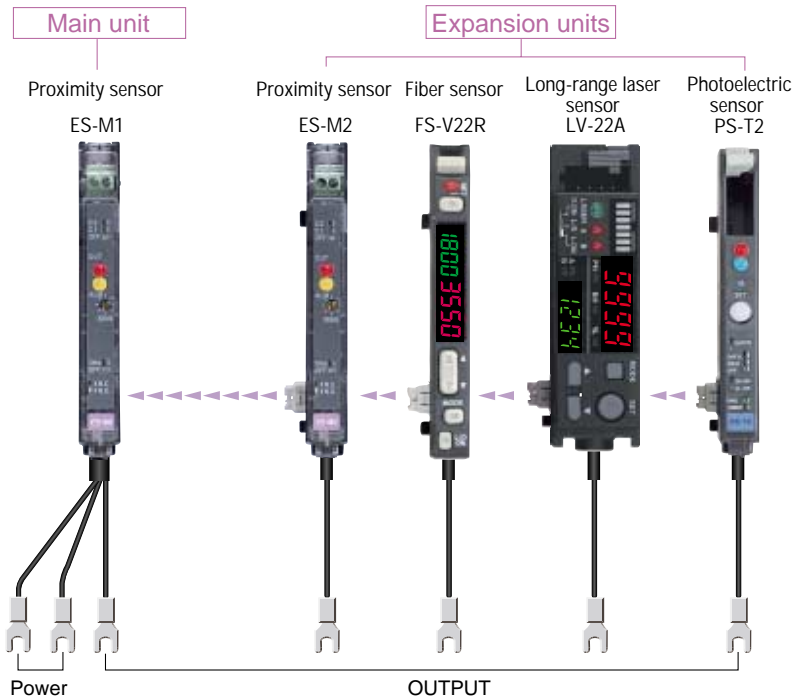
The ES01 Series eliminates two wires per unit, enabling a wiring savings that increases dramatically as the number of units is expanded. This also eliminates the need for optional accessories and additional work.



## Space-saving 9-mm(0.36") wide amplifier

### Industry's thinnest

This compact size contributes to the flexibility of machine design and space-saving in facilities and equipment.



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Specifications are subject to change without notice.



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